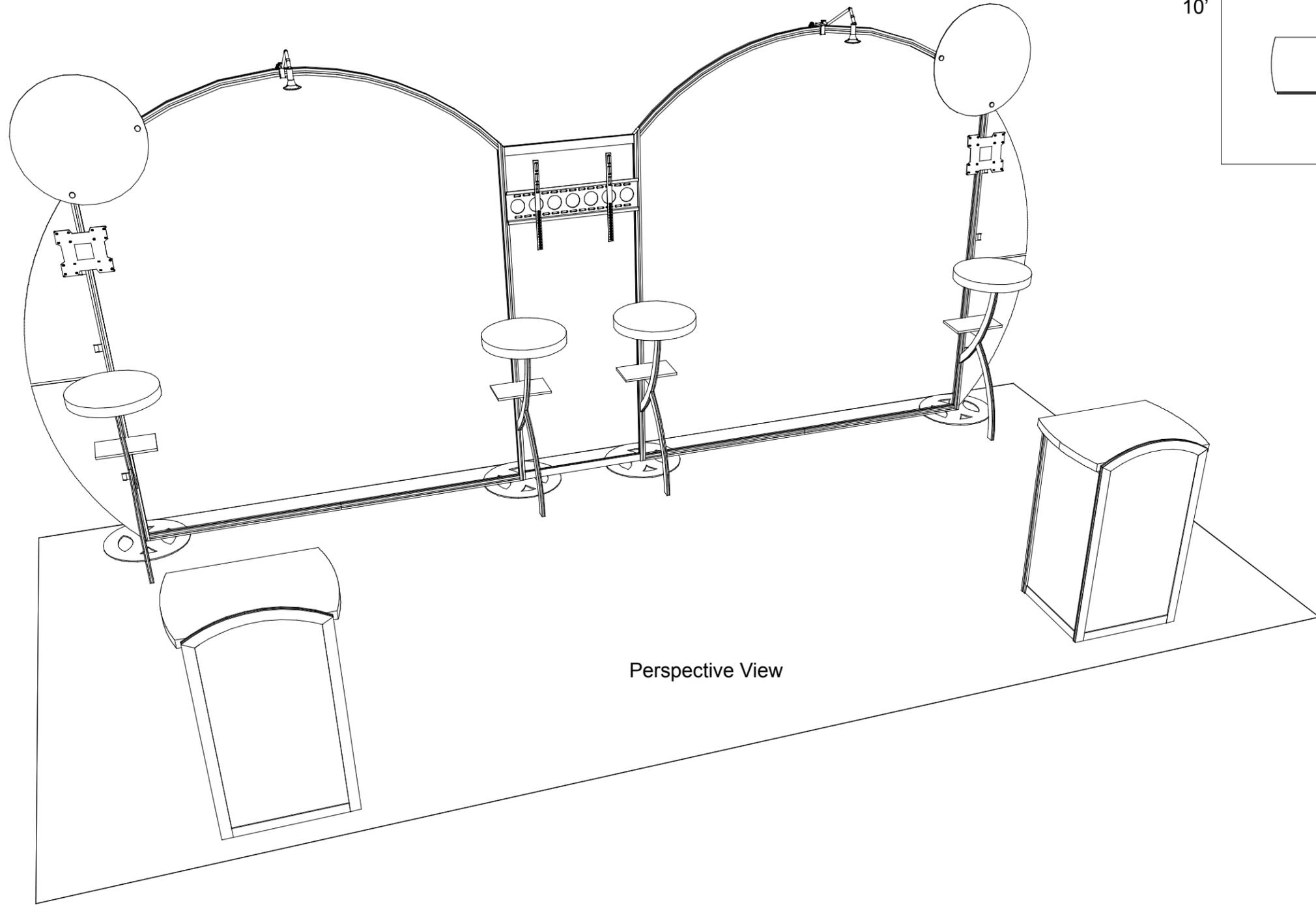
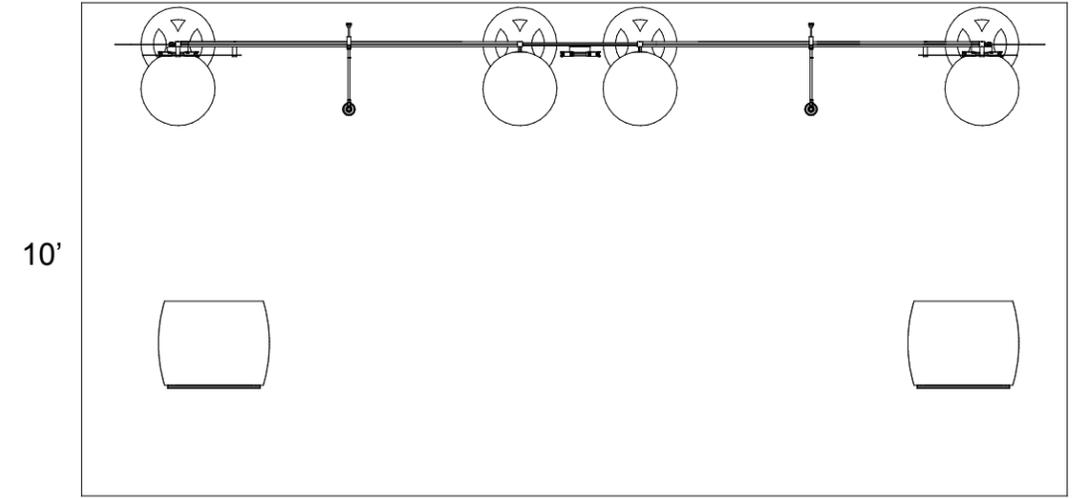


# visionary™ DESIGNS



Perspective View



20' Plan View

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



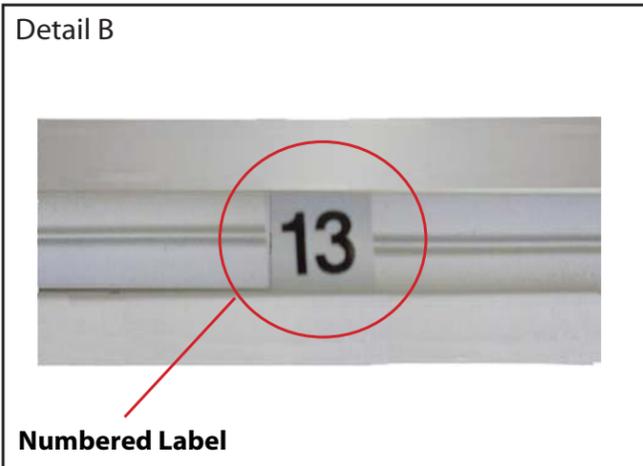
Detail A

**Typical Connection**



**Typical Connection (cont'd)**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

**Numbered Label**

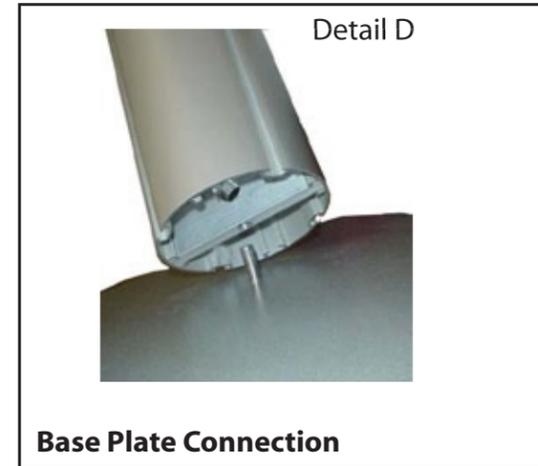
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

**Horizontal Inline Connection** (remove only one setscrew)

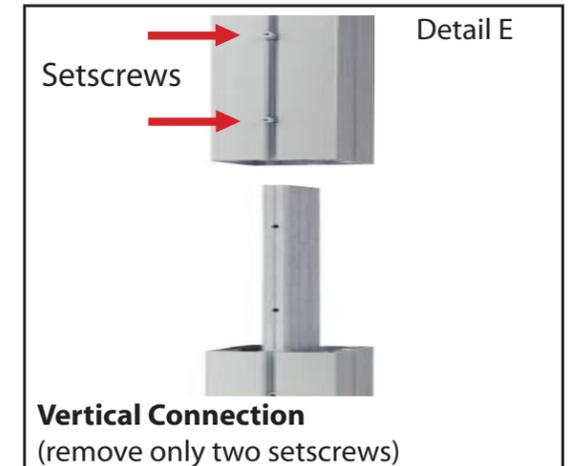
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

**Vertical Connection**  
(remove only two setscrews)

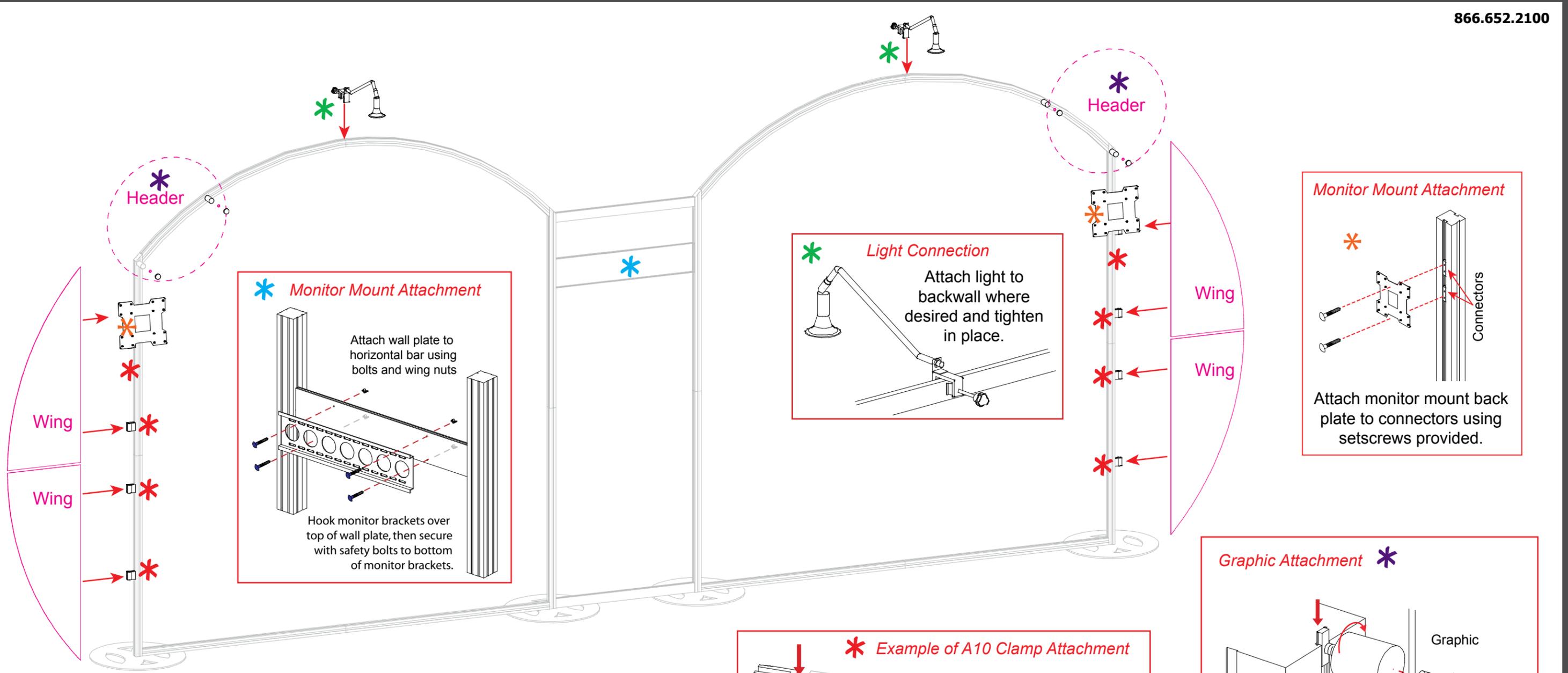
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



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**\* Monitor Mount Attachment**

Attach wall plate to horizontal bar using bolts and wing nuts

Hook monitor brackets over top of wall plate, then secure with safety bolts to bottom of monitor brackets.

**\* Light Connection**

Attach light to backwall where desired and tighten in place.

**Monitor Mount Attachment**

Connectors

Attach monitor mount back plate to connectors using setscrews provided.

**\* Example of A10 Clamp Attachment**

When desired location is found, tighten set screw to secure.

Slide connector on back of A10 clamp into groove of extrusion.

Tighten knob to secure shelf/wing in place.

**Graphic Attachment \***

Graphic

Standoff Barrel

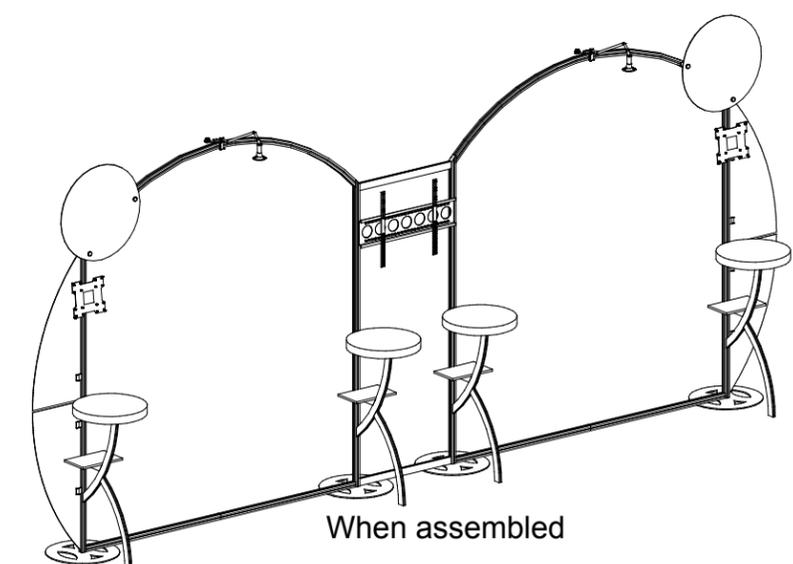
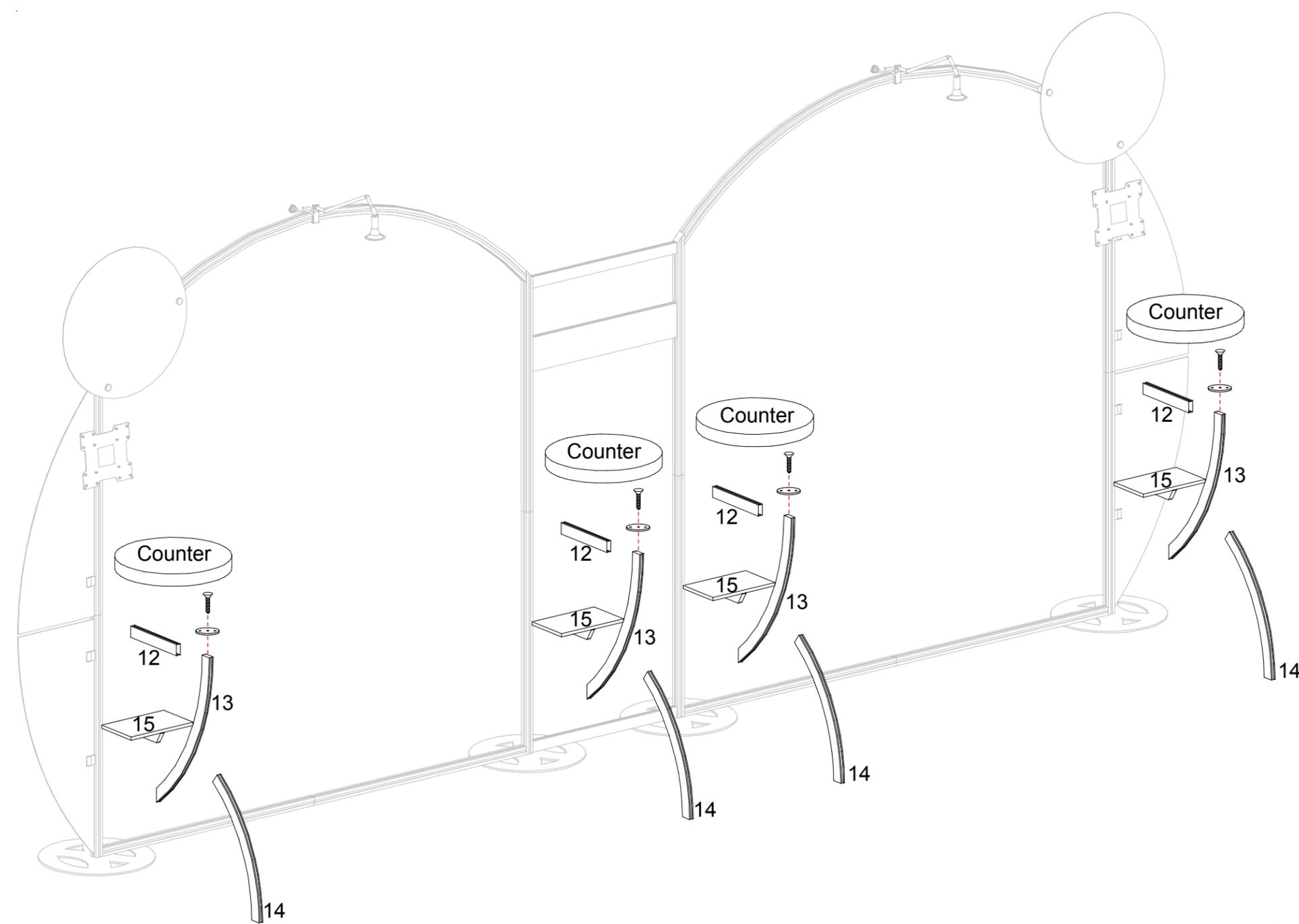
Cap

Slide connector on back of standoff barrels into groove of extrusion and twist to secure in place. Secure graphic to standoffs using screw caps.

- Steps:
- 1) Attach Wings to A10's as shown in *Example of A10 Clamp Attachment* detail.
  - 2) Attach header graphic as shown in *Graphic Attachment* detail.
  - 3) Connect lights as shown in *Light Connection* detail.
  - 4) Connect monitors as shown in *Monitor Mount Attachment* details.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

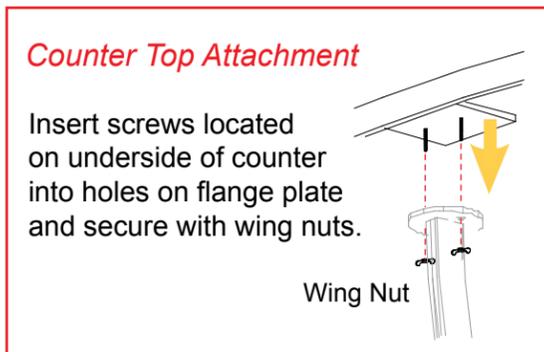
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Item	Qty.	Description
12	4	11.5" Horizontal Extrusion
13	4	26.75" Curved Extrusion
14	4	20.3" Curved Extrusion
15	4	Hostess shelves

- Steps:
- 1) Attach Curved extrusions [13,14].
  - 2) Attach horizontal extrusion [12] to [13/14].
  - 3) Connect [12/13/14] to vertical extrusion as shown.
  - 4) Attach hostess shelves [15] between backwall vertical and curved vertical [13].
  - 5) Screw in top plate to curved extrusion [13] as shown.
  - 6) Connect counter top as shown in detail below.
  - 7) Attach monitor mounts as shown in detail.

**Note:** Curved extrusion [13] and horizontal [14] stay assembled for shipping and packing.



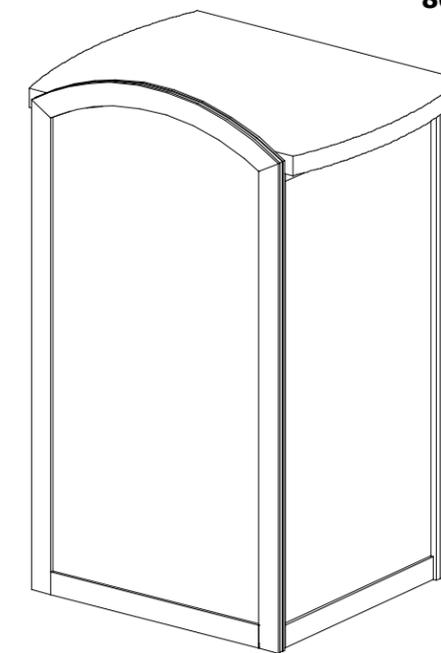
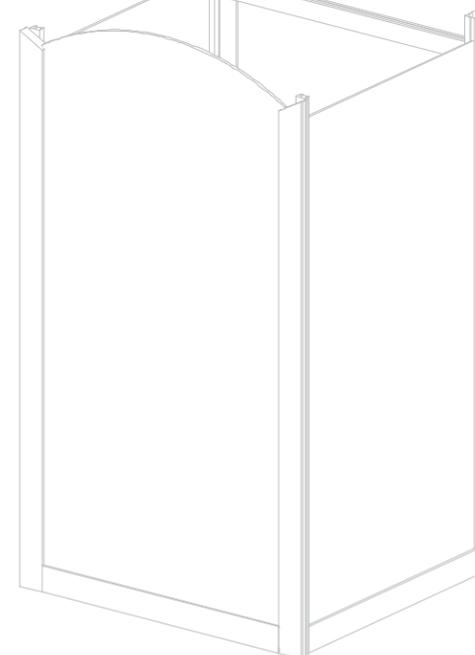
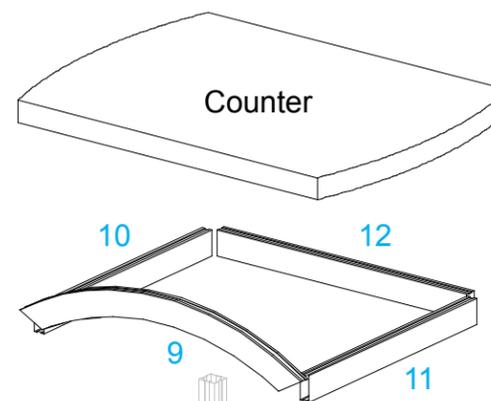
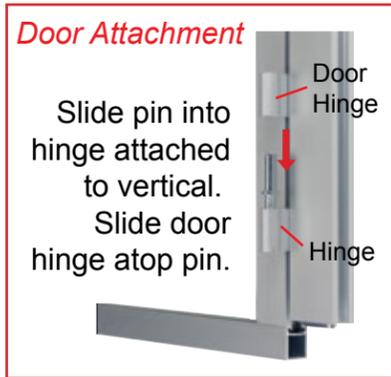
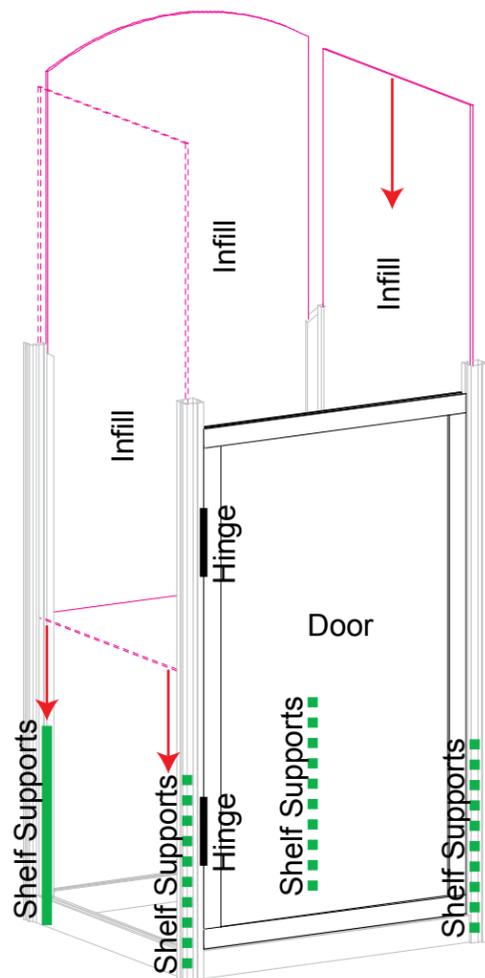
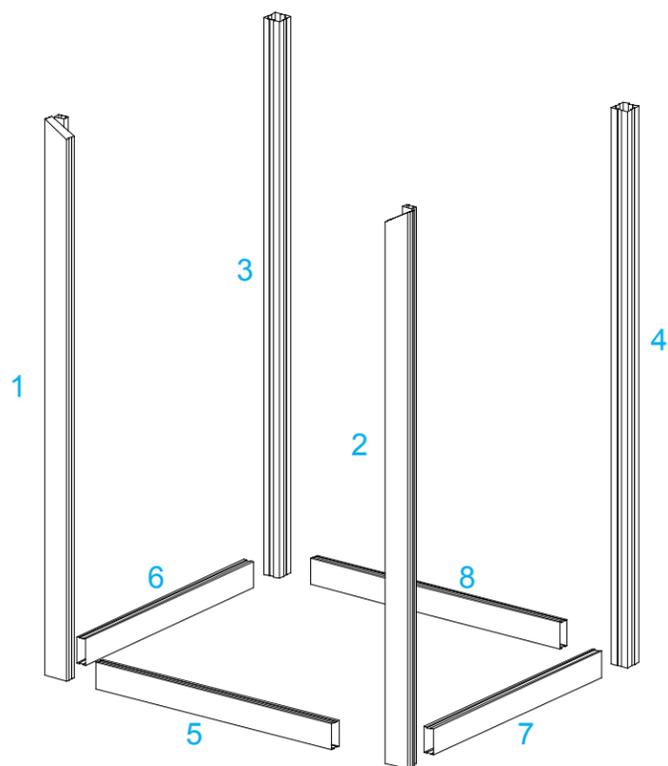
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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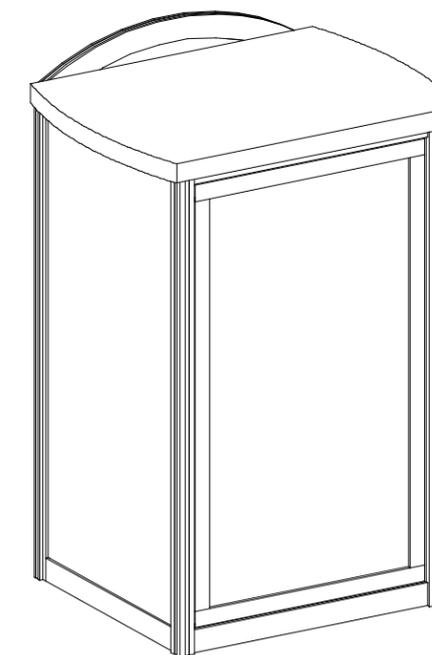
Item	Qty.	Description
1-2	1ea.	38" Vertical Extrusion w/ cut
3-4	1ea.	38" Vertical Extrusion
5	1	18.9" Horizontal Extrusion
6-7	1ea.	18" Horizontal Extrusion
8	1	20" Horizontal Extrusion
9	1	22.5" Curved Extrusion
10-11	1ea.	18" Horizontal Extrusion
12	1	20" Horizontal Extrusion

Steps:

- 1) Attach lower horizontals [5,6,7,8] between verticals [1,2,3,4] as shown.
- 2) Attach door using pins as shown in *Door Attachment* detail.
- 3) Insert infills as shown.
- 4) Insert [9,10,11,12] between verticals.
- 5) Place internal shelf on top of shelf supports.
- 6) Place counter on top.

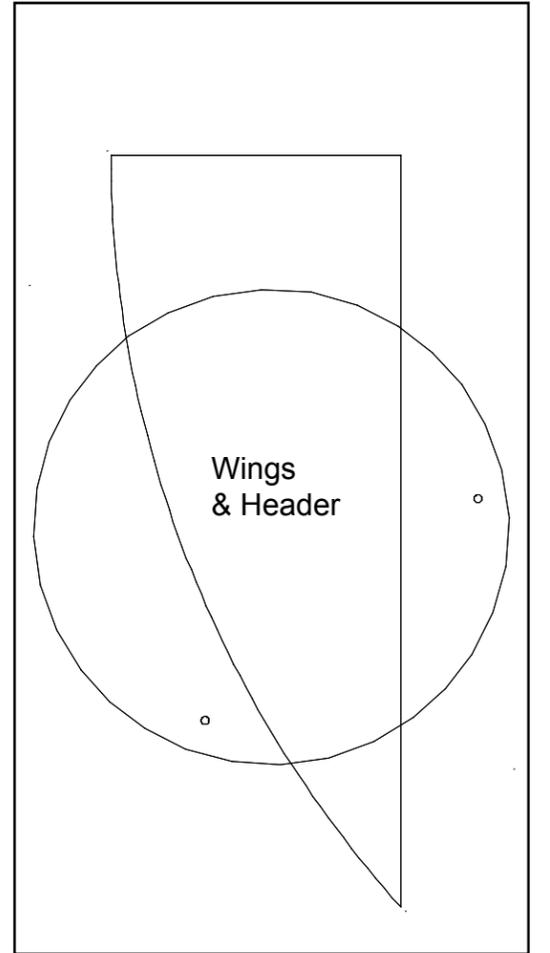
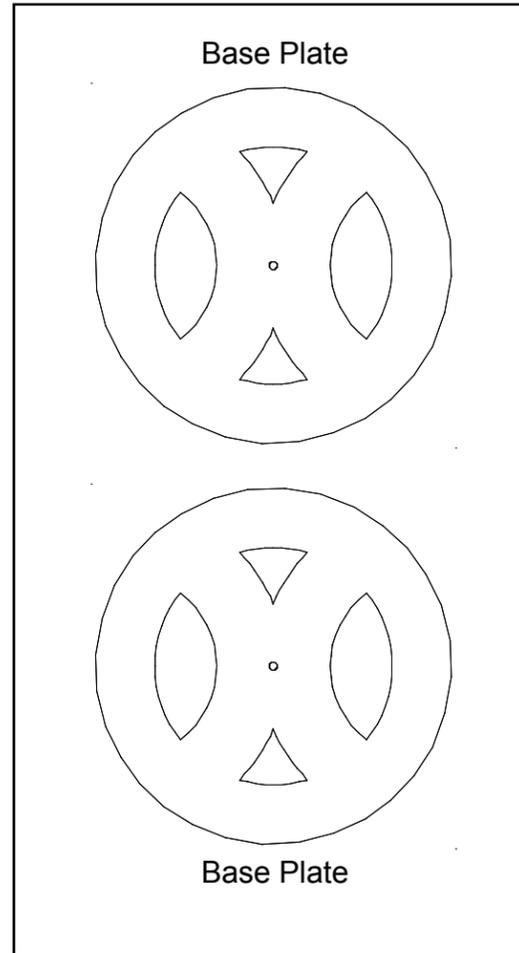
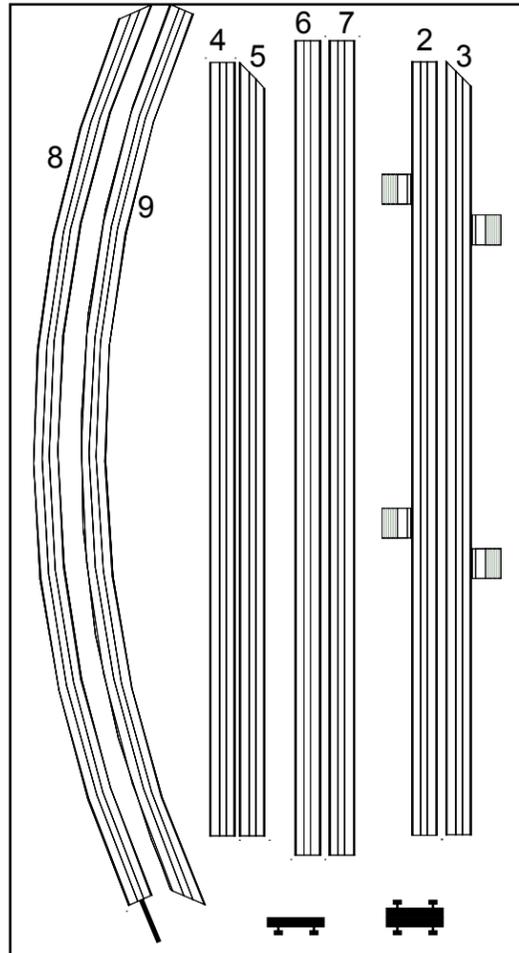
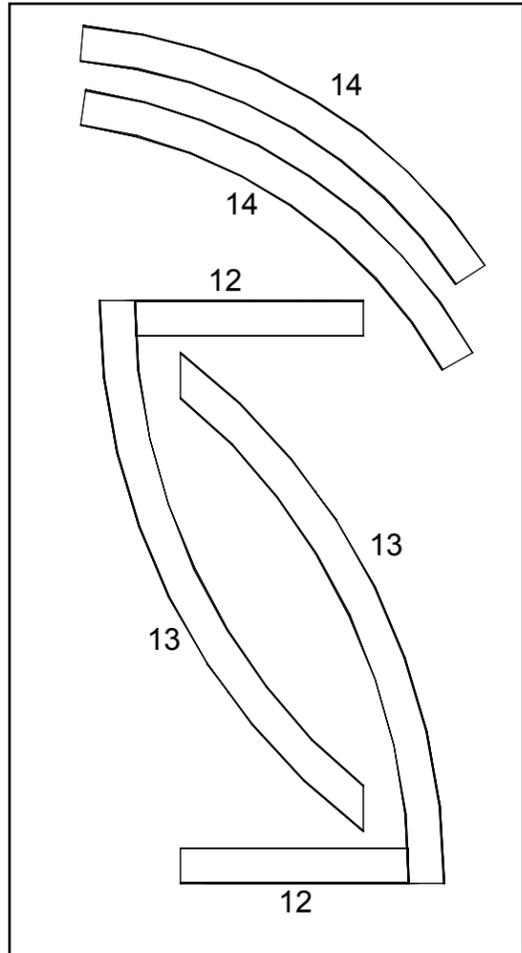
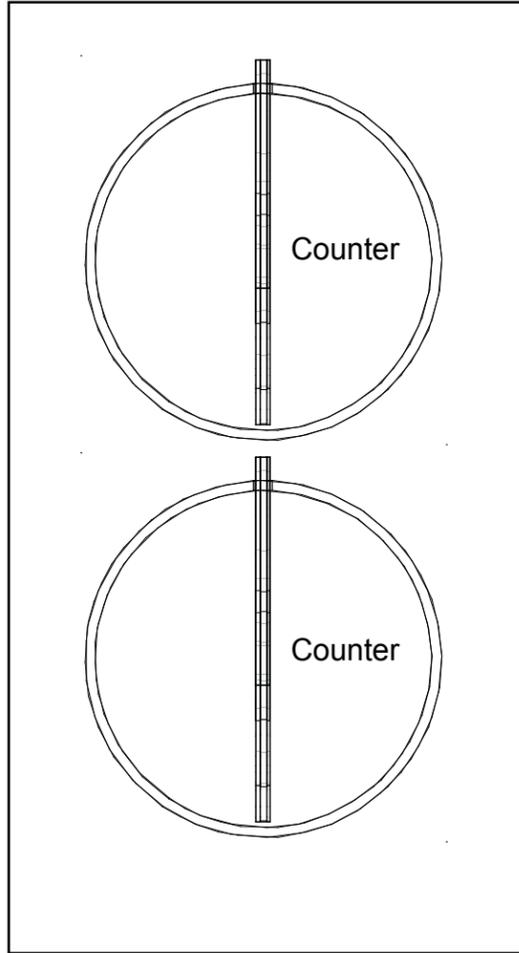


Front Side  
When assembled



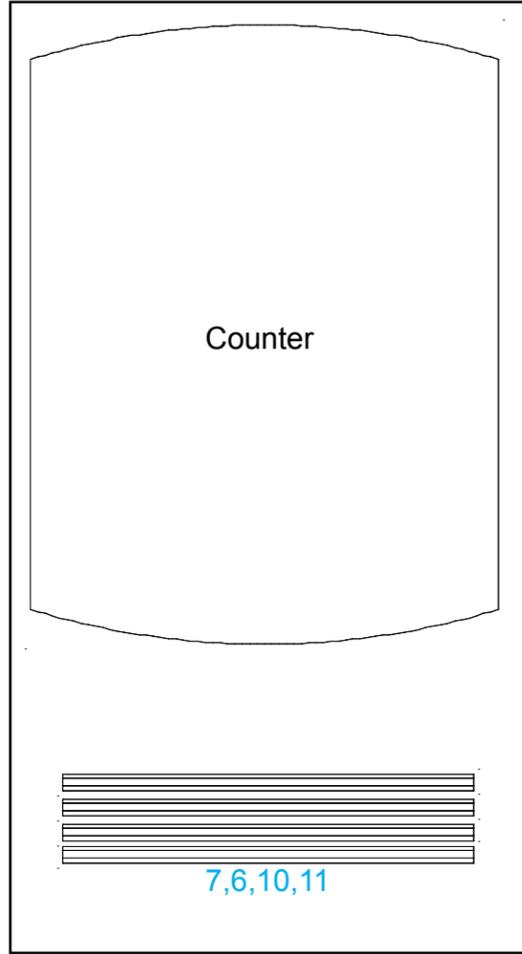
Back Side  
When assembled

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

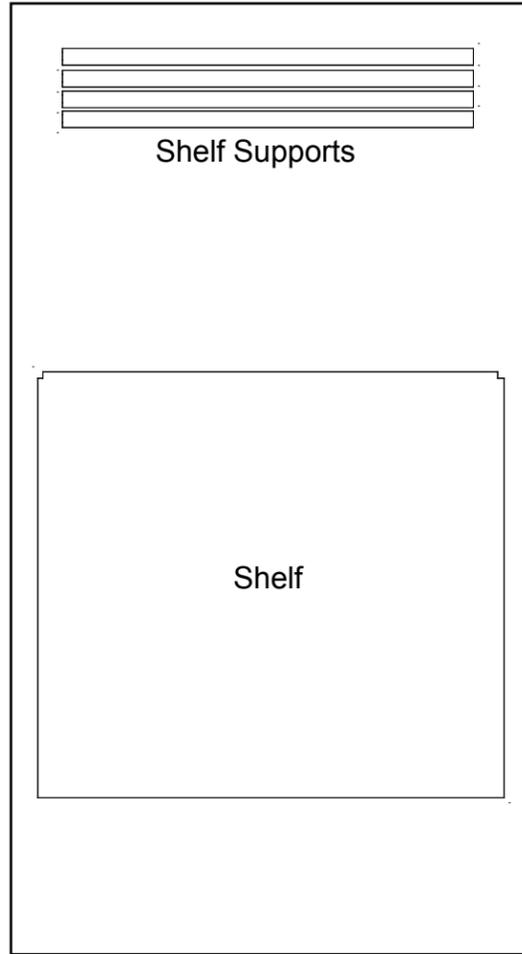


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

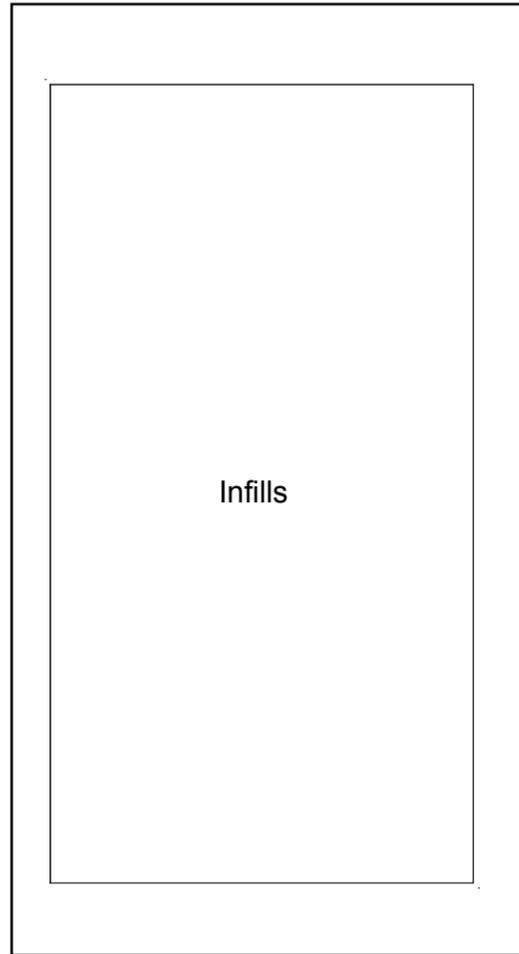
Case 2



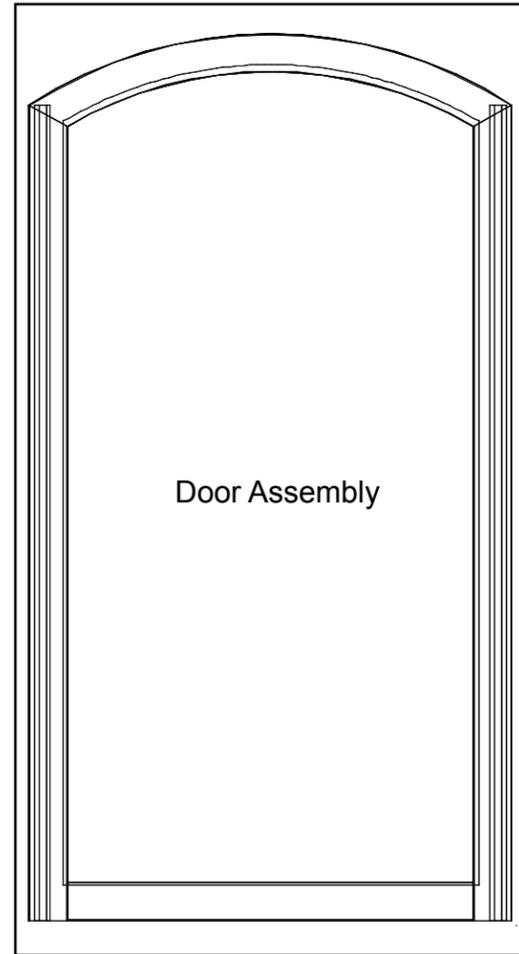
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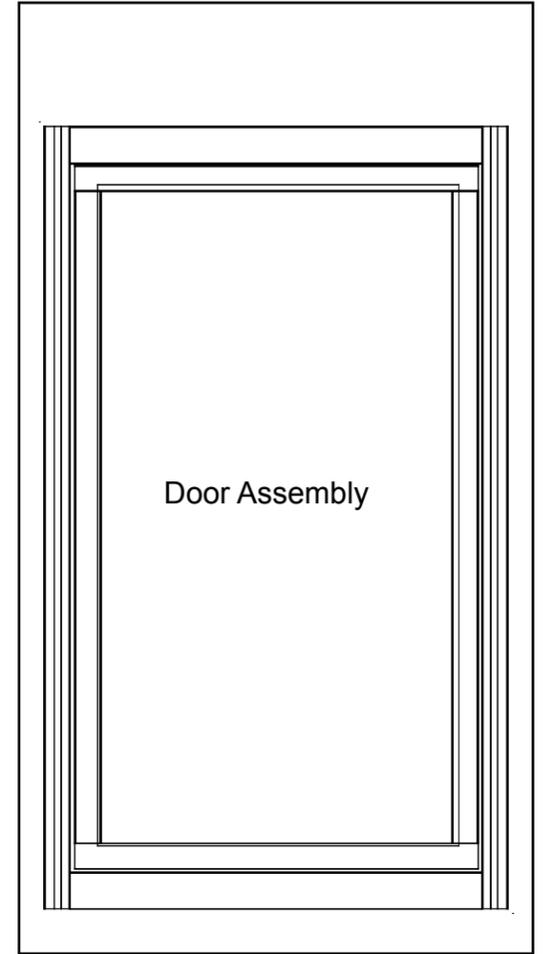
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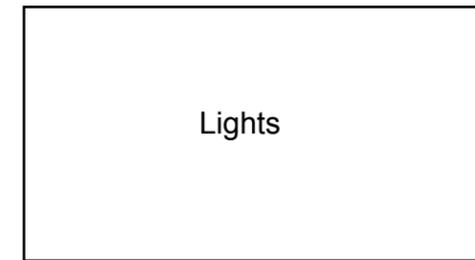
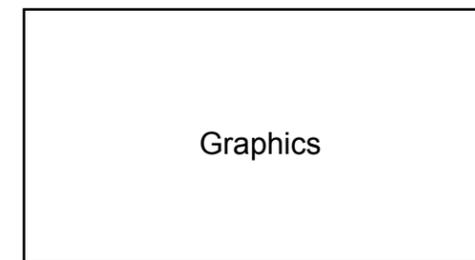
Level 3



Level 4

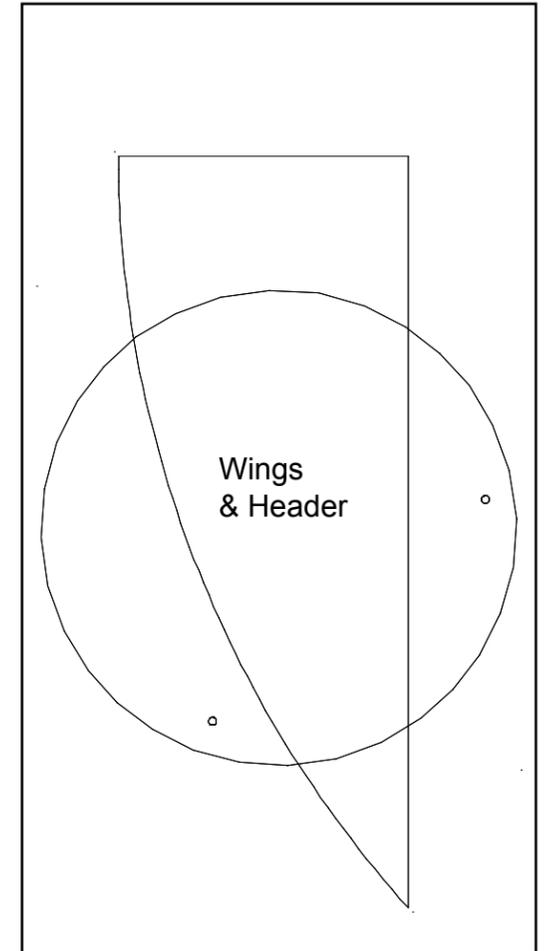
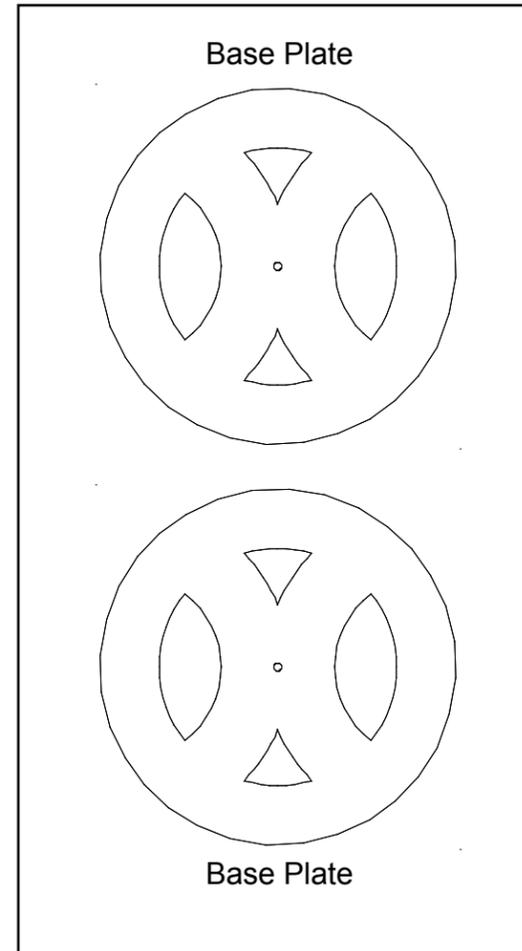
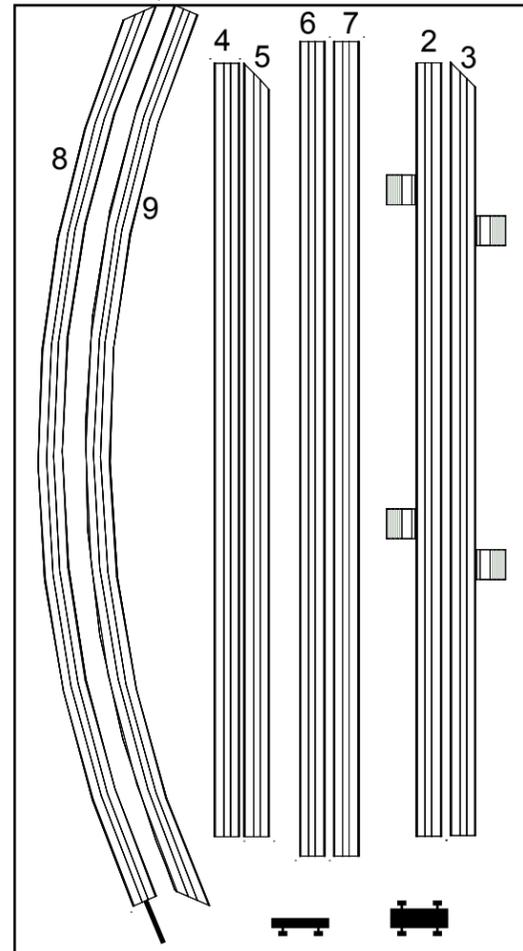
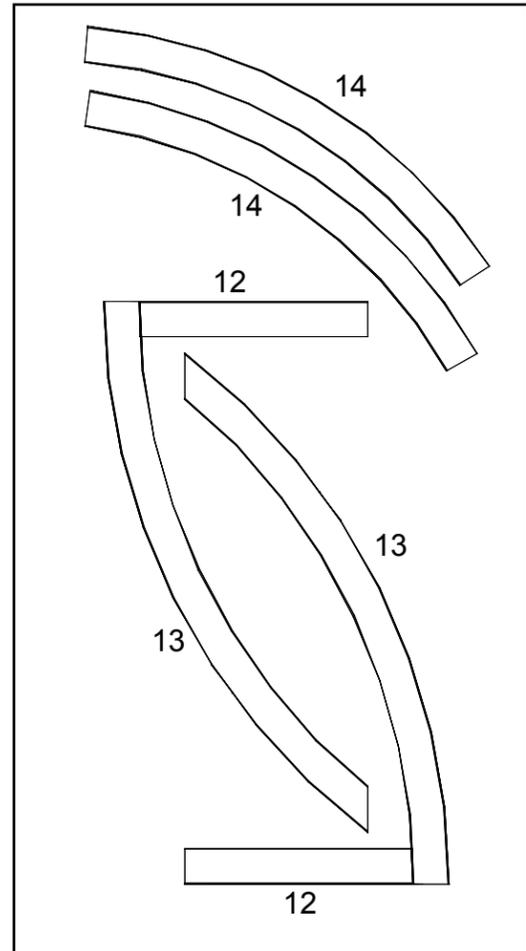
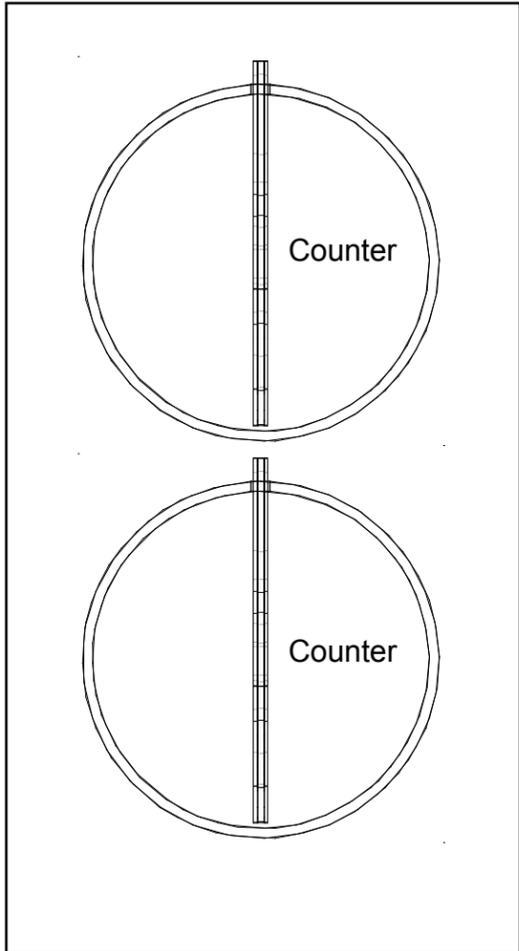


Level 5



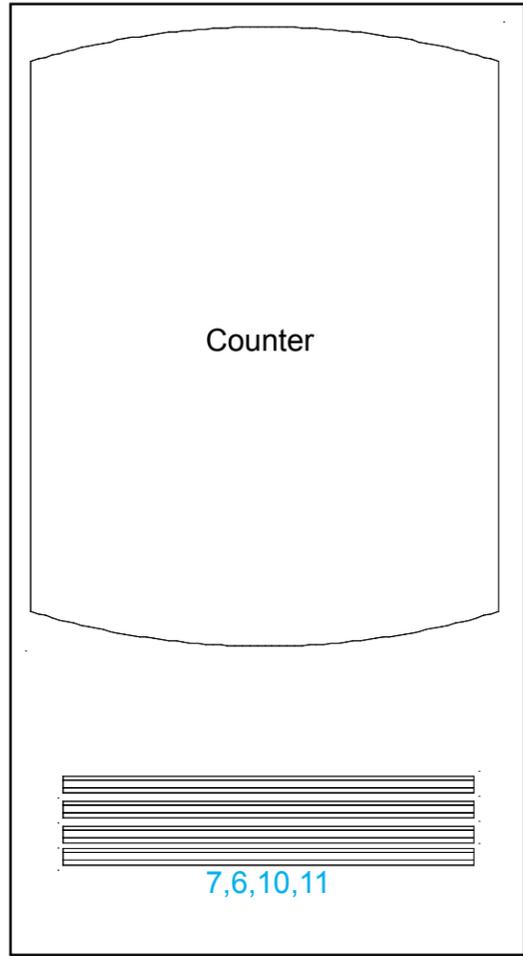
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Case 3

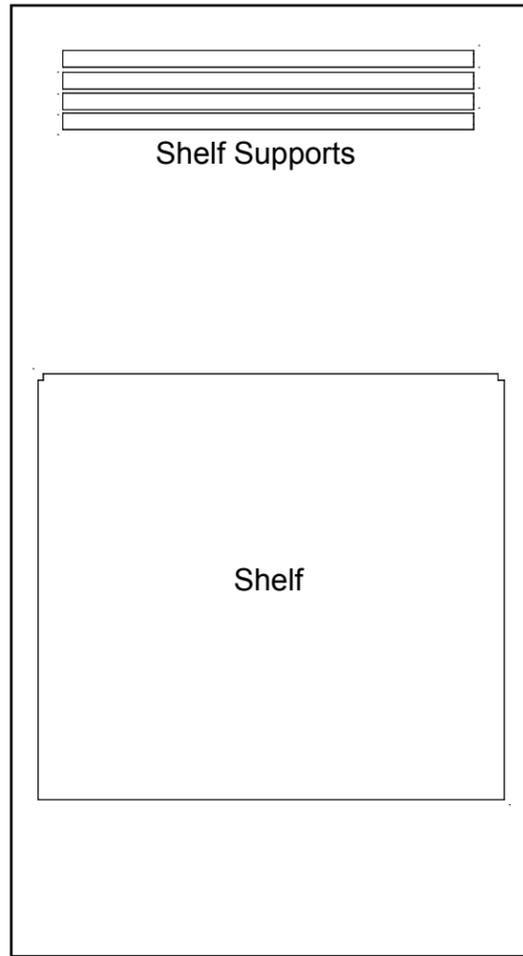


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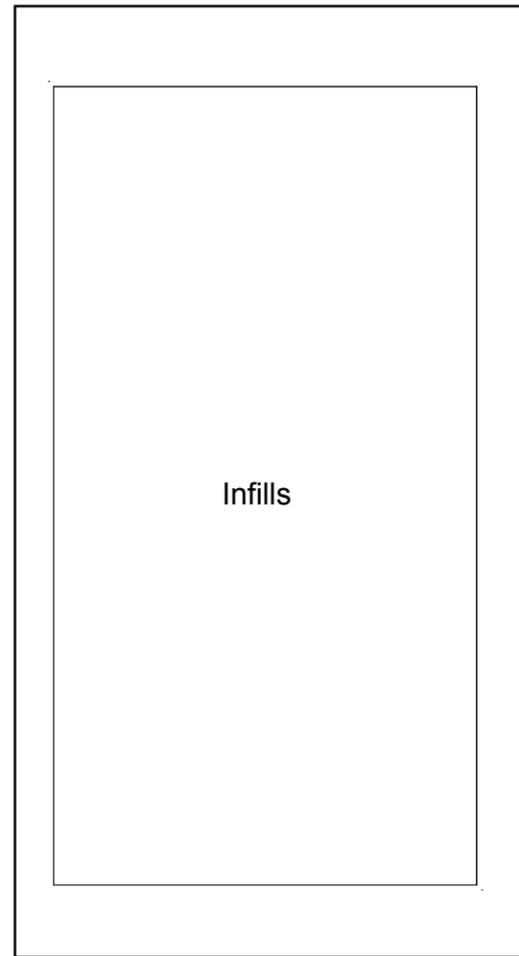
Case 4



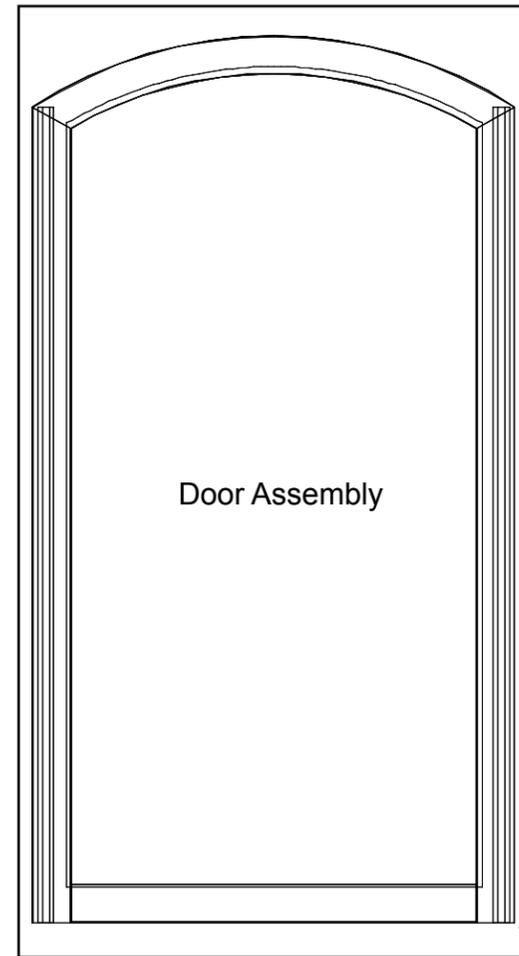
Level 1 (Bottom Layer)



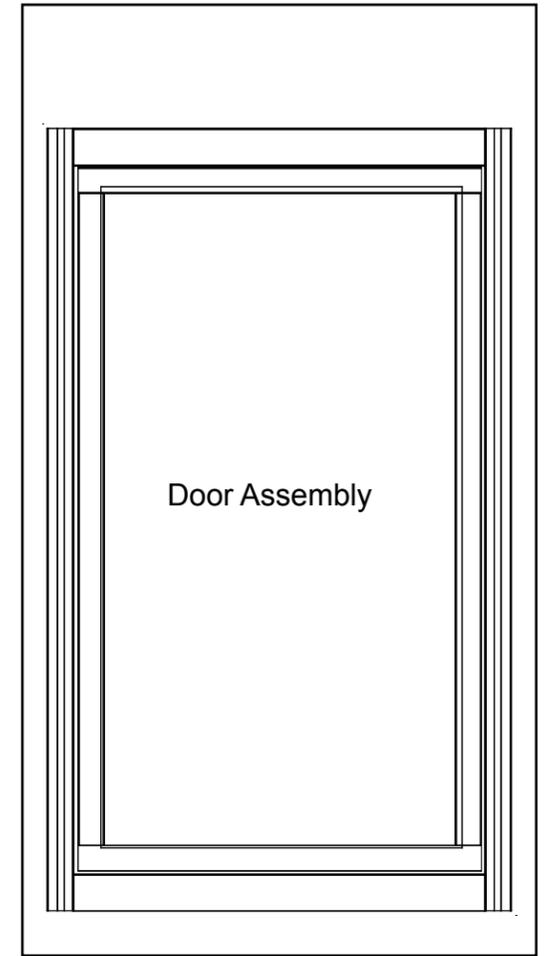
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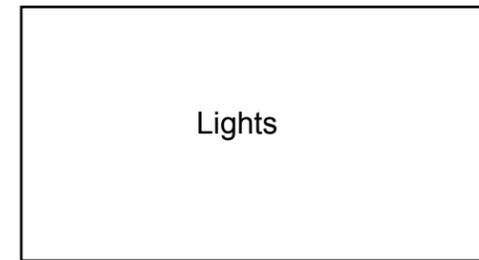
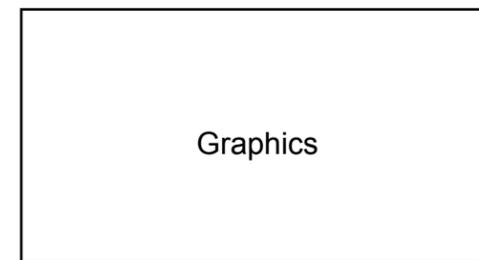
Level 3



Level 4



Level 5



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