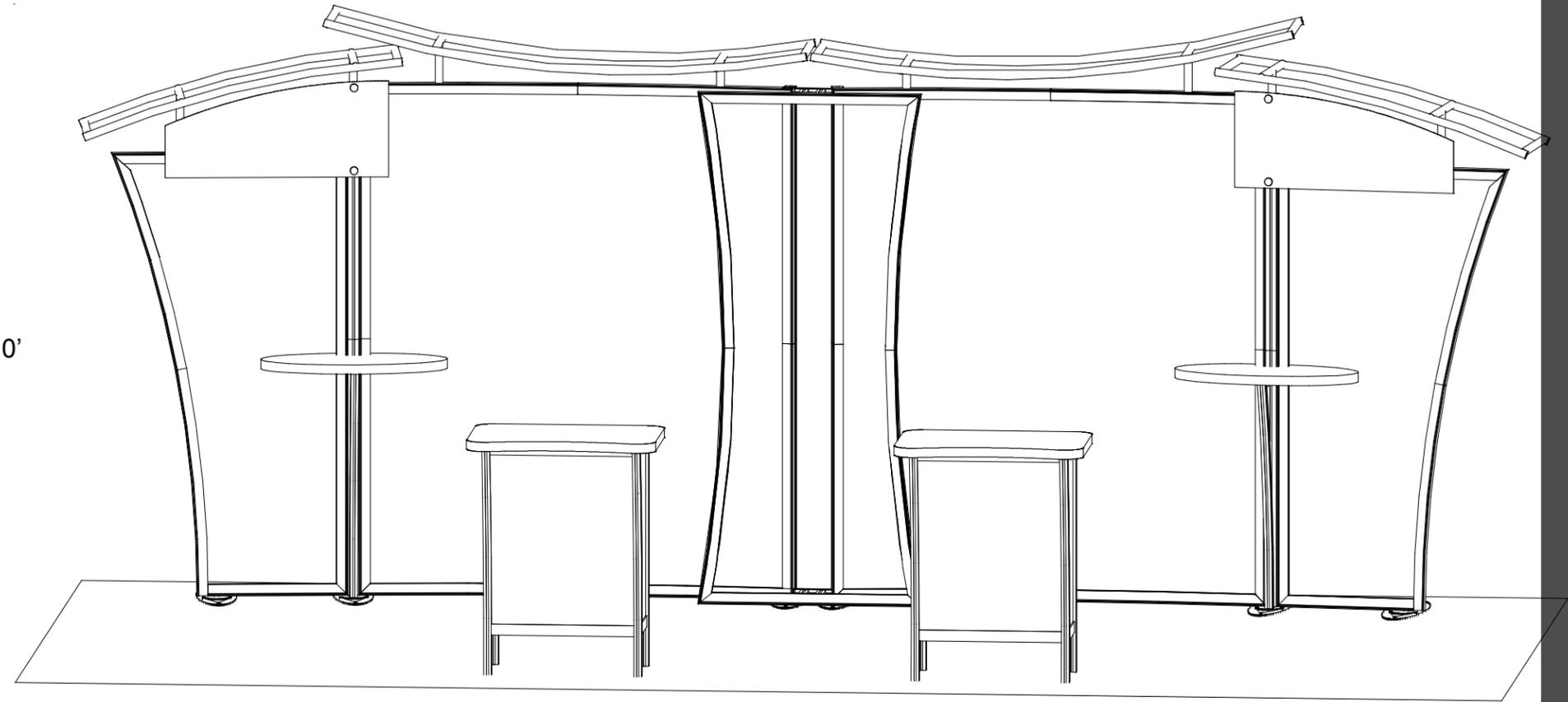
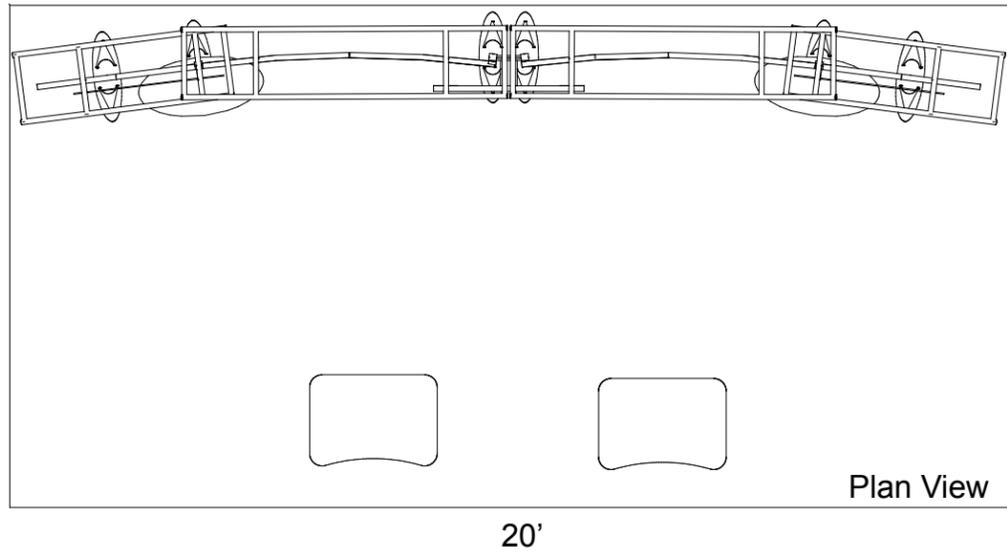


SEQUE DESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

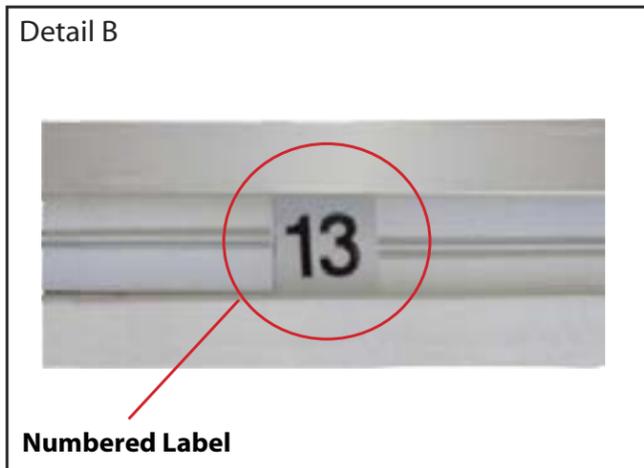


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

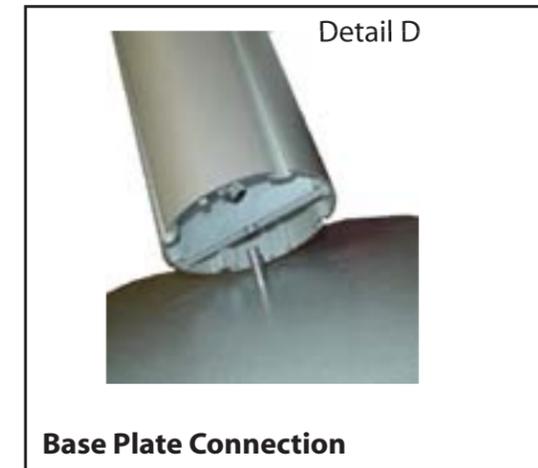
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

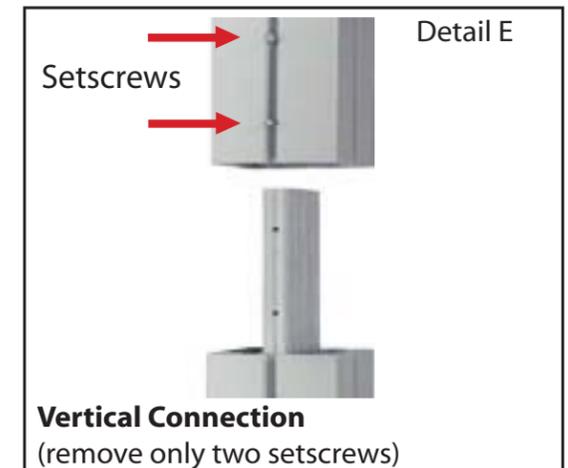
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

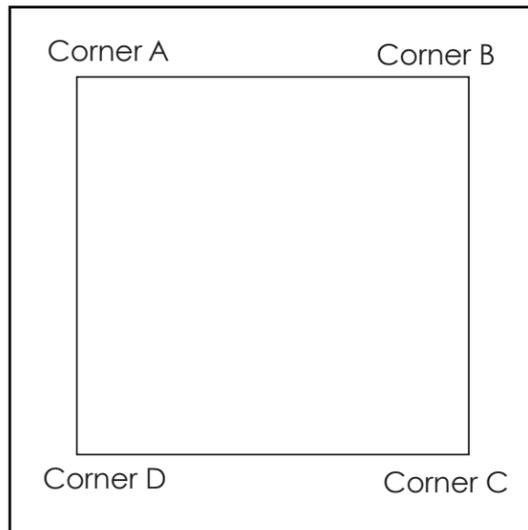
Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

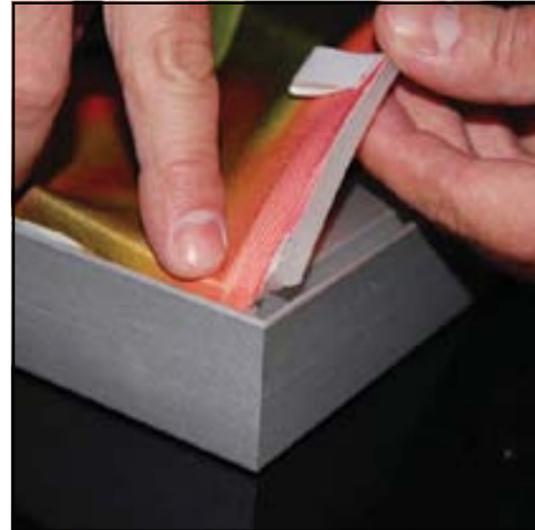
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

SEG Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternater corner then to the sides of the frame.
If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A.
Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

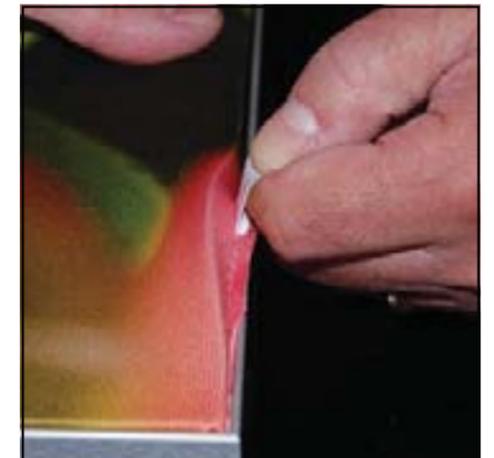


Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Page 1

Backwall: SEG Frames

Item	Qty.	Description
13a/13b	1/1	41.5" TSP46 Vertical Extrusion
14c/14d	1/1	41.5" TSP46 Vertical Extrusion
15c/15d	1/1	41.5" TSP46/S44 Vertical Extrusion
16a/16b	1/1	41.5" TSP46 Vertical Extrusion
17a/17b	1/1	35" TSP46 Horizontal Extrusion
18a/18b	1/1	35" TSP46 Horizontal Extrusion
19a/19b	1/1	35" TSP46 Horizontal Extrusion
20a/20b	1/1	35" TSP46 Horizontal Extrusion
A	2	Straight Connector w/ Knobs
B	2	Straight Connector w/ Set Screws
C	4	Curved Connector w/ Knobs

Page 2

Backwall: Center Section

Item	Qty.	Description
1/1a	2/2	Base Plate
12a/12b	2/2	41.5" S44 Vertical Extrusion
14a/14b	1/1	41.5" S44 Vertical Extrusion
15a/15b	1/1	41.5" S44 Vertical Extrusion
21	2	6" S40 Angled Extrusion
25a/25b	2/2	Counter Top Supports
A	4	Straight Connector w/ Knobs

Page 3

Backwall: Side & Front Sections

Item	Qty.	Description
1	2	Base Plate
2	1	TSP46 Lower Left Corner
2a	1	16" TSP46 Horizontal Extrusion
3	1	TSP46 Upper Left Corner
4	1	19" TSP46 Horizontal Extrusion
5	1	36" TSP46 Vertical Extrusion
6	1	36" TSP46 Vertical Extrusion
7	1	TSP46 Lower Right Corner
7a	1	16" TSP46 Horizontal Extrusion
8	1	TSP46 Upper Right Corner
9	1	19" TSP46 Horizontal Extrusion
10	1	36" TSP46 Vertical Extrusion
11	1	36" TSP46 Vertical Extrusion
22a/22b	1/1	TSP46 Front Left Lower/Upper Corners
23a/23b	1/1	TSP46 Front Right Lower/Upper Corners
24	4	6" S40 Horizontal Extrusion
A	6	Straight Connector w/ Knobs
B	2	Straight Connector w/ Set Screws
D	2	Curved Connector w/ Knobs
E	2	Curved Connector w/ Knobs

Page 6

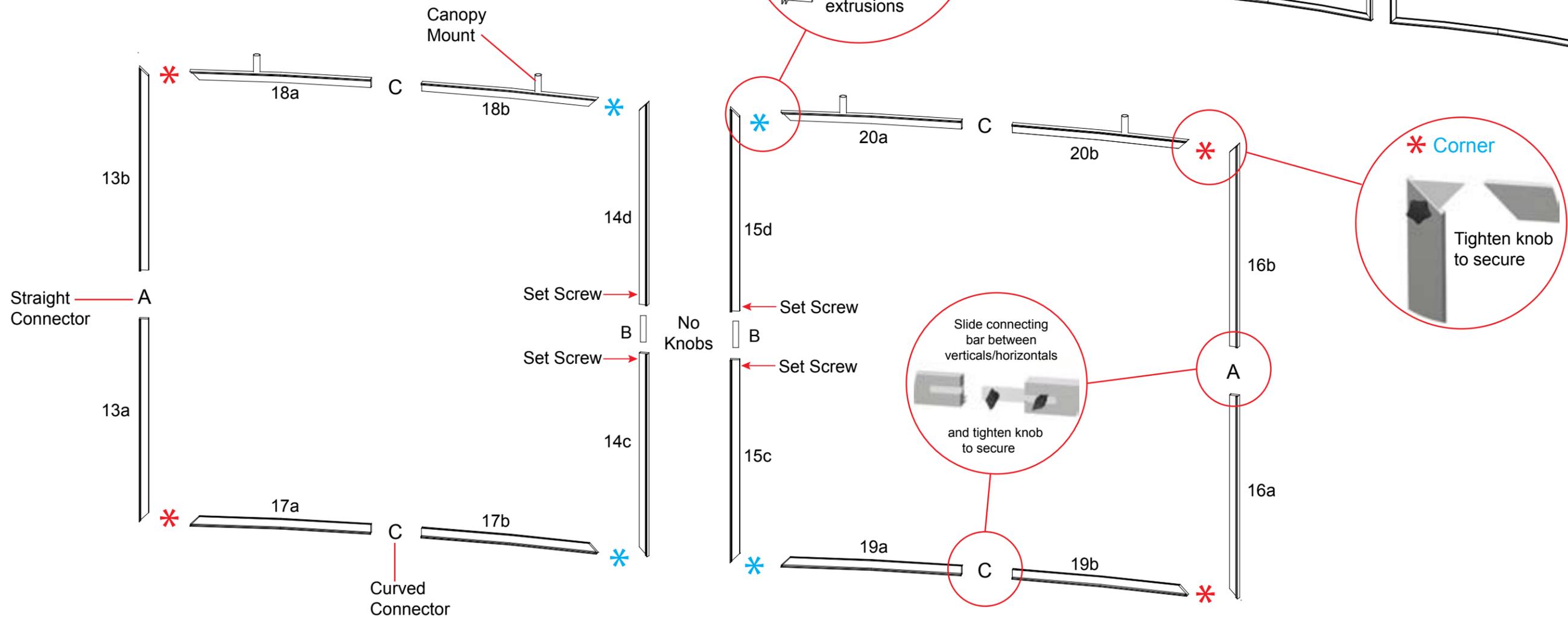
Pedestals (Qty. 2)

Item	Qty.	Description
26	1	38" Curved Vertical Extrusion
27	1	38" Vertical Extrusion
28	1	38" Vertical Extrusion
29	1	38" Curved Vertical Extrusion
30	2	11" Horizontal Extrusion w/ Lip
31	2	23" Horizontal Extrusion w/ Lip
32/33	1/1	14.567" Horizontal Extrusion
34	2	23" Horizontal Extrusion
35-37	1/1/2	Door Extrusions

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL
SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Steps:

- 1) Connect horizontals with curved connectors [C].
- 2) Connect verticals [13a,13b] and [16a,16b] with knob connectors [A].
- 3) Connect verticals [14c,14d] and [15c,15d] with connectors [B] using the hex tool to tighten set screws.
- 4) Connect vertical assemblies to horizontal assemblies using knob connectors at corners [13a/17a,13b/18a,16a/19b,16b,20b] and the hex tool for the rest.



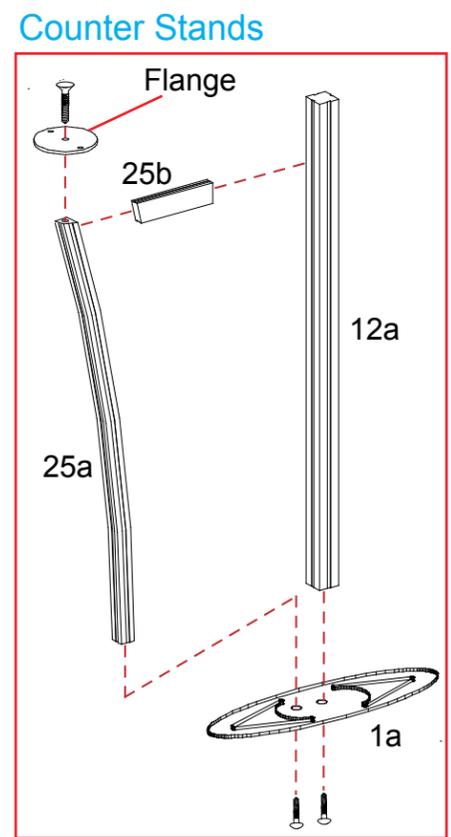
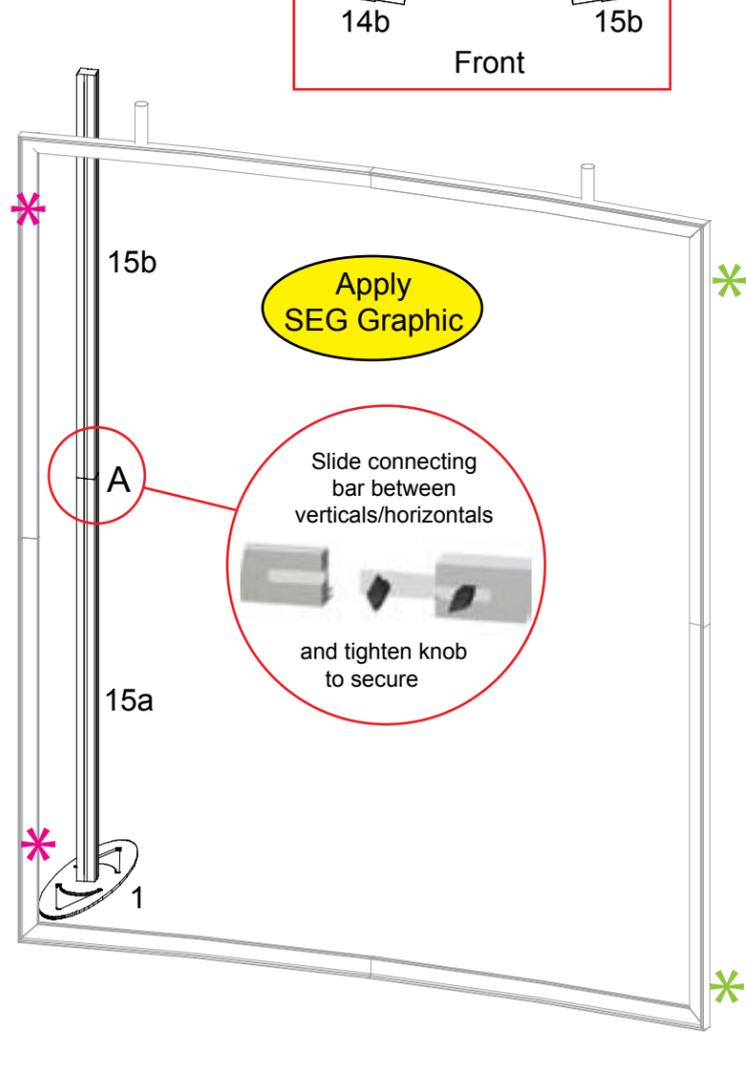
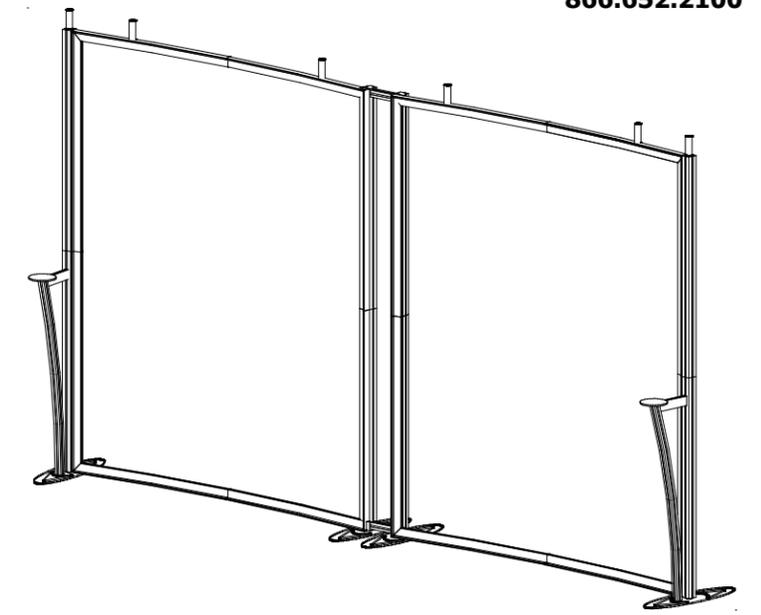
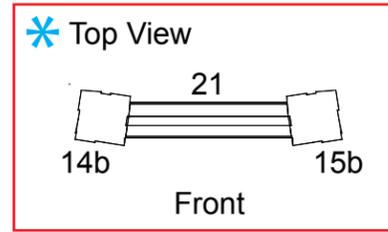
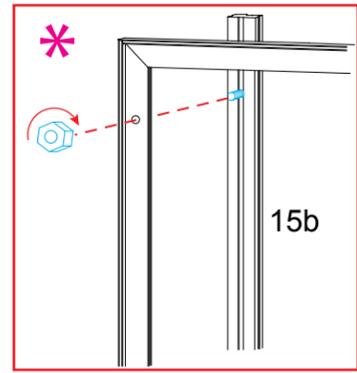
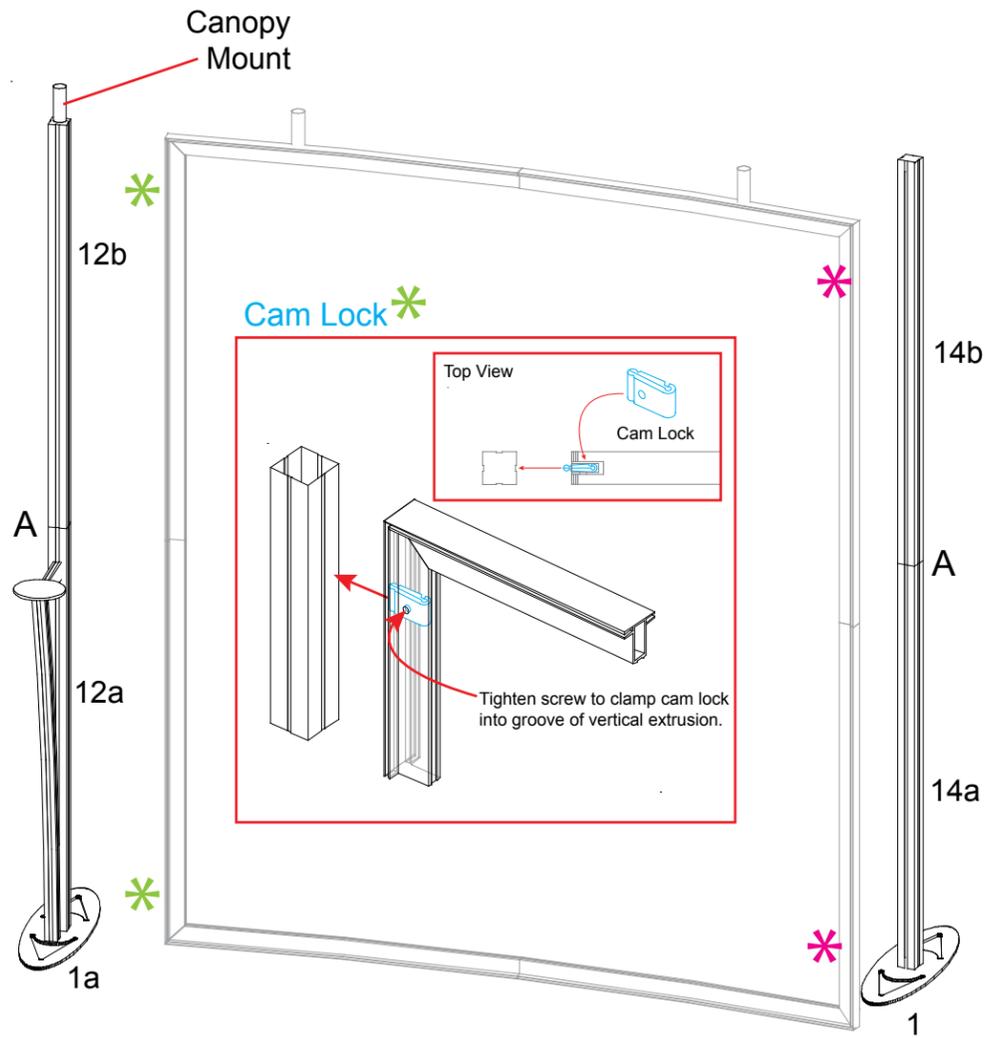
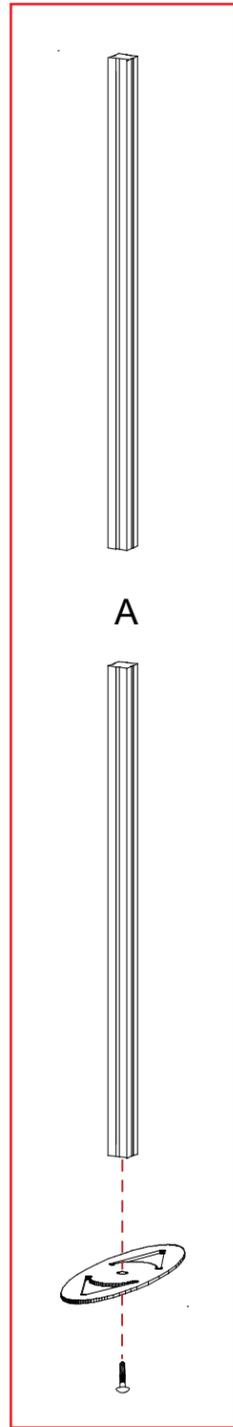
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Stand Assembly

Steps:

- 1) Attach base plates [1,1a] to verticals [12a,14a,15a] with bolts.
- 2) Attach vertical counter supports [25a] to base plates [1a] with bolts and secure to verticals [12a] with horizontals [25b].
- 3) Connect verticals [12b,14b,15b] to verticals [12a,14a,15a] with connectors [A].
- 4) Connect verticals [14a/14b] and [15a/15b] with horizontals [21] as shown.
- 5) Connect assembled SEG frames to assembled stands with bolts and cam locks as shown.
- 6) Apply SEG Graphics to frames.

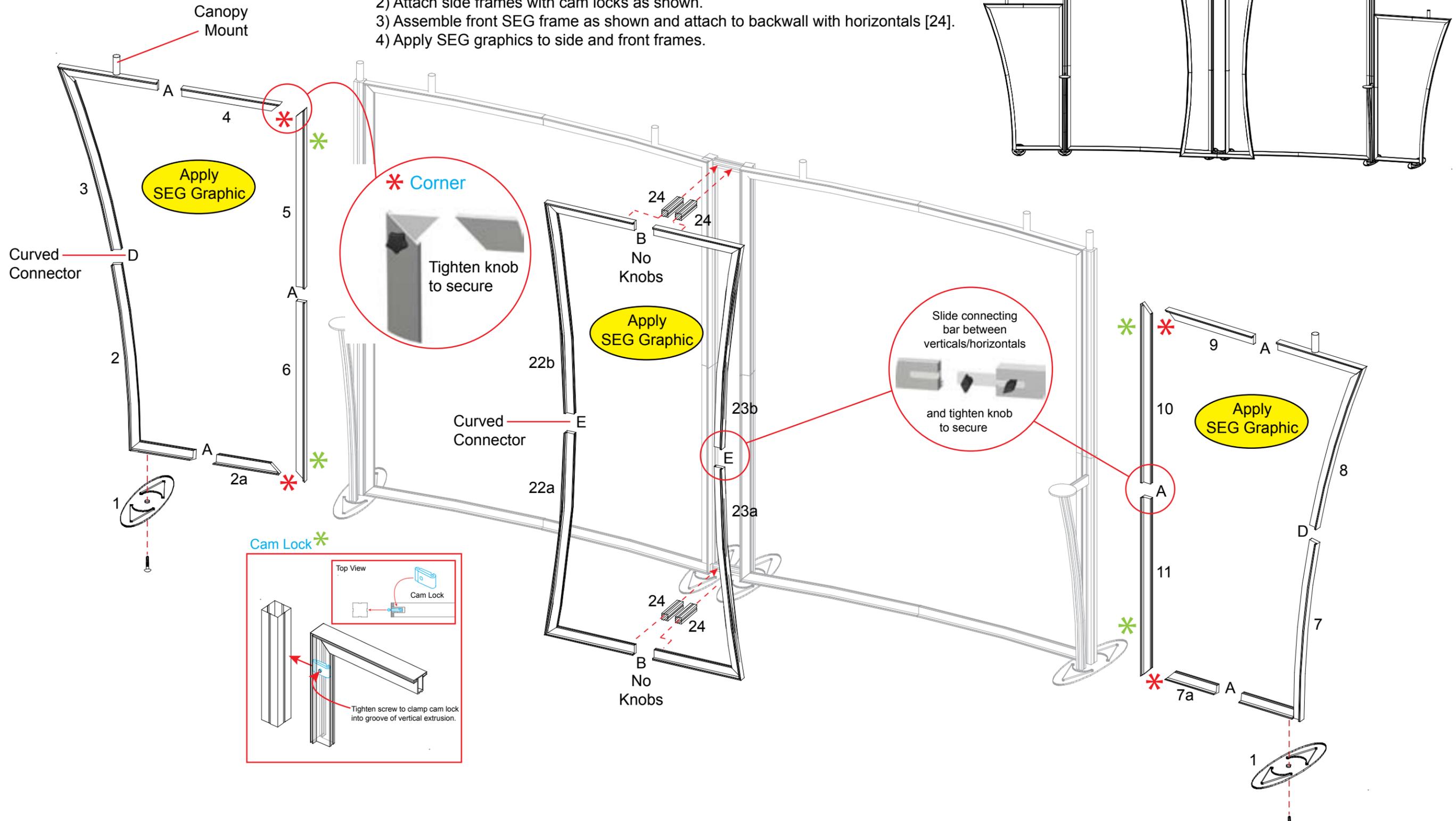


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Steps:

- 1) Assemble side frames as indicated, attaching base plates [1] with bolts.
- 2) Attach side frames with cam locks as shown.
- 3) Assemble front SEG frame as shown and attach to backwall with horizontals [24].
- 4) Apply SEG graphics to side and front frames.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



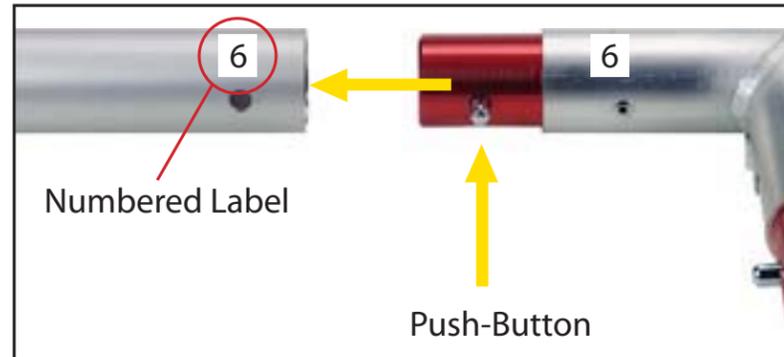
Using Your Setup Instructions

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

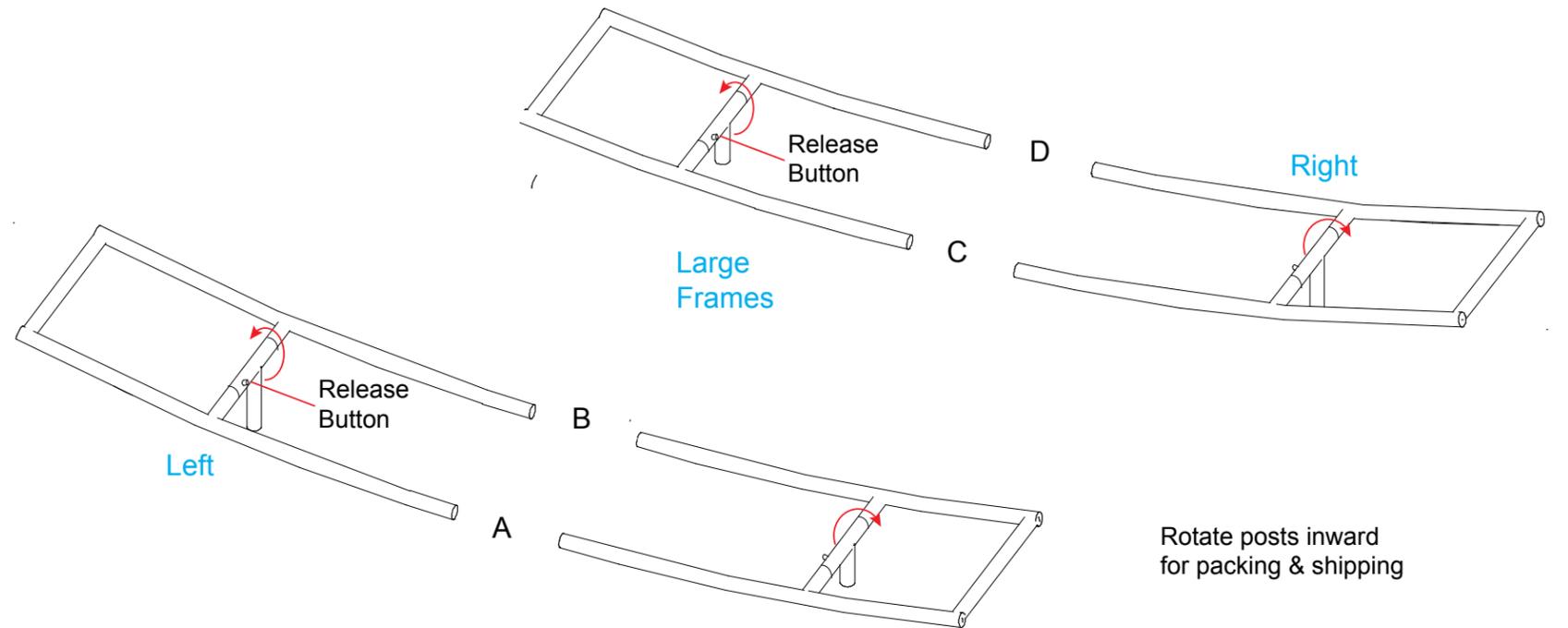
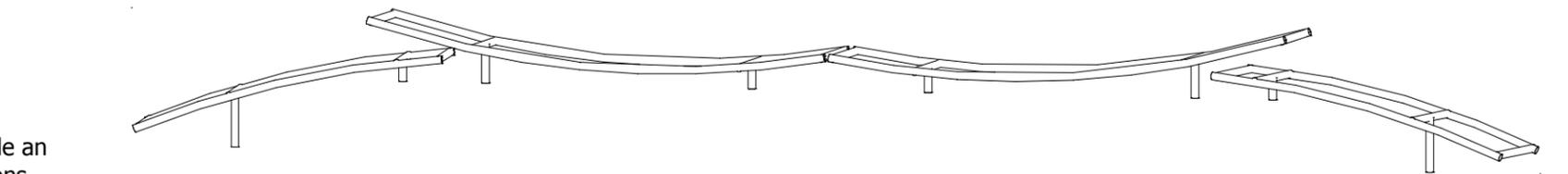
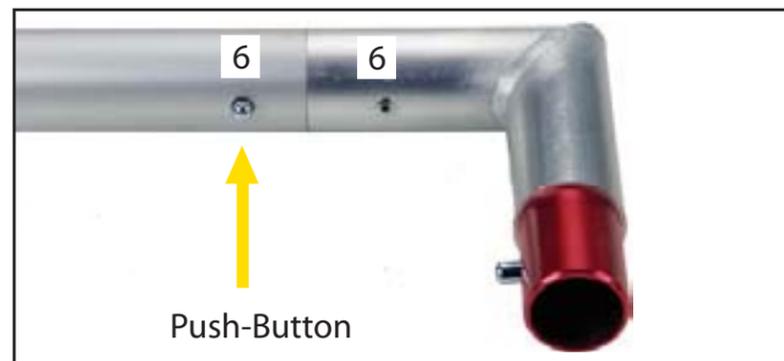
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

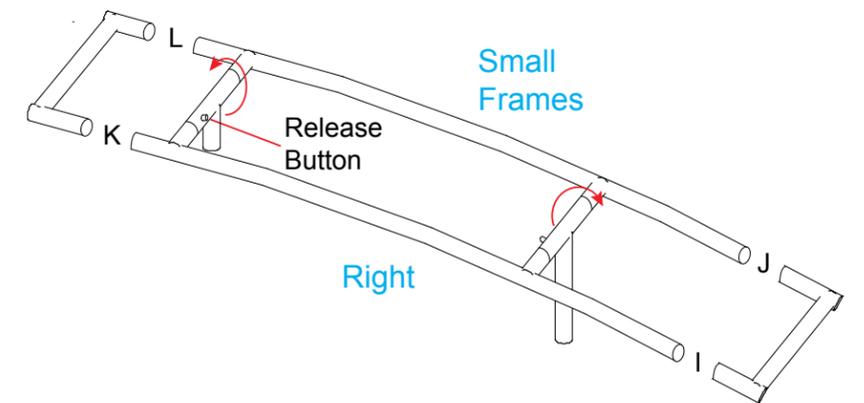
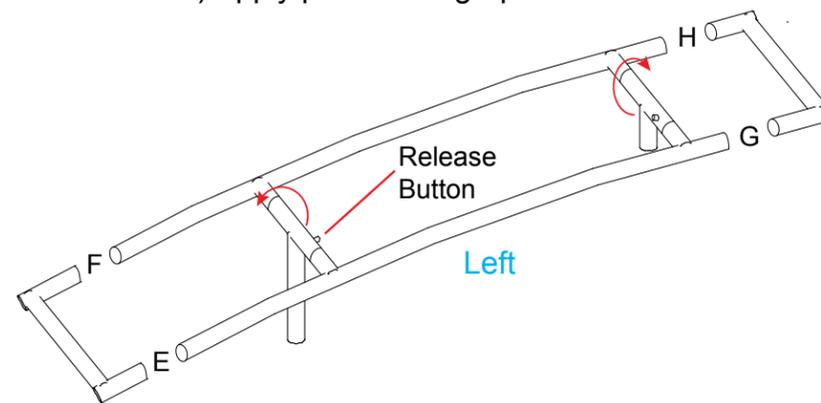


Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



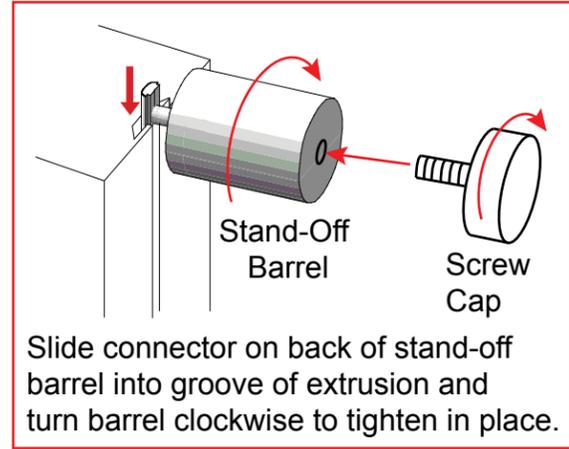
Steps:

- 1) Assemble **Large Frames** by attaching parts in Alphabetical order.
- 2) Apply pillowcase graphics.



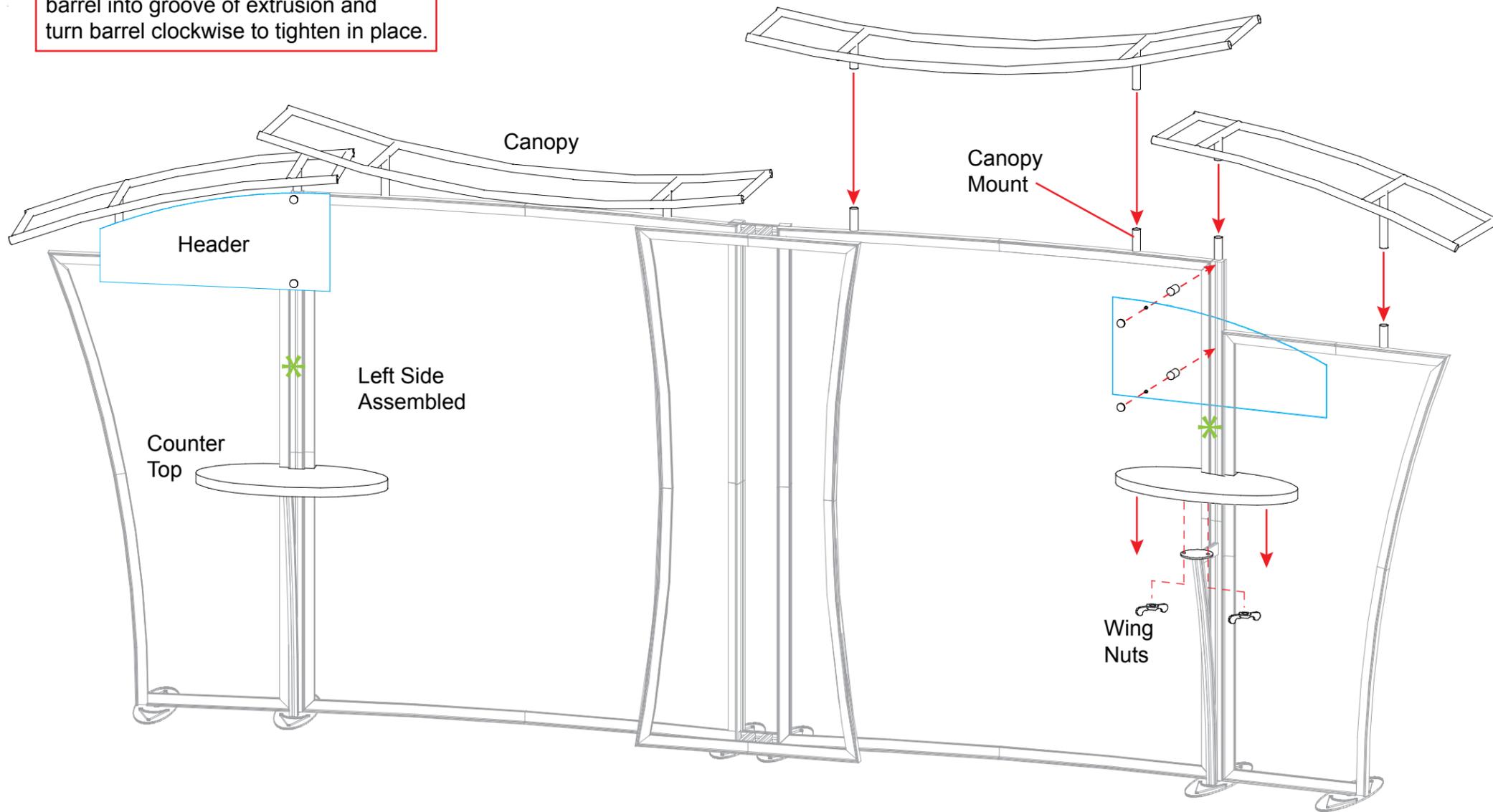
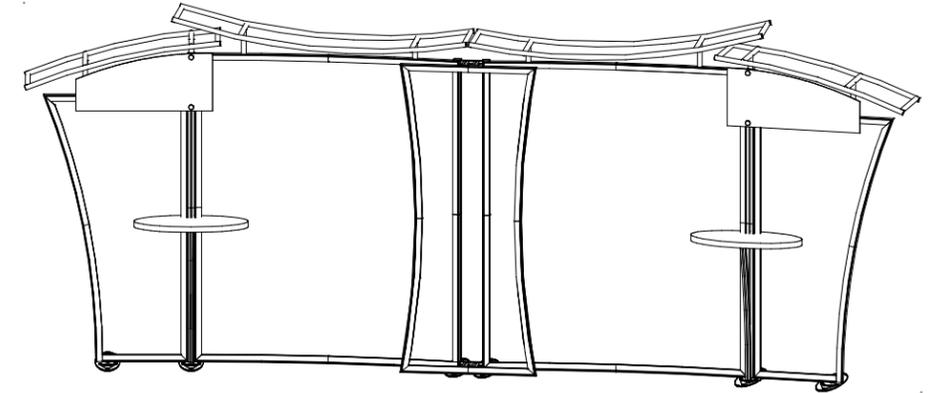
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Stand-Off Barrel & Screw Cap

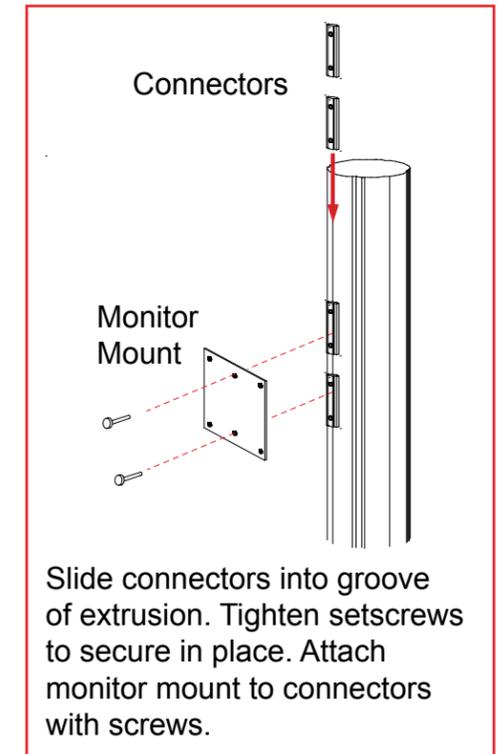


Steps:

- 1) Attach canopies to canopy mounts as shown.
- 2) Attach headers to backwall with stand-off barrels and screw caps.
- 3) Attach counter tops to support stands with wing nuts.
- 4) Attach monitor mount as shown.



Monitor Mount Attachment *

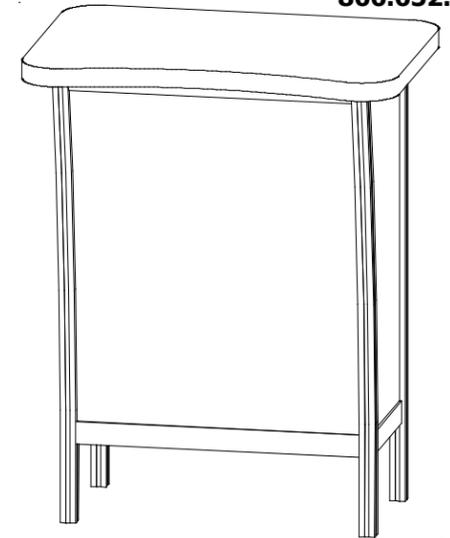


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

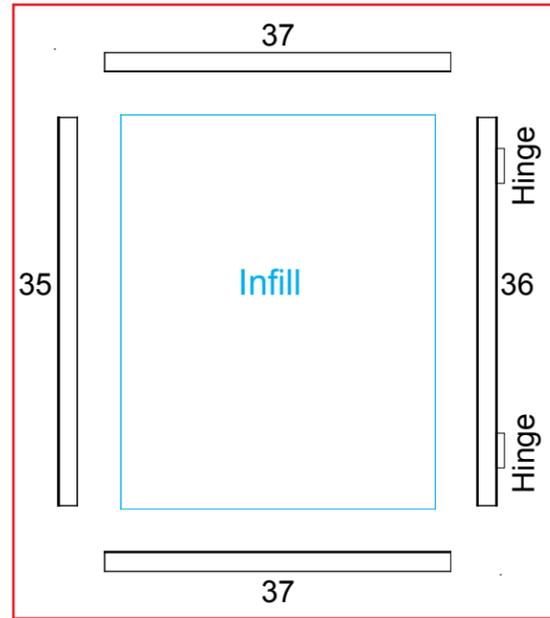
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Setups:

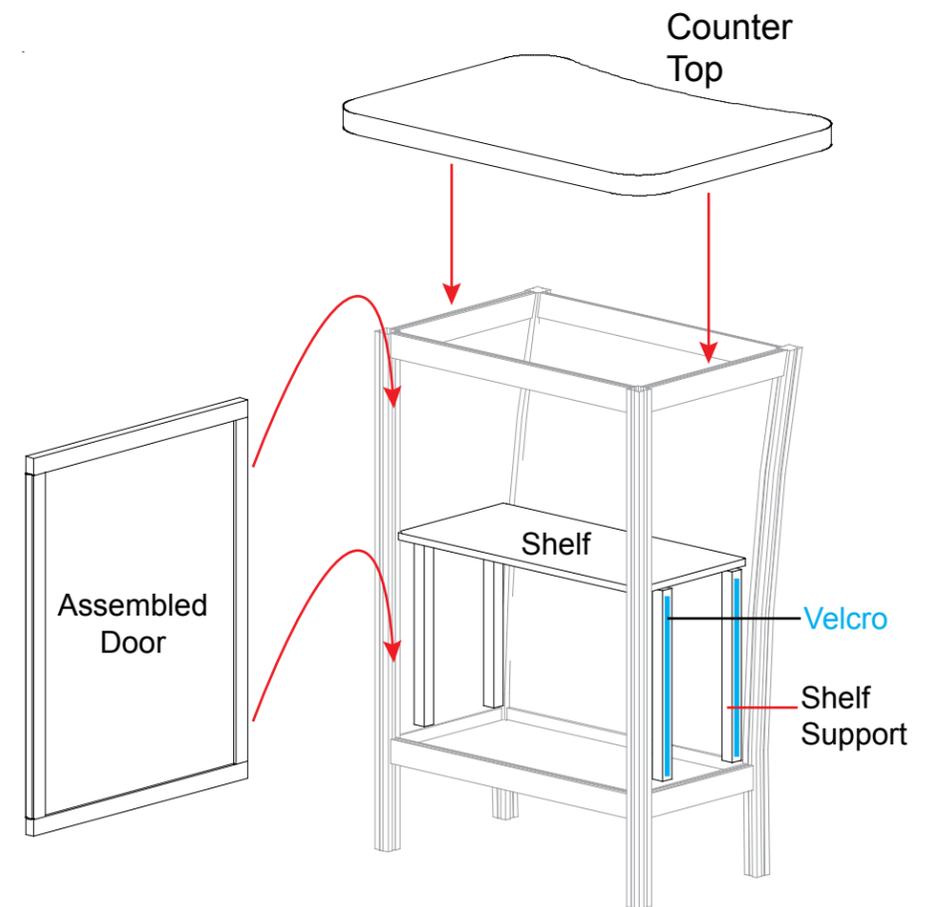
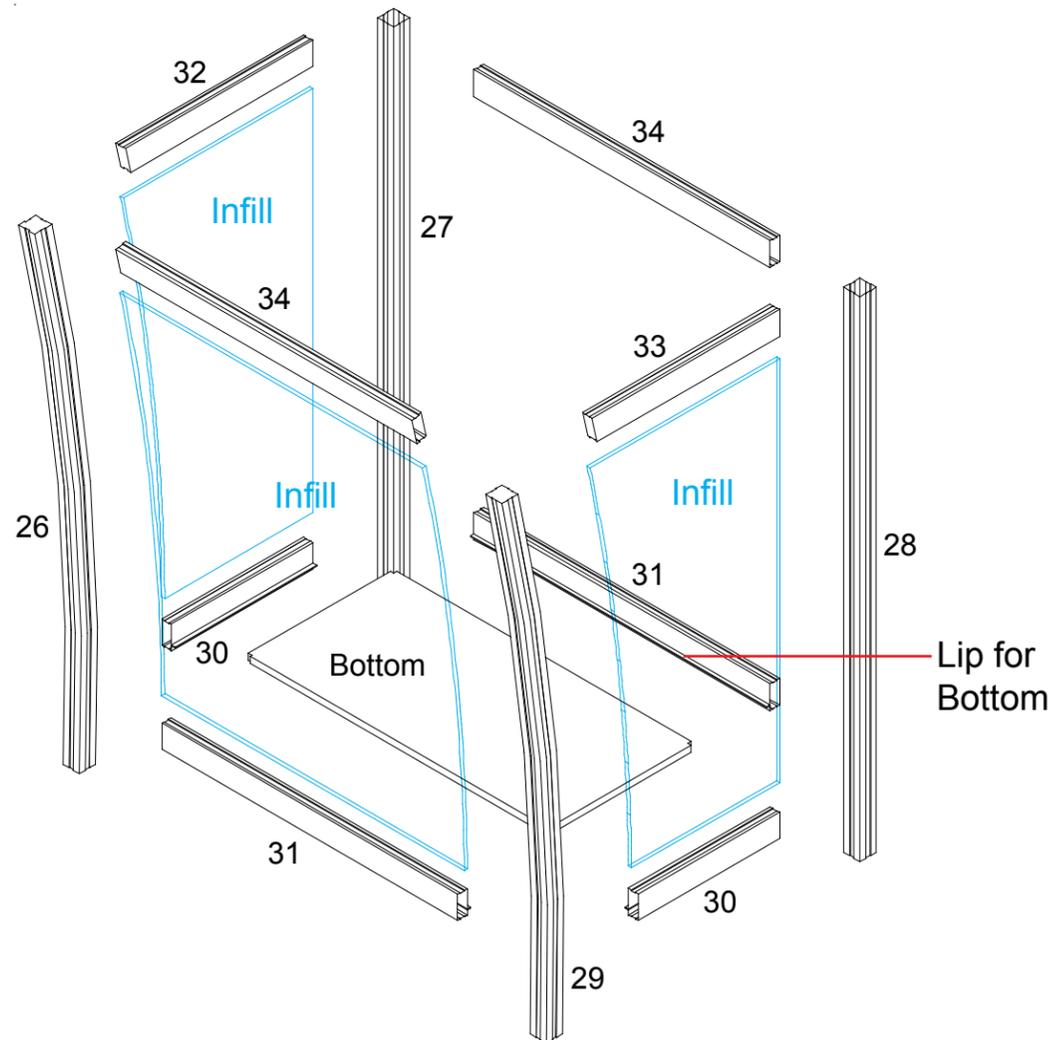
- 1) Connect verticals [26-29] with horizontals [30,31] as shown.
- 2) Insert infills as shown and lock horizontals [32,33,34] in place.
- 3) Assemble door as shown and hang from hinges.
- 4) Attach shelf supports to velcro on infills inside assembled pedestal.
- 5) Place shelf on shelf supports.
- 6) Place counter top on assembled pedestal.



Door Assembly

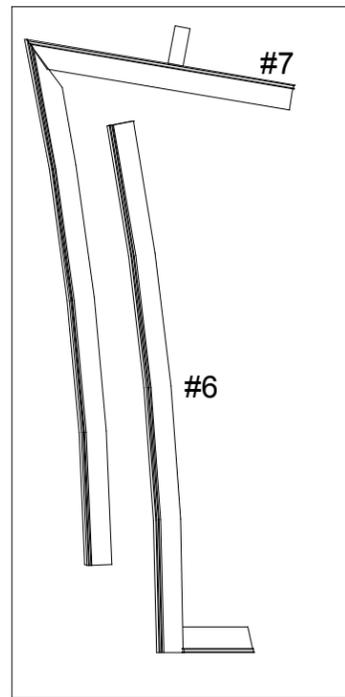


Door Attachment

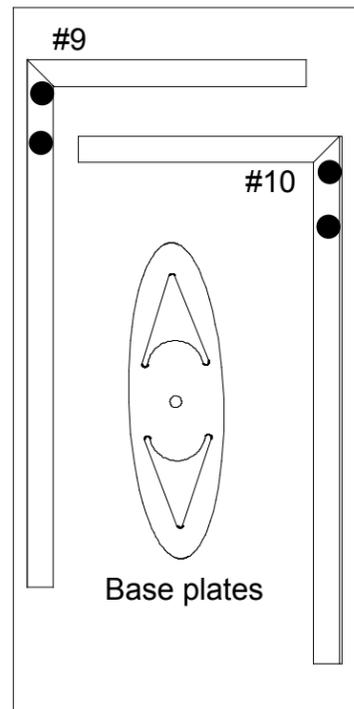


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

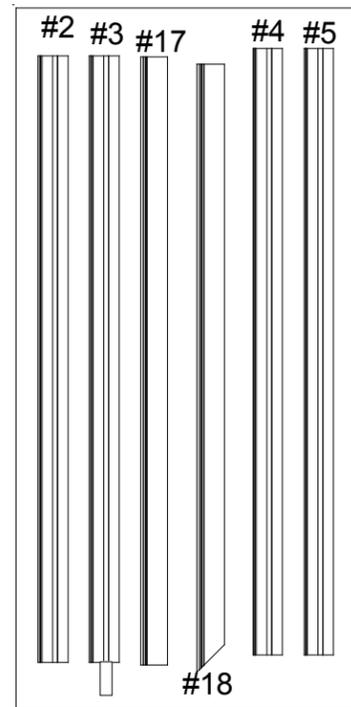
Top View of each Level



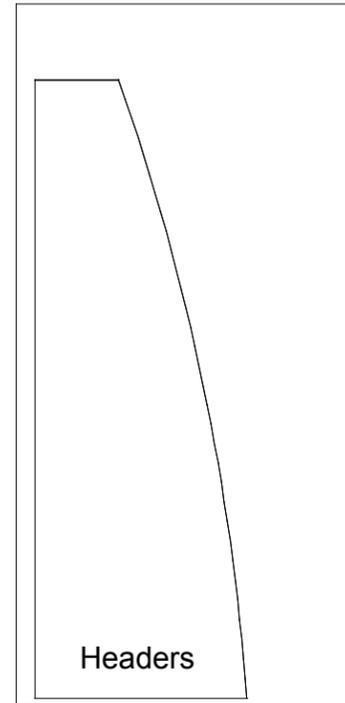
Level 1 (Bottom)



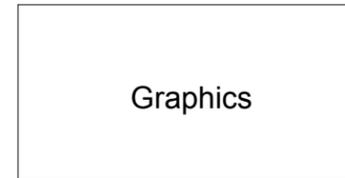
Level 2



Level 3

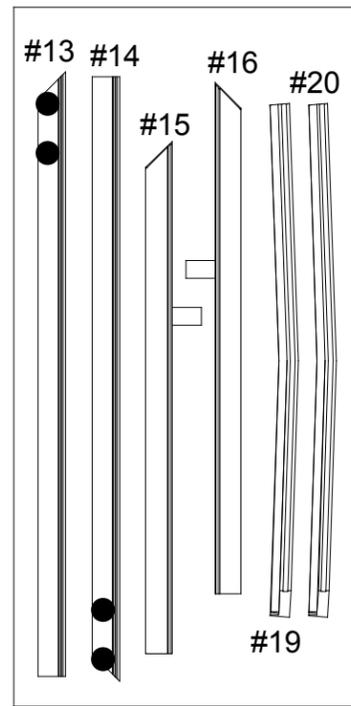


Slip Sheet

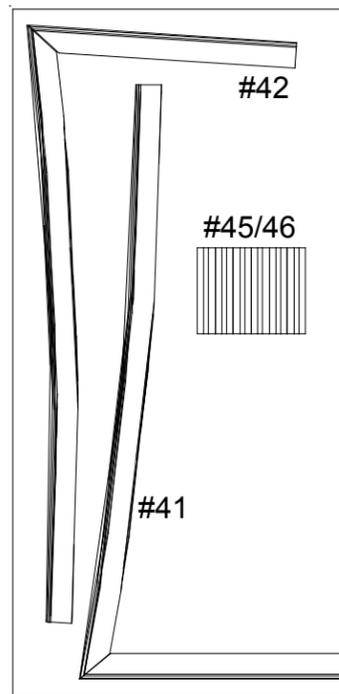


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

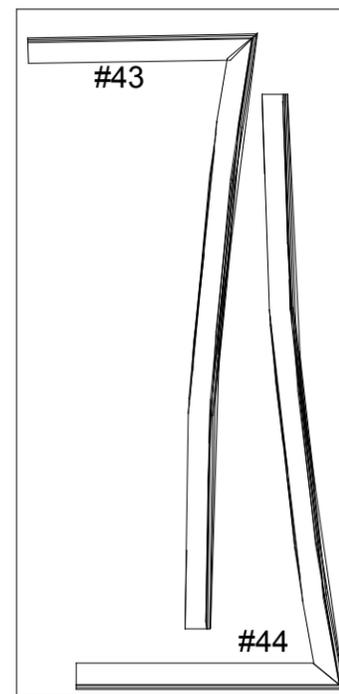
Top View of each Level



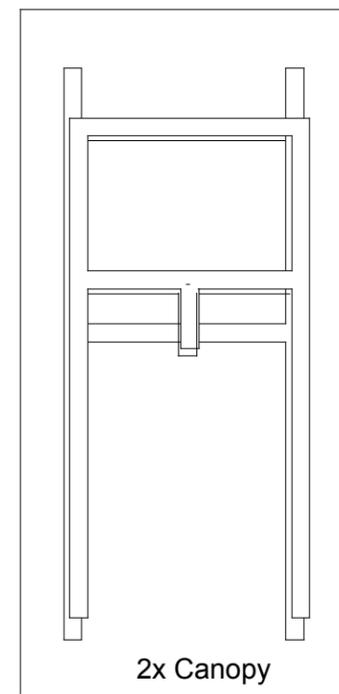
Level 1 (Bottom)



Level 2



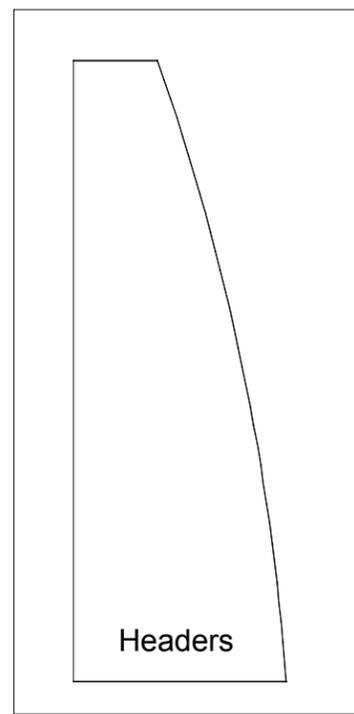
Level 3



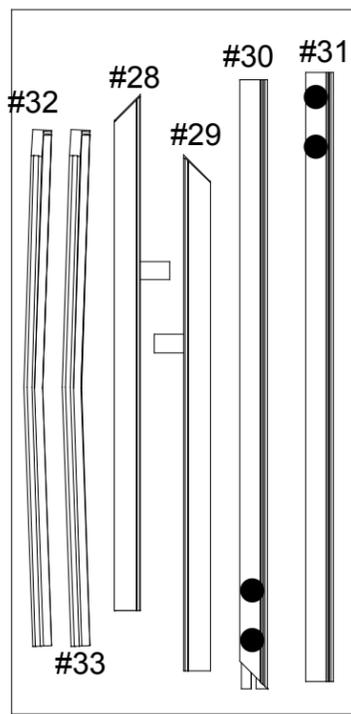
Slip Sheet

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

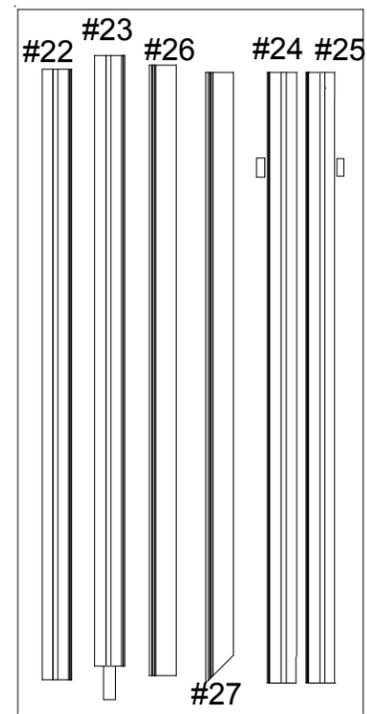
Top View of each Level



Level 1 (Bottom)



Level 2



Level 3

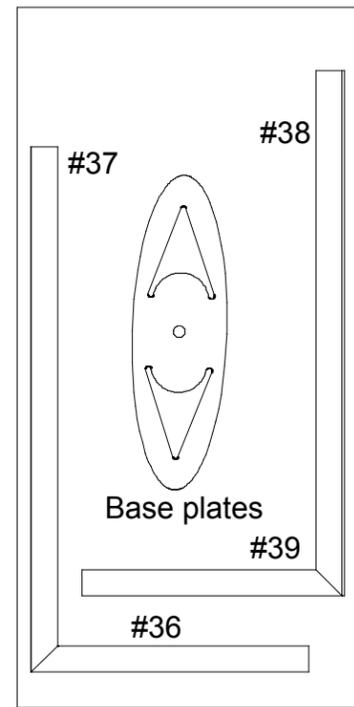
Setup Hardware

Lights

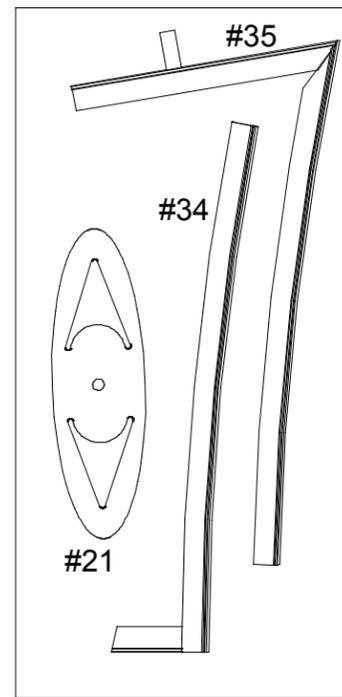
Graphics

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

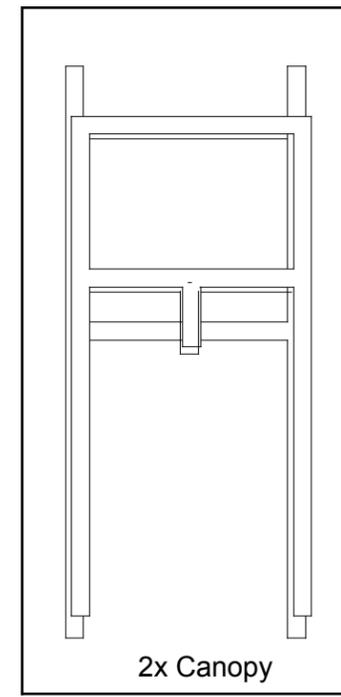
Top View of each Level



Level 1 (Bottom)



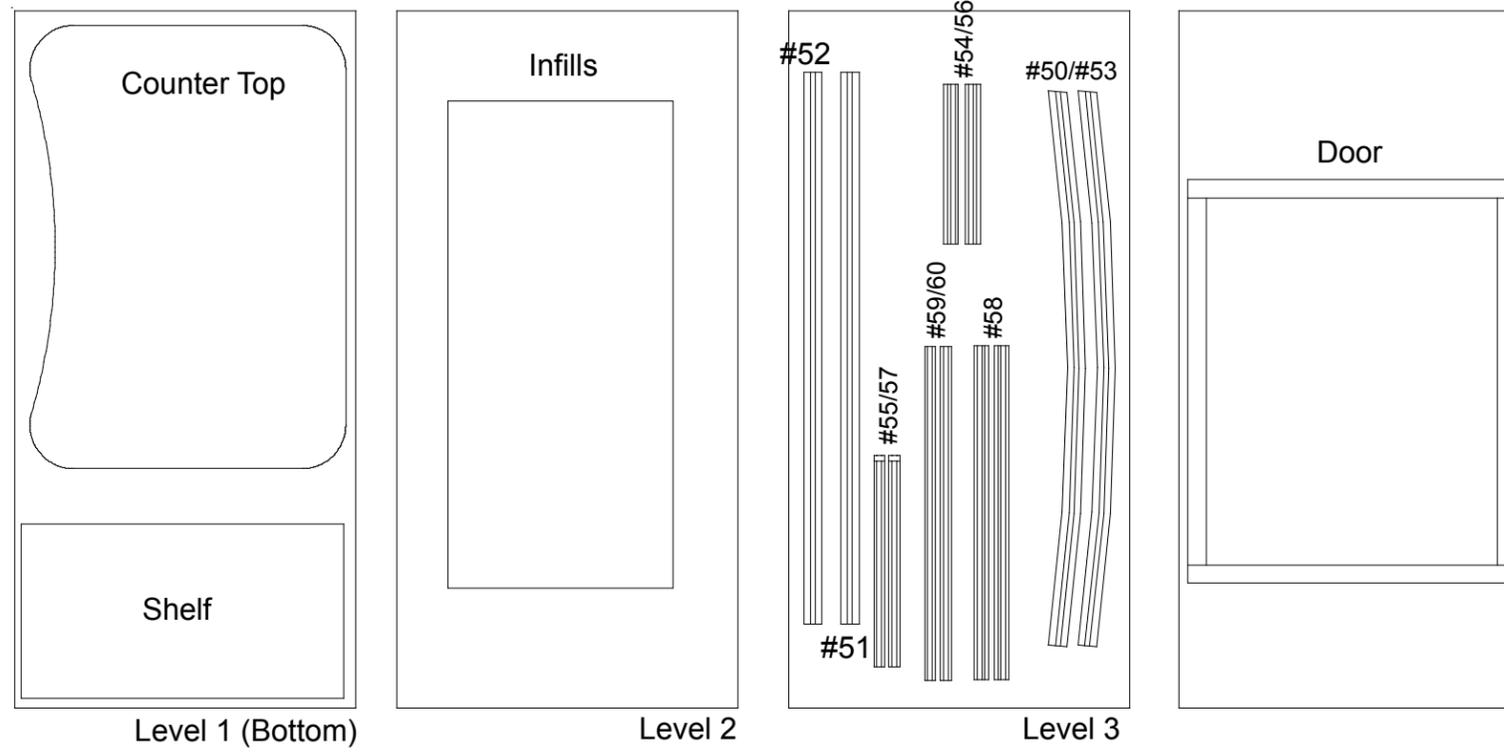
Level 2



Slip Sheet

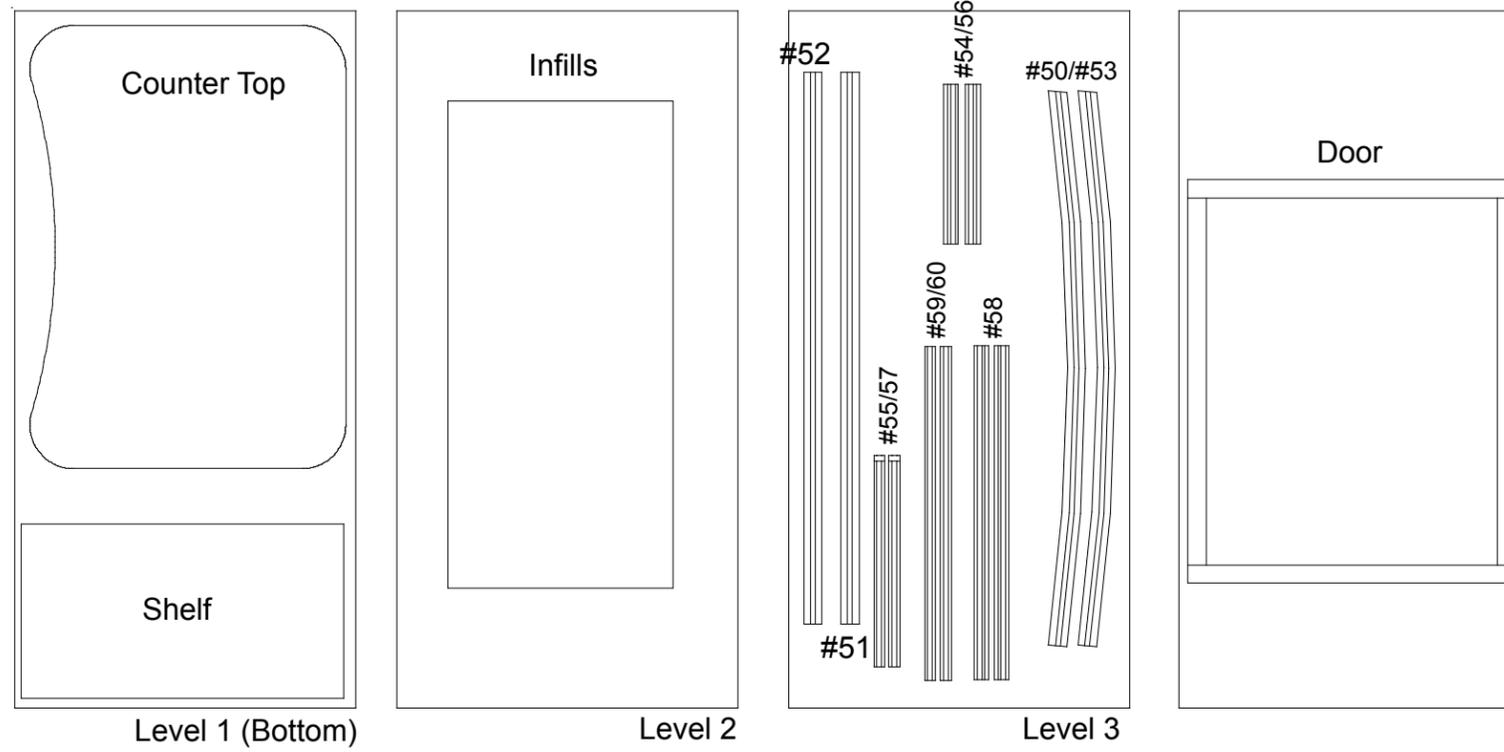
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View of each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View of each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING