

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



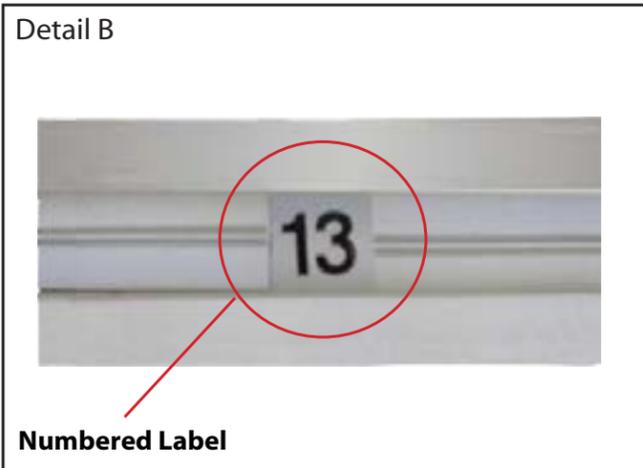
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

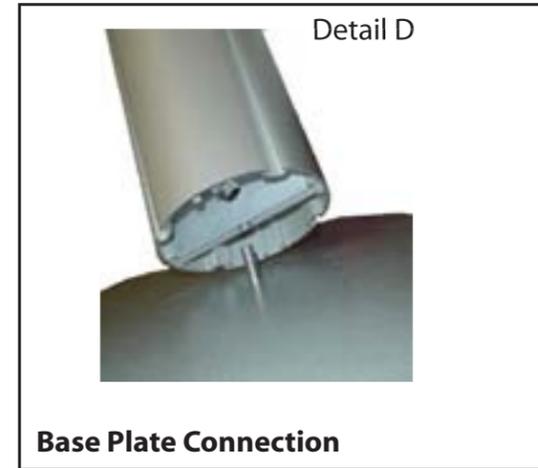
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

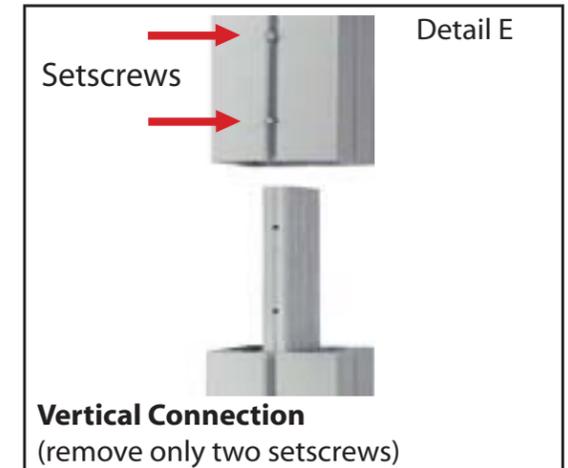
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

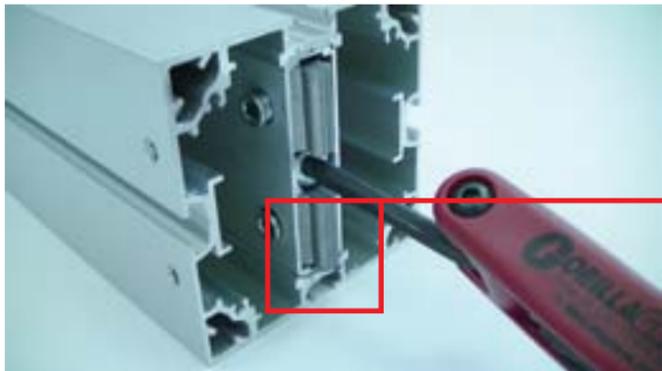
Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

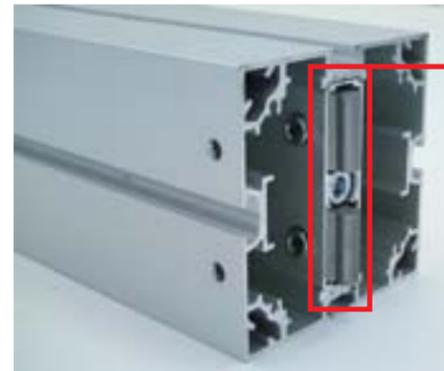
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1



Turn the set screw clockwise to move the lock back into the extrusion, counter-clockwise to move the lock outward.

The lock should be **set back about 1 mm (1/16")** from the edge of the extrusion for the locks to engage properly.



If the locks are set too far forward, the lock will not fully engage.

2



Turn the hex wrench clockwise to open the lock and secure in the groove.

3



When the lock is properly engaged, the extrusions will fit tightly together.



When the lock is properly engaged, the extrusion will not move.

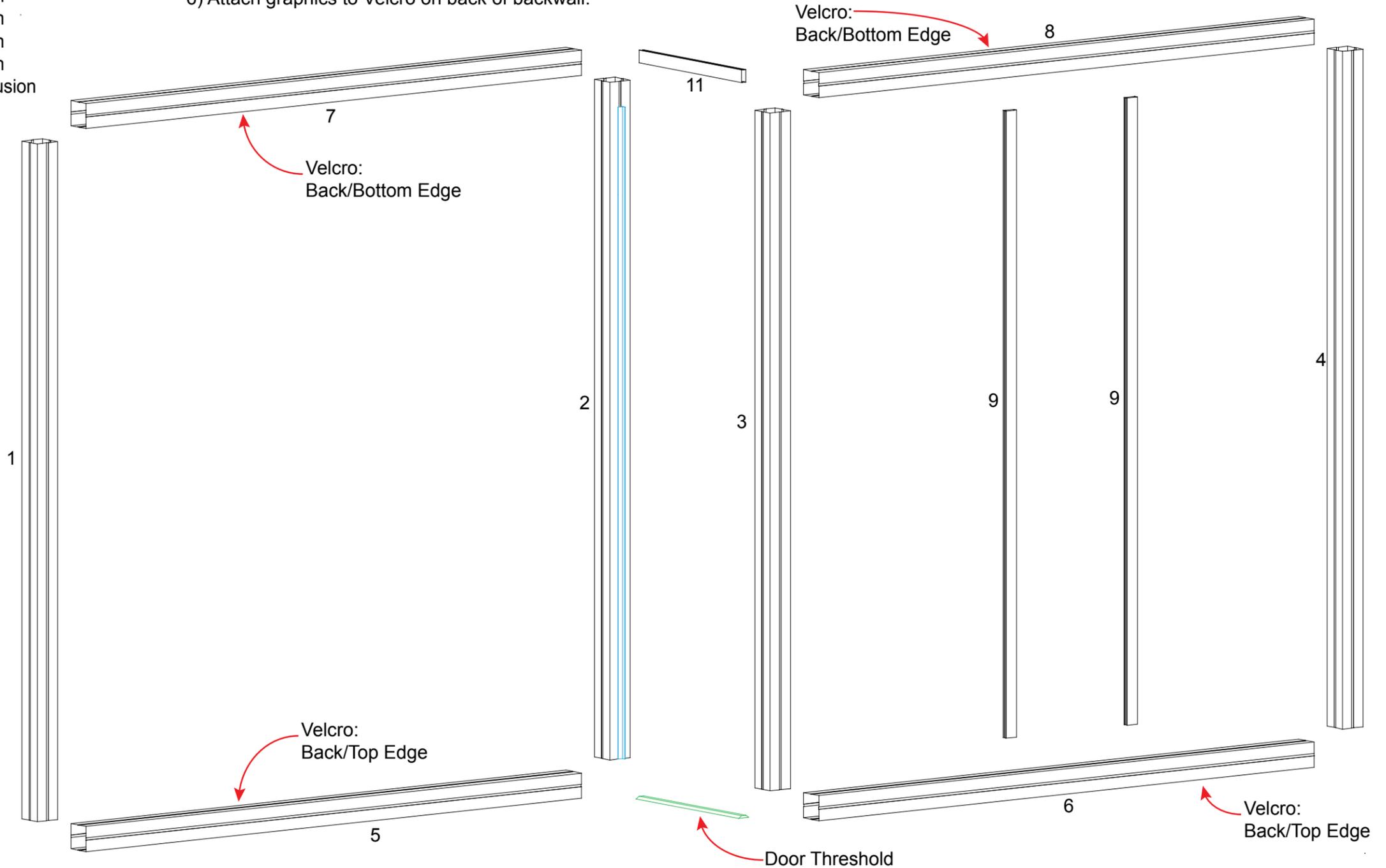
If the locks are not properly engaged, gaps will be noticeable and the extrusion will be loose.

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Steps

- 1) Connect door threshold to bottom of extrusions [2 & 3] as shown in detail.
- 2) Connect horizontals [5 & 7] between verticals [1 & 2] as shown on page 3.
- 3) Connect horizontals [6 & 8] between verticals [3 & 4] as shown on page 3.
- 4) Attach verticals [9] between horizontals [6 & 8] as shown.
- 5) Attach horizontal [11] between verticals [2 & 3] as shown
- 6) Attach graphics to Velcro on back of backwall.

Item	Qty	Description
1	1	96" Q914 Vertical Extrusion
2	1	96" Q914 Vertical Extrusion w/Door Stop
3	1	96" Q914 Vertical Extrusion w/Door Hinges
4	1	96" Q914 Vertical Extrusion
5	1	87" Q914 Horizontal Extrusion
6	1	87" Q914 Horizontal Extrusion
7	1	87" Q914 Horizontal Extrusion
8	1	87" Q914 Horizontal Extrusion
9	2	88.8346" Z45 Horizontal Extrusion
11	1	24" Z45 Horizontal Extrusion

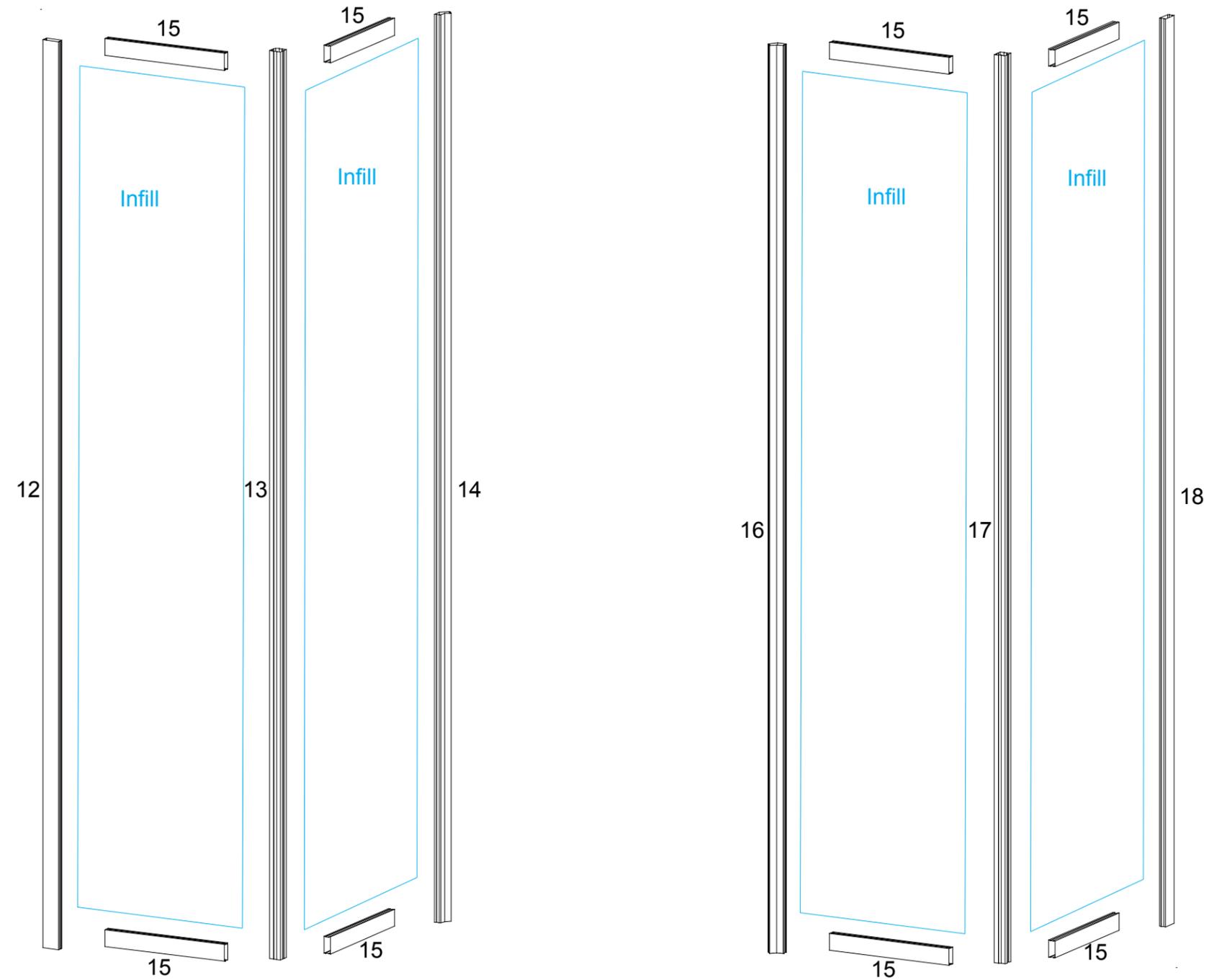


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Item	Qty	Description
12	1	96" Z45 Vertical Extrusion
13	1	96" S40 Vertical Extrusion
14	1	96" GS210 Vertical Extrusion
15	8	14" Z45 Horizontal Extrusion
16	1	96" GS210 Vertical Extrusion
17	1	96" S40 Vertical Extrusion
18	1	96" Z45 Vertical Extrusion

Steps
 1) Connect horizontal extrusions [15] between verticals inserting infills as shown.



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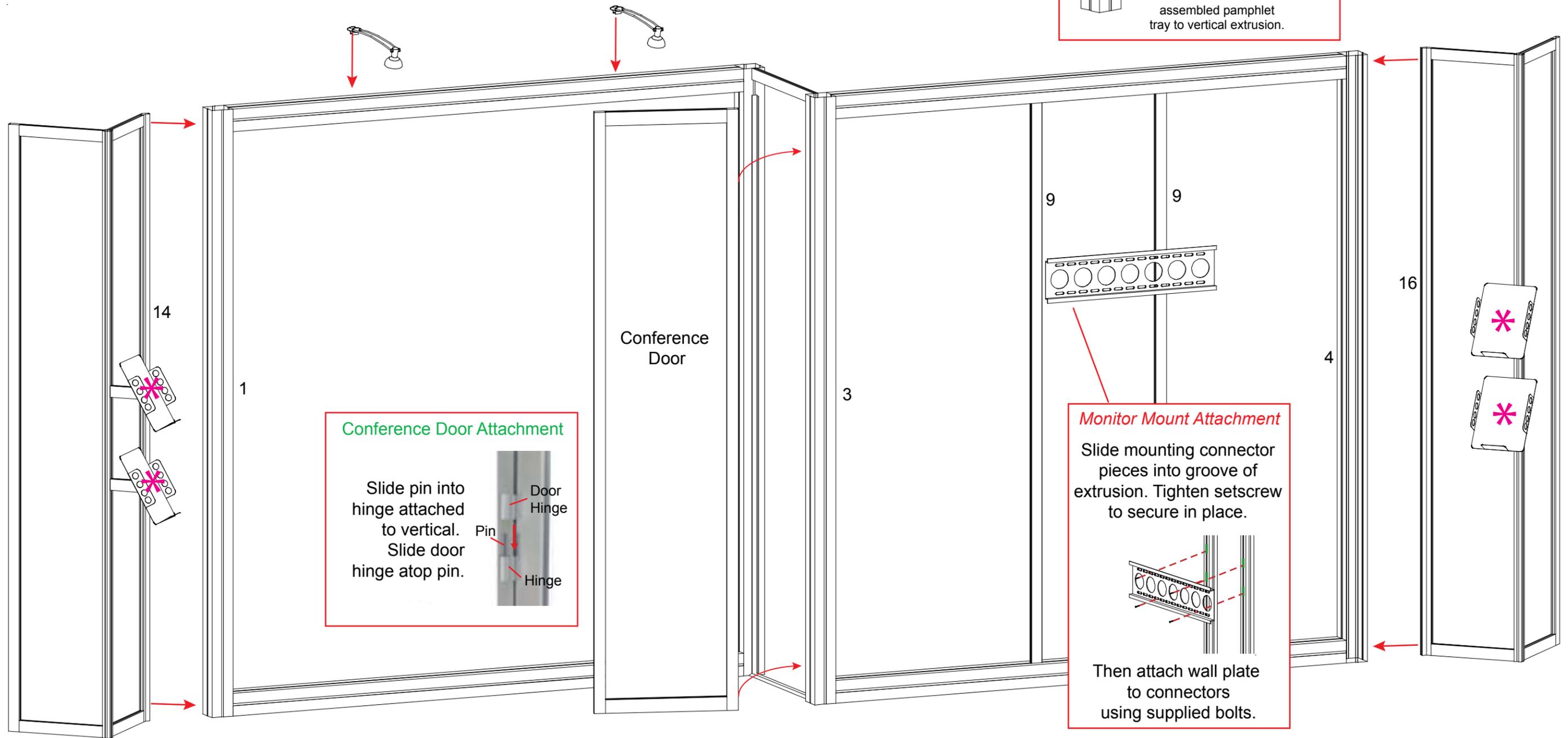
Steps

- 1) Connect vertical extrusion [14] to vertical [1] and vertical [16] to vertical [4] as shown.
- 2) Attach lights to top of backwall as shown.
- 3) Attach conference door to hinges on vertical [3] as shown in detail.
- 4) Attach literature racks to verticals as shown in detail.
- 5) Attach monitor mount to verticals [9] as shown in detail.

*** Literature Rack Attachment**

Tighten Lock to Secure

Attach connector piece to tray as shown. Then connect assembled pamphlet tray to vertical extrusion.



Conference Door Attachment

Slide pin into hinge attached to vertical. Slide door hinge atop pin.

Door Hinge

Pin

Hinge

Monitor Mount Attachment

Slide mounting connector pieces into groove of extrusion. Tighten setscrew to secure in place.

Then attach wall plate to connectors using supplied bolts.

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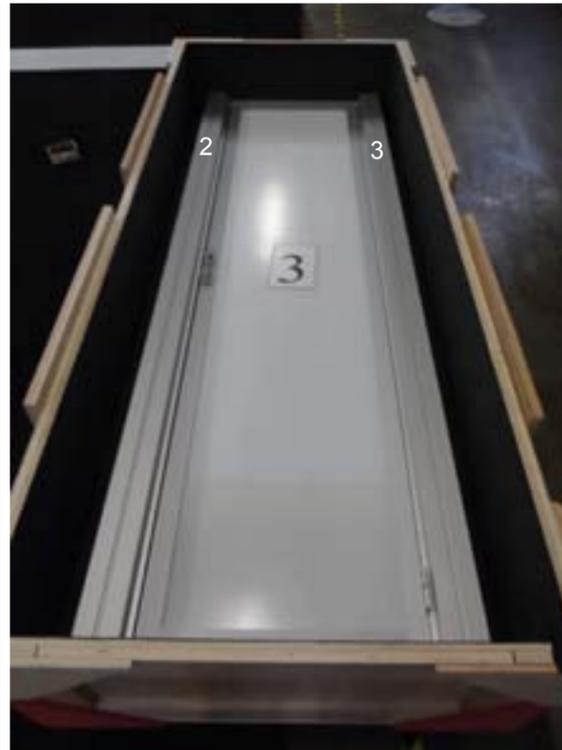


Level 1

Assembled Sides [12,13,15] [15,16,17]

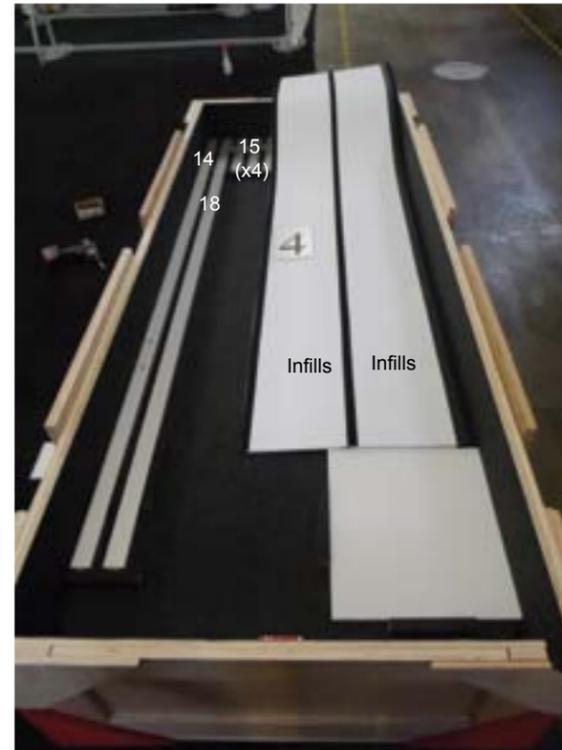


Level 2



Level 3

Assembled Door



Level 4



Level 5

Graphics (Case)
Setup Hardware (Box)
Monitor Mount
Lights
Wire Management
Literature Racks

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