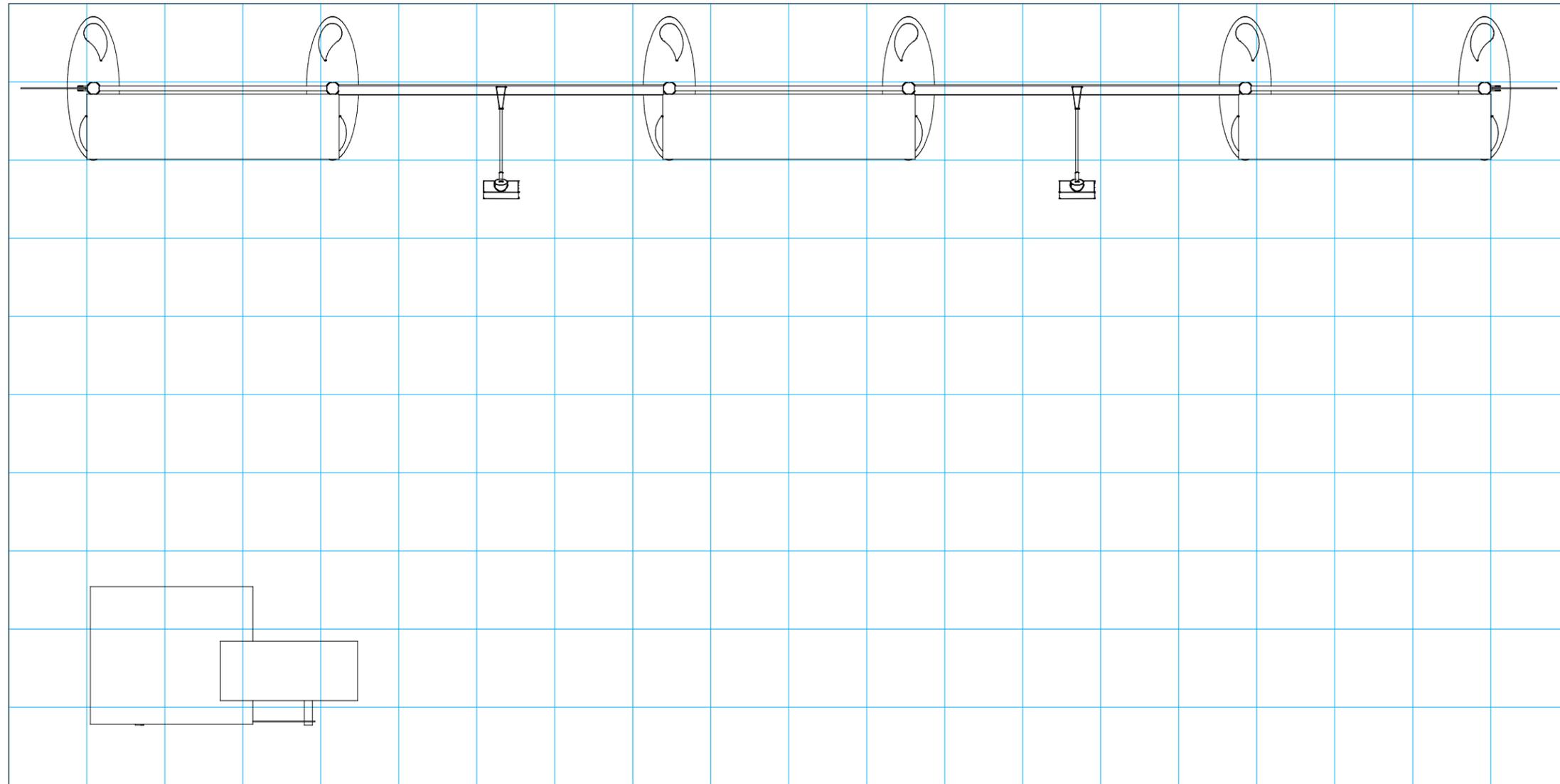


SETUP INSTRUCTIONS



 = 1 sq foot

General Setup Instructions

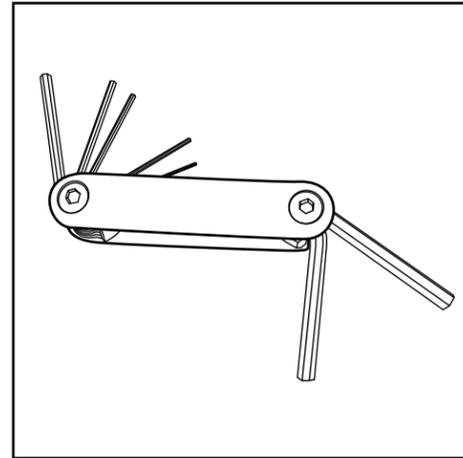
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

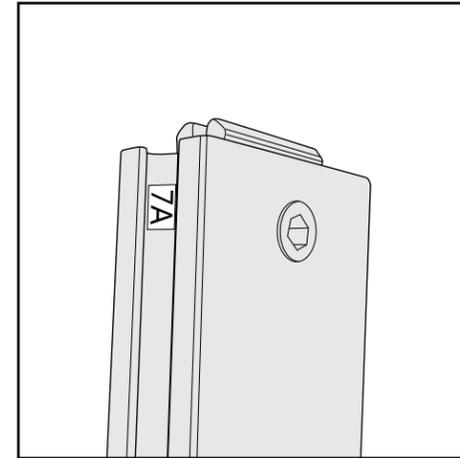
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

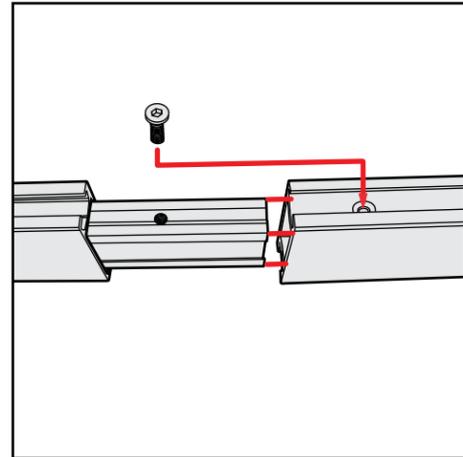
- For loss prevention, tighten all set screws and locks during disassembly.



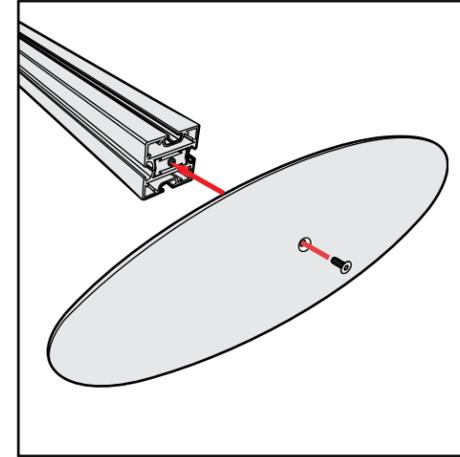
Hex Tool - Essential for Assembly



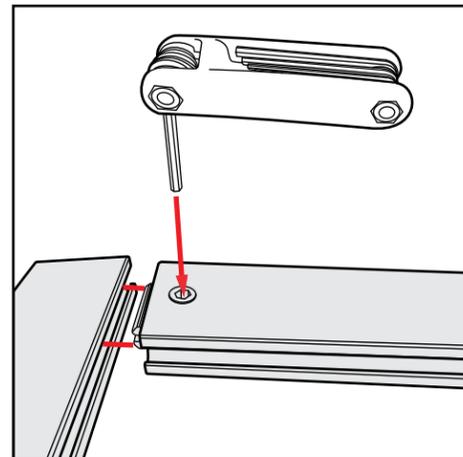
Part Identification - Numbering



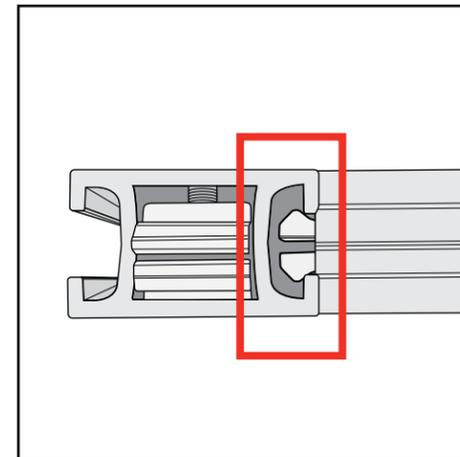
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



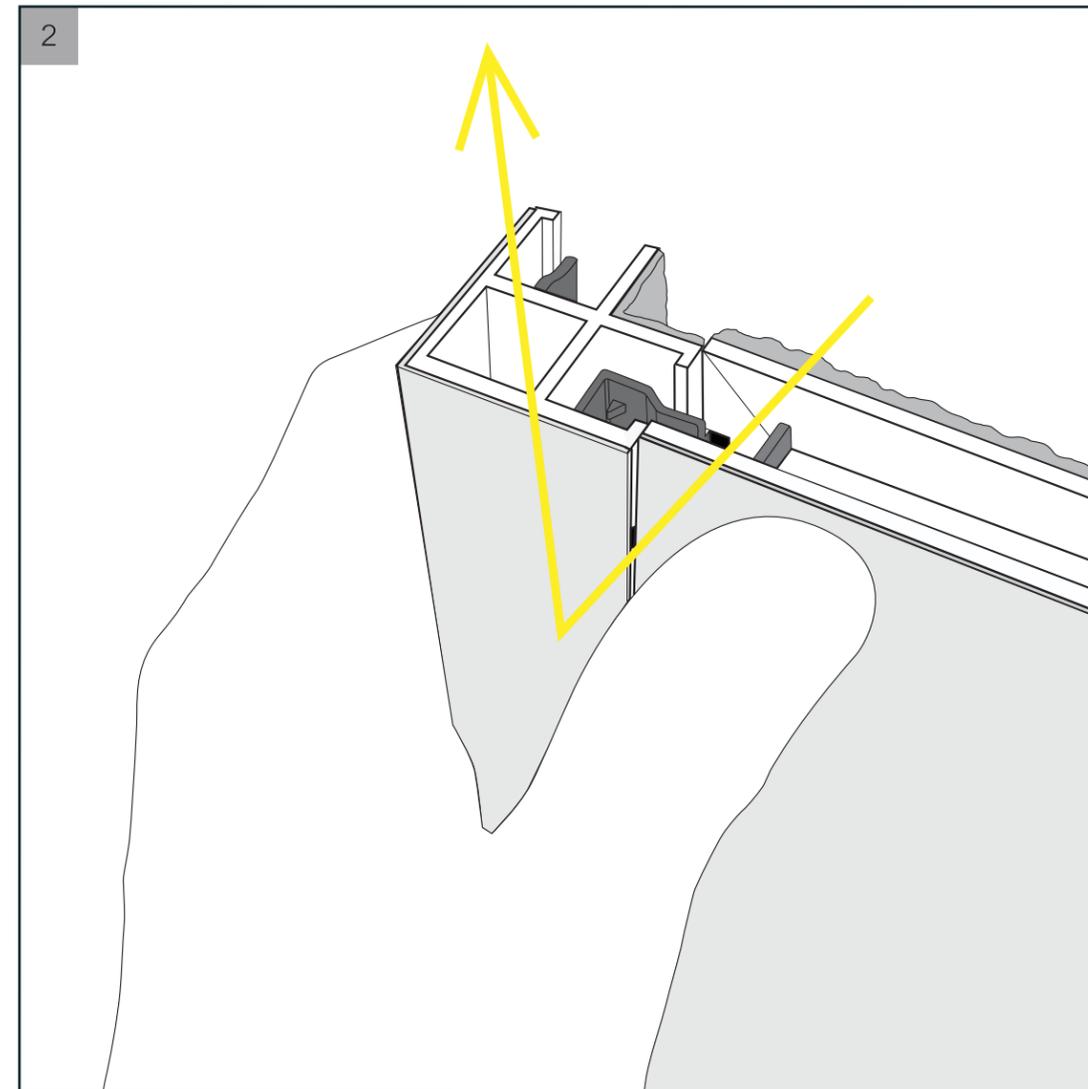
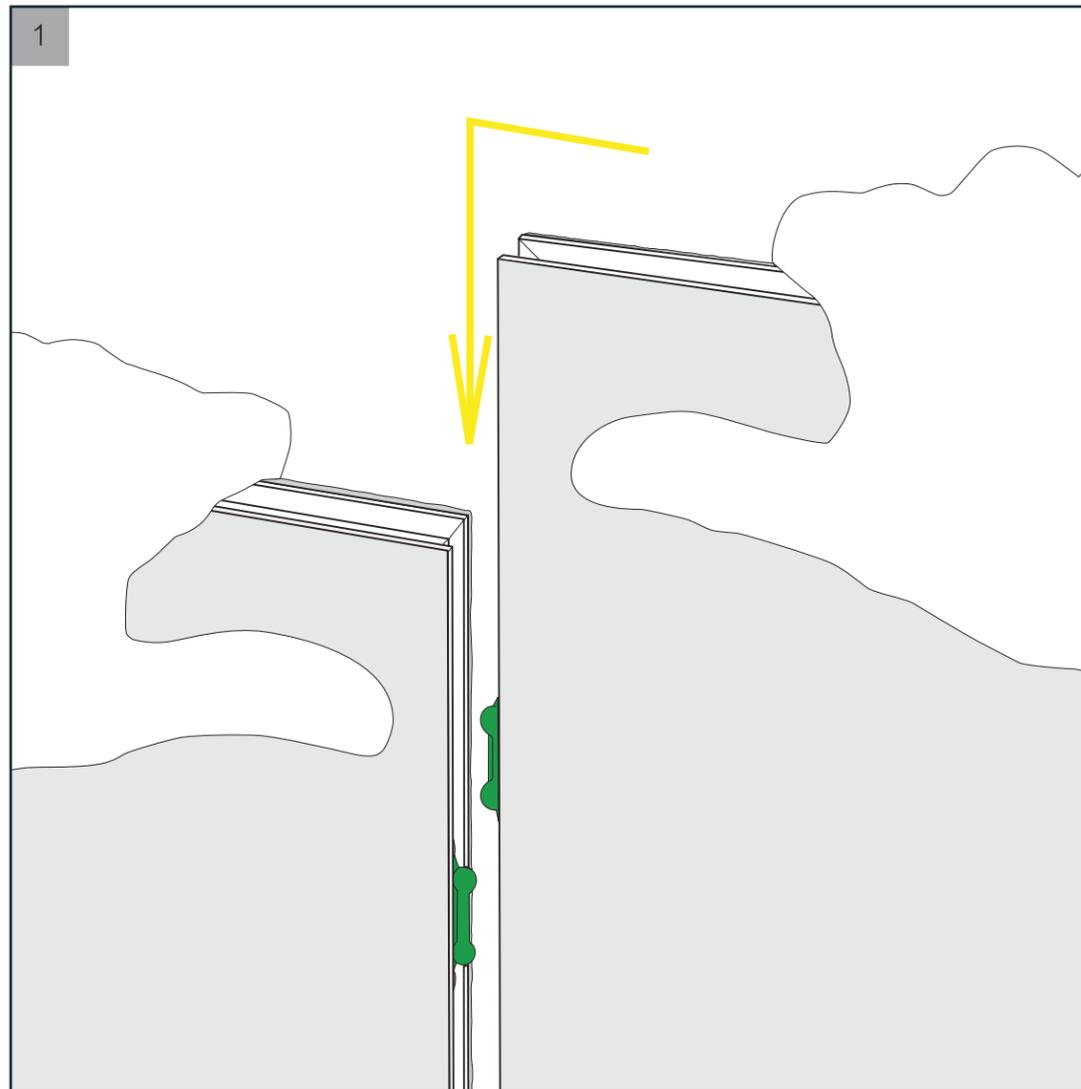
LADDERS OR LIFTS
MAY BE REQUIRED

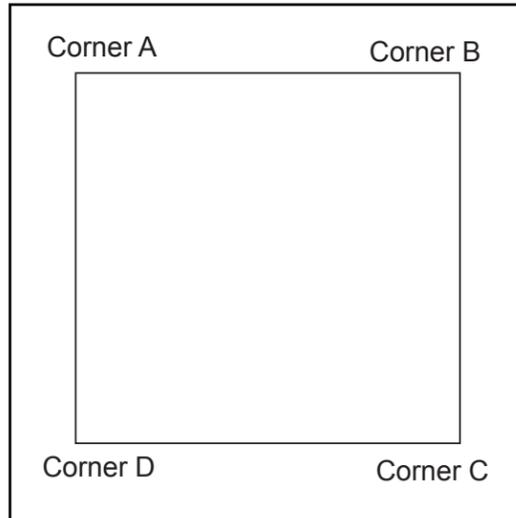


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

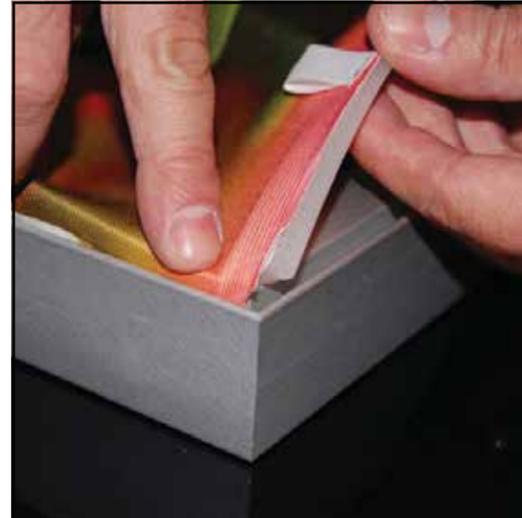
ECO Panel Install

- 1 Place ECO panel together with a vertical offset, slide down to lock connector in place.
- 2 Panel Corner Connectors are installed just like ECO panels. Remove by off-setting top lock clips horizontally followed by separating vertically.

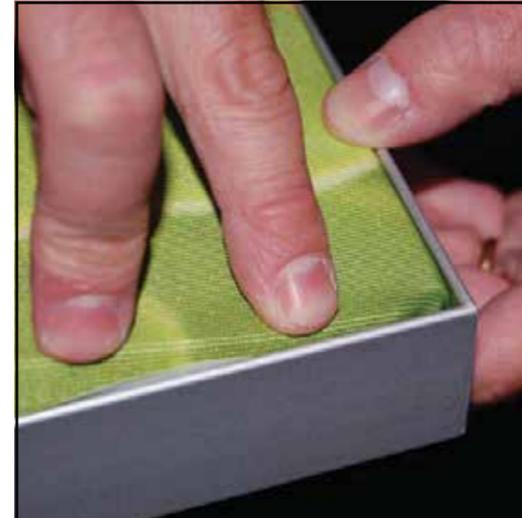




It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

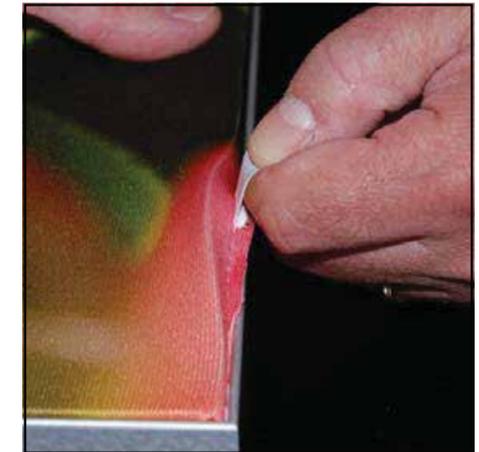


Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal

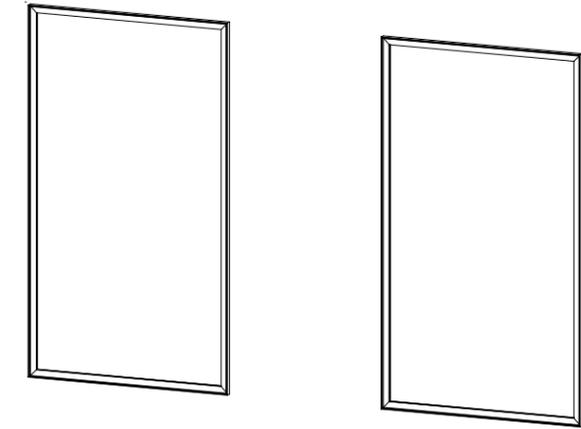


To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

CRATE PACKING

Item	Qty.	Description
1	1	88”h TSP46 Vertical Extrusion
2	1	88”h TSP46 Vertical Extrusion
3	1	50”w TSP46 Horizontal Extrusion
4	1	50”w TSP46 Horizontal Extrusion w/ Velcro
5	1	88”h TSP46 Vertical Extrusion
6	1	88”h TSP46 Vertical Extrusion
7	1	50”w TSP46 Horizontal Extrusion
8	1	50”w TSP46 Horizontal Extrusion w/ Velcro

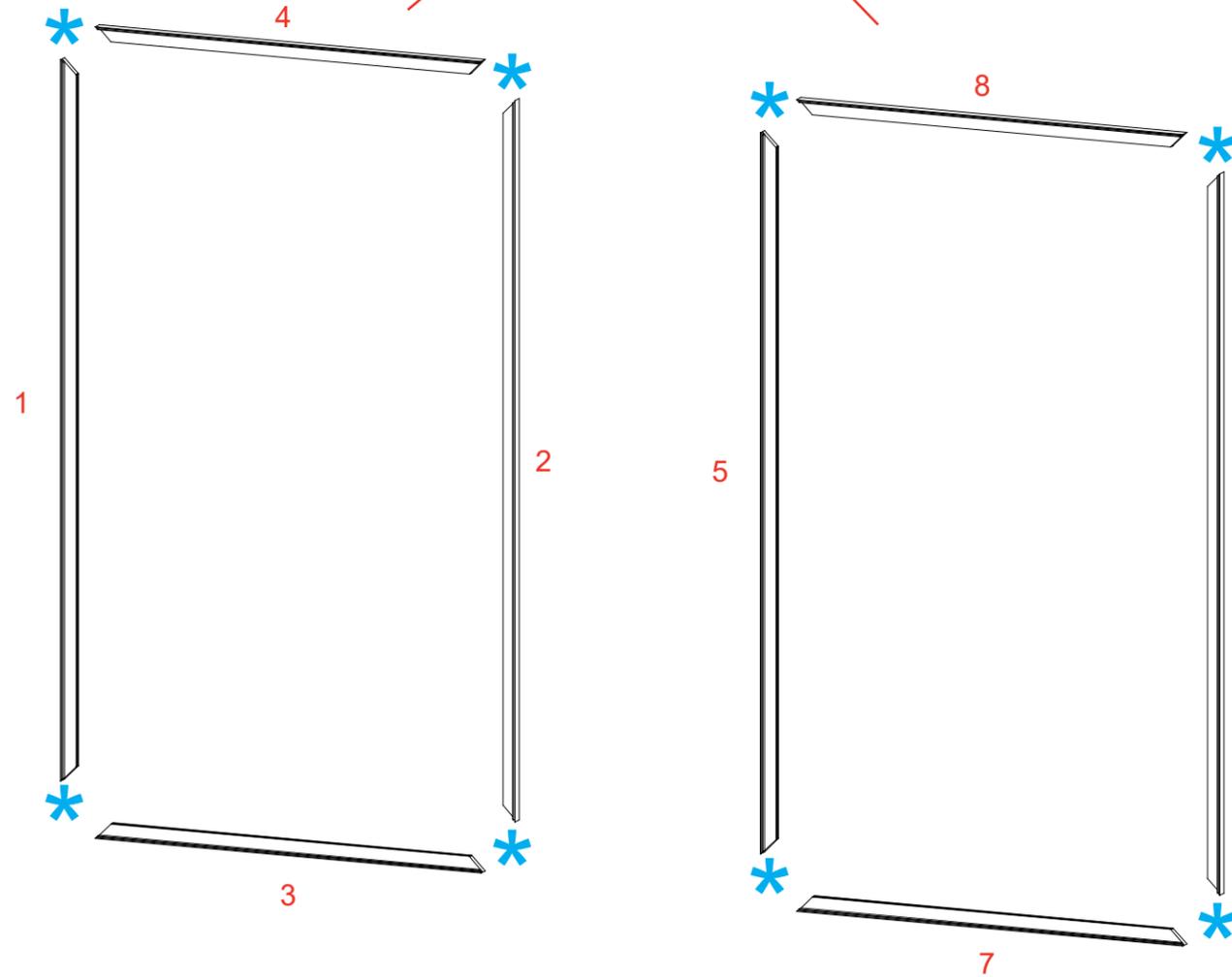
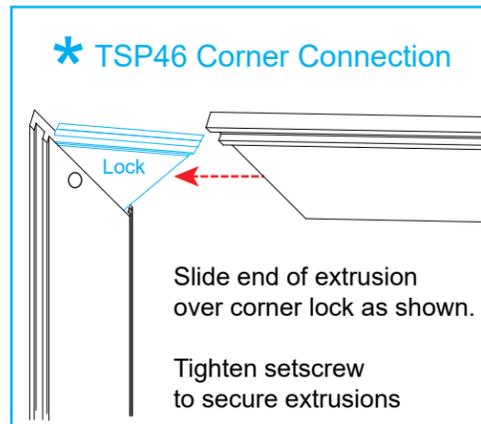
- Steps:
- 1) Assemble verticals [1,2] between horizontals [3,4].
See [TSP46 Corner Connection](#) detail.
 - 2) Assemble verticals [5,6] between horizontals [7,8].
See [TSP46 Corner Connection](#) detail.



When assembled

Assemble frame flat on ground.

Note: Velcro on horizontals [4,8] faces *back* of assembly.

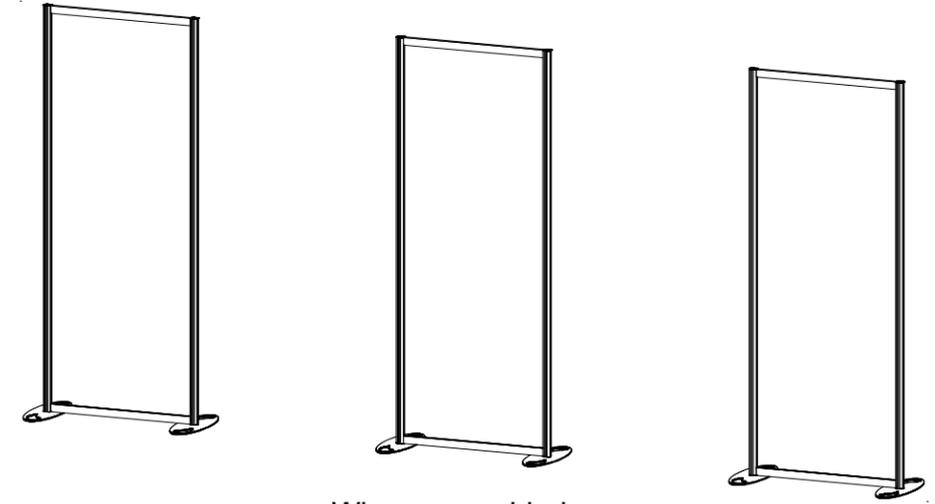


FRONT VIEW

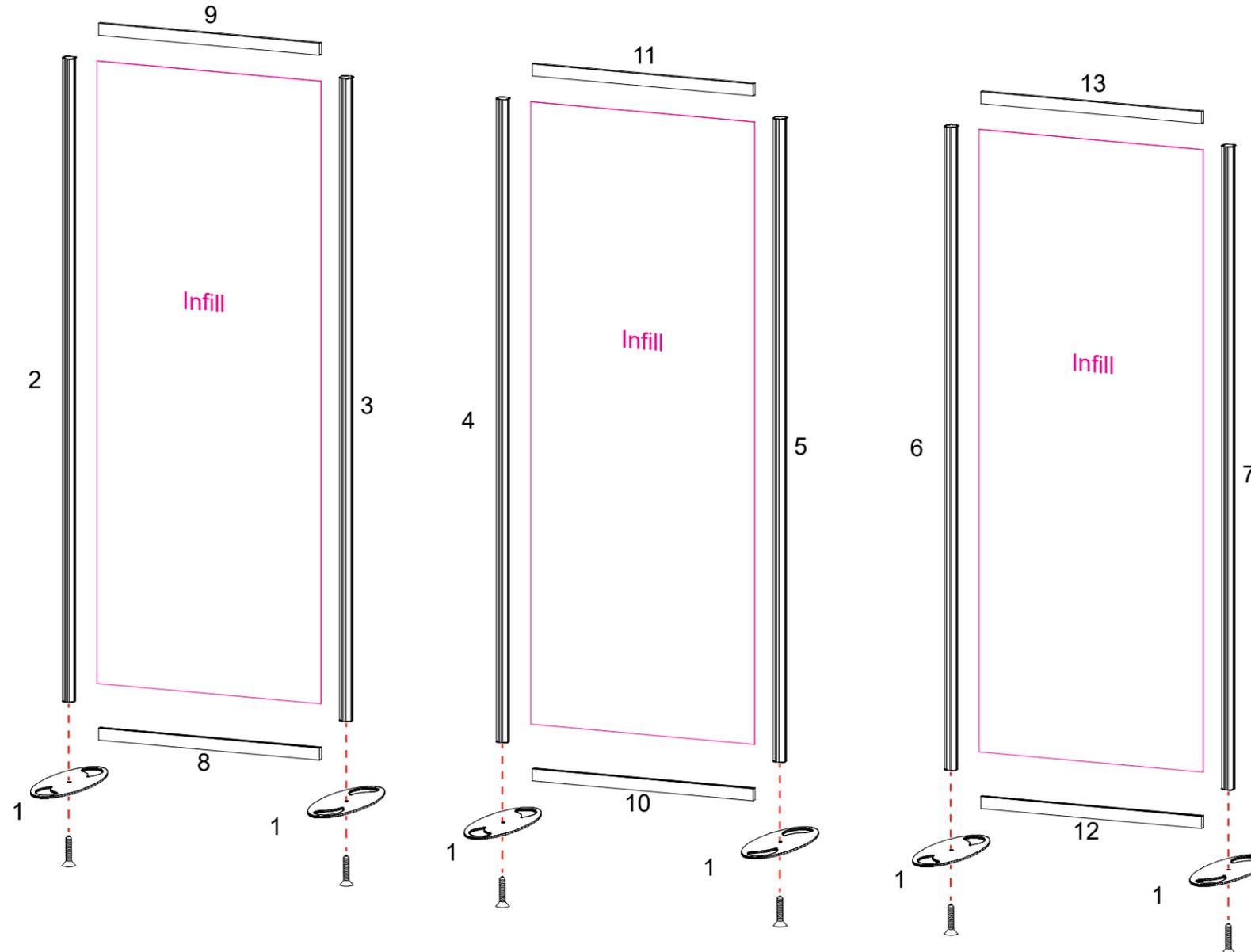
Item	Qty.	Description
1	6	8" x 22" oval Base Plate
2	1	96"h RSG540 Vertical Extrusion
3	1	96"h RSG540 Vertical Extrusion
4	1	96"h RSG540 Vertical Extrusion
5	1	96"h RSG540 Vertical Extrusion
6	1	96"h RSG540 Vertical Extrusion
7	1	96"h RSG540 Vertical Extrusion
8	1	35"w Z41 Horizontal Extrusion
9	1	35"w Z41 Horizontal Extrusion
10	1	35"w Z41 Horizontal Extrusion
11	1	35"w Z41 Horizontal Extrusion
12	1	35"w Z41 Horizontal Extrusion
13	1	35"w Z41 Horizontal Extrusion

Steps:

- 1) Attach Base Plates [1] to bottom of verticals [2,3,4,5,6,7], using bolts.
- 2) Connect lower horizontals [8,10,12] between verticals [2,3], [4,5], [6,7] as shown.
- 3) Slide **infills** between verticals [2,3], [4,5], [6,7] & secure with horizontals [9,11,13].

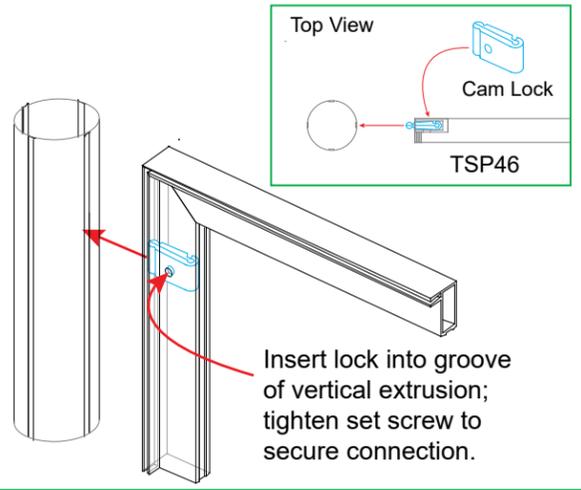


When assembled



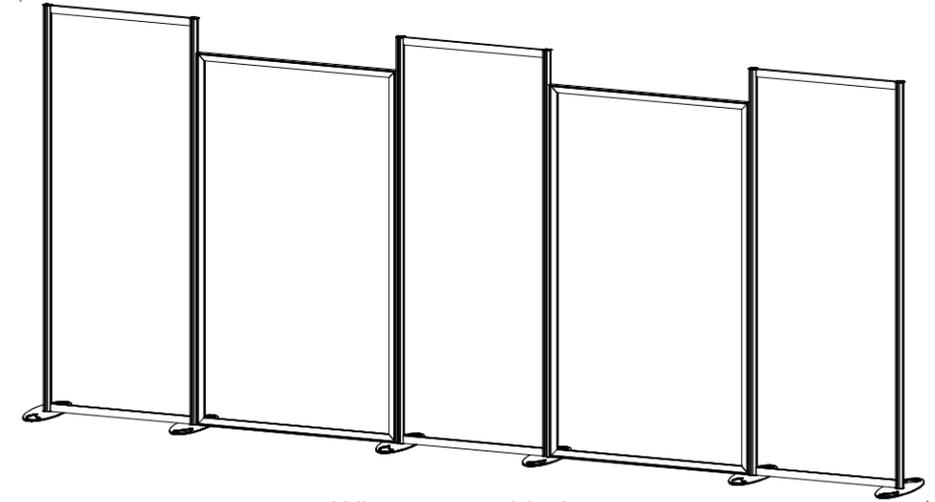
FRONT VIEW

*** Custom Cam Lock Connection**

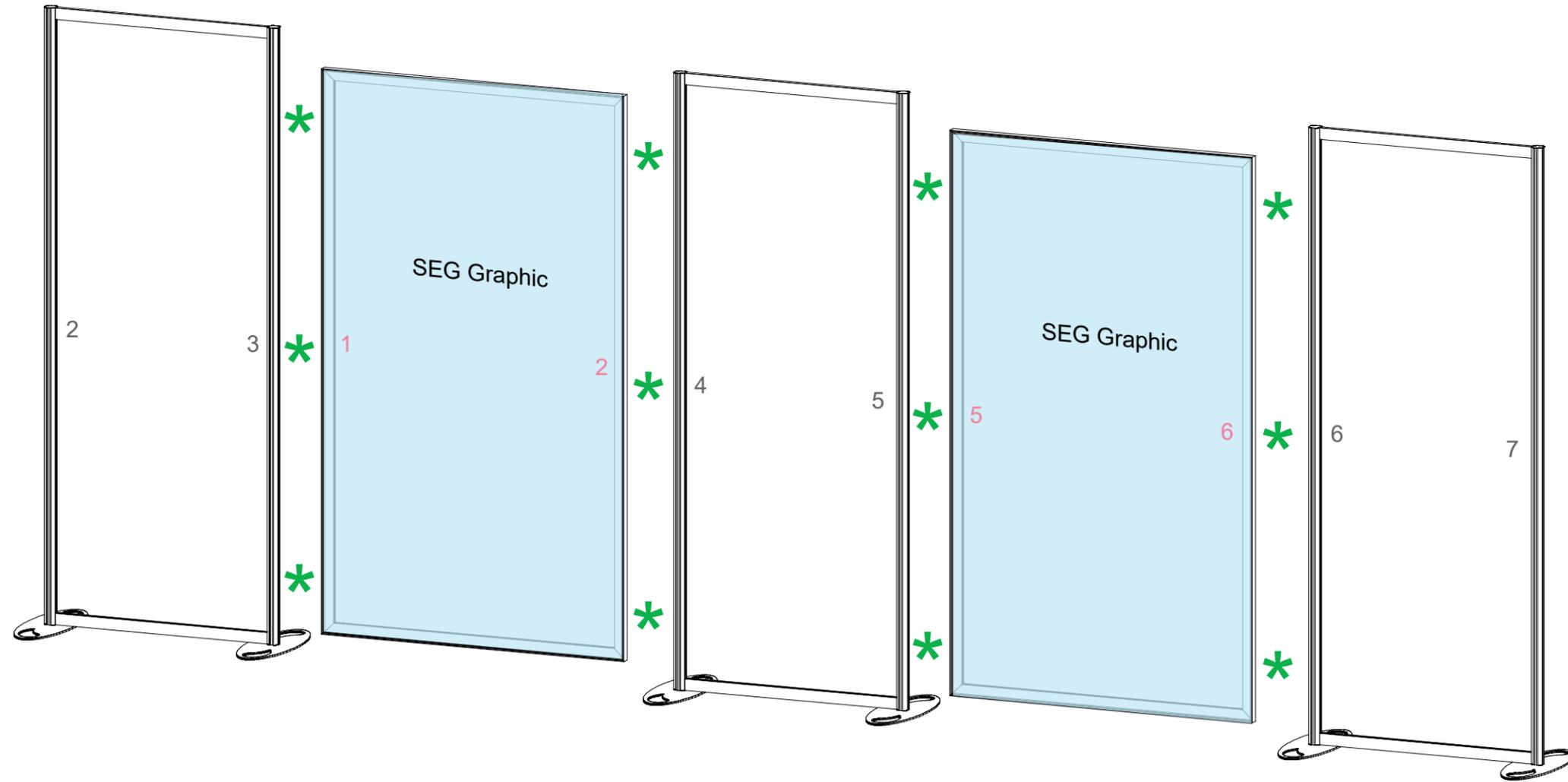


Steps:

- 1) Connect frame assemblies together as shown, using custom cam locks.
See [Custom Cam Lock Connection](#) detail.
- 2) Apply SEG Graphics to front of TSP frames, as shown.
Refer to the [SEG Installation general information page](#).



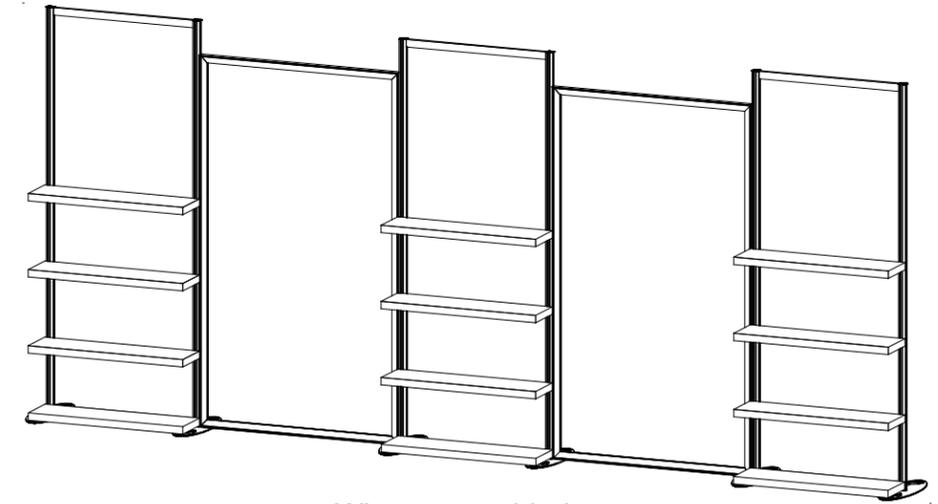
When assembled



FRONT VIEW

Item	Qty.	Description
14A,14B	12,12	8"w Z32 Horizontal Extrusion
--	12	38.832"w x 10"d Shelf

Steps:
1) Attach shelves to verticals [2,3], [4,5], [6,7] as shown.
See [Shelf Attachment](#) detail.



When assembled

*** Shelf Attachment**

Insert locks into groove of vertical extrusion & tighten setscrews.

Back of Shelf

Setscrews will face outward for ease of assembly

Lock

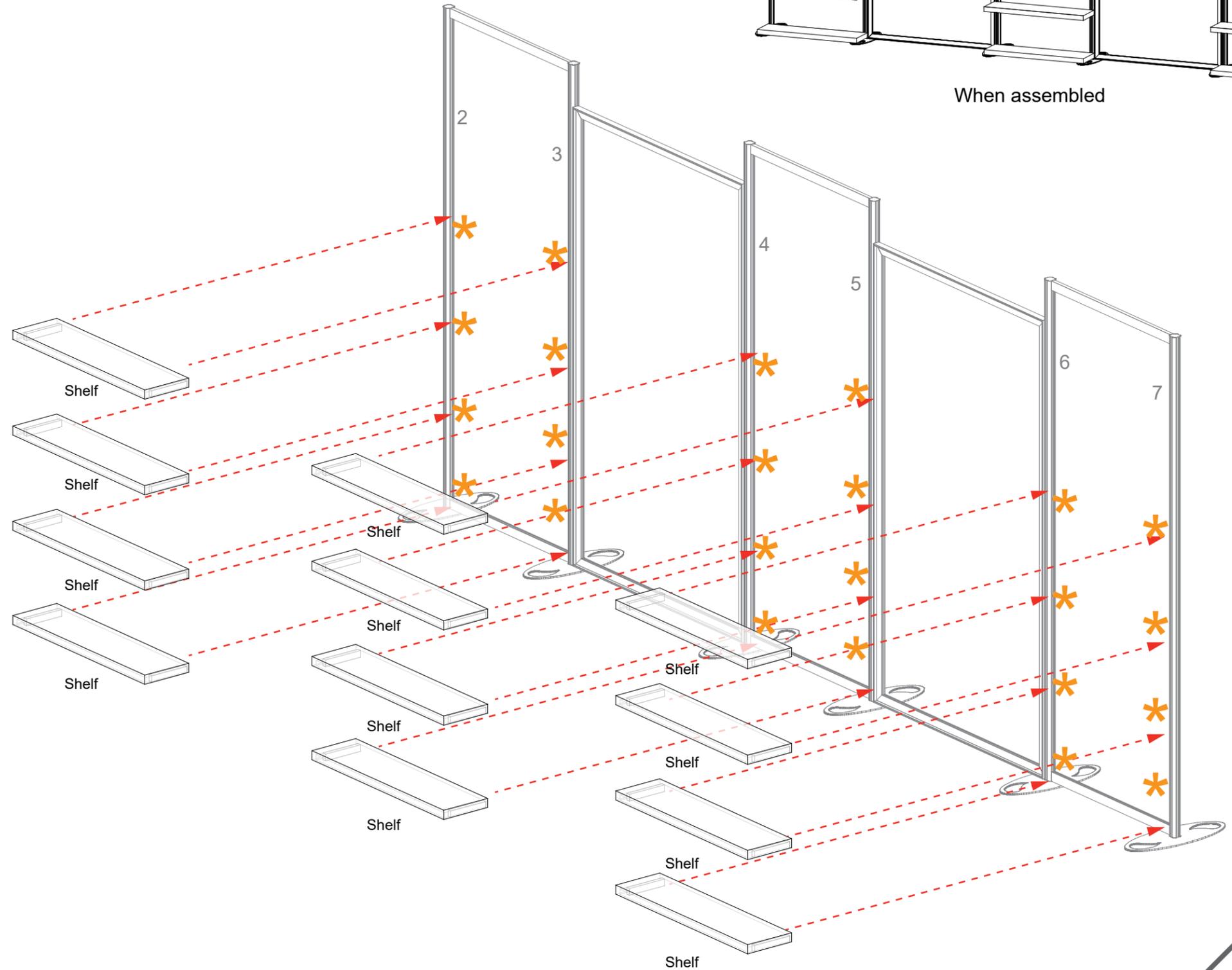
Setscrew

Shelf

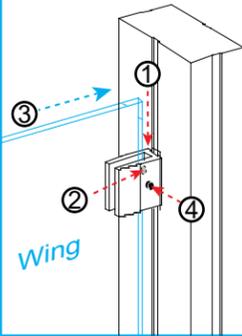
14A

14B

Keep extrusions [14A, 14B] attached to underside of shelves.



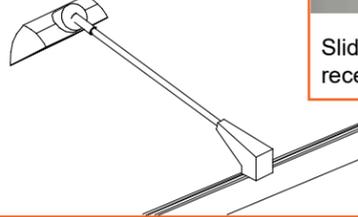
*** Wing Attachment**



- 1) Slide A10 connector into groove of extrusion.
- 2) Tighten set screw to secure A10 to extrusion.
- 3) Insert Wing into Clamp.
- 4) Tighten knob to secure wing in place.

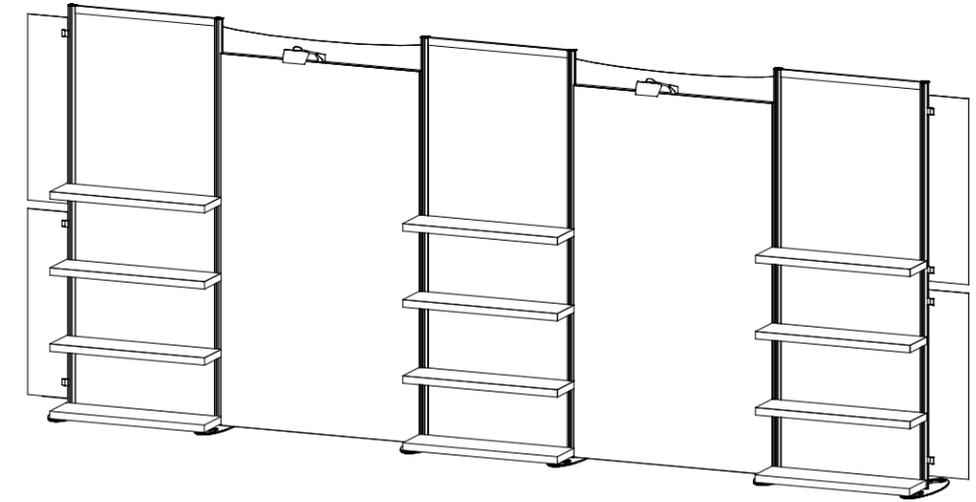
*** Light Attachment**

Lock Clip into Groove of Horizontal Extrusion, then slide Light onto Clip.

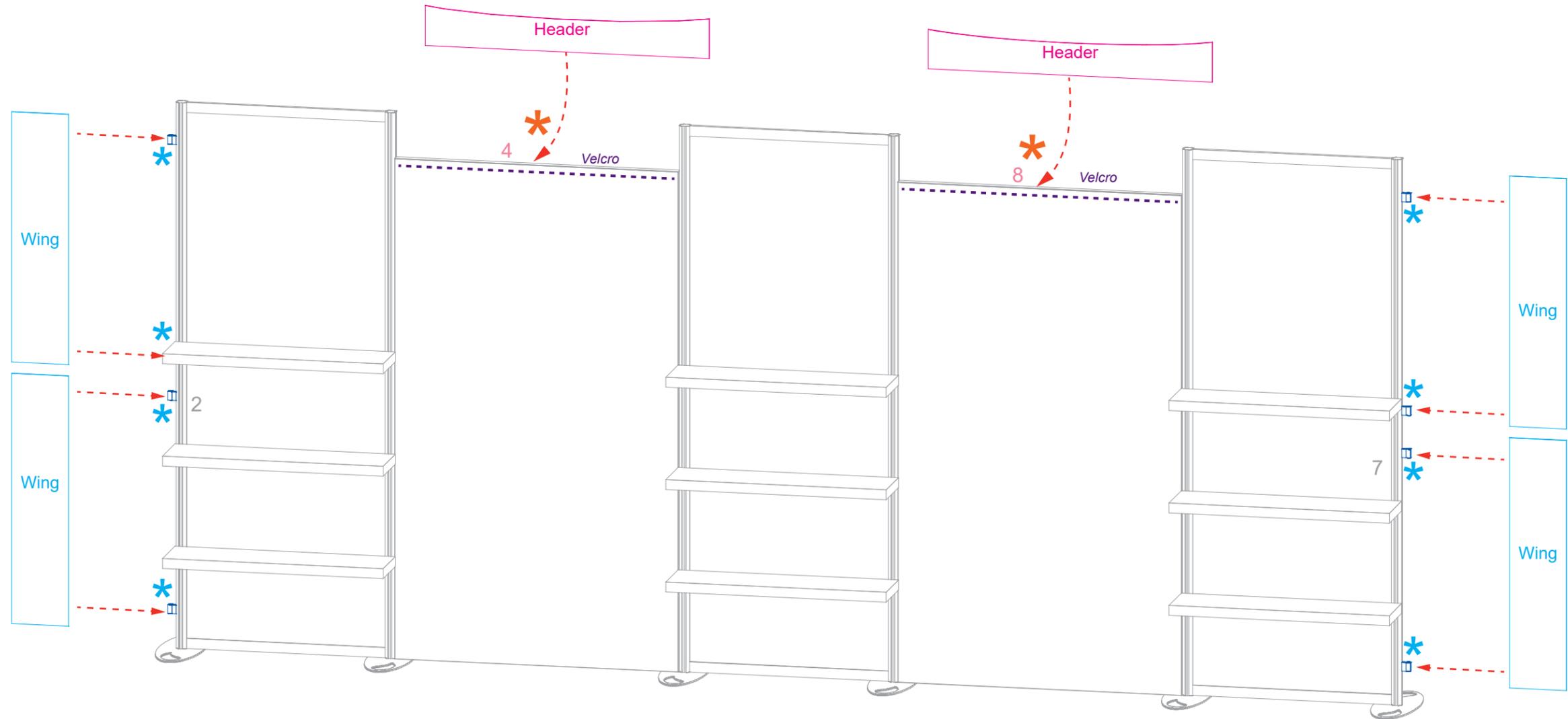


Steps:

- 1) Connect wings to verticals [2,7] as shown. See [Wing Attachment](#) detail.
- 2) Attach Lights to top of horizontals [4,8]. See [Light Attachment](#) detail.
- 3) Affix Headers to back of horizontals [4,8], using Velcro.



Completed Backwall Assembly

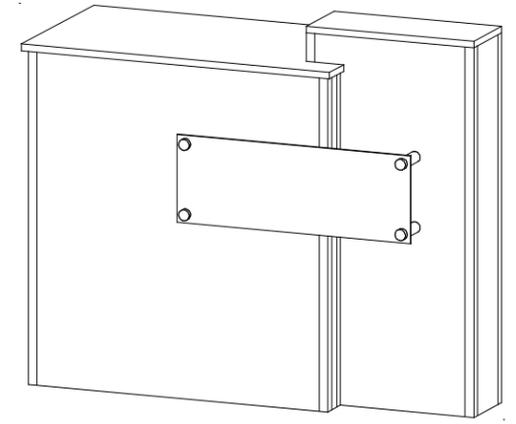
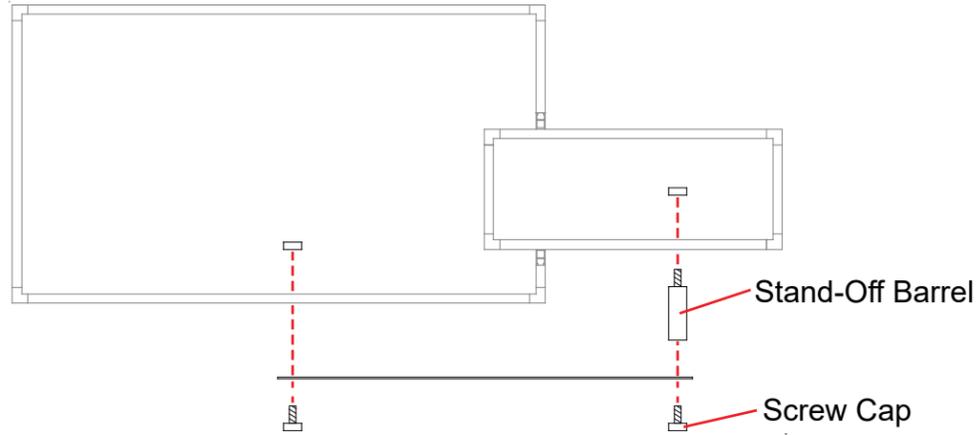


FRONT VIEW

Panel	Description
1	42" 90° Connector
2	6" x 42" Panel
3	42" 90° Connector
4	18" x 42" Panel w/ 38" Connector
5	42" 90° Connector
6	6" x 42" Panel
7	42" 90° Connector
8	18" x 42" Panel w/ 38" Connector
9	6.25" x 38" Panel
10	38" 90° Connector
11	22" x 38" Panel w/Door
12	38" 90° Connector
13	18" x 38" Panel
14	38" 90° Connector
15	22" x 38" Panel
16	38" 90° Connector
17	38" 180° Connector

- Steps:**
- 1) Assemble the panels in numerical order as shown below.
 - 2) Attach the EcoGlass sign with stand-off barrels and screw caps.
 - 4) Place counter tops on assembled pedestals.

Panels Labeled with Blue Numbers
See *Eco Panel Installation* general information page.



When assembled

