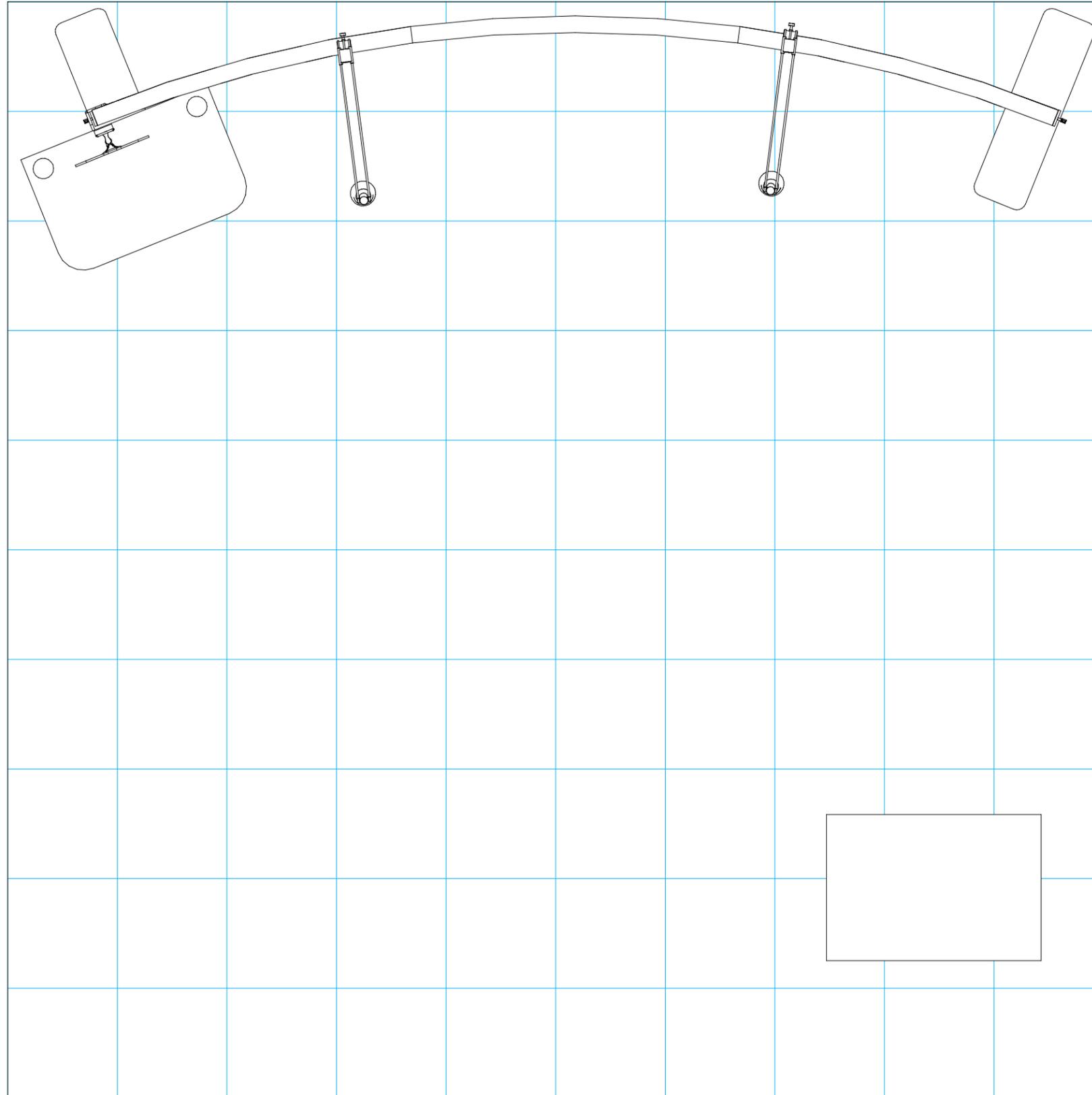


Plan View



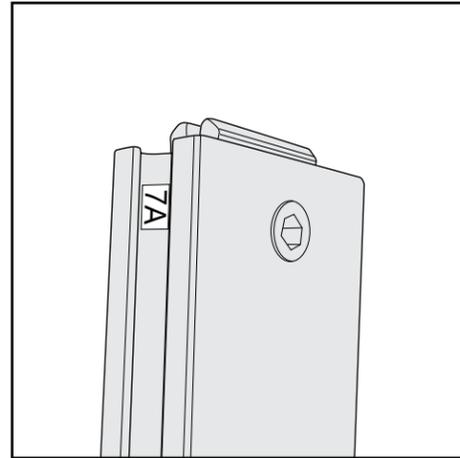
= 1 sq ft

## General Setup Instructions

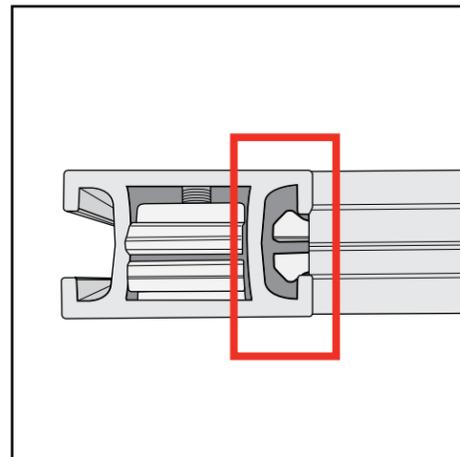
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.  
**Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



Part Identification - Numbering



Engaged Lock



**WARNING**



DO NOT USE POWER TOOLS



ALL CONNECTIONS MUST BE TIGHTLY SECURED

## Disassembly

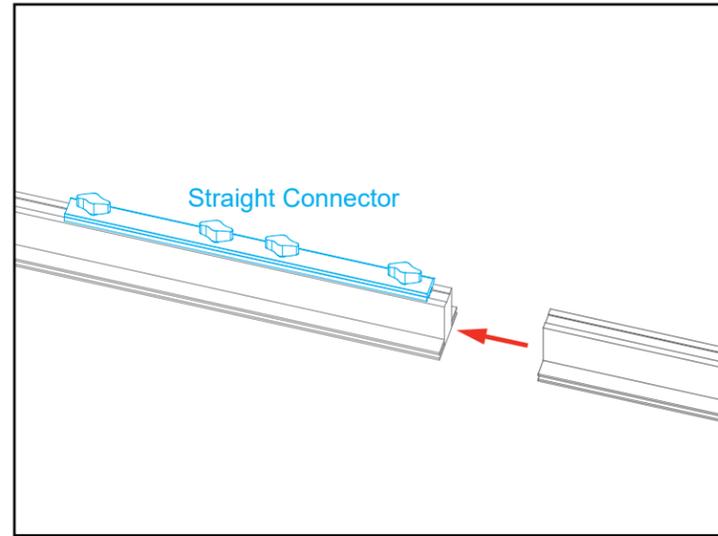
- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.

## Tool-less Frame Assembly

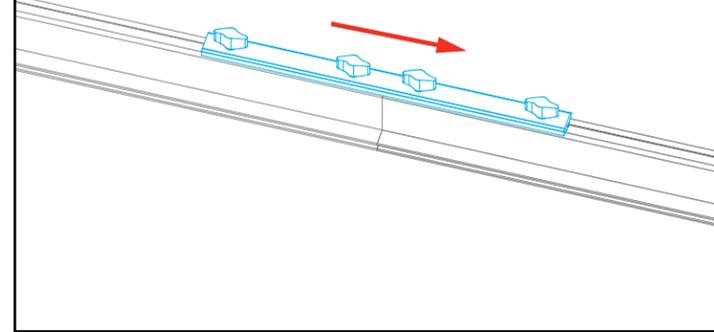
### Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connector** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide connector across seam of extrusions.  
Tighten all knobs.



### Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

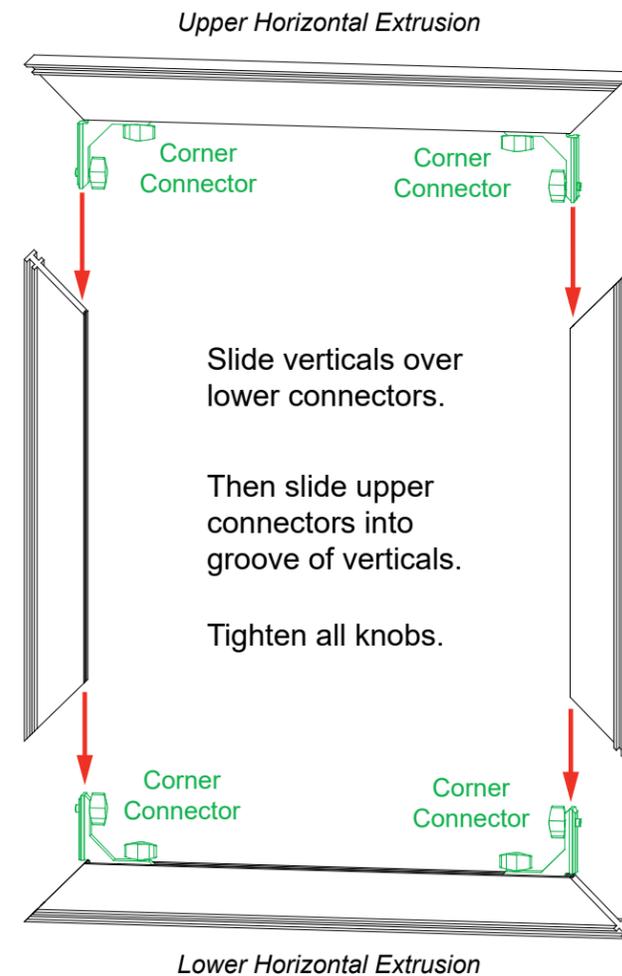
All knobs must be tightened securely to ensure a proper connection.

### Corner Connection

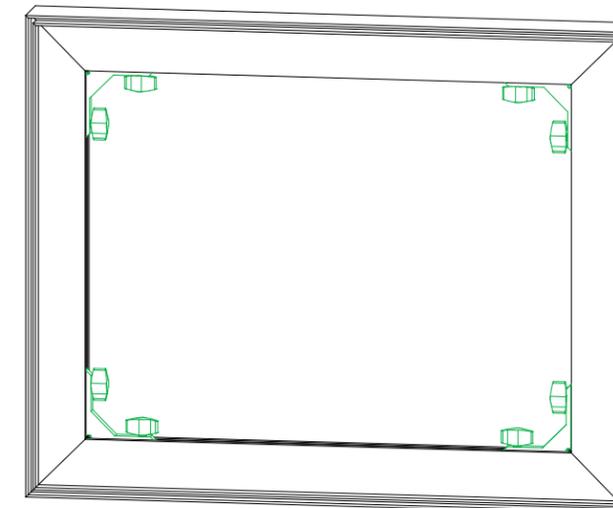
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

### Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

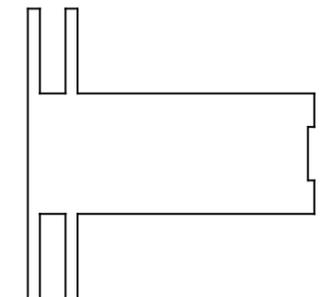


Adjust connectors if necessary to prevent gaps in connection.

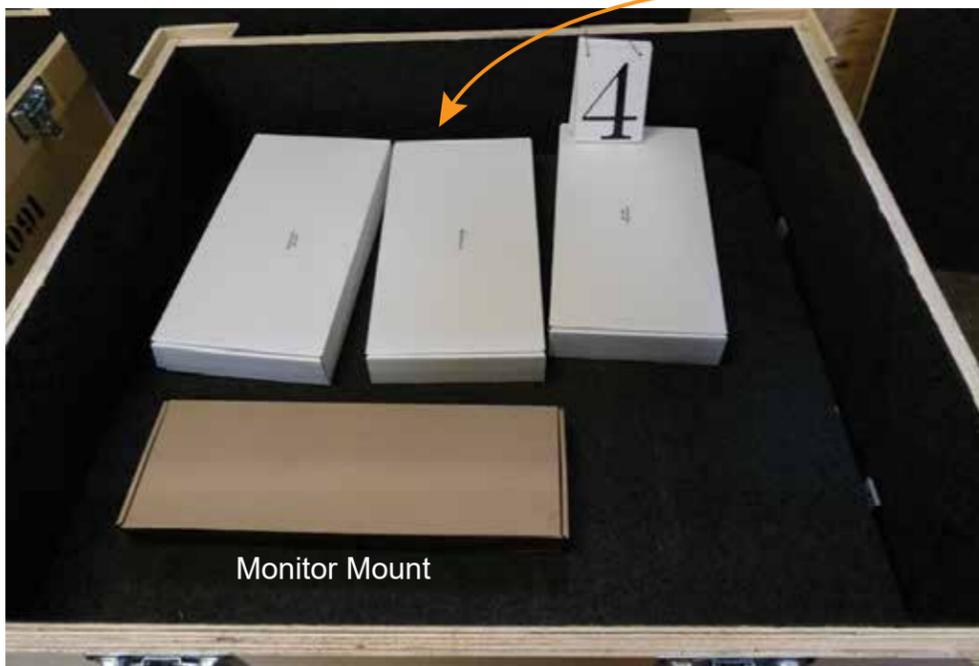
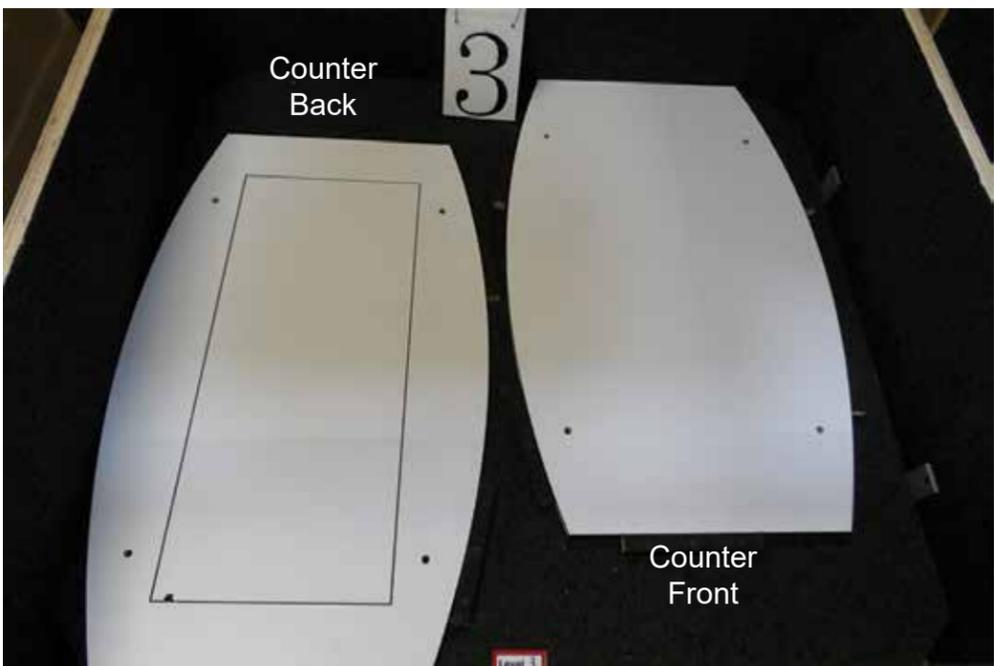
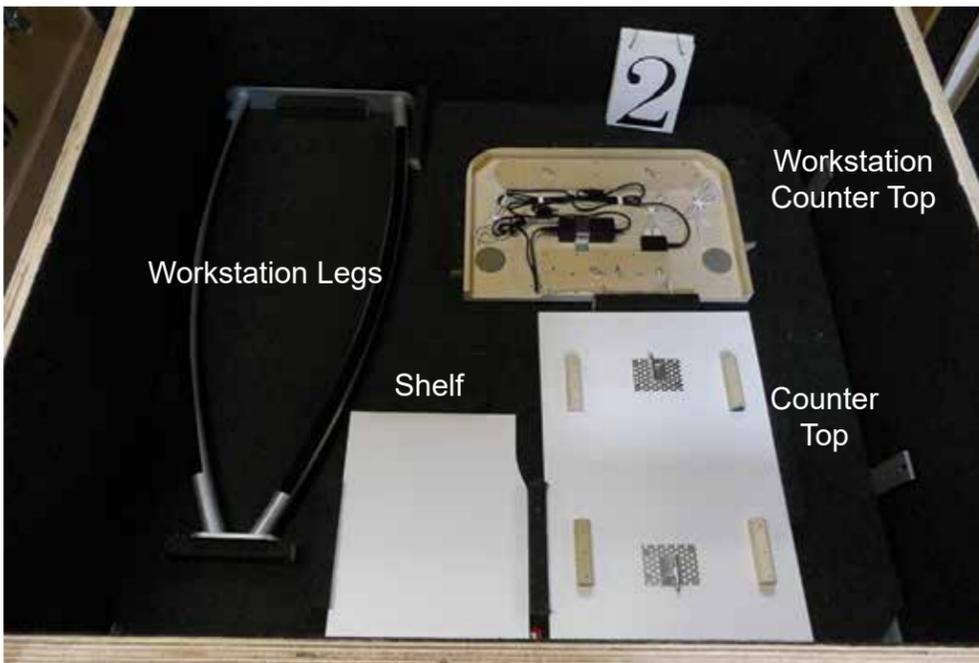
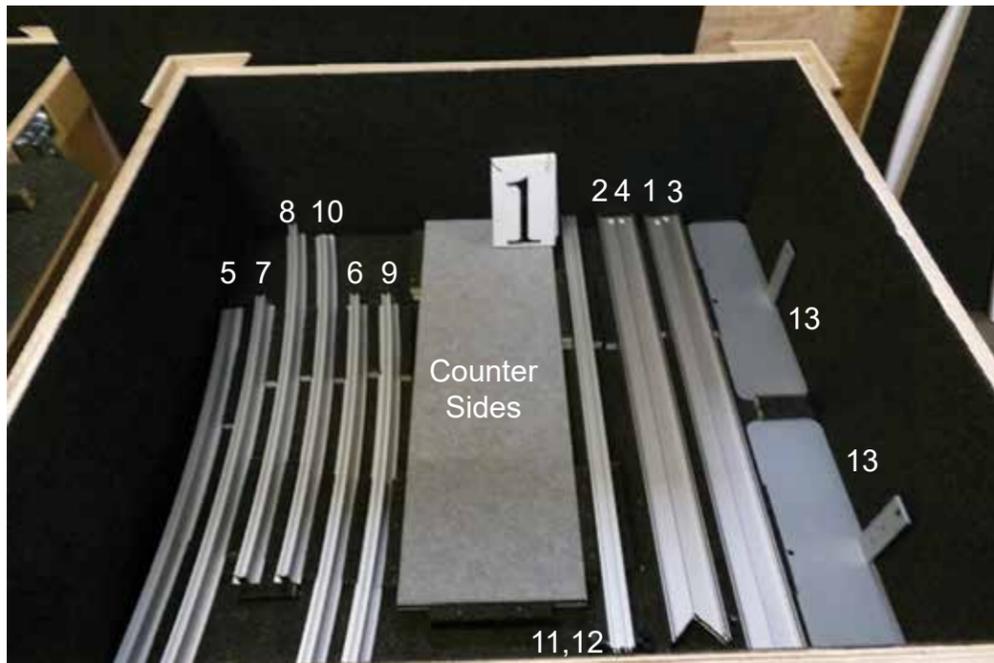


COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.



TSP49 Profile



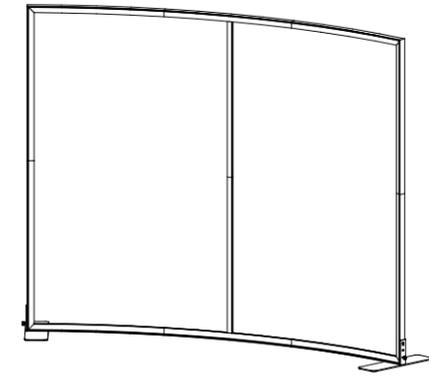
# Backwall Frame Assembly

Item	Qty.	Description
1	1	45" h TSP49 Vertical Extrusion
2	1	41" h TSP49 Vertical Extrusion
3	1	45" h TSP49 Vertical Extrusion
4	1	41" h TSP49 Vertical Extrusion
5	1	36.166" w TSP49 curved Horizontal Extrusion
6	1	36.166" w TSP49 curved Horizontal Extrusion
7	1	36.166" w TSP49 curved Horizontal Extrusion
8	1	36.166" w TSP49 curved Horizontal Extrusion
9	1	36.166" w TSP49 curved Horizontal Extrusion
10	1	36.166" w TSP49 curved Horizontal Extrusion
11	1	45.209" h Z45 Vertical Extrusion
12	1	37.209" h Z45 Vertical Extrusion
13	2	6" x 22" Base Plate w/ flange

**Steps:**

Refer to the [Tool-less Frame Assembly general information page](#).

- 1) Assemble vertical extrusions [1-2], [3-4], [11-12] & horizontals [5-6-7], [8-9-10] together, using [Tool-less Spline Connectors](#) labeled [X] & [Z].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using [Tool-less Corner Connectors](#) labeled [A].
- 3) Install Base Plates [13] to bottom corners of frame assembly as shown. See [Base Plate Attachment](#) detail.
- 4) Lift frame to upright position, then connect vertical assembly [11/12] between horizontal assemblies [5/6/7], [8/9/10] using [Connection Lock w/ Knob](#).



When assembled

Assemble frame flat on ground.

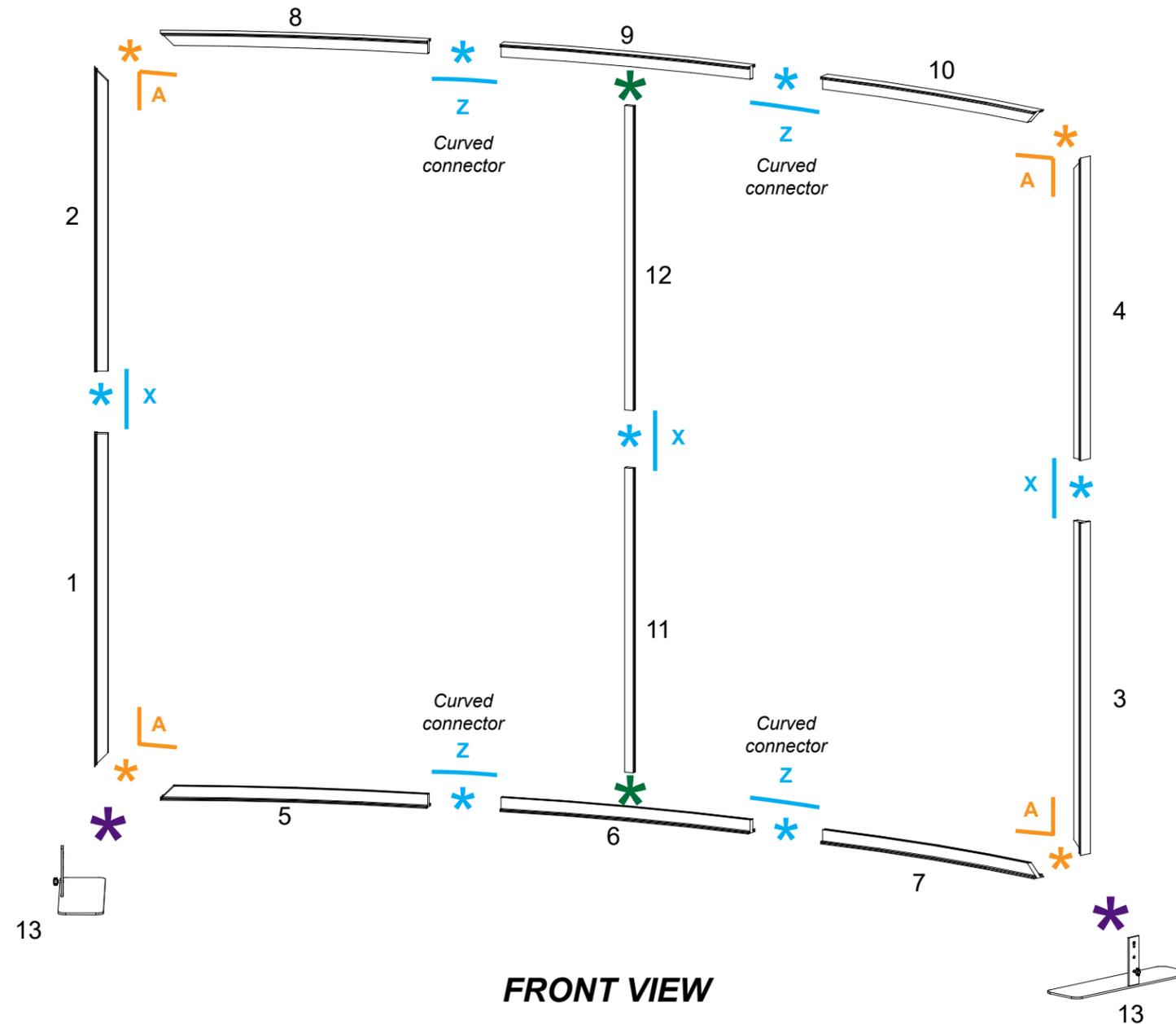
**\* Tool-less Spline Connector**

1. Place extrusions end-to-end.
2. Slide tool-less connectors across seam of extrusions.
3. Tighten all knobs to secure connection.

**\* Tool-less Corner Connector**

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.

Keep corner connectors attached to horizontal extrusions.



**\* Connection Lock w/ Knob**

Knobs face **back** of assembly.

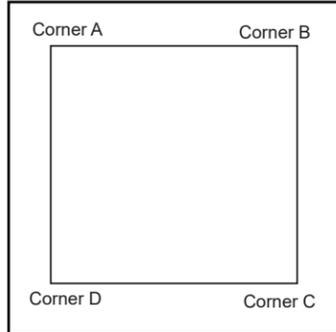
BACK VIEW

**\* Base Plate Attachment**

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.

Base Plate

## SEG Graphic Installation



It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

**Step 1**  
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



**Step 2**  
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



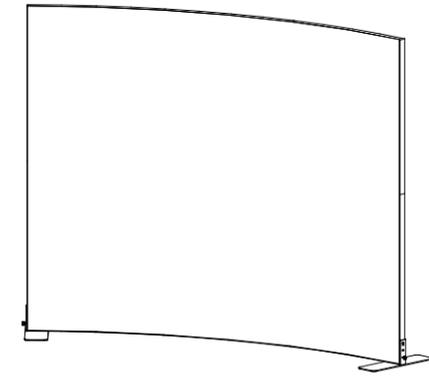
**Step 3**  
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



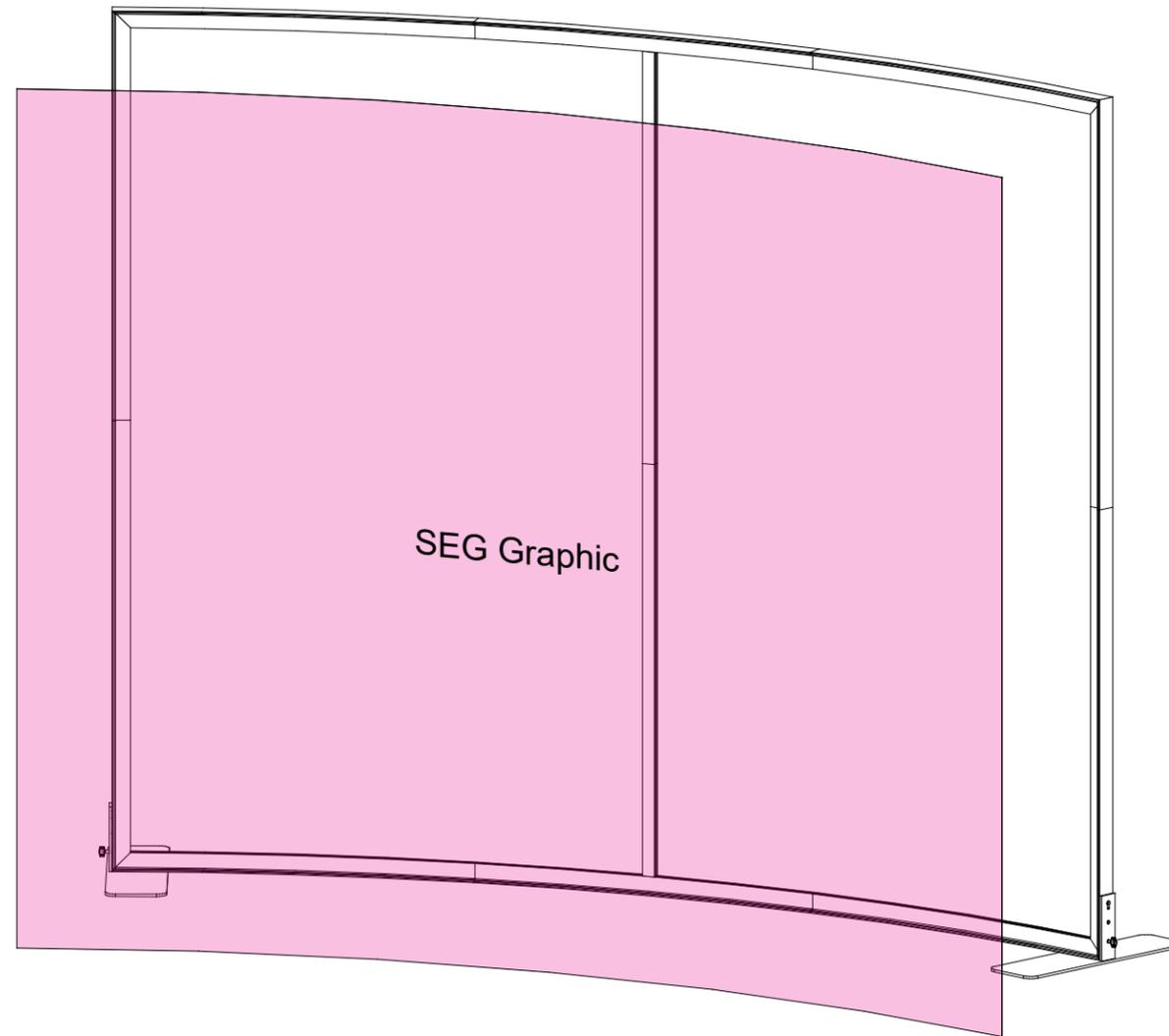
### Graphic Removal

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Steps:  
1) Apply SEG Graphic to front of assembled frame.



When assembled



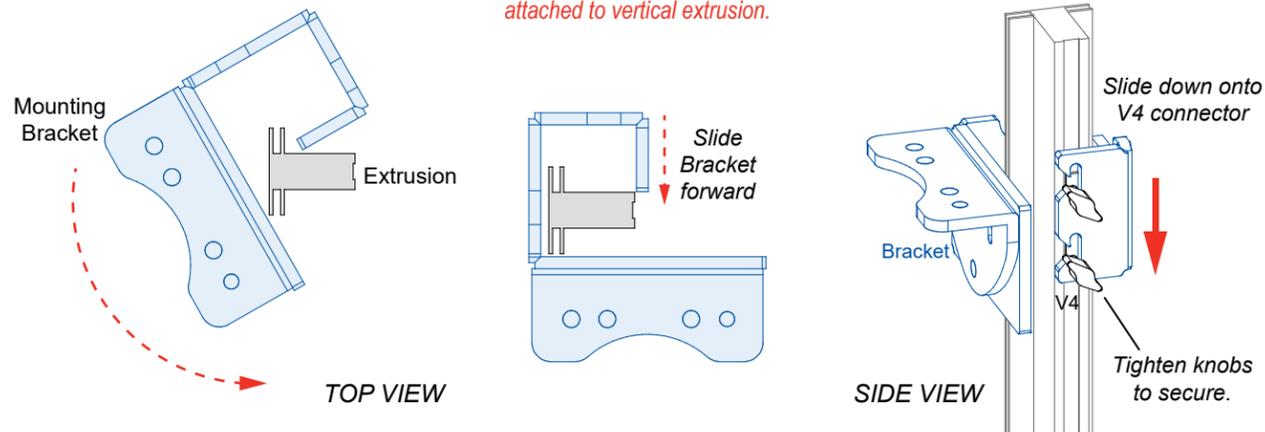
FRONT VIEW

**\* Workstation Bracket Attachment**

① Hook the Mounting Bracket over the vertical extrusion.

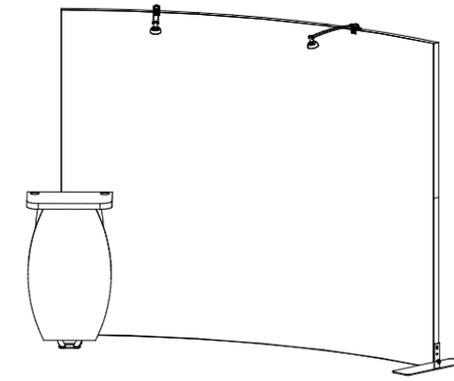
② Slide bracket forward, then down onto V4 connector.  
*V4 connectors stay permanently attached to vertical extrusion.*

③ Tighten thumb screws to secure connection to inside of frame.



**Steps:**

- 1) Attach Workstation Mounting Bracket to backwall vertical as shown. See [Workstation Bracket Attachment](#) detail.
- 2) Assemble Workstation legs & counter top to bracket. See [Workstation Assembly](#) detail.
- 3) Affix **Graphic** to front of workstation assembly, using Velcro.
- 4) Attach Light to top of backwall as shown. See [Light Attachment](#) detail.



When assembled

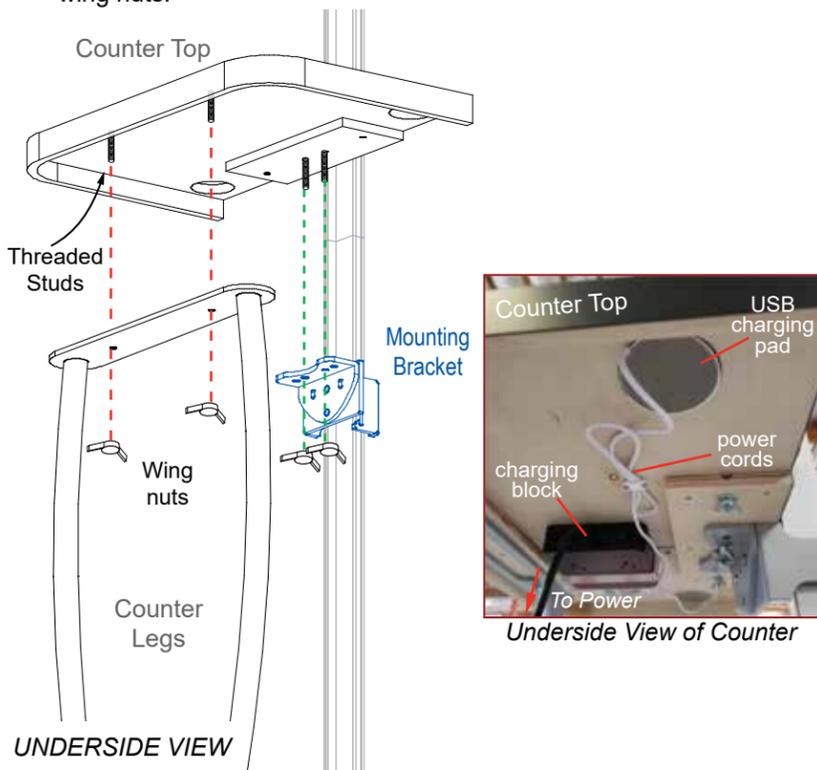
**Workstation Assembly**

1) Attach threaded studs on underside of Counter Top to Counter Legs; secure with wing nuts.

2) Connect Counter Top to Mounting Bracket, using wing nuts.

3) Attach power cords to wireless chargers.

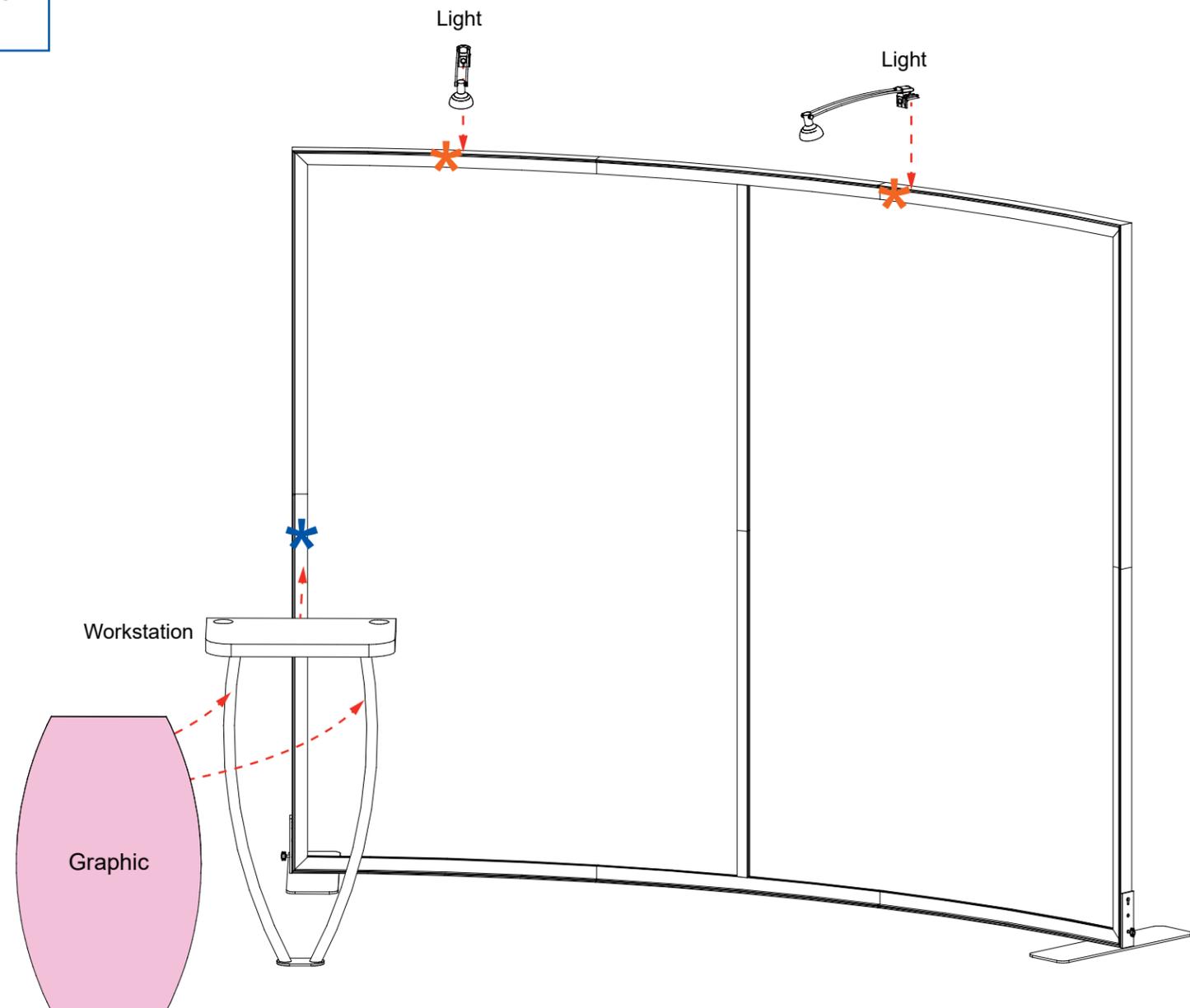
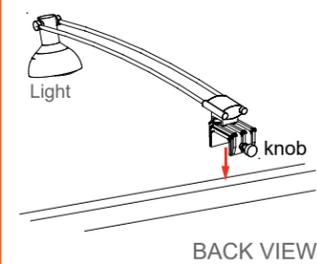
*Keep cords attached to underside of counter top.*



**\* Light Attachment**

Attach clamp of stem light to top of horizontal extrusion where desired.

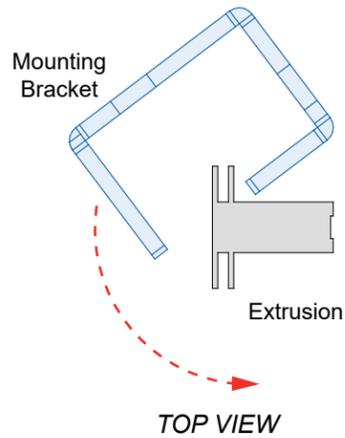
Twist knob on back to tighten in place.



Steps:  
1) Attach Monitor Mount to backwall vertical as shown.  
See [Monitor Mount Bracket Attachment](#) detail.

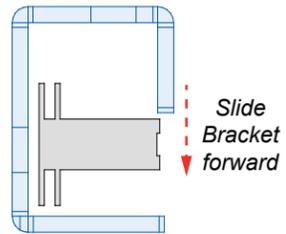
\* Monitor Mount Attachment

① Hook the Mounting Bracket over the vertical extrusion.

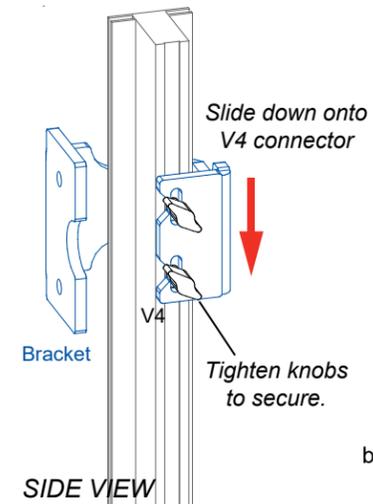


② Slide bracket forward, then down onto V4 connector.

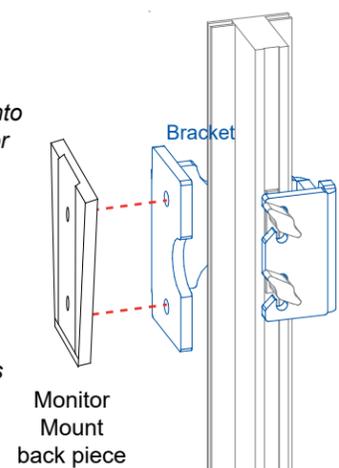
*V4 connectors stay permanently attached to vertical extrusion.*



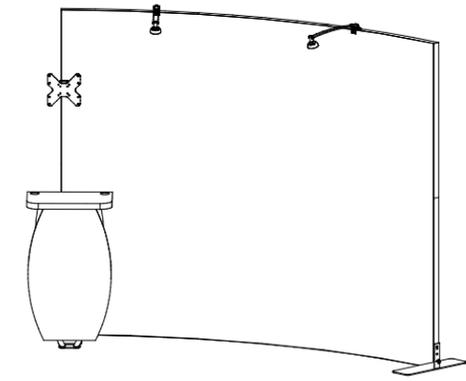
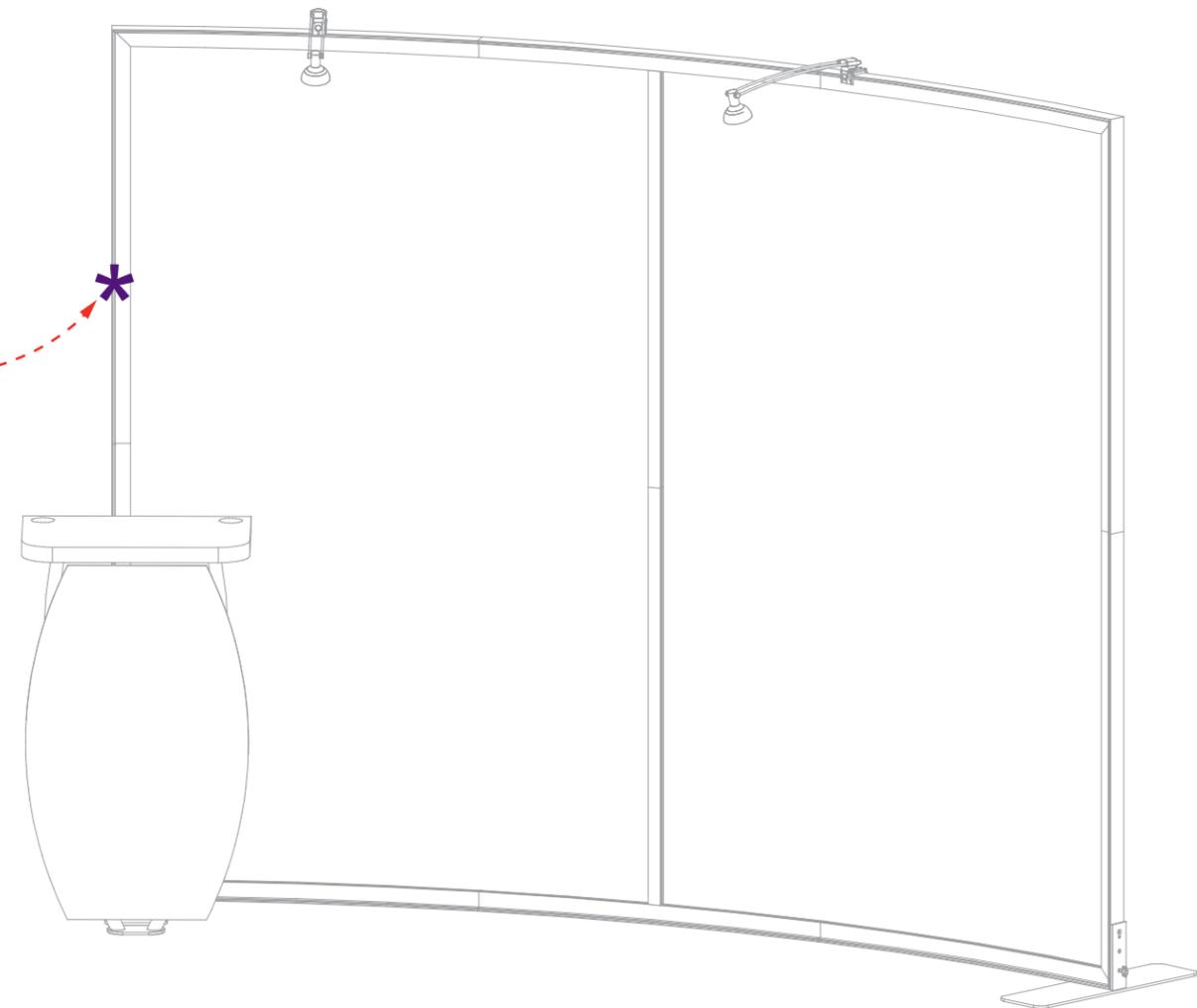
③ Tighten thumb screws to secure connection to inside of frame.



④ Attach Monitor Mount back piece to Bracket.



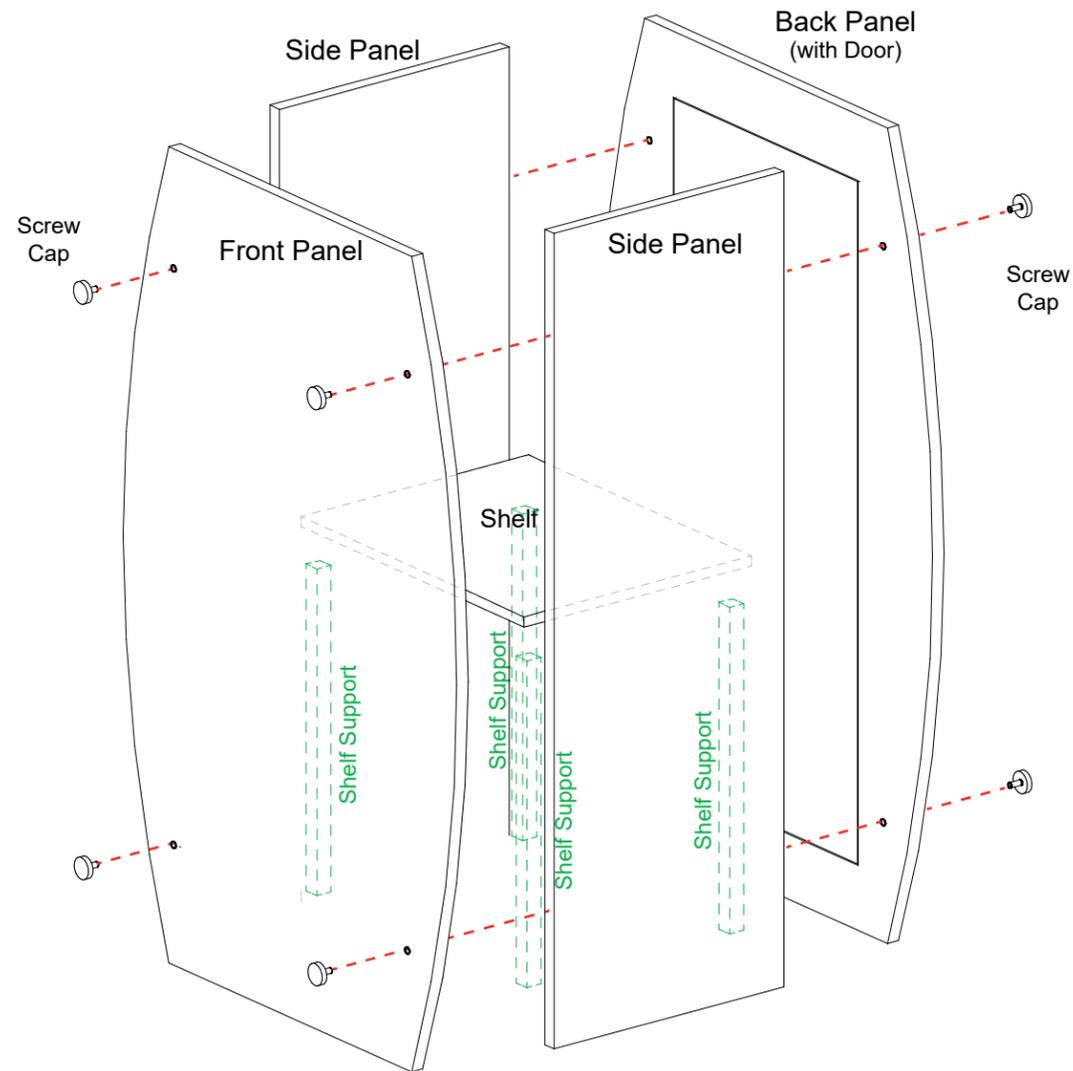
⑤ Slide monitor mount into back piece.



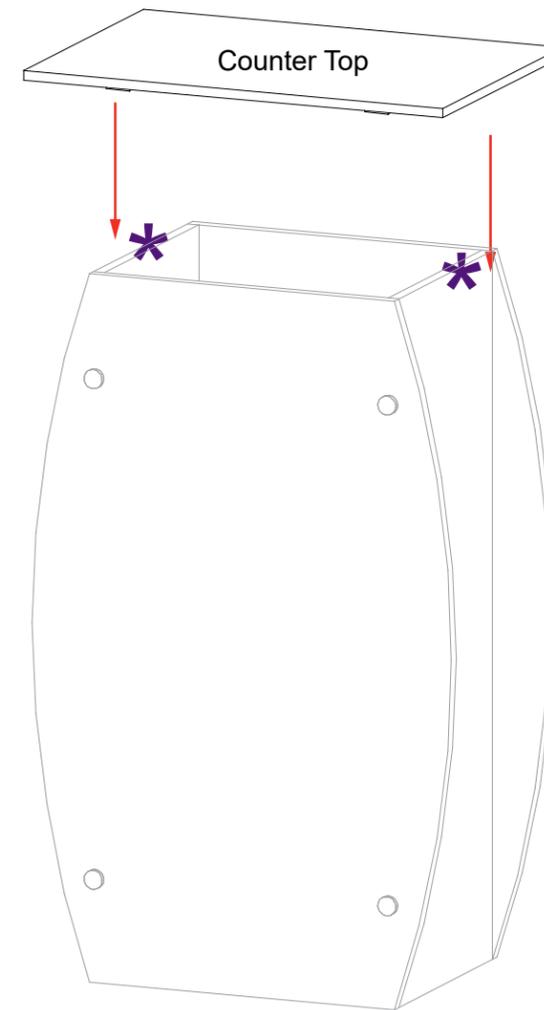
Completed Assembly

**Steps:**

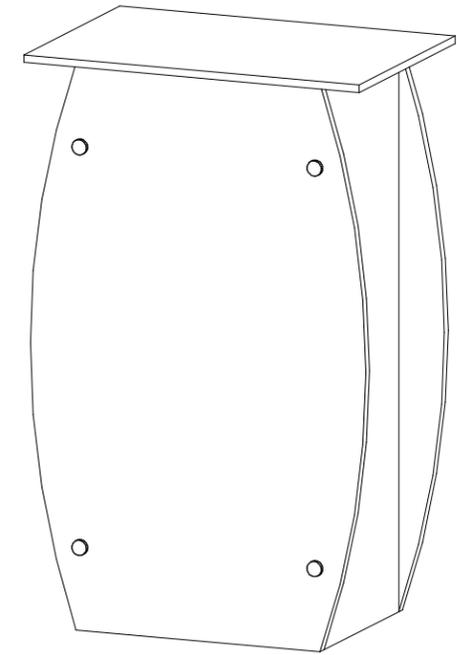
- 1) Use screw caps to secure side panels to front & back panels.
- 2) Connect shelf supports with Velcro inside of panels, then place shelf on top of supports.
- 3) Attach Counter Top to assembled pedestal base. See Counter Top Attachment detail.



Pedestal Base Assembly



Pedestal Top Attachment



When assembled

**\* Counter Top Attachment**

