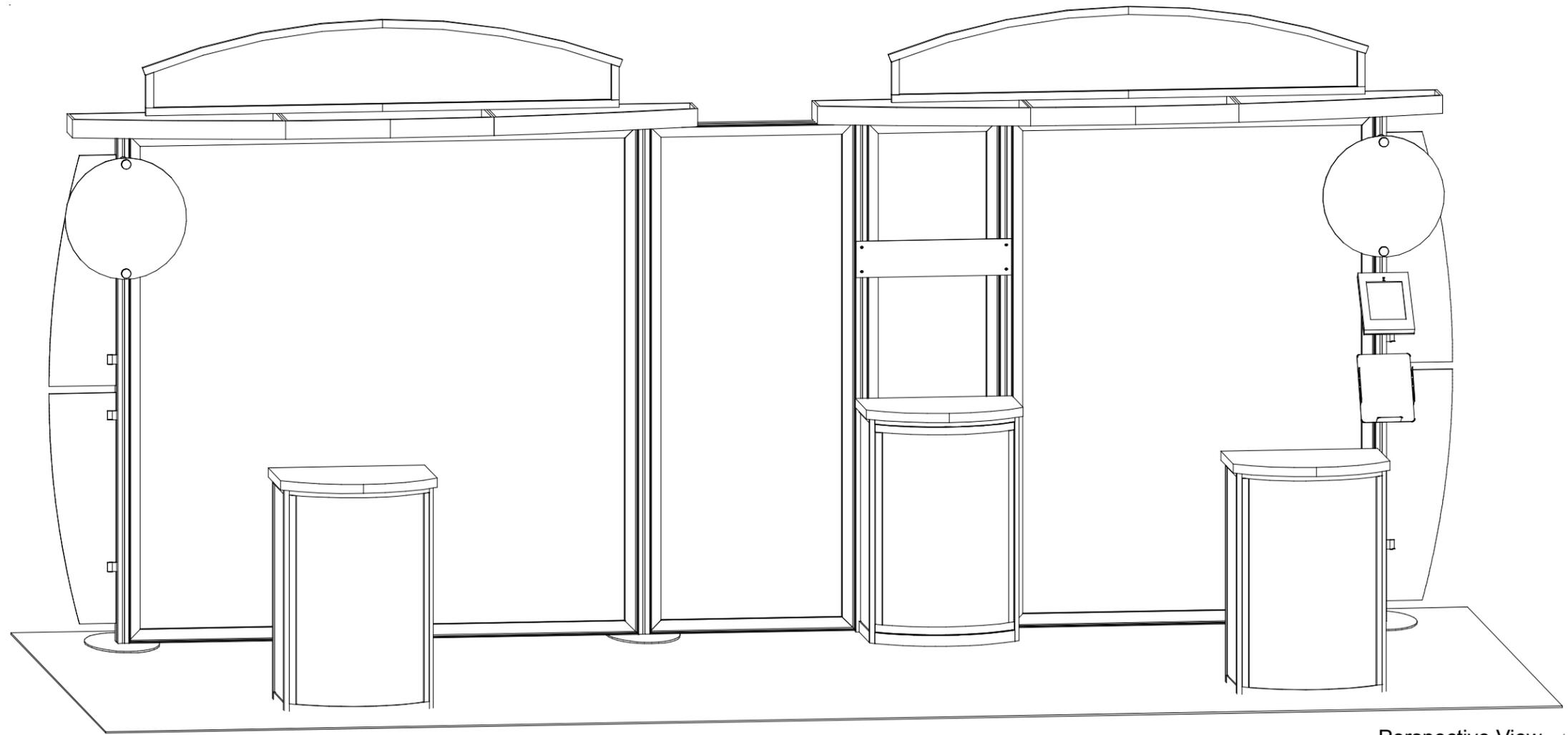


Plan View 20' 10'



Perspective View

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ IDESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

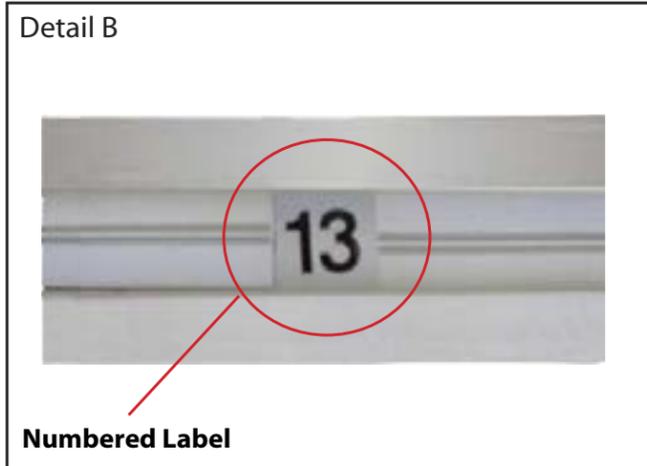


**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



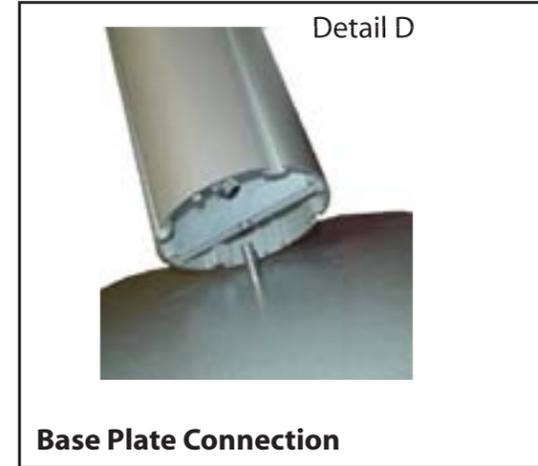
**Numbered Label**

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



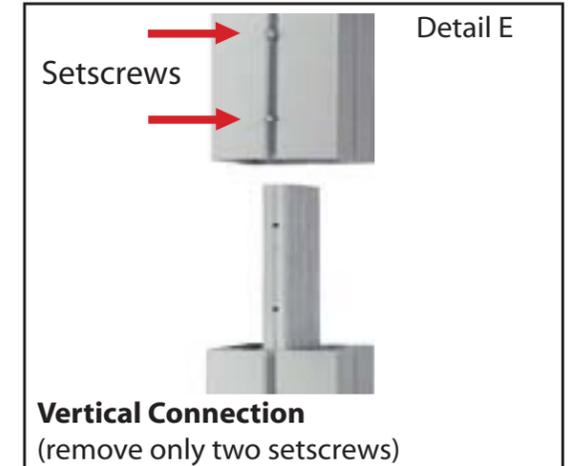
**Horizontal Inline Connection** (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

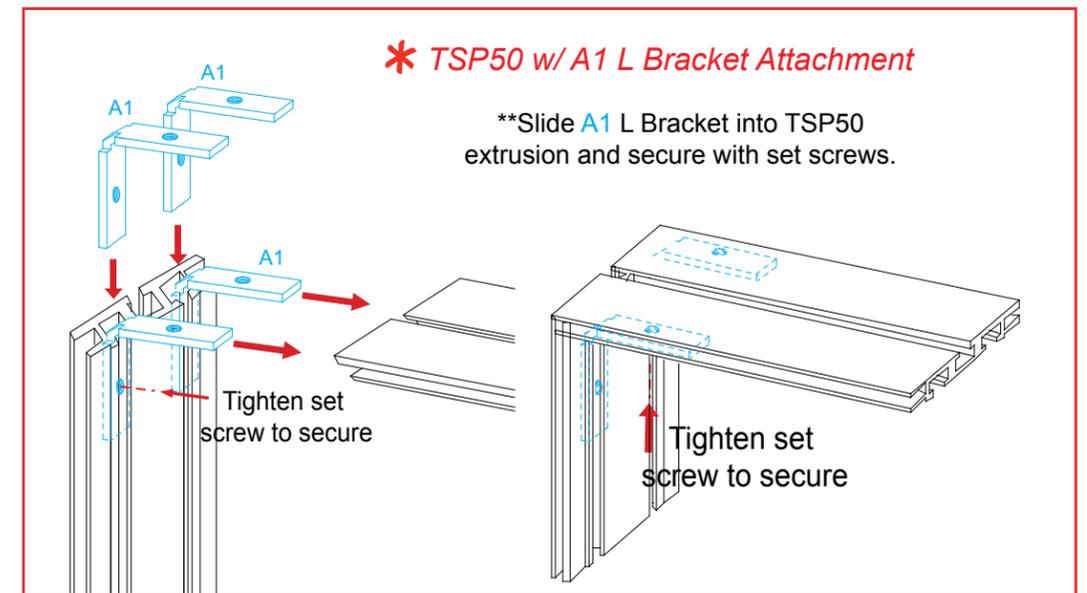
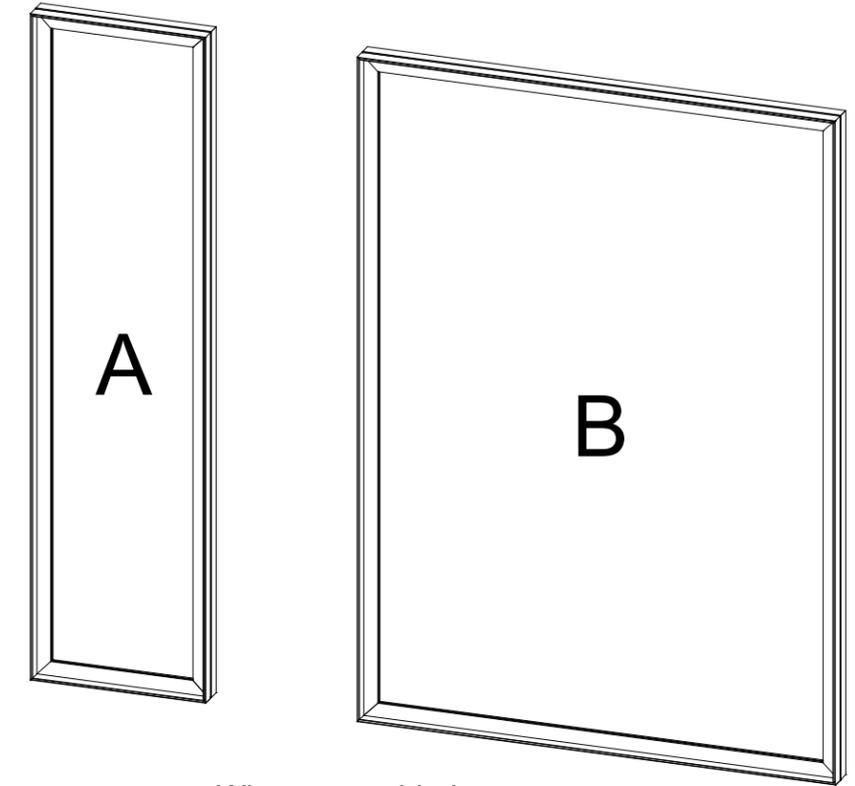
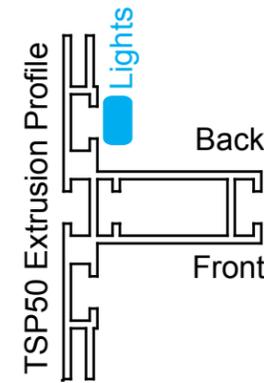
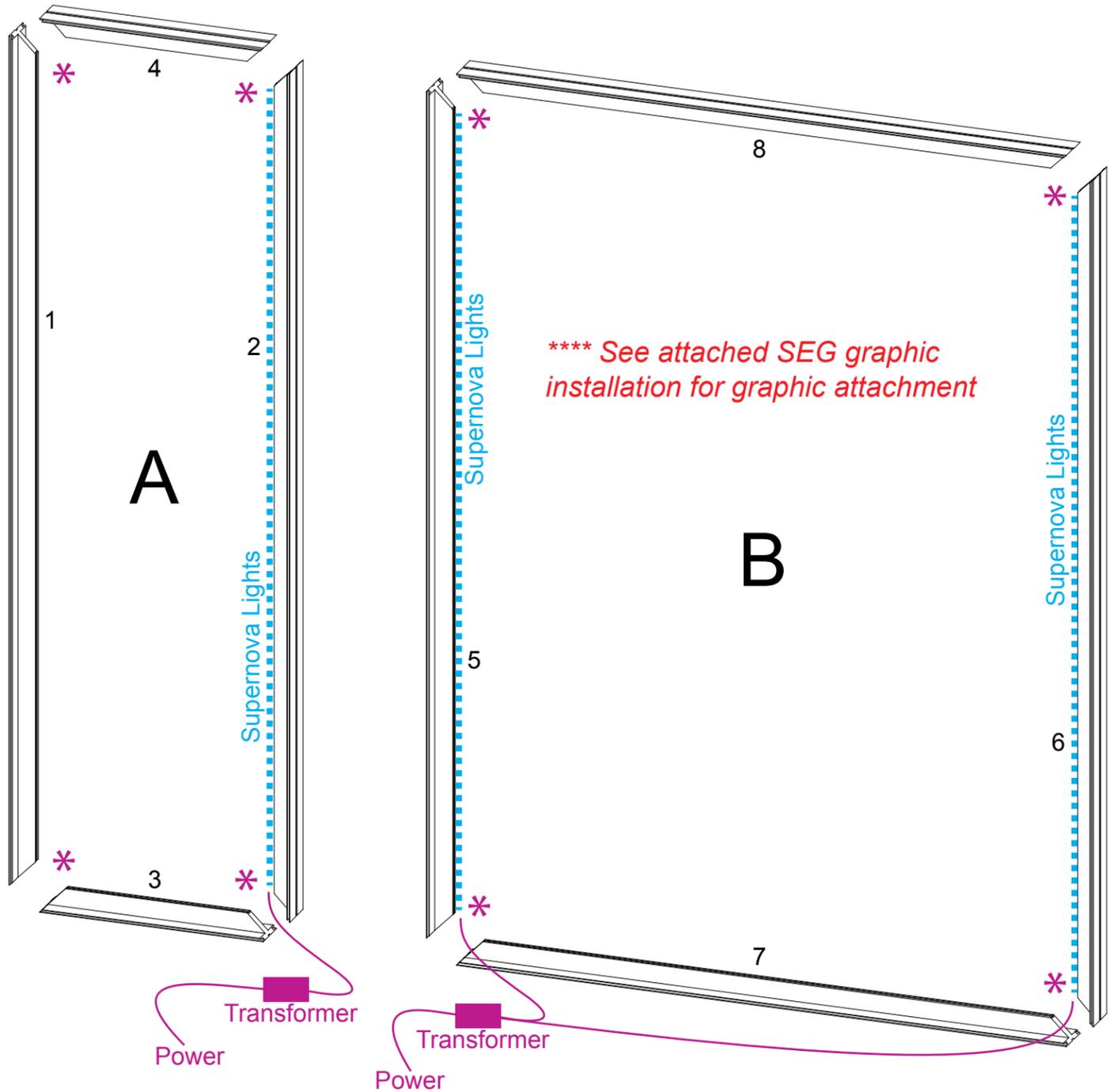
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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Steps:

1) Assemble TSP50 frames together as shown.  
Refer to *TSP50 w/ A1 L Bracket Attachment* detail.

Item	Qty.	Description
1-2	1ea.	84”h TSP50 Vertical Extrusion
3-4	1ea.	22”w TSP50 Horizontal Extrusion
5-6	1ea.	83.75”h TSP50 Vertical Extrusion
7-8	1ea.	60”w TSP50 Horizontal Extrusion



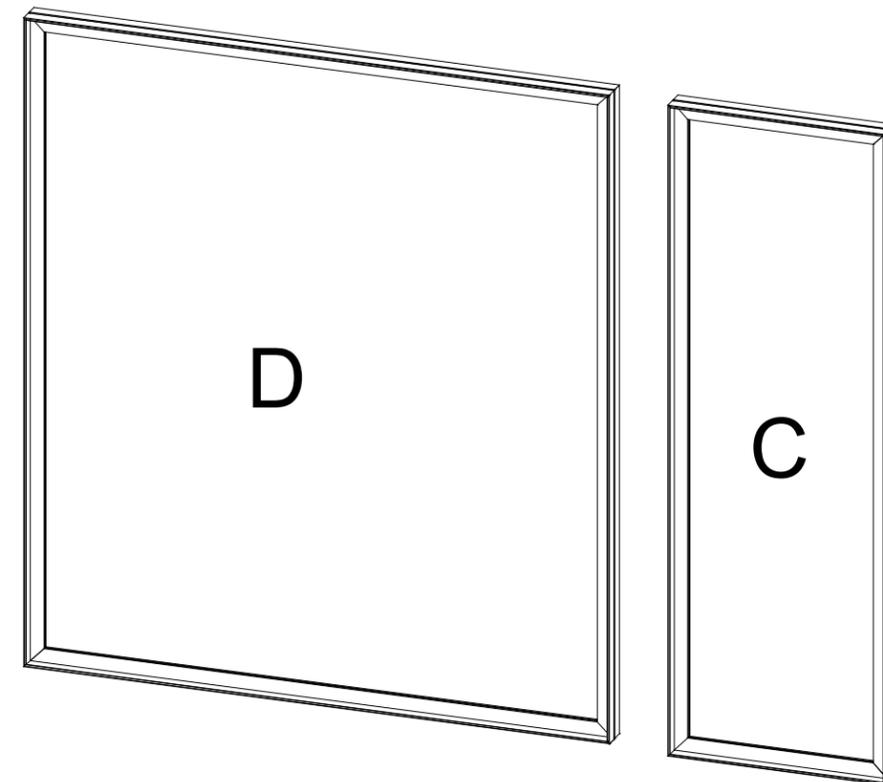
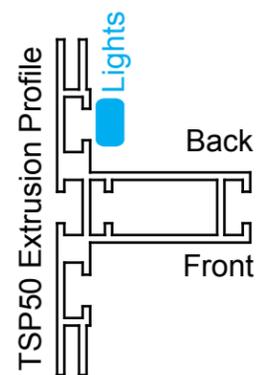
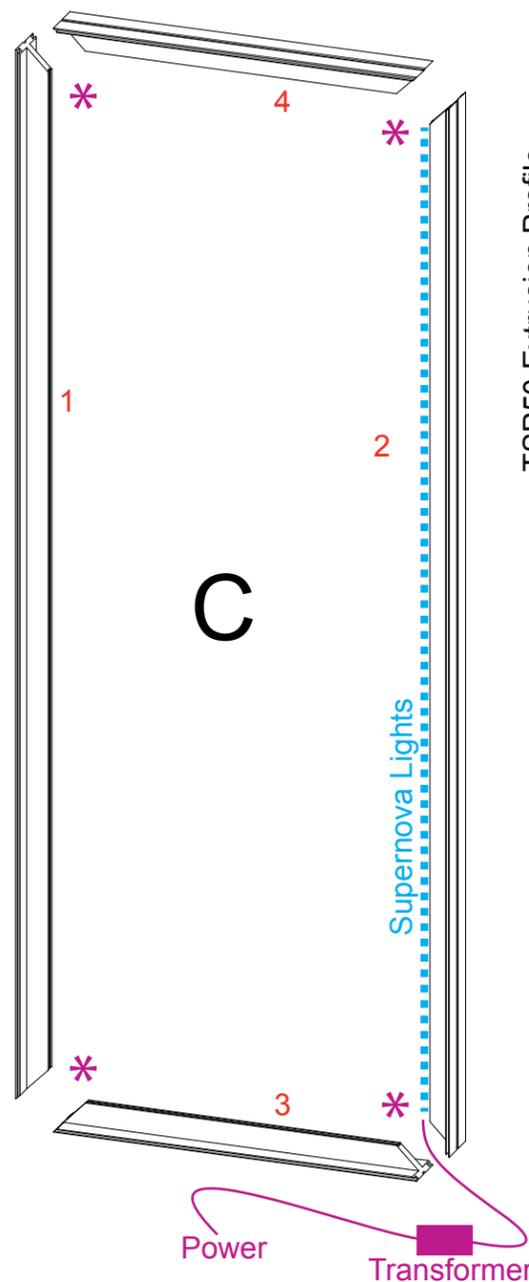
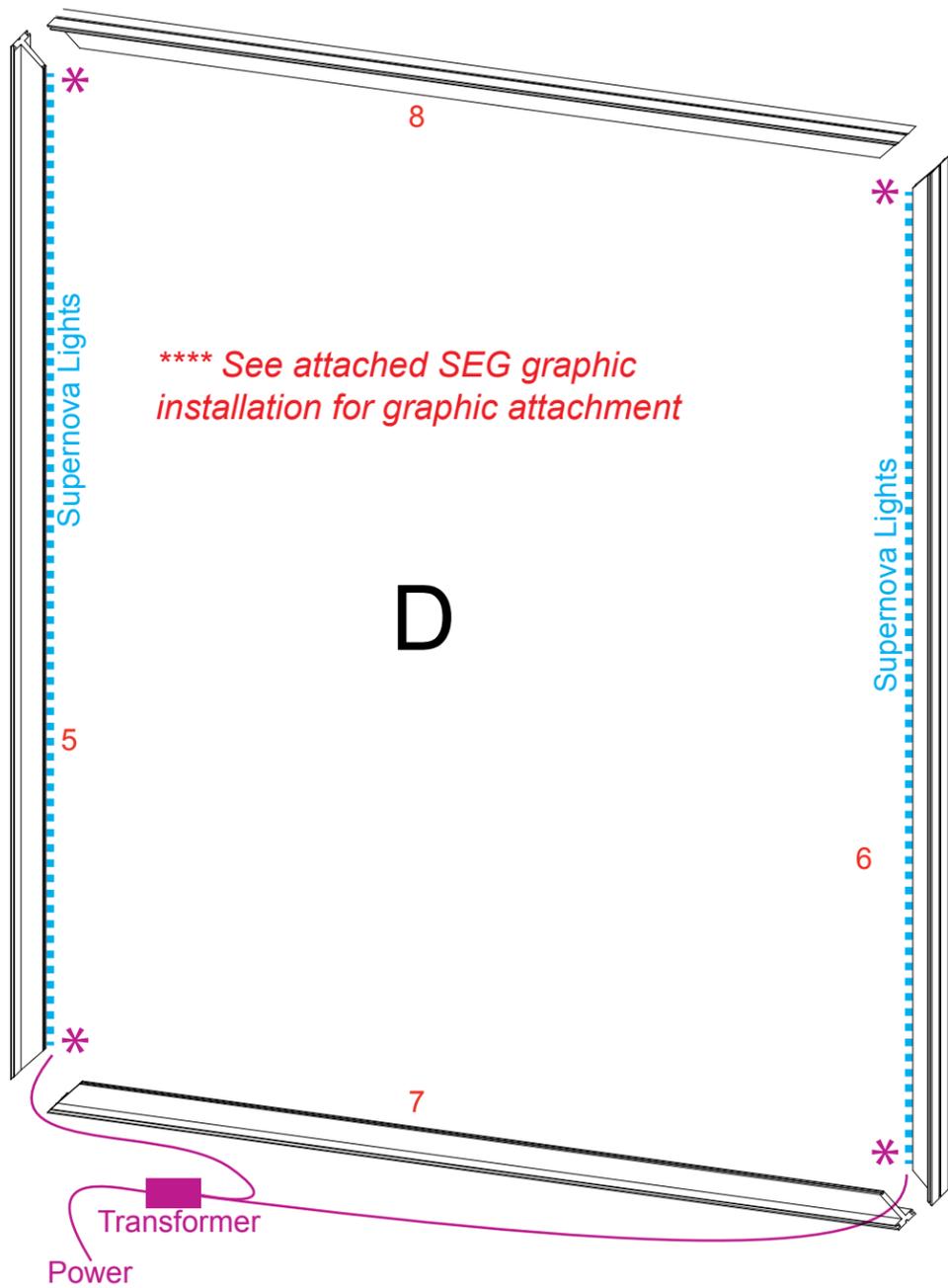
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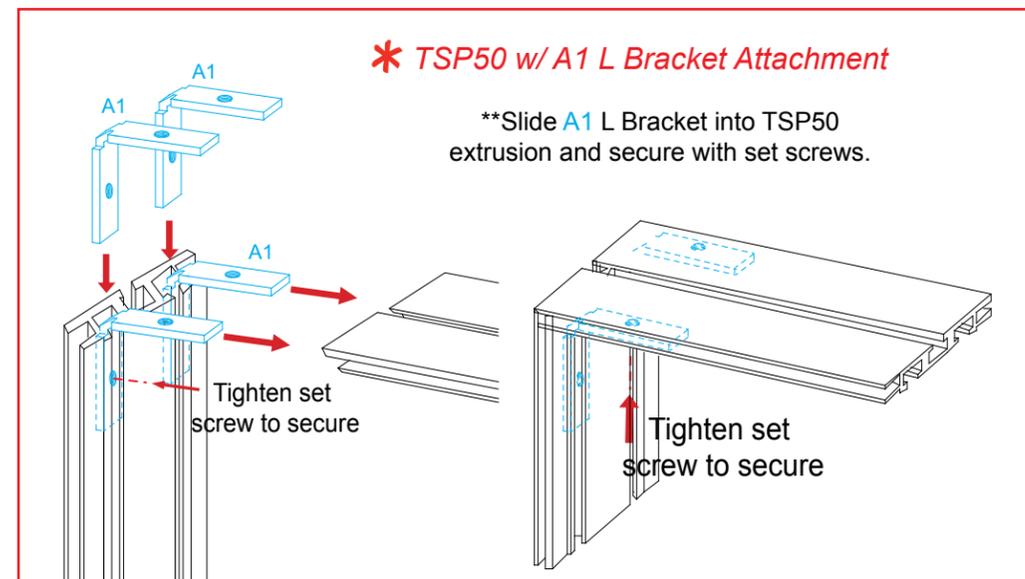
Steps:

1) Assemble TSP50 frames together as shown.  
Refer to *TSP50 w/ A1 L Bracket Attachment* detail.

Item	Qty.	Description
1-2	1ea.	83.75"h TSP50 Vertical Extrusion
3-4	1ea.	34"w TSP50 Horizontal Extrusion
5-6	1ea.	83.75"h TSP50 Vertical Extrusion
7-8	1ea.	84"w TSP50 Horizontal Extrusion



When assembled

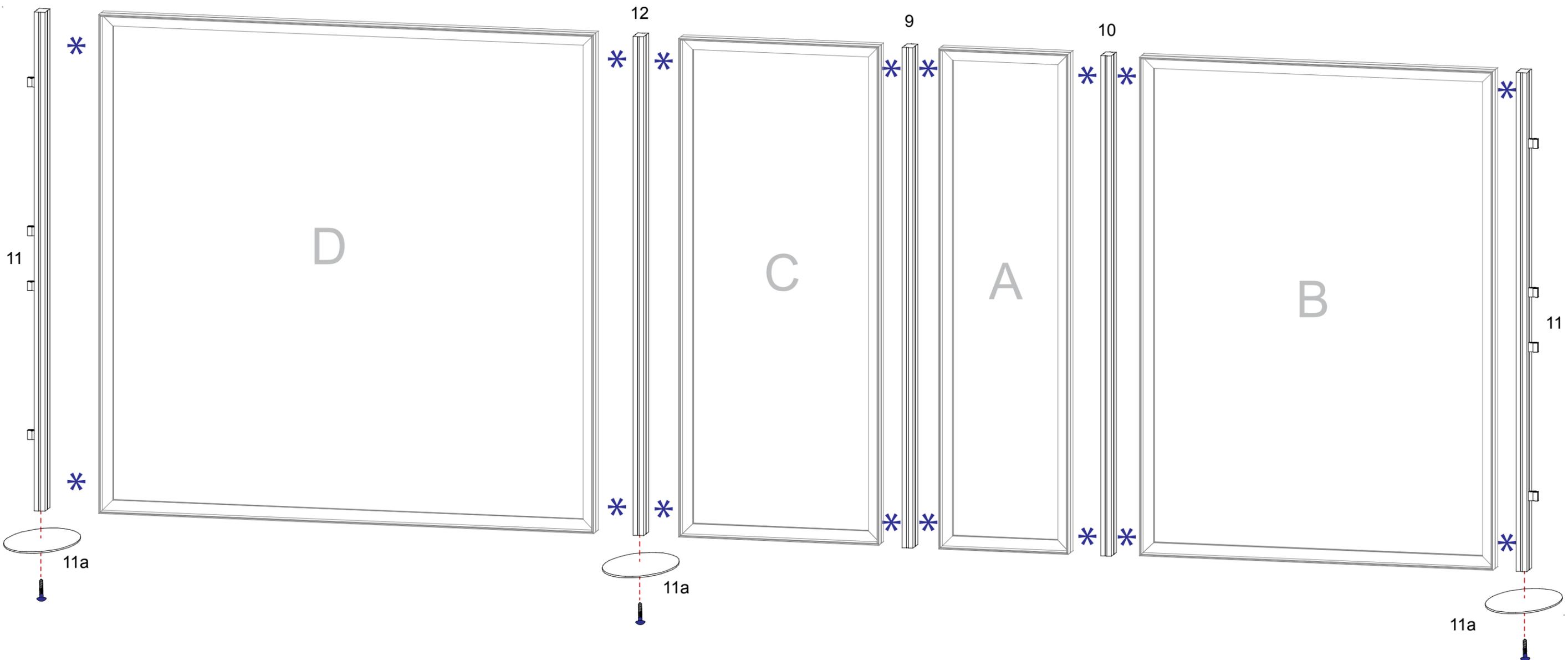
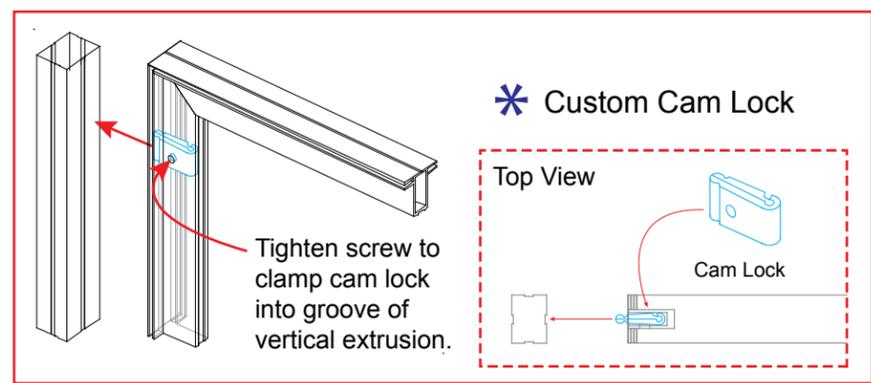


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Qty.	Description
9	1	84"h Vertical Extrusion
10	1	84"h Vertical Extrusion
11	2	83.75"h Vertical Extrusion
11a	3	Oval Base Plate
12	1	83.75"h Vertical Extrusion

Steps:  
 1) Attach base plates [11a] to verticals [11] and [12] with bolt as shown.  
 2) Attach assembled TSP frames [A,B,C,D] between verticals.  
 Refer to custom cam lock detail.



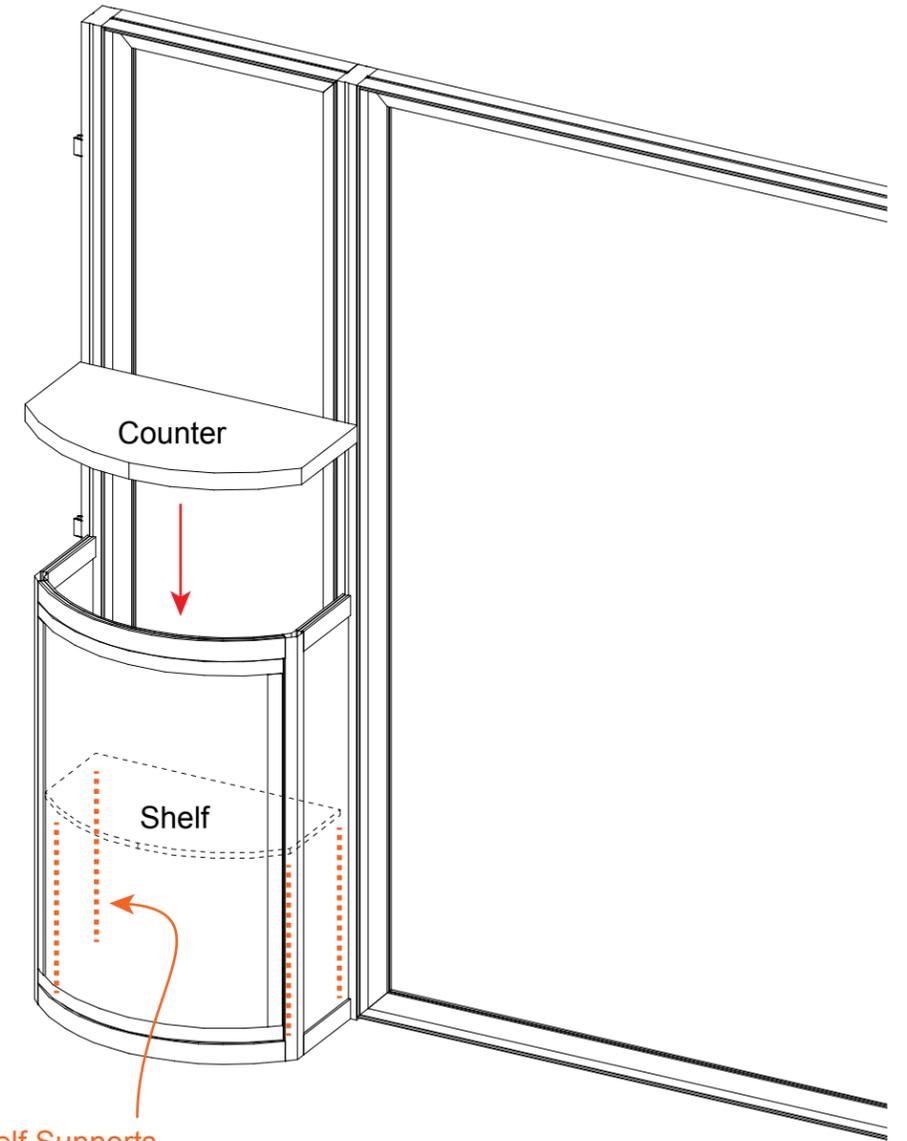
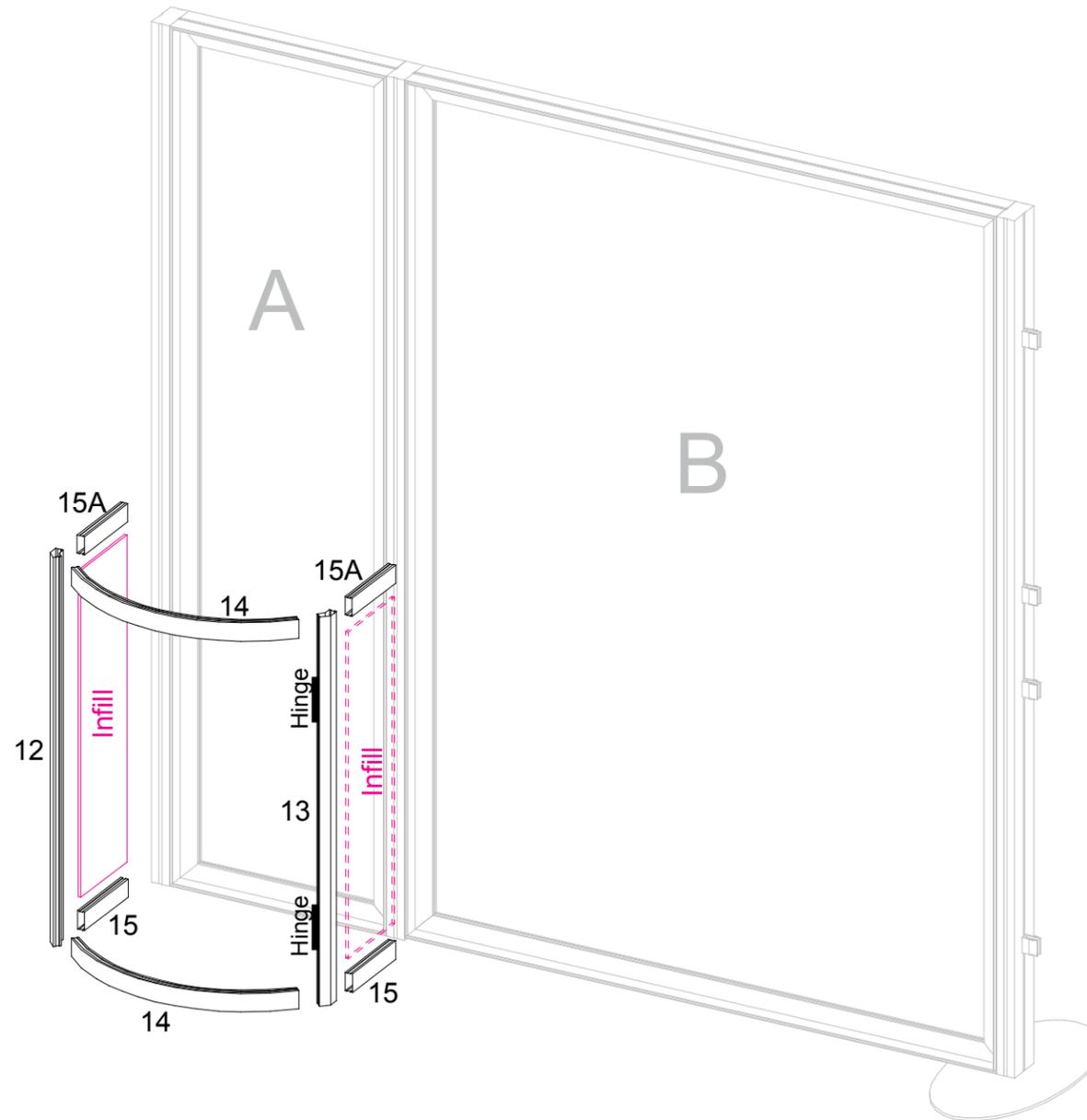
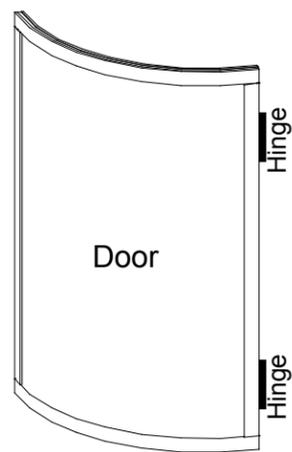
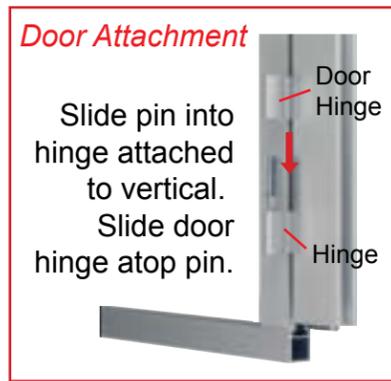
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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Item	Qty.	Description
12	1	38" h Vertical Extrusion
13	1	38" h Vertical Extrusion
14	2	Curved Horizontal Extrusion
15/15A	2/2	8" w Horizontal Extrusion

Steps:

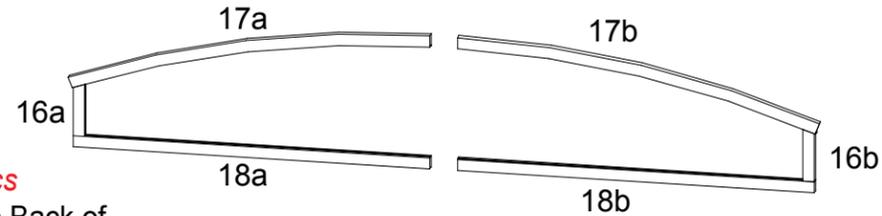
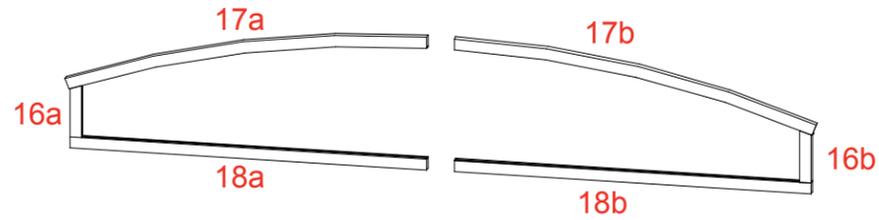
- 1) Attach lower horizontals [14,15] between verticals [12,13] and backwall as shown.
- 2) Attach upper horizontals [14,15A] between verticals [12,13] and backwall as shown.
- 3) Attach door to vertical [13]. Refer to *Door Attachment* detail.
- 4) Attach shelf supports with velcro to inside of assembled base.
- 5) Place counter atop assembled base as shown.



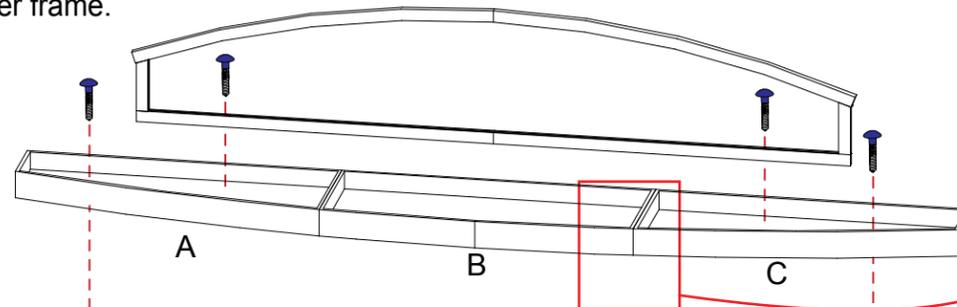
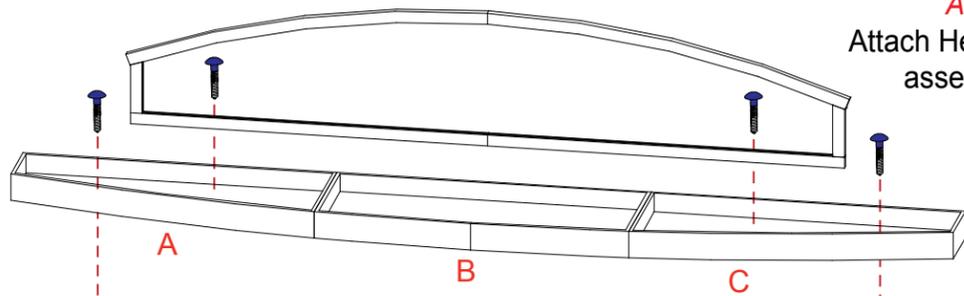
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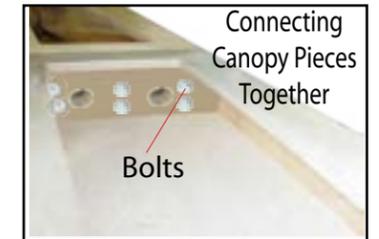
Item	Item	Qty.	Description
16a/16b	16a/16b	1/1	5.862" Vertical Extrusion
17a/17b	17a/17b	1/1	40.319" Curved Extrusion
18a/18b	18a/18b	1/1	39" Horizontal Extrusion



**Attaching Graphics**  
Attach Header Graphic to Back of assembled header frame.



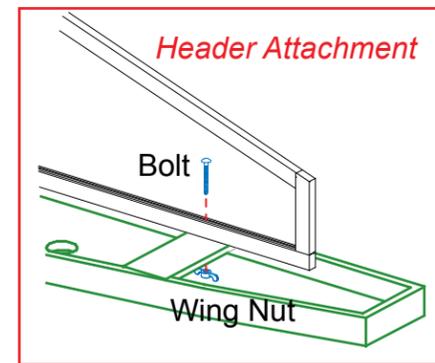
**Example of Canopy Connection**



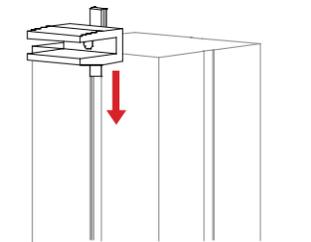
Connect 3 piece Canopy together by using bolts and wing nuts provided.

**Steps:**

- 1) Connect canopy pieces together using bolts & wing nuts. Refer to *Example of Canopy Connection* detail.
- 2) Assemble arched header pieces together.
- 3) Attach assembled header to assembled canopy. Refer to *Header Attachment* detail.
- 4) Attach assembled canopy & header atop assembled backwall.
- 5) Attach wings using A10 clamps. Refer to *Example of A10 Clamp Attachment* detail.

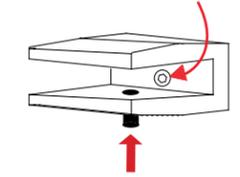


**A10 Clamp Example**



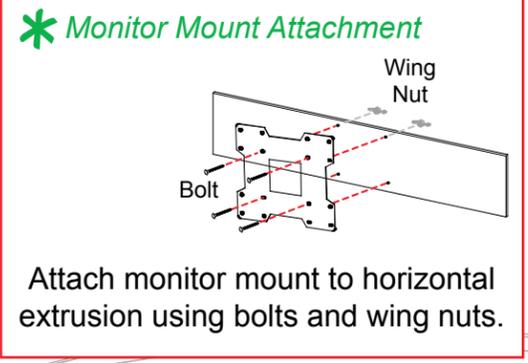
Slide connector on back of A10 clamp into groove of extrusion.

When desired location is found, tighten set screw to secure.

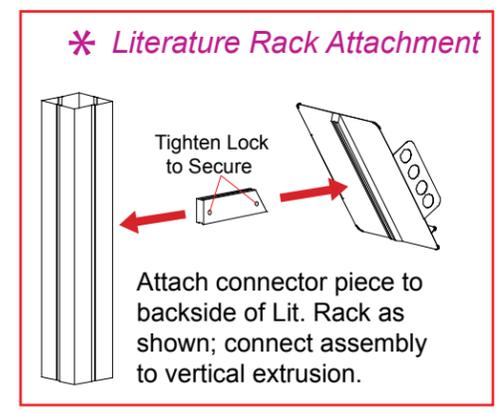
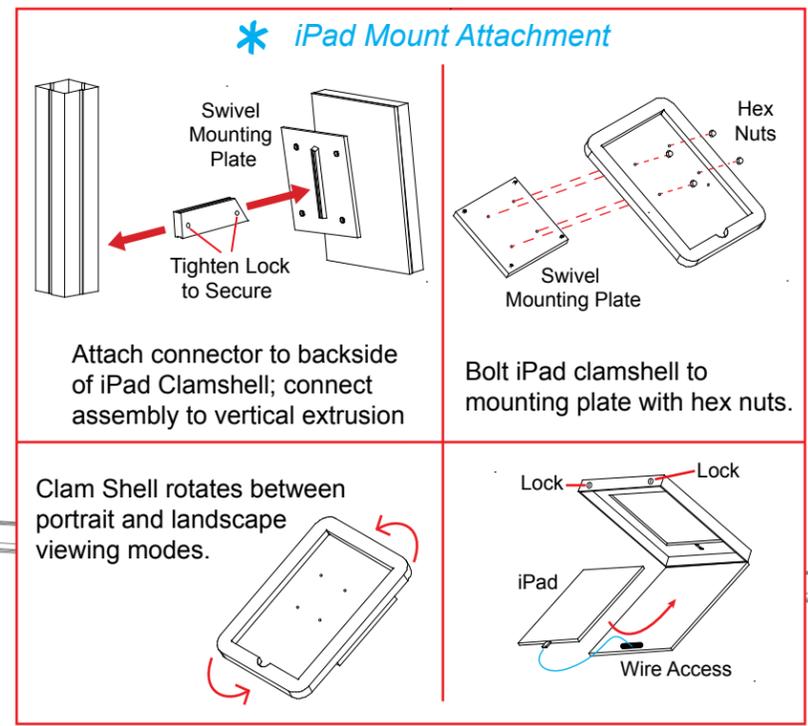
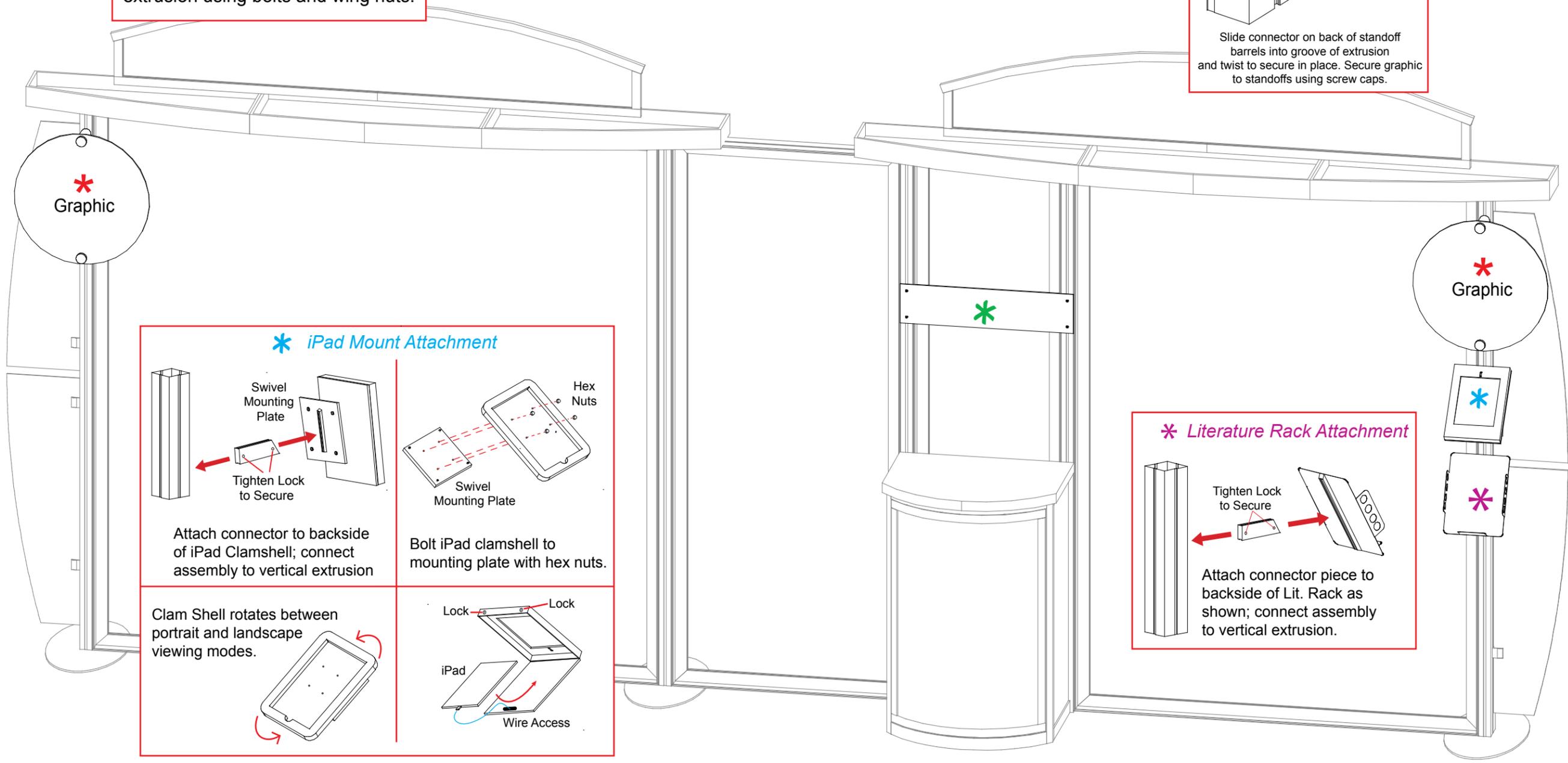
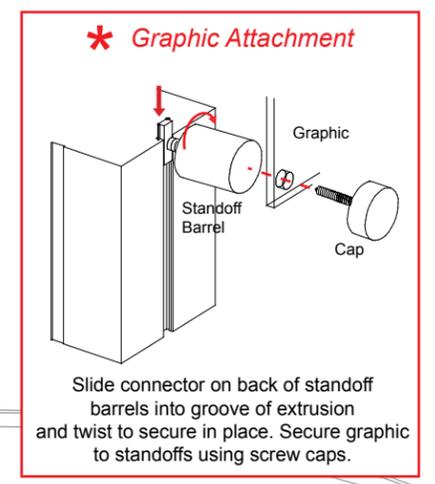


Tighten knob to secure shelf in place.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



- Steps:
- 1) Attach graphic using standoff barrels and caps. See **Graphic Attachment** detail.
  - 2) Attach literature rack to backwall as shown. See **Literature Rack Attachment** detail.
  - 3) Attach iPad clamshell atop counter as shown. See **iPad Attachment** detail.
  - 4) Attach Monitor Mount. See **Monitor Mount Attachment** detail.



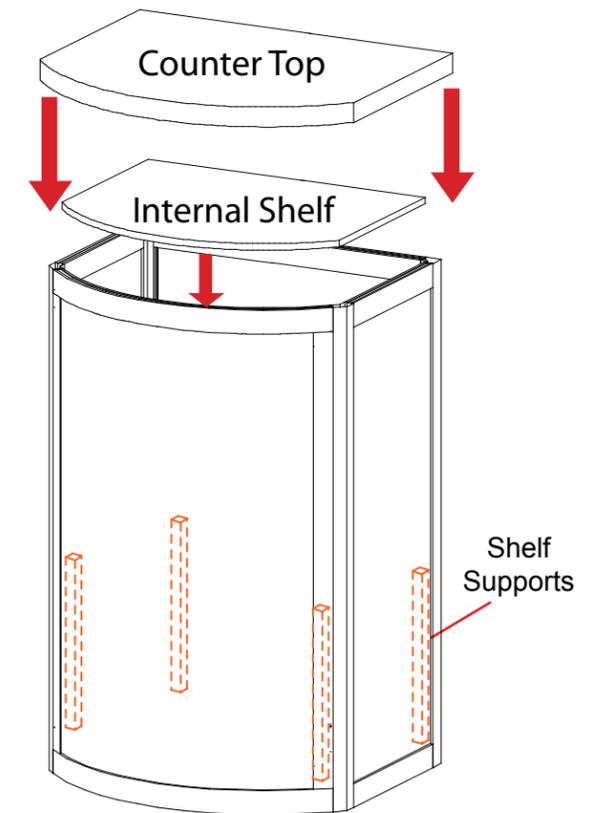
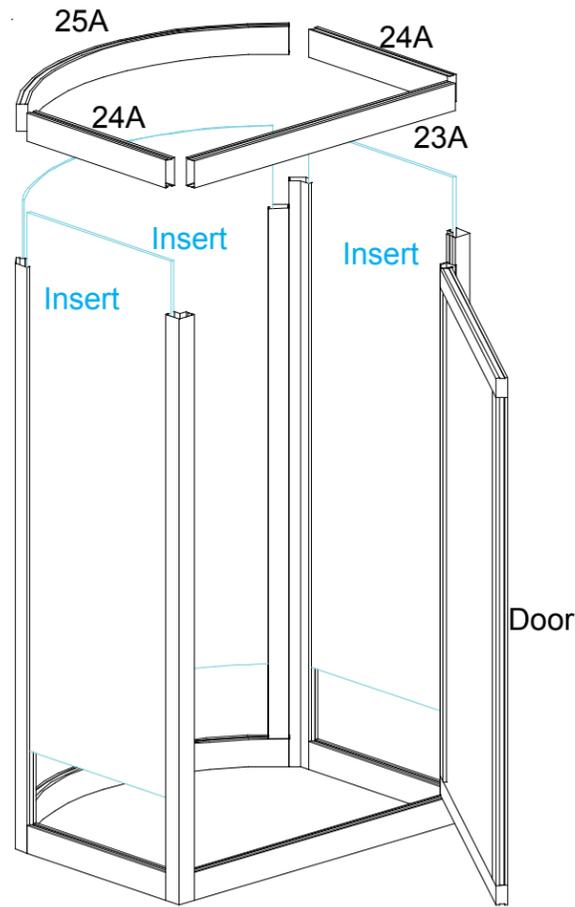
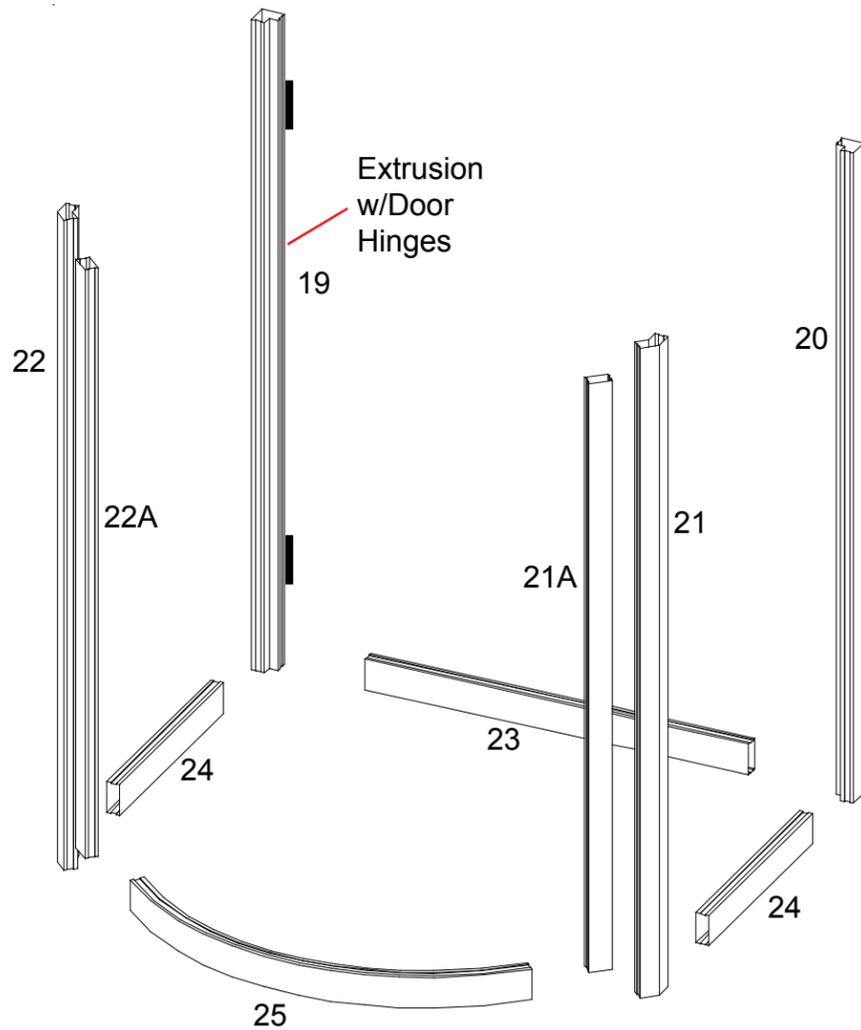
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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Item	Qty.	Description
19	1	38"h Vertical Extrusion w/ Door Hinges
20	1	38"h Vertical Extrusion w/ Door Stop
21	1	38"h Vertical Extrusion
21A	1	34.417"h Vertical Extrusion
22	1	38"h Vertical Extrusion
22A	1	34.417"h Vertical Extrusion
23/23A	1/1	22.0197"w Horizontal Extrusion
24/24A	1/1	12.5"w Horizontal Extrusion
25/25A	1/1	26.639"w Curved Horizontal Extrusion

Steps

- 1) Attach lower horizontal extrusions [23,24,25] between vertical extrusions [19,20,21,22] as shown.
- 2) Hang assembled door on hinges on vertical [19] as shown. Refer to detail.
- 3) Place side and front inserts between verticals as shown.
- 4) Attach upper horizontal extrusions [23A,24A,25A] between vertical extrusions [19,20,21,22] and on top of infills as shown.
- 5) Attach shelf supports to inside of pedestal; set internal shelf on top of supports.
- 6) Place counter top on assembled pedestal.



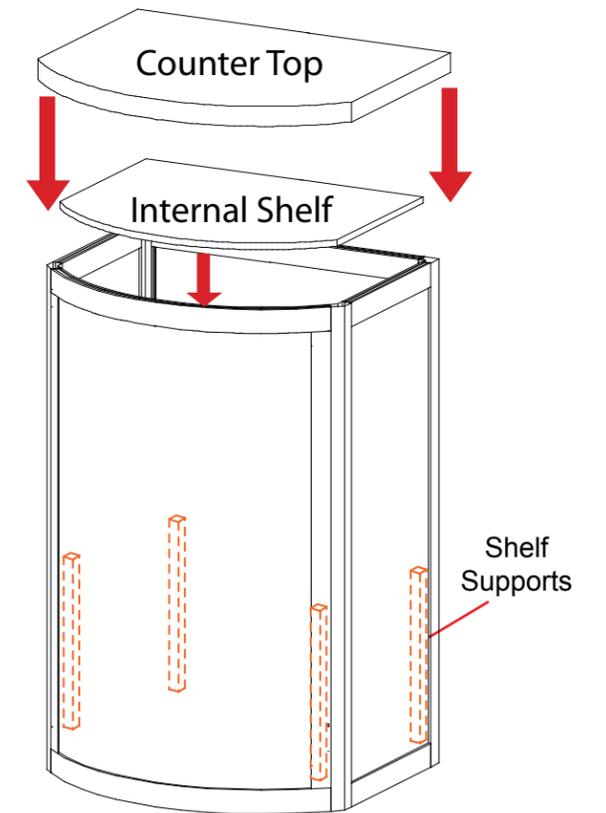
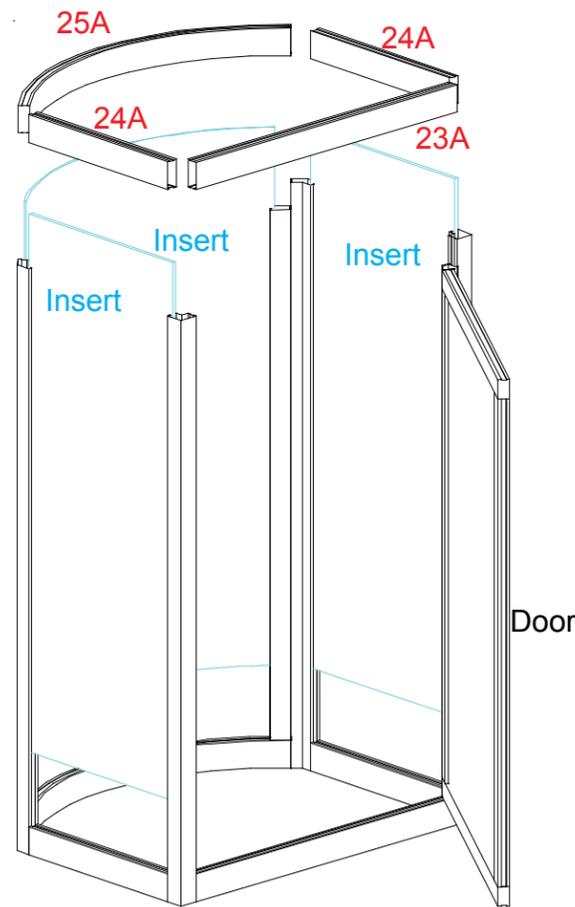
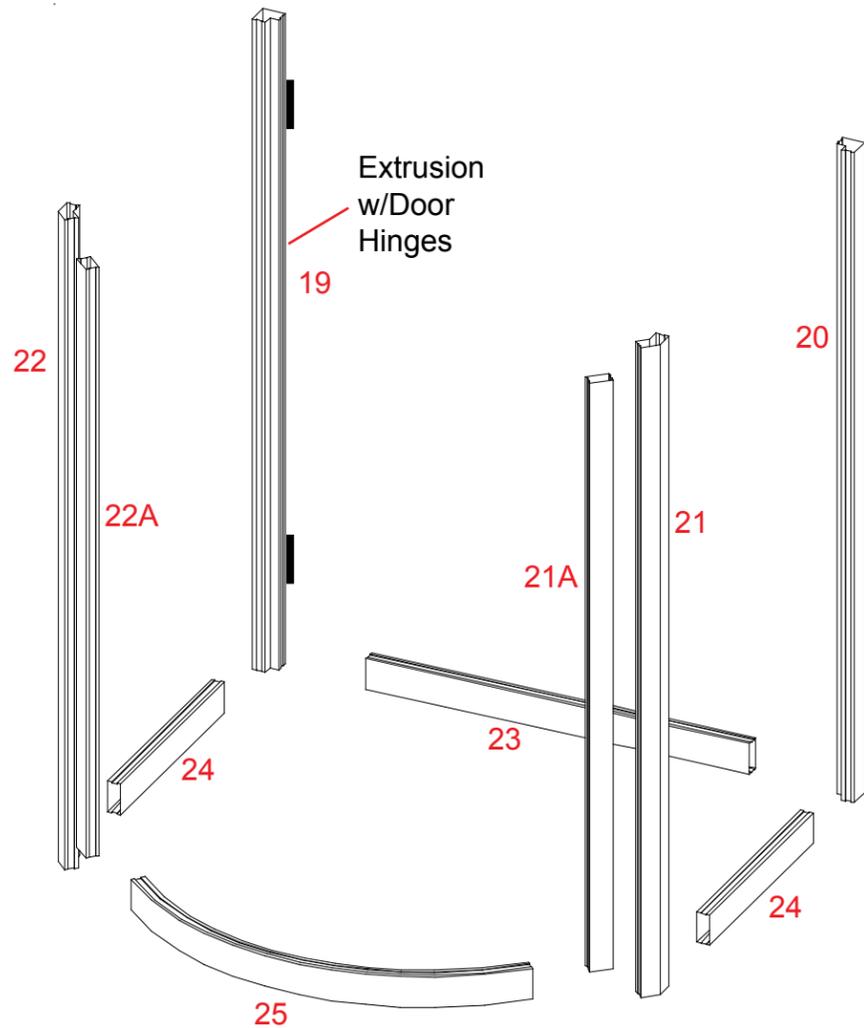
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Steps

- 1) Attach lower horizontal extrusions [23,24,25] between vertical extrusions [19,20,21,22] as shown.
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- 5) Attach shelf supports to inside of pedestal; set internal shelf on top of supports.
- 6) Place counter top on assembled pedestal.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING