

Plan View 20'

General Setup Instructions

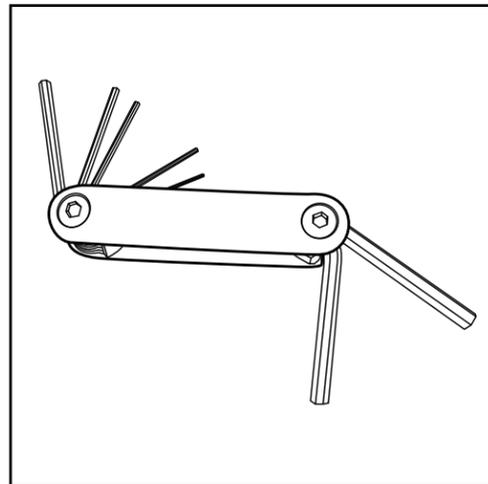
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

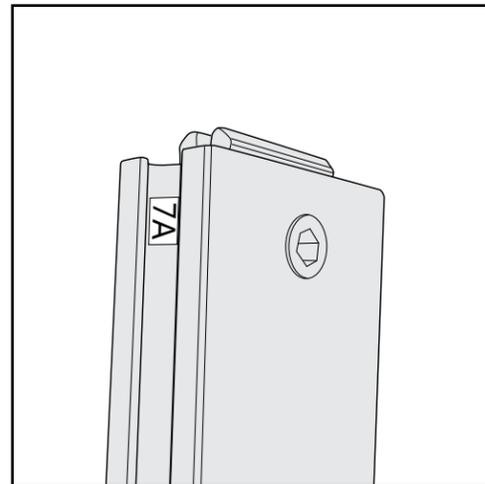
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

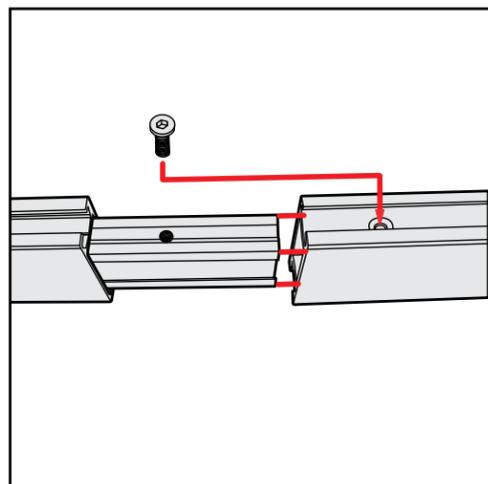
- For loss prevention, tighten all setscrews and locks during disassembly



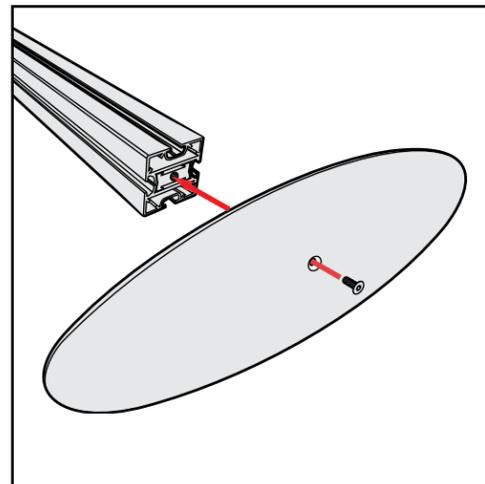
Hex Tool - Essential for Assembly



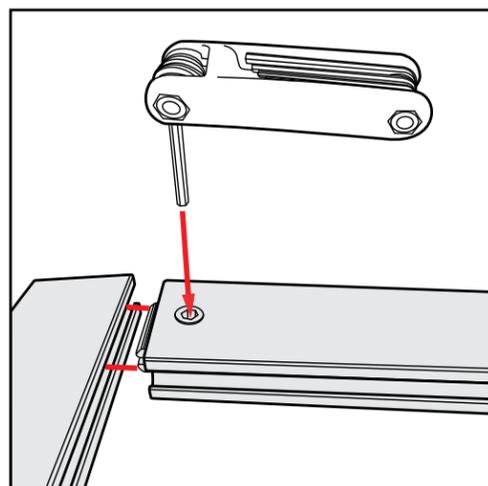
Part Identification - Numbering



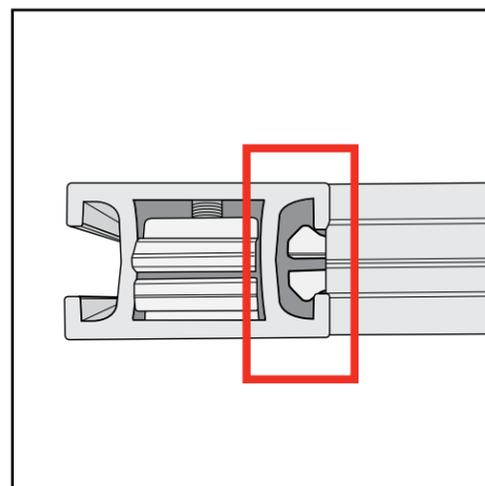
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS

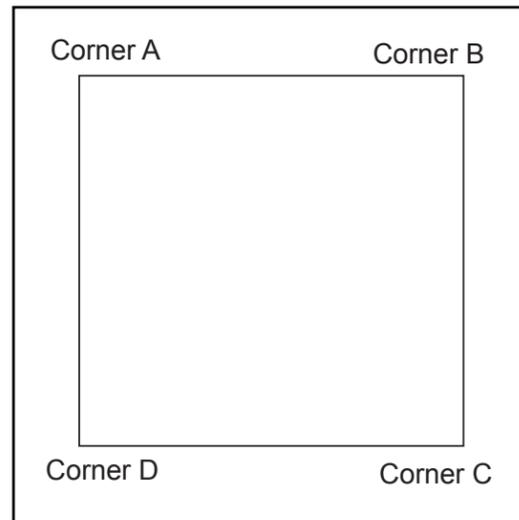


LADDERS OR LIFTS
MAY BE REQUIRED

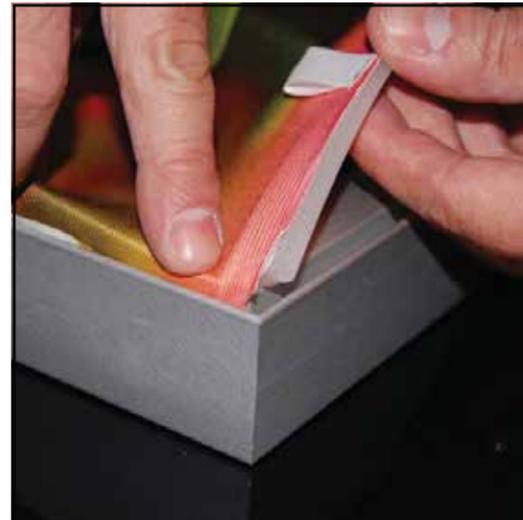


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

SEG Graphic Installation



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

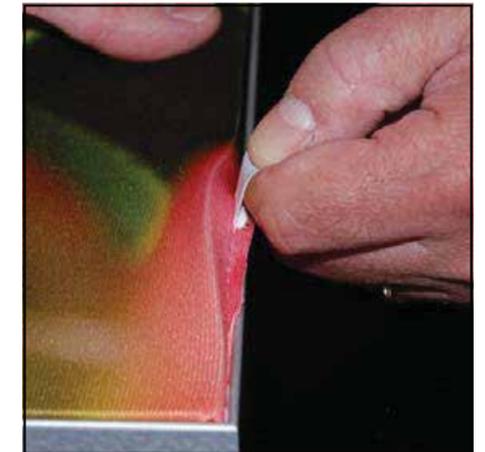


Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal

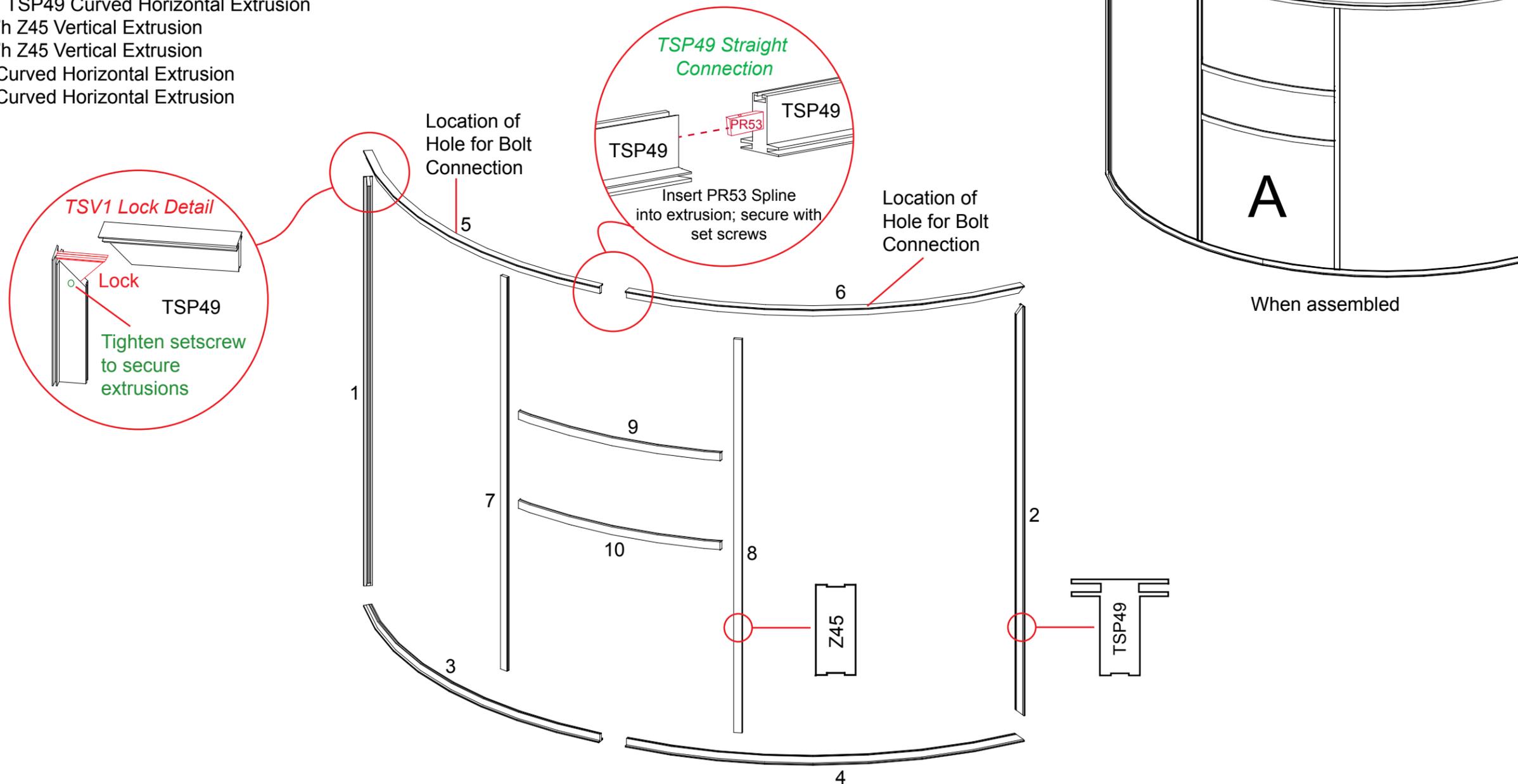


To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

| Item | Qty. | Description |
|------|------|--|
| 1 | 1 | 95.75" h TSP49 Vertical Extrusion |
| 2 | 1 | 95.75" h TSP49 Vertical Extrusion |
| 3 | 1 | 88.5151" TSP49 Curved Horizontal Extrusion |
| 4 | 1 | 88.5151" TSP49 Curved Horizontal Extrusion |
| 5 | 1 | 88.5151" TSP49 Curved Horizontal Extrusion |
| 6 | 1 | 88.5151" TSP49 Curved Horizontal Extrusion |
| 7 | 1 | 92.1680" h Z45 Vertical Extrusion |
| 8 | 1 | 92.1680" h Z45 Vertical Extrusion |
| 9 | 1 | 48" Z45 Curved Horizontal Extrusion |
| 10 | 1 | 48" Z45 Curved Horizontal Extrusion |

Steps for assembly [A]:

- 1) Connect TSP49 frame extrusions [1-6] together. Refer to *TSV1 Lock Detail* and *TSP49 Straight Connection* detail.
- 2) Attach verticals [7,8] between TSP49 horizontals.
- 3) Attach horizontals [9,10] between verticals [7,8].



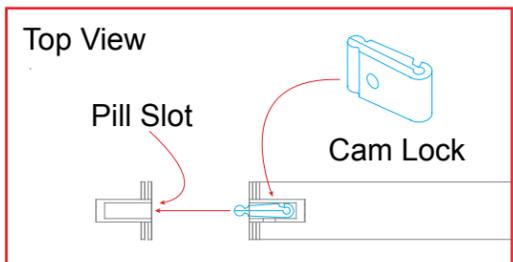
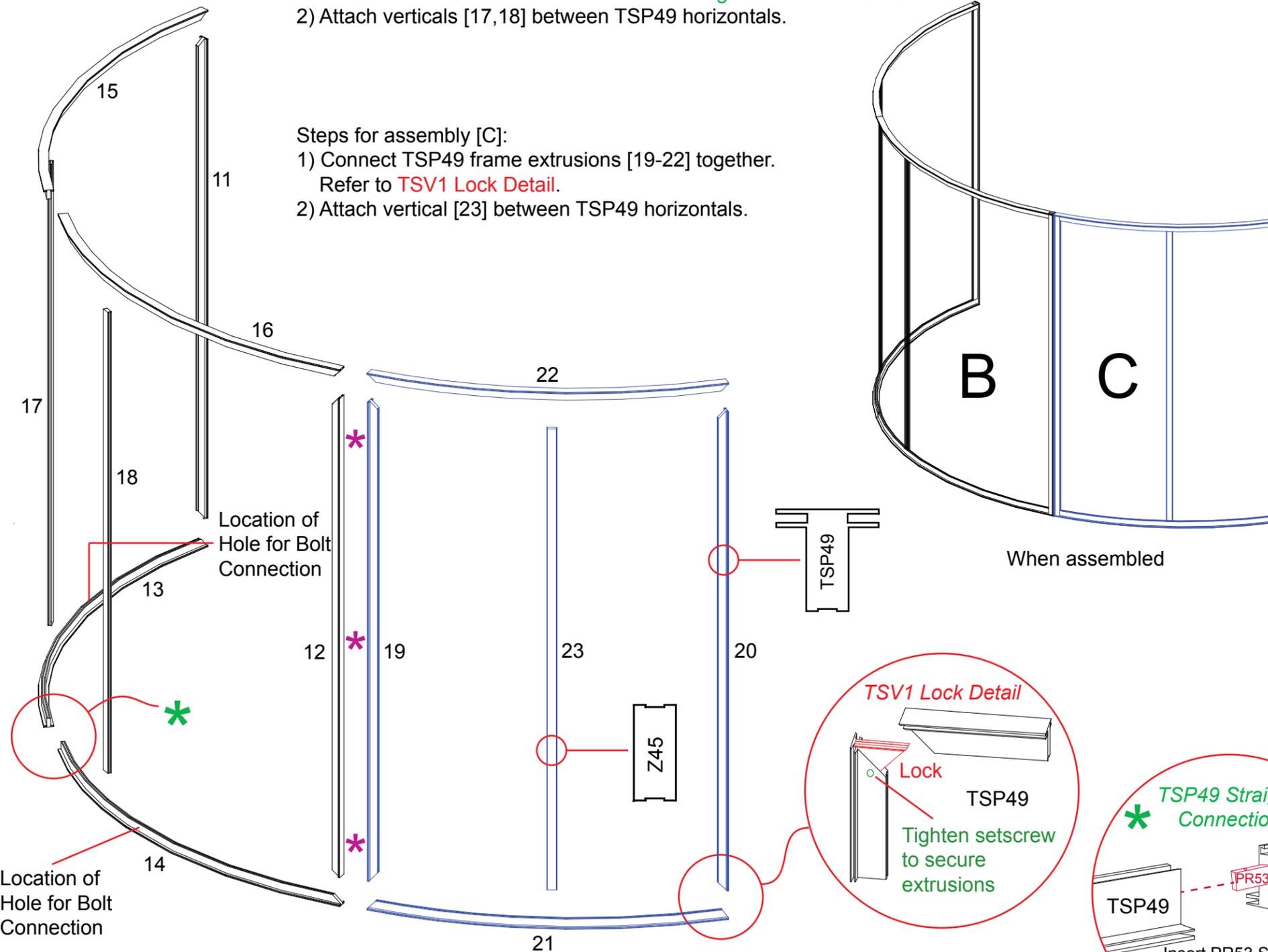
| Item | Qty. | Description |
|------|------|--|
| 11 | 1 | 95.75" h TSP49 Vertical Extrusion |
| 12 | 1 | 95.75" h TSP49 Vertical Extrusion |
| 13 | 1 | 88.5151" TSP49 Curved Horizontal Extrusion |
| 14 | 1 | 88.5151" TSP49 Curved Horizontal Extrusion |
| 15 | 1 | 88.5151" TSP49 Curved Horizontal Extrusion |
| 16 | 1 | 88.5151" TSP49 Curved Horizontal Extrusion |
| 17 | 1 | 92.1680" h Z45 Vertical Extrusion |
| 18 | 1 | 92.1680" h Z45 Vertical Extrusion |
| 19 | 1 | 95.75" h TSP49 Vertical Extrusion |
| 20 | 1 | 95.75" h TSP49 Vertical Extrusion |
| 21 | 1 | 67.7067" TSP49 Curved Horizontal Extrusion |
| 22 | 1 | 67.7067" TSP49 Curved Horizontal Extrusion |
| 23 | 1 | 92.1680" h Z45 Vertical Extrusion |

Steps for assembly [B]:

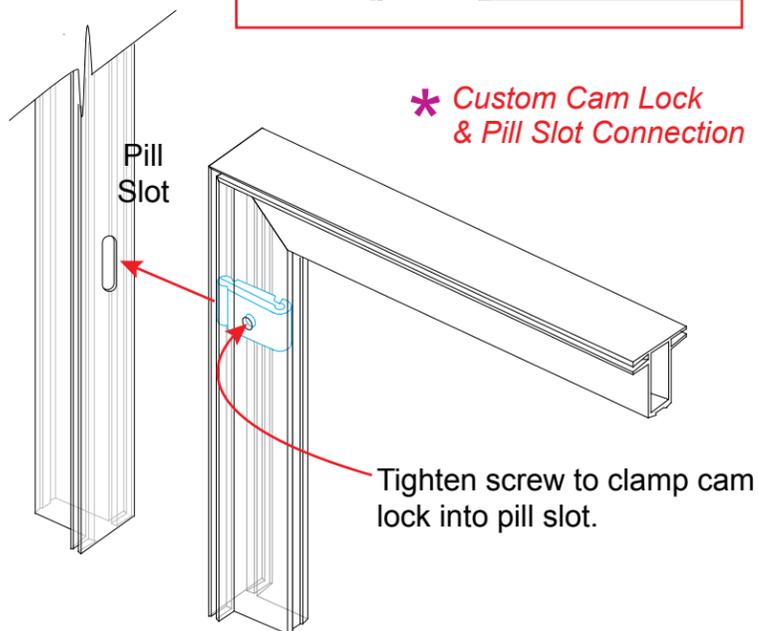
- 1) Connect TSP49 frame extrusions [11-16] together.
Refer to **TSV1 Lock Detail** and **TSP49 Straight Connection** detail.
- 2) Attach verticals [17,18] between TSP49 horizontals.

Steps for assembly [C]:

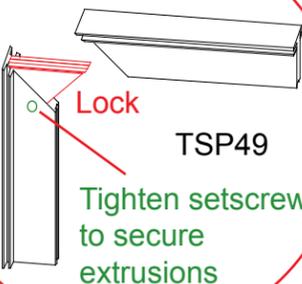
- 1) Connect TSP49 frame extrusions [19-22] together.
Refer to **TSV1 Lock Detail**.
- 2) Attach vertical [23] between TSP49 horizontals.



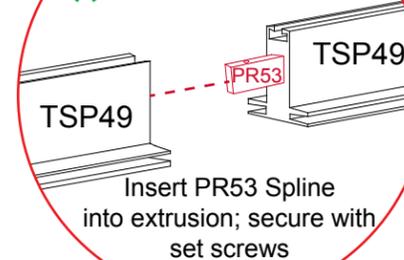
* Custom Cam Lock & Pill Slot Connection



TSV1 Lock Detail



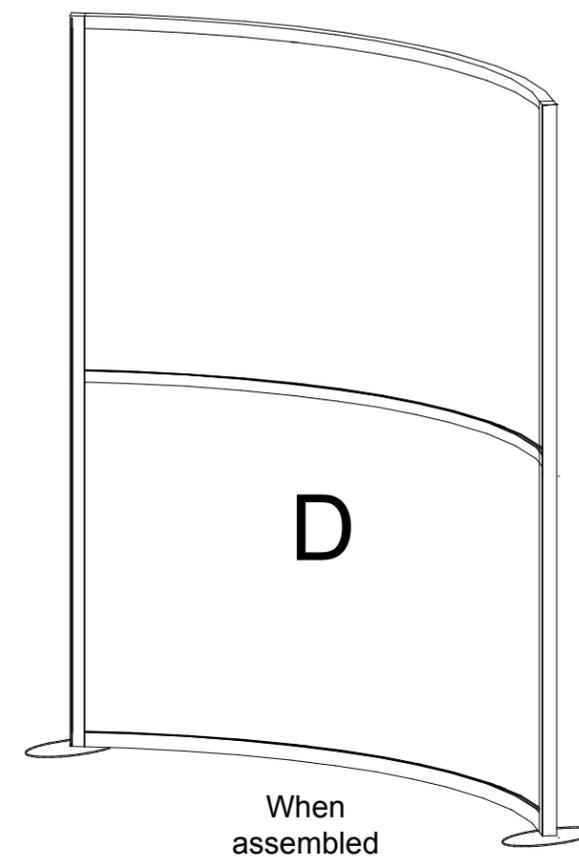
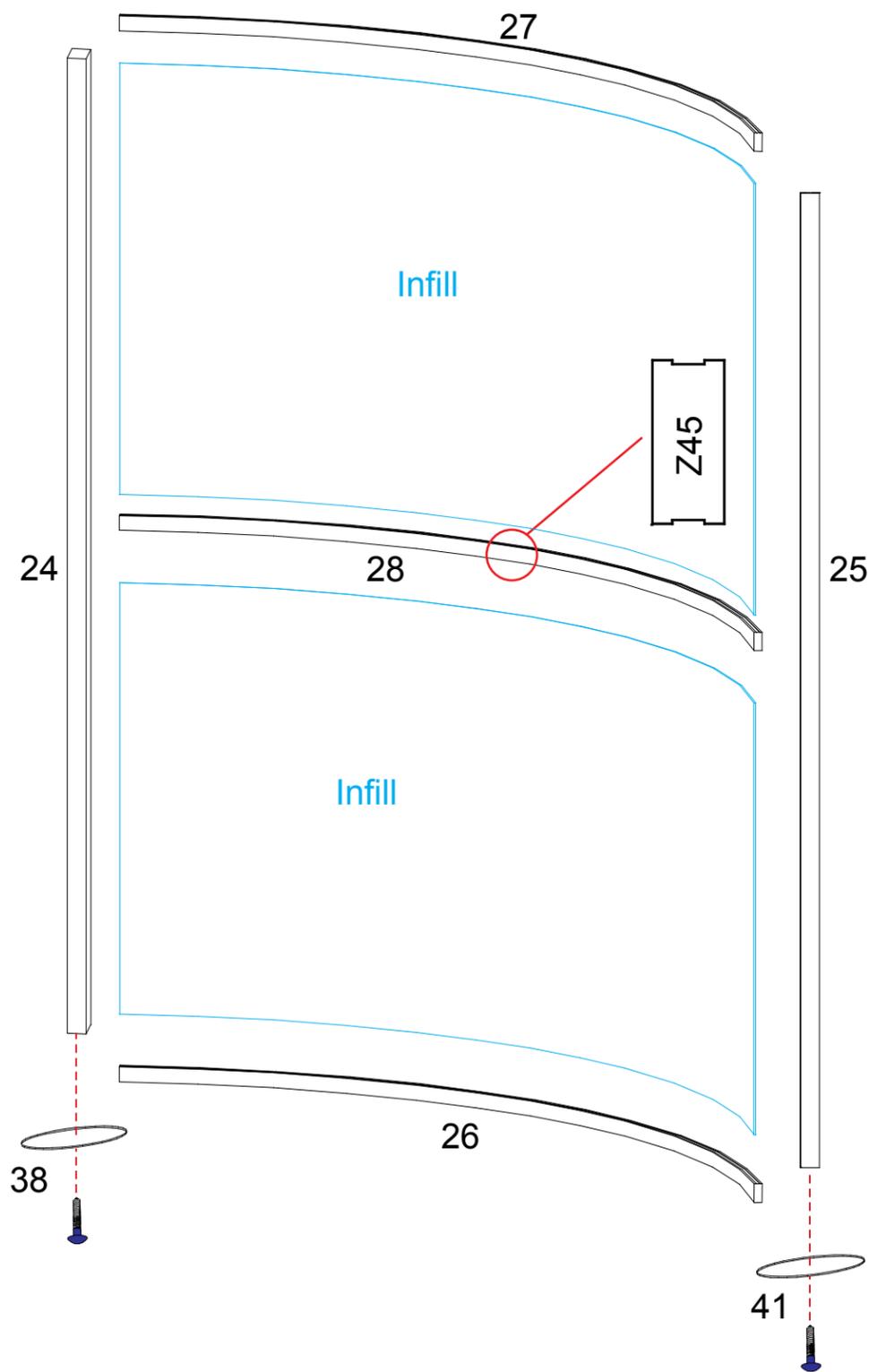
* **TSP49 Straight Connection**



| Item | Qty. | Description |
|------|------|---|
| 24 | 1 | 95.75"h S44 Square Vertical Extrusion |
| 25 | 1 | 95.75"h S44 Square Vertical Extrusion |
| 26 | 1 | 95.7906"w Z45 Curved Horizontal Extrusion |
| 27 | 1 | 95.7906"w Z45 Curved Horizontal Extrusion |
| 28 | 1 | 95.7906"w Z45 Curved Horizontal Extrusion |
| 38 | 1 | Base Plate |
| 41 | 1 | Base Plate |

Steps for assembly [D]:

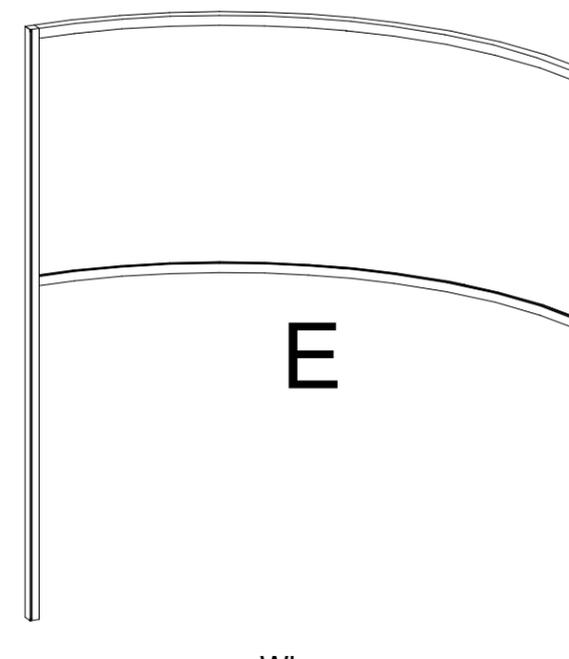
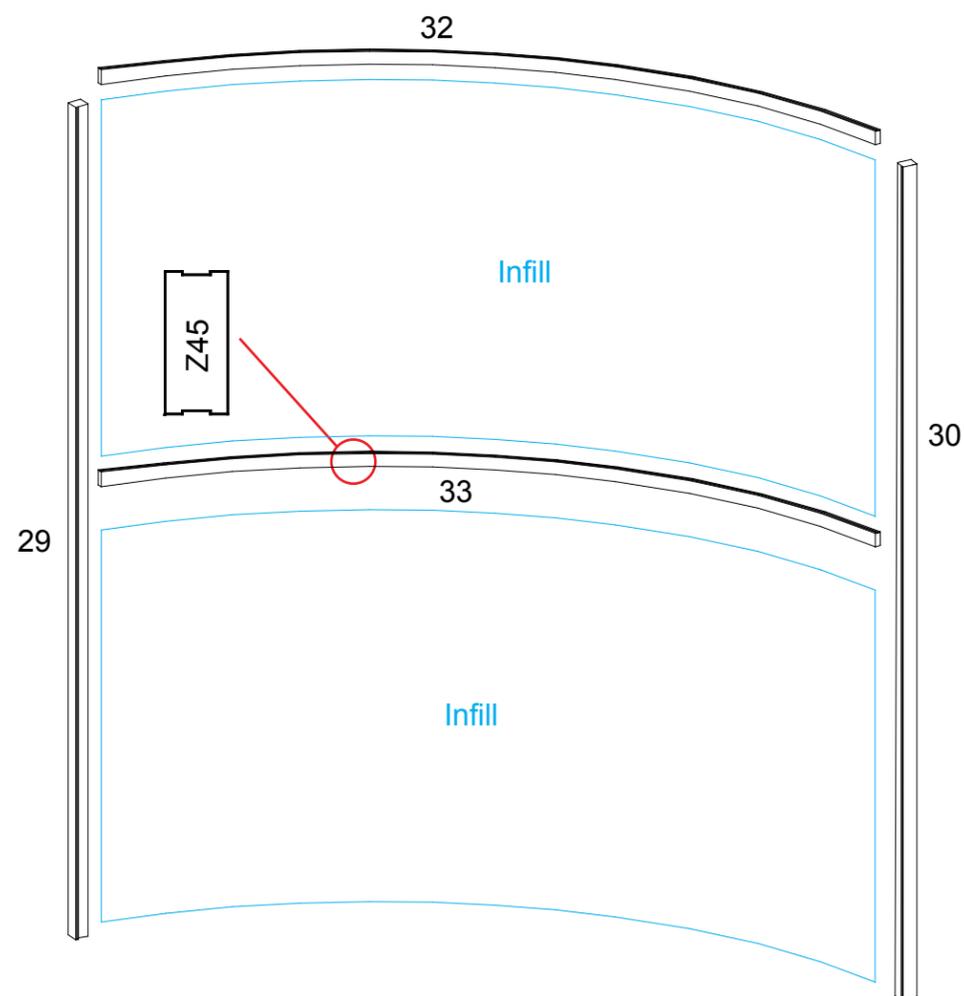
- 1) Connect frame extrusions [24-26] together.
Placing infill at the bottom, secure with horizontal [28].
- 2) Place remaining infill; secure with horizontal [27].
- 3) Attach base plates [38] & [41] to verticals [24 & 25].



| Item | Qty. | Description |
|------|------|---|
| 29 | 1 | 95.75"h S44 Square Vertical Extrusion |
| 30 | 1 | 95.75"h S44 Square Vertical Extrusion |
| 32 | 1 | 95.7906"w Z45 Curved Horizontal Extrusion |
| 33 | 1 | 95.7906"w Z45 Curved Horizontal Extrusion |

Steps for assembly [E]:

- 1) Connect frame extrusions [29-32-31] together.
- 2) Attach horizontal [33] between verticals; placing infills between.



When assembled

| Item | Qty. | Description |
|------|------|---------------------------------------|
| 34 | 1 | Oval Base Plate |
| 35 | 1 | 95.75" h S44 Vertical Extrusion |
| 36 | 1 | 95.75" h S44 Vertical Extrusion |
| 37 | 1 | 96" h S44 Vertical Extrusion w/ Hinge |

Steps:

- 1) Attach base plates [34] to lower vertical [35] using bolt as shown.
- 2) Attach upper vertical [36] to lower vertical [35].
- 3) Attach lower assembled SEG frame [A] between verticals [35&37]. Refer to custom cam lock detail.
- 4) Attach upper assembled SEG frames [B&C] between verticals assemblies. Refer to custom cam lock detail. Note: Connect upper SEG frames to lower SEG frames using bolts and wing nuts as shown.

*** Extrusion Attachment**

Connection Piece

2a

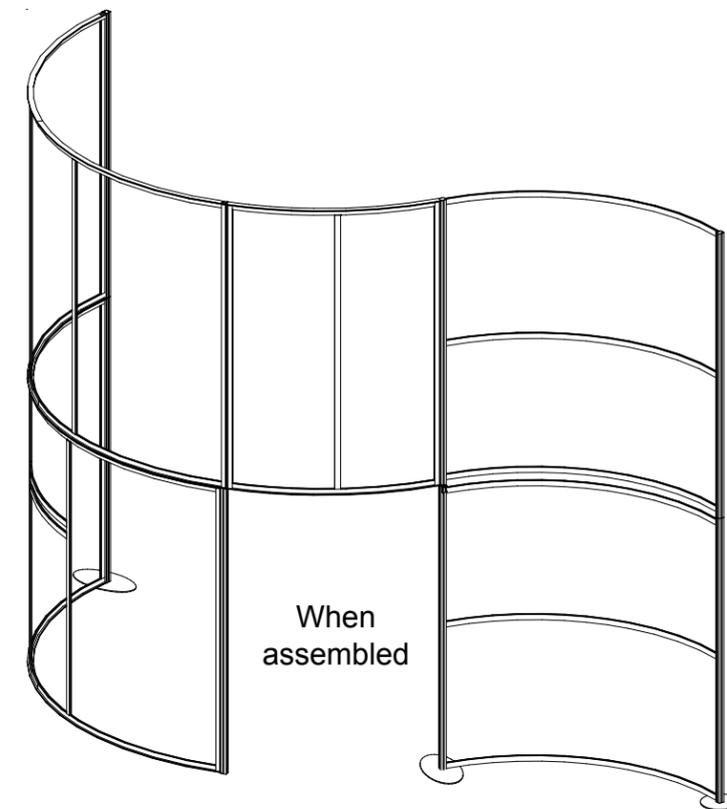
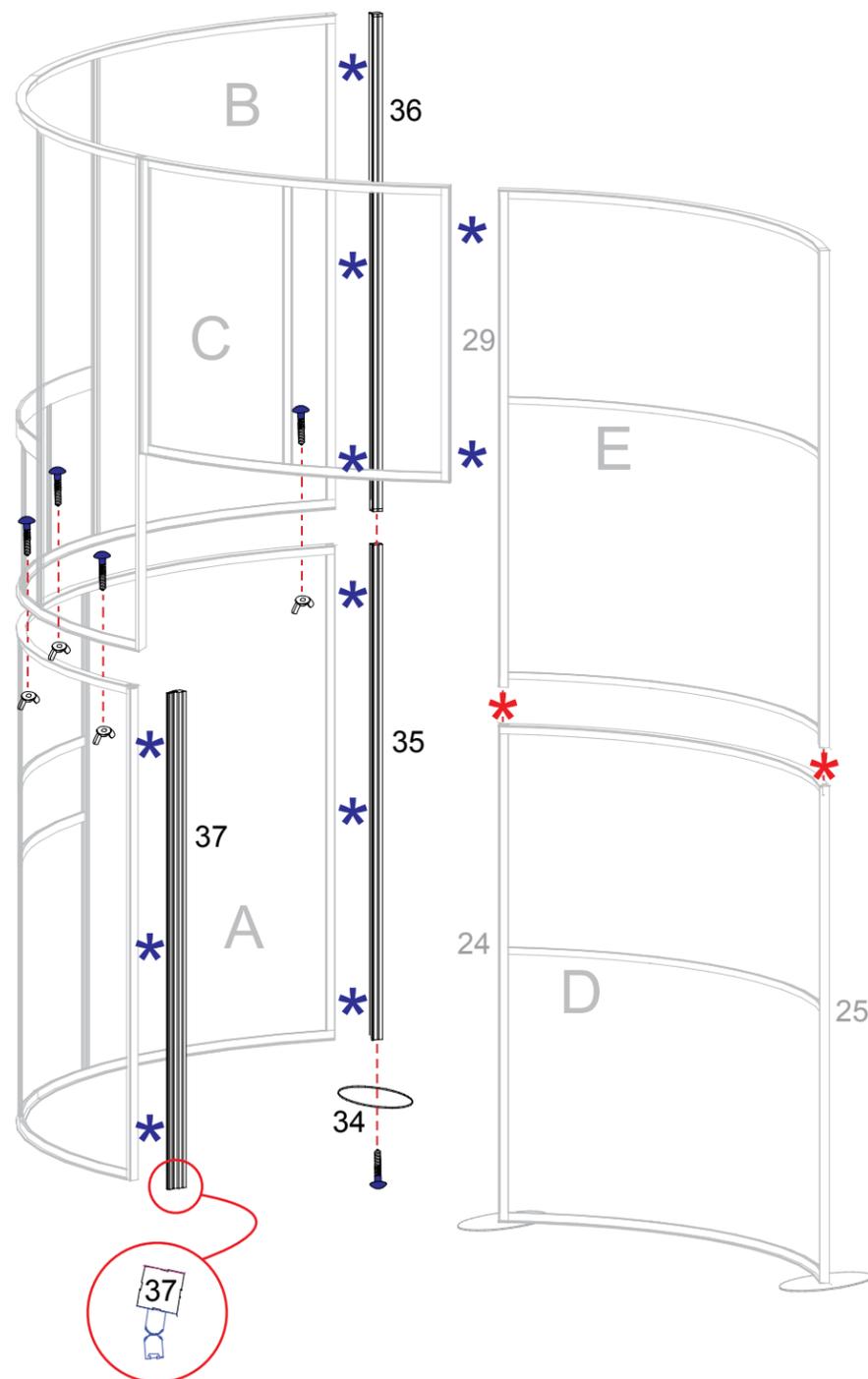
2

2

Step 1

Step 2

- 1) Insert connector piece into square extrusion; secure with screws.
- 2) Slide second square extrusion over connector; secure with screws.



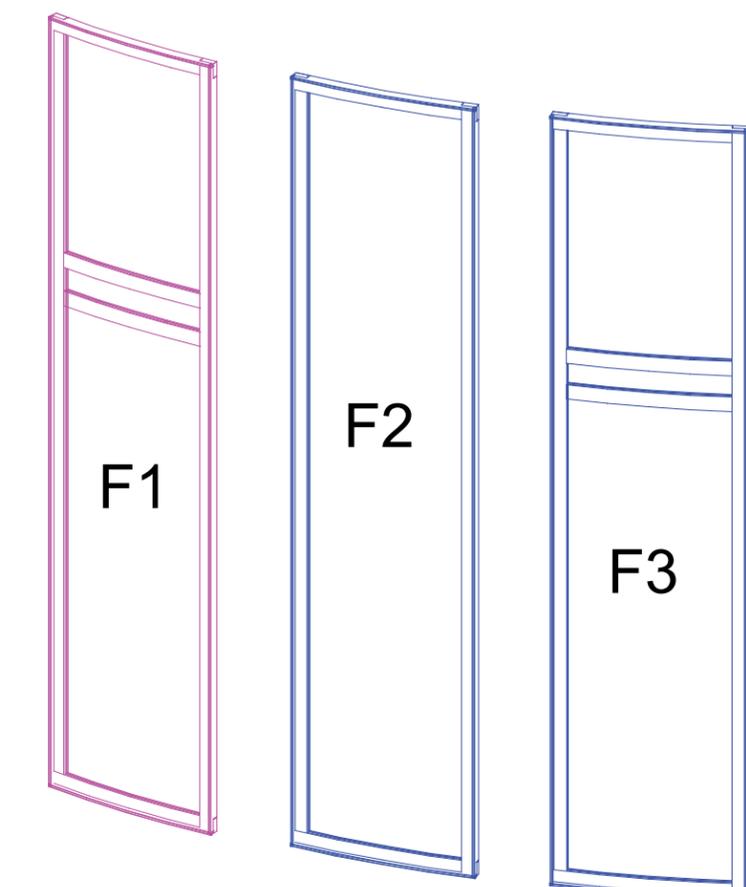
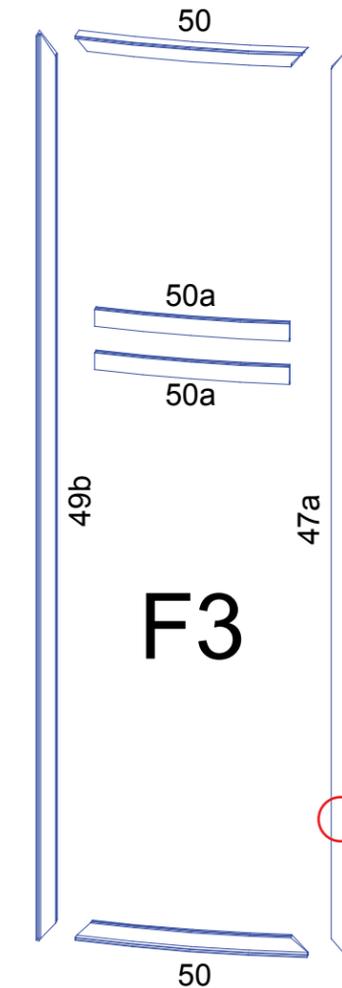
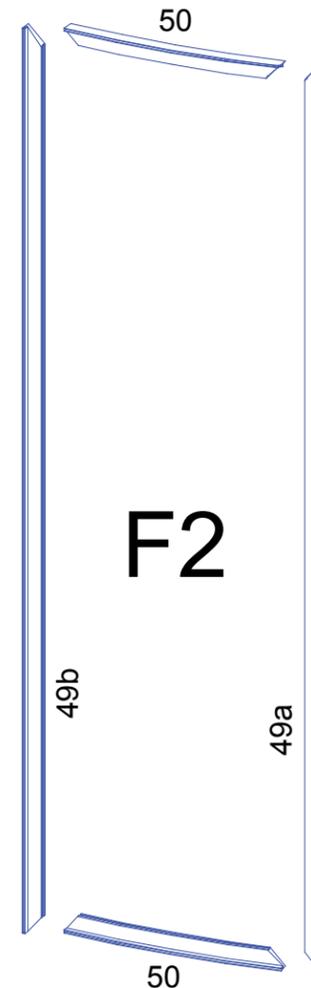
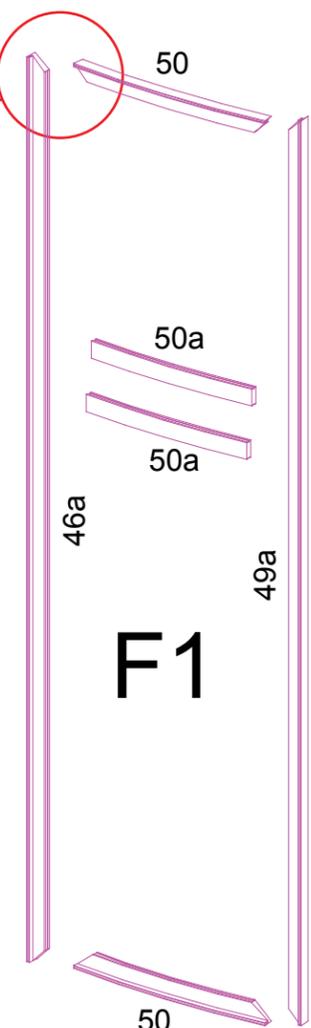
Top View

Cam Lock

* Custom Cam Lock

Tighten screw to clamp cam lock into groove of vertical extrusion.

| Item | Qty. | Description |
|---------|------|--|
| 46a | 1 | 96"h TSP49 Vertical Extrusion |
| 47a | 1 | 96"h TSP49 Vertical Extrusion |
| 49a/49b | 2/2 | 96"h TSP49 Vertical Extrusion |
| 50 | 6 | 22.9301" TSP49 Curved Horizontal Extrusion |
| 50a | 4 | 19.2098" Z45 Curved Horizontal Extrusion |



When assembled

Steps for assembly [F1]:

- 1) Connect TSP49 frame extrusions [46a,49a,50] together. Refer to *TSV1 Lock Detail*.
- 2) Attach horizontal [50a] between TSP49 verticals.

Steps for assembly [F2]:

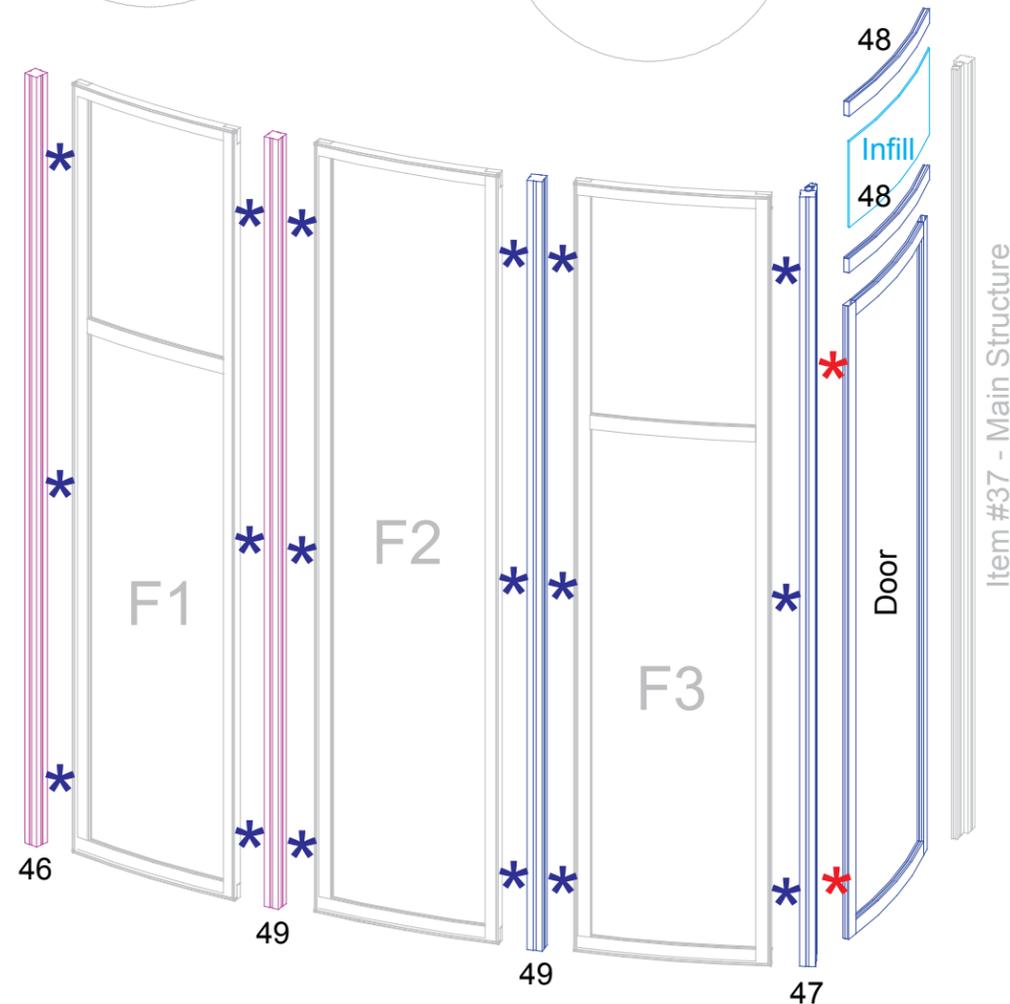
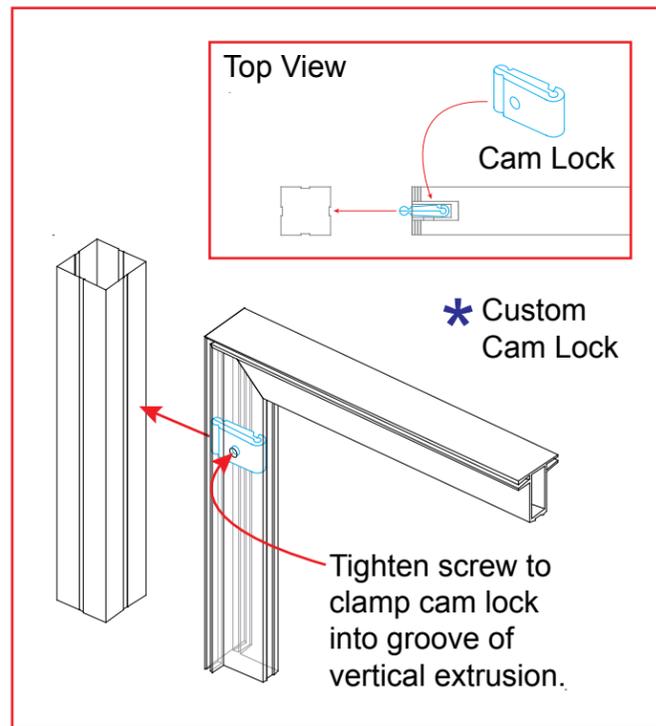
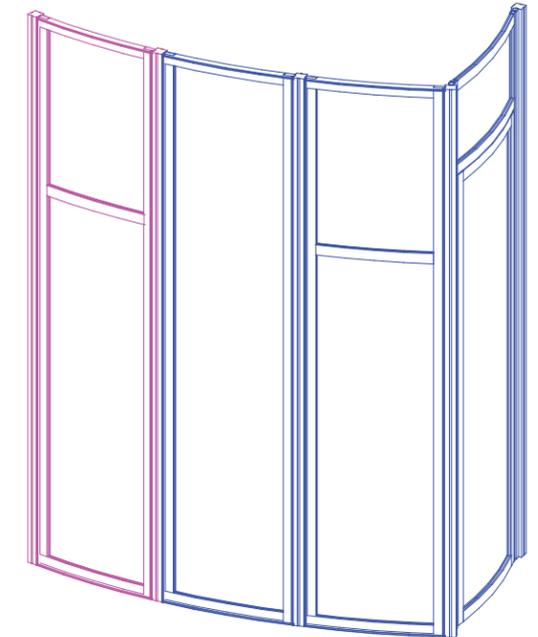
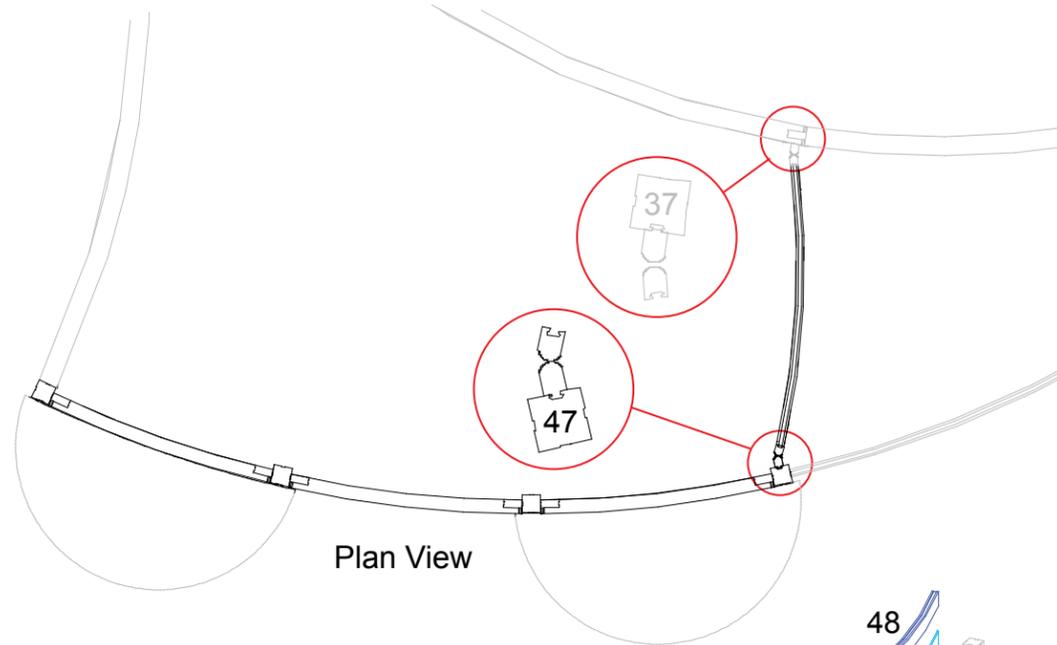
- 1) Connect TSP49 frame extrusions [49a,49b,50] together. Refer to *TSV1 Lock Detail*.

Steps for assembly [F3]:

- 1) Connect TSP49 frame extrusions [47a,49b,50] together. Refer to *TSV1 Lock Detail*.
- 2) Attach horizontal [50a] between TSP49 verticals.

| Item | Qty. | Description |
|------|------|--|
| 37 | 1 | 96"h S44 Vertical Extrusion w/ Hinge |
| 46 | 1 | 96"h S44 Vertical Extrusion |
| 47 | 1 | 96"h S44 Vertical Extrusion w/ Hinge |
| 48 | 2 | 27.4515" Z45 Curved Horizontal Extrusion |
| 49 | 2 | 96"h S44 Vertical Extrusion |

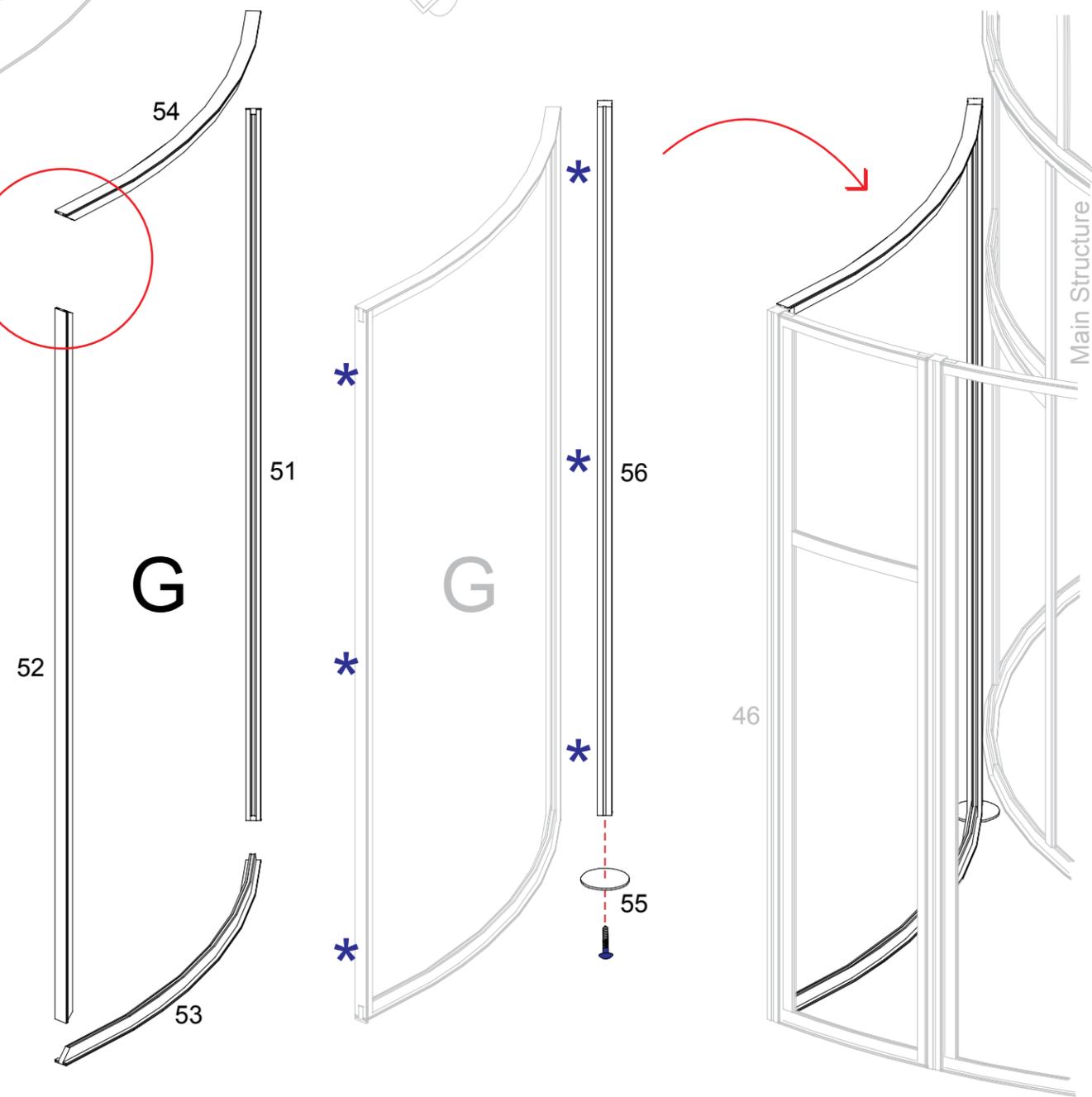
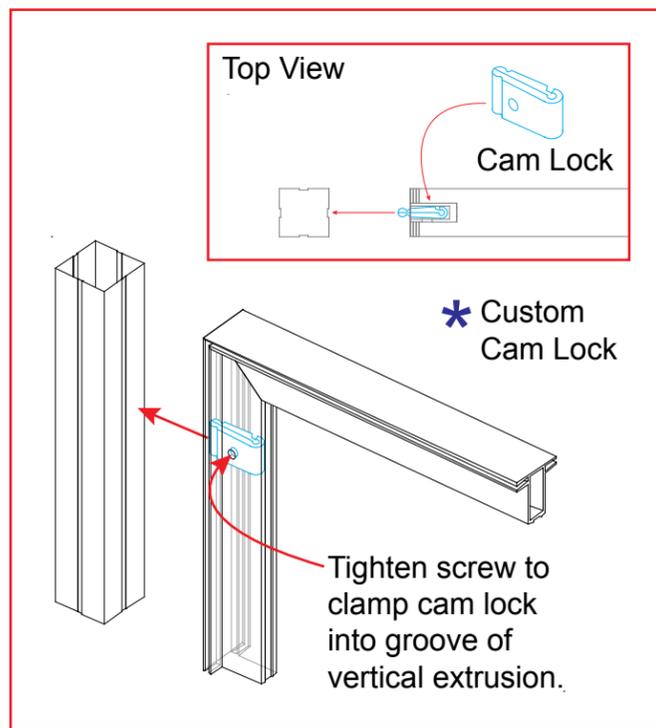
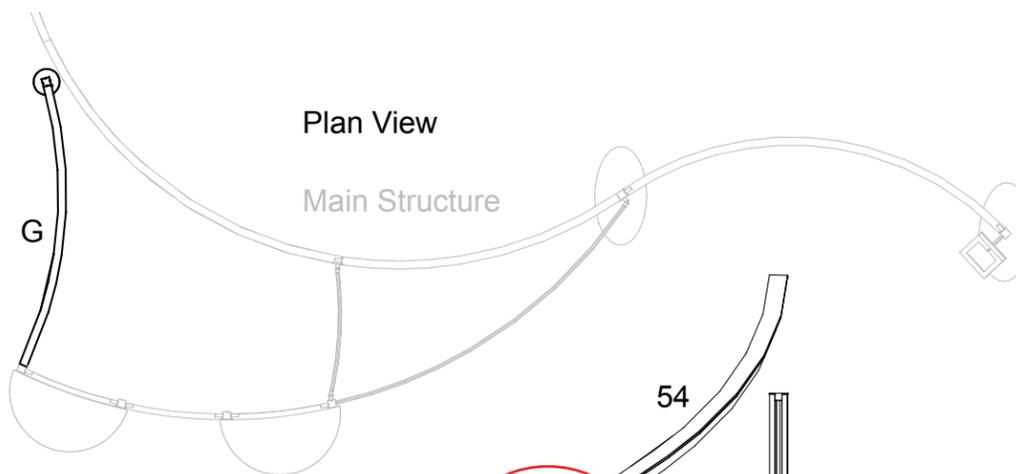
- Steps:
- 1) Attach assembled SEG frames [F1,F2,F3] between verticals [46,47,49]. Refer to custom cam lock detail.
 - 2) Attach door threshold between verticals [47,37]. Refer to detail.
 - 3) Attach door to vertical [37]. Refer to detail.
 - 4) Attach upper curved horizontals [48] and place infill between verticals.



| Item | Qty. | Description |
|------|------|--|
| 46 | 1 | 96"h S44 Vertical Extrusion |
| 51 | 1 | 96"h TSP49 Vertical Extrusion |
| 52 | 1 | 96"h TSP49 Vertical Extrusion |
| 53 | 1 | 66.6995" TSP49 Curved Horizontal Extrusion |
| 54 | 1 | 66.6995" TSP49 Curved Horizontal Extrusion |
| 55 | 1 | Round Base Plate |
| 56 | 1 | 95.75"h S44 Vertical Extrusion |

Steps for assembly [G]:

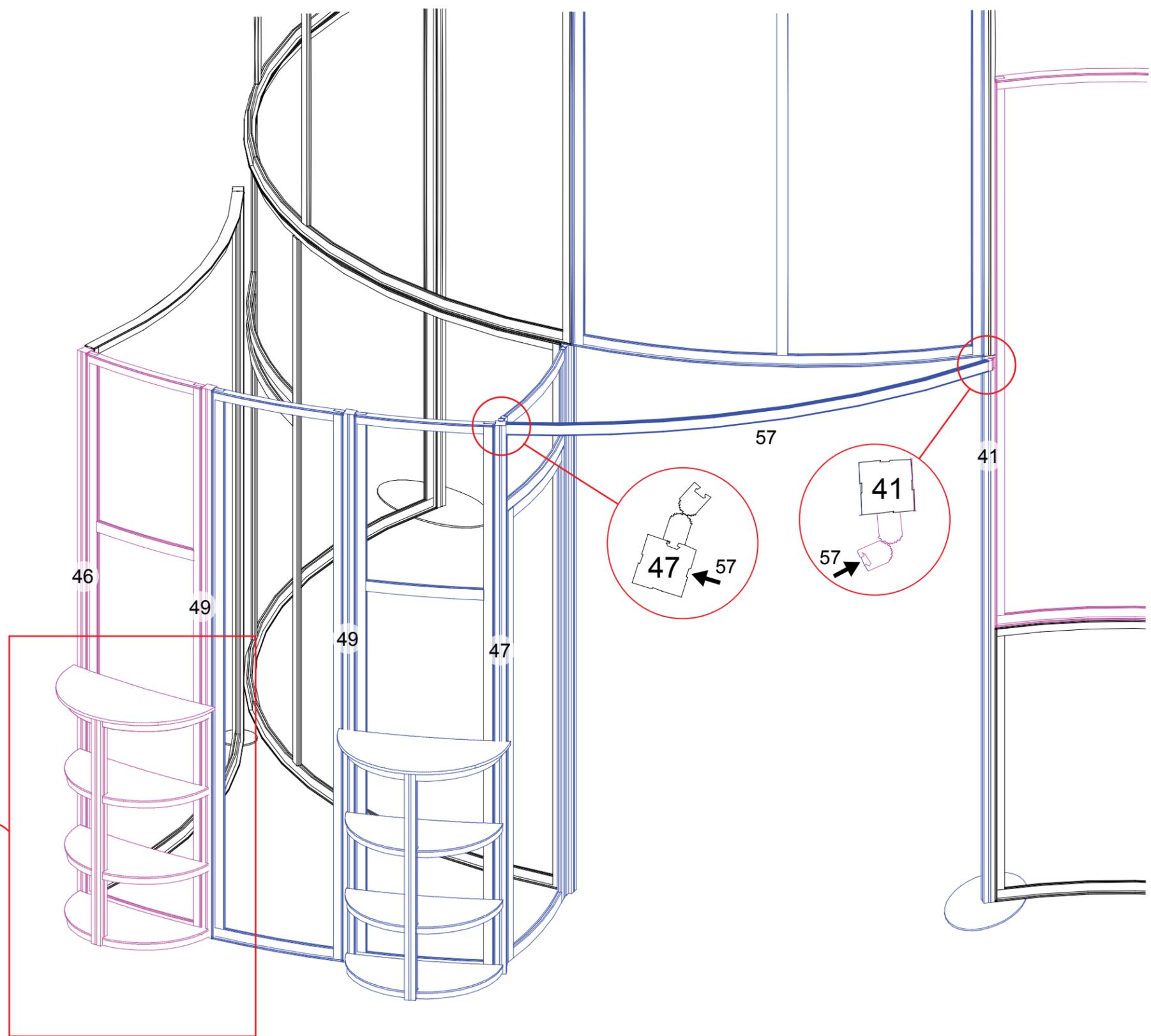
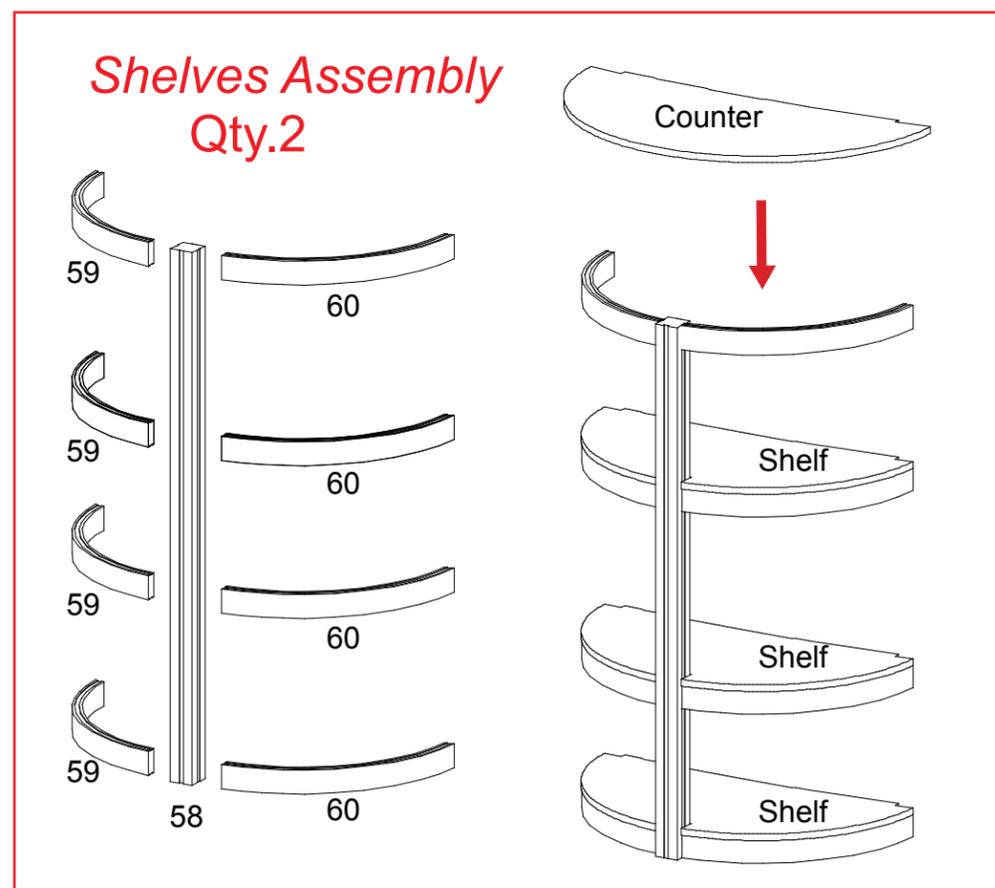
- 1) Connect TSP49 frame extrusions [51-54] together. Refer to *TSV1 Lock Detail*.
- 2) Attach base plate [55] to vertical [56] using a bolt.
- 3) Attach assembled SEG frame [G] between verticals [46,56]. Refer to custom cam lock detail.



| Item | Qty. | Description |
|------|------|--|
| 57 | 1 | 82.7624" Z45 Curved Horizontal Extrusion |
| 58 | 2 | 40"h S44 Vertical Extrusion |
| 59 | 8 | 19" Z45 Curved Horizontal Extrusion |
| 60 | 8 | 19" Z45 Curved Horizontal Extrusion |

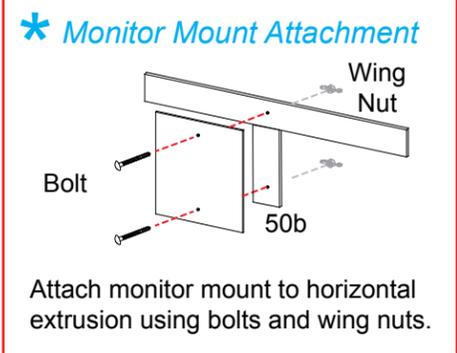
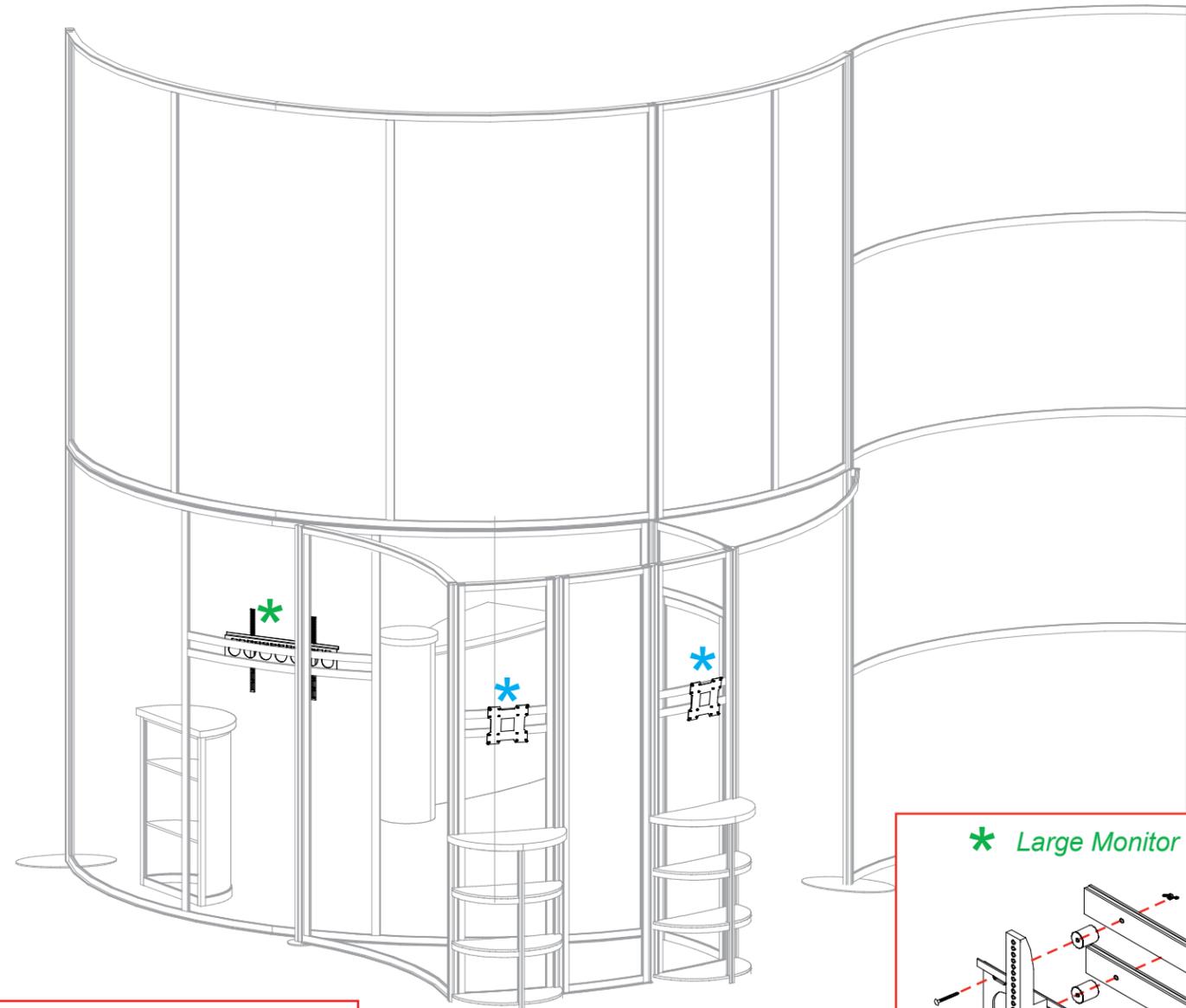
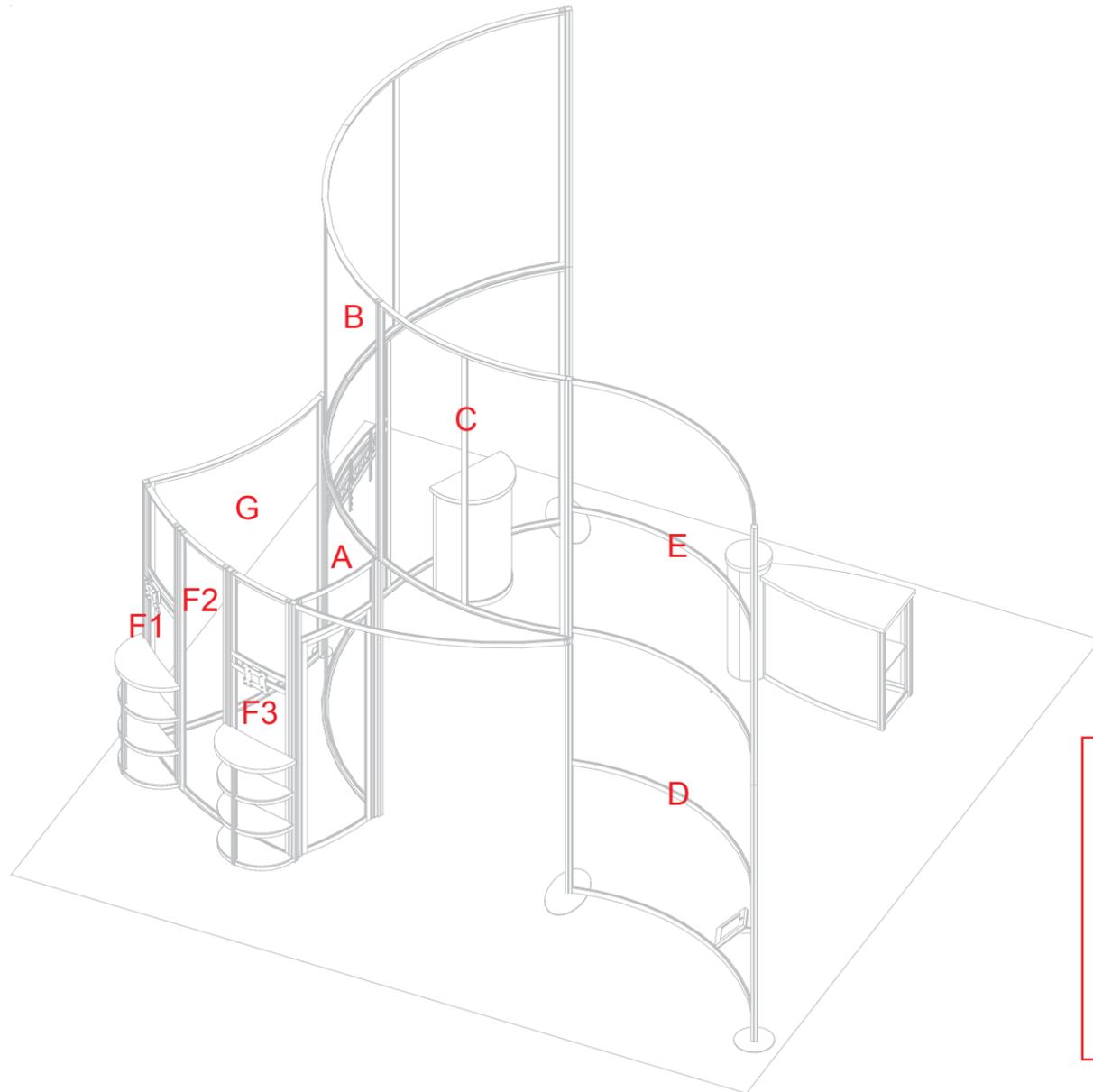
Steps:

- 1) Attach verticals [58] to base [58a] using screws as shown.
- 2) Attach curved horizontals [59,60] to verticals [58] as shown.
- 3) Attach curved horizontals [59,60] to backwall verticals [46 & 49] and [49 & 47].
- 4) Place shelves on shelf pins between verticals and wall as shown.
- 5) Place countertop on top of assembled shelving unit as shown.
- 6) Attach curved horizontal [57] between verticals [47 & 41] as shown.

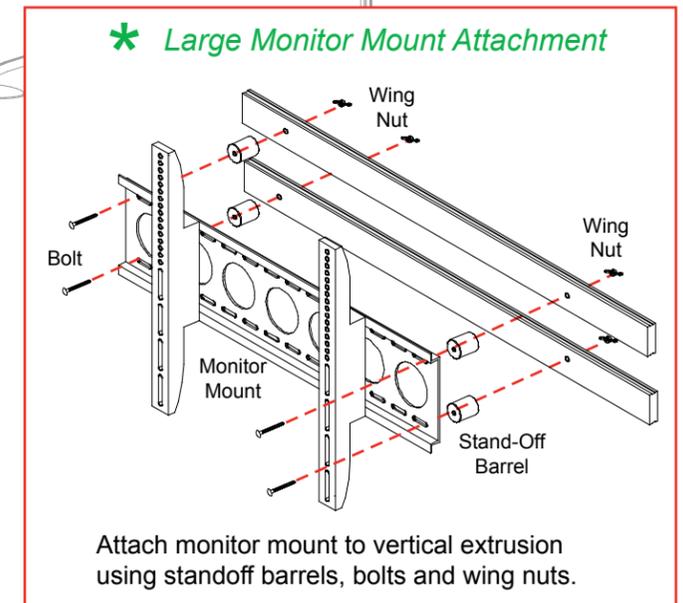


Steps:

- 1) Attach monitor mounts to frame. Refer to detail.
- 2) Apply SEG graphics to TSP49 frames [A-G].
See attached SEG graphic installation for graphic attachment
- 3) Attach lights on top of assembled backwall. Refer to detail.



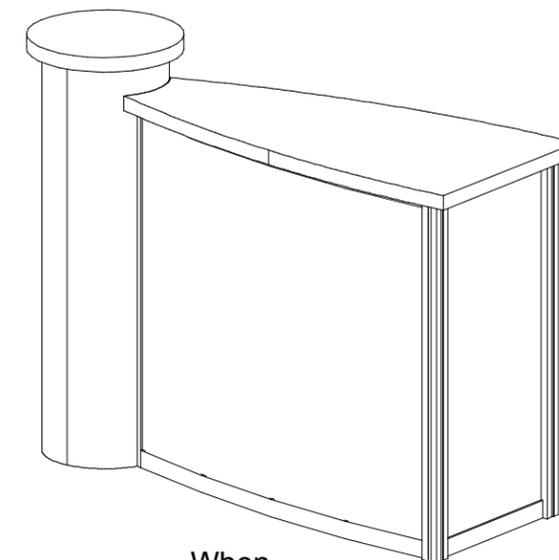
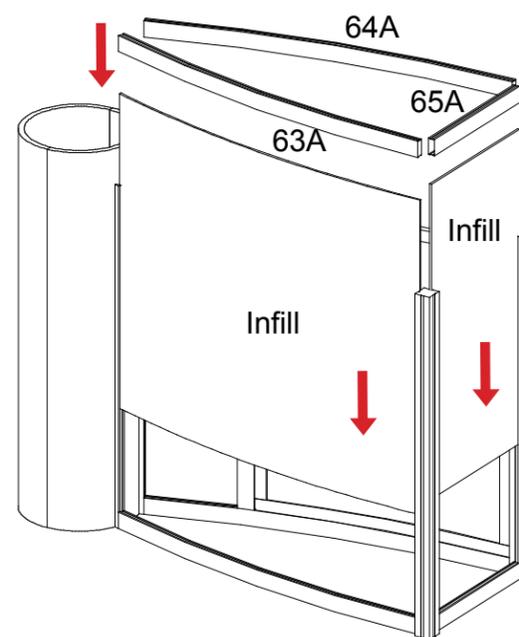
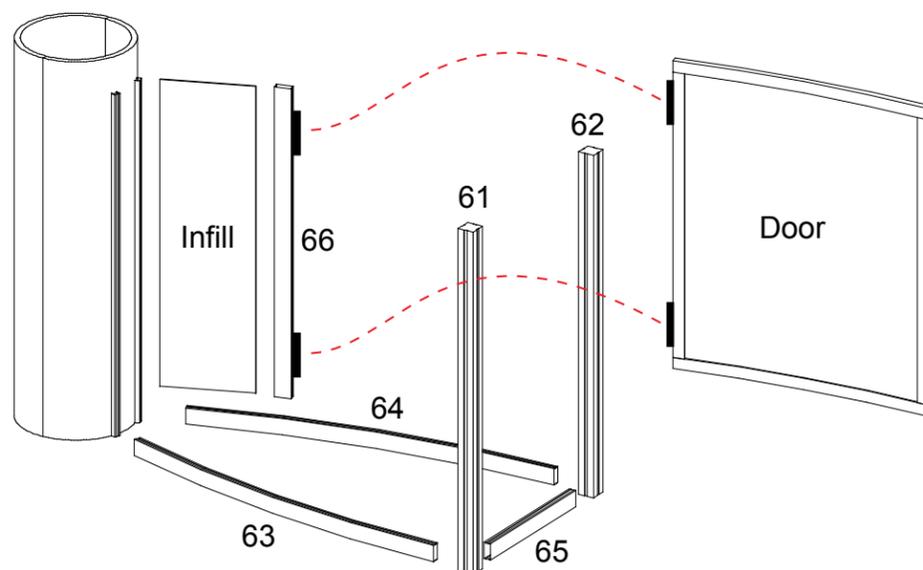
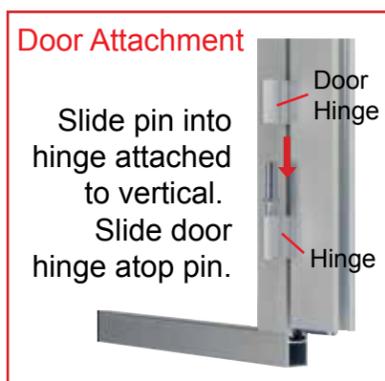
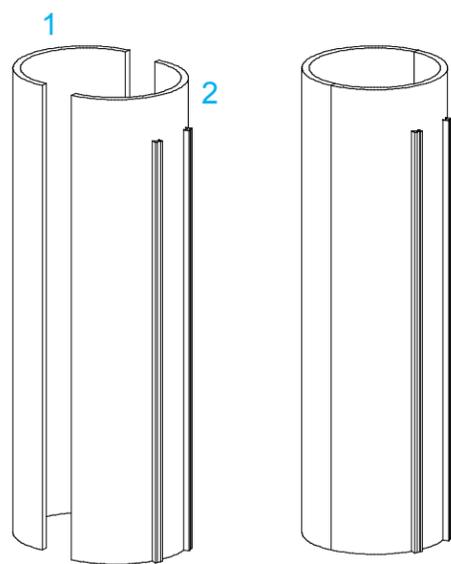
**** See attached SEG graphic installation for graphic attachment



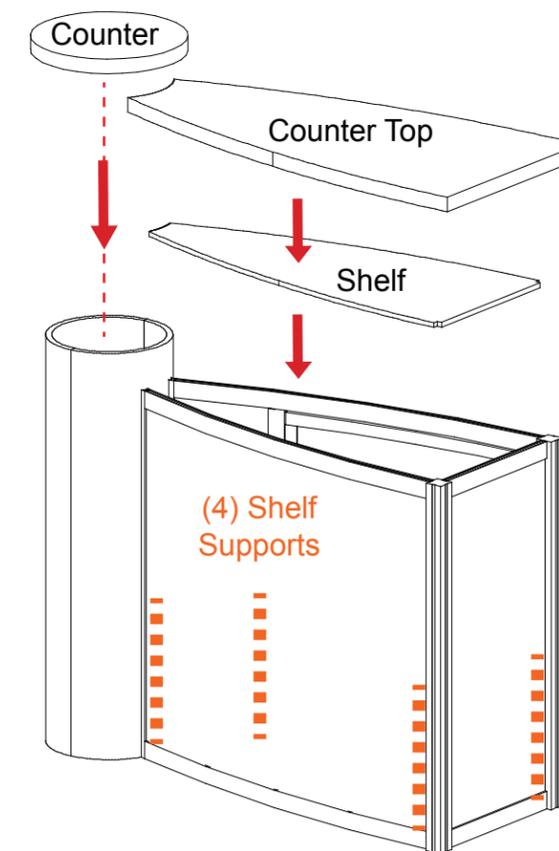
| Item | Qty | Description |
|--------|-----|--|
| 61 | 1 | 38" S44 Vertical Extrusion |
| 62 | 1 | 38" S44 Vertical Extrusion |
| 63/63A | 1/1 | 41.2385" Z45 Curved Horizontal Extrusion |
| 64/64A | 1/1 | 41.2385" Z45 Curved Horizontal Extrusion |
| 65/65A | 1/1 | 16.35" Z45 Horizontal Extrusion |
| 66 | 1 | 34.41" Z45 Vertical Extrusion w/ Door Hinges |

| Item | Description |
|------|--------------------------------|
| 1 | 5.75"r x 42"h Half Curve Panel |
| 2 | 5.75"r x 42"h Half Curve Panel |

- Steps:
- 1) Attach curved panels [1,2] together.
 - 2) Attach lower horizontals [63,64,65] between assembled curved panels and verticals [61,62].
 - 3) Attach vertical [66] to lower horizontal [64], Placing infill as shown.
 - 4) Insert infills as shown.
 - 5) Attach upper horizontals [63,64,65] between assembled curve panels and verticals [61,62] atop infills.
 - 6) Hang door from hinges as shown in detail.
 - 7) Place internal shelf on shelf supports
 - 8) Set counter tops on top of assembled base.



When assembled



| Item | Qty. | Description |
|------|------|--|
| 67 | 1 | 40" GS220 Corner Vertical Extrusion |
| 68 | 1 | 40" GS220 Corner Vertical Extrusion |
| 70 | 2 | 40.0695" Z45 Curved Horizontal Extrusion |

Steps:

- 1) Attach curved lower horizontal [70] between verticals [67,68].
- 2) Attach curved upper horizontal [70] between verticals [67,68].
Note: Place infill between verticals and curved horizontals.
- 3) Velcro attach shelf supports to inside of assembled pedestal.
- 4) Place internal shelf on shelf supports.
- 5) Set counter top on top of assembled pedestal.

