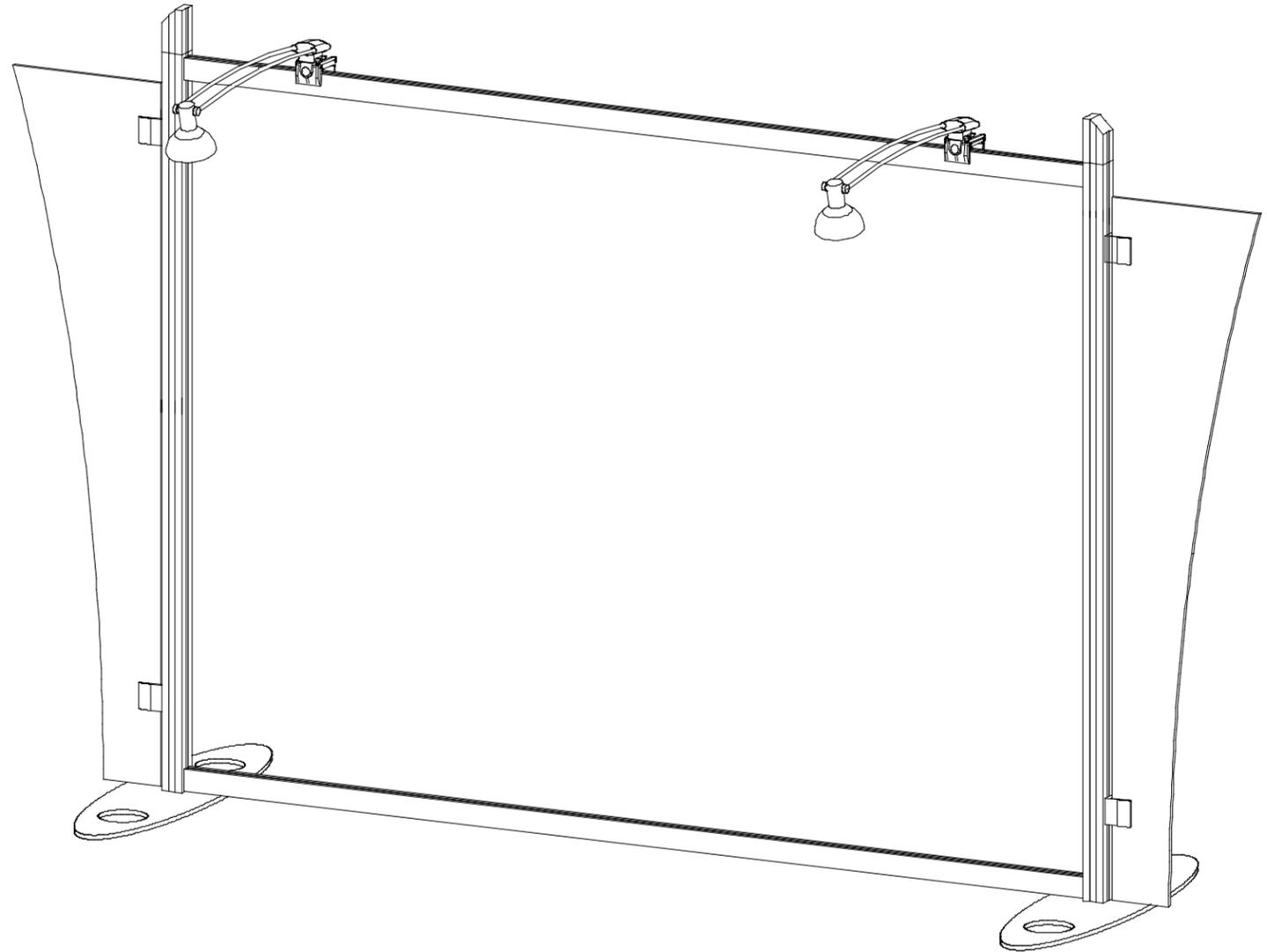


# SACAGAWEA DESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL  
SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# SACAGAWEA DESIGNS

## Using Your Set-up Instructions:

The Visionary Designs Set-up Instructions for Sacagawea displays are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display and a logical series of detailed steps for assembly. We encourage you to study the instructions **before** attempting to assemble your exhibit.

### THIS IS VERY IMPORTANT!

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in red).

## Cleaning & Packing Your Display:

- 1) Use care when cleaning aluminum extrusions or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or counter tops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing materials. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Hex Key Tool



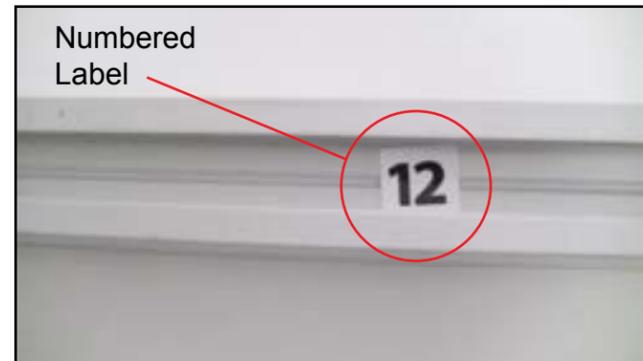
Most visionary design exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

Typical Connection



Detail A: Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

Typical Connection



Detail B: Each extrusion contains a numbered label that corresponds to set-up instructions. The label is located within a groove of the extrusion (when possible). Visionary Design labels contain Black numbers unless otherwise specified.

Horizontal Connection



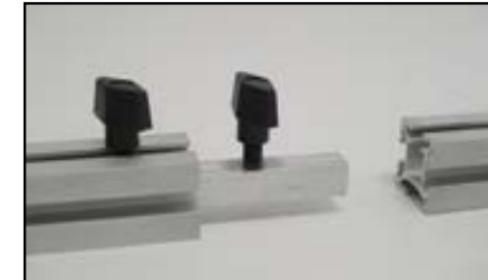
Detail C: A rectangular connection bar with plastic T Knobs is inserted between two horizontal extrusions joined end-to-end. Turn the knobs clockwise to tighten. Do Not Overtighten.

Base Plate Connection



Detail D: Attach vertical extrusions to base plates with supplied bolts inserted through the hole in the plate. Be careful not to strip the thread.

Vertical Connection



Detail E: A square connection bar with plastic T Knobs is inserted between two vertical extrusions joined end-to-end. Turn the knobs clockwise to tighten. Do Not Overtighten.

Corner Connection



Detail F: Plastic Star Knobs are used to tighten locks where horizontal extrusions connect with vertical extrusions. Turn the knobs clockwise to tighten. Turn counter-clockwise to loosen, but do not remove knob. Do Not Overtighten.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

| Item  | Qty. | Description  |
|-------|------|--|
| 1     | 2    | Base Plate   |
| 2     | 1    | 42" h Square Vertical Extrusion w/ A10 Clamps Attached |
| 3     | 1    | 42" h Square Vertical Extrusion w/ A10 Clamps Attached |
| 4a/4b | 1/1  | 27.5" w Horizontal Extrusion                           |
| 5a/5b | 1/1  | 27.5" w Horizontal Extrusion                           |
| 6/6a  | 1/1  | 2.5" h Angle-Cut Vertical                              |

Steps:

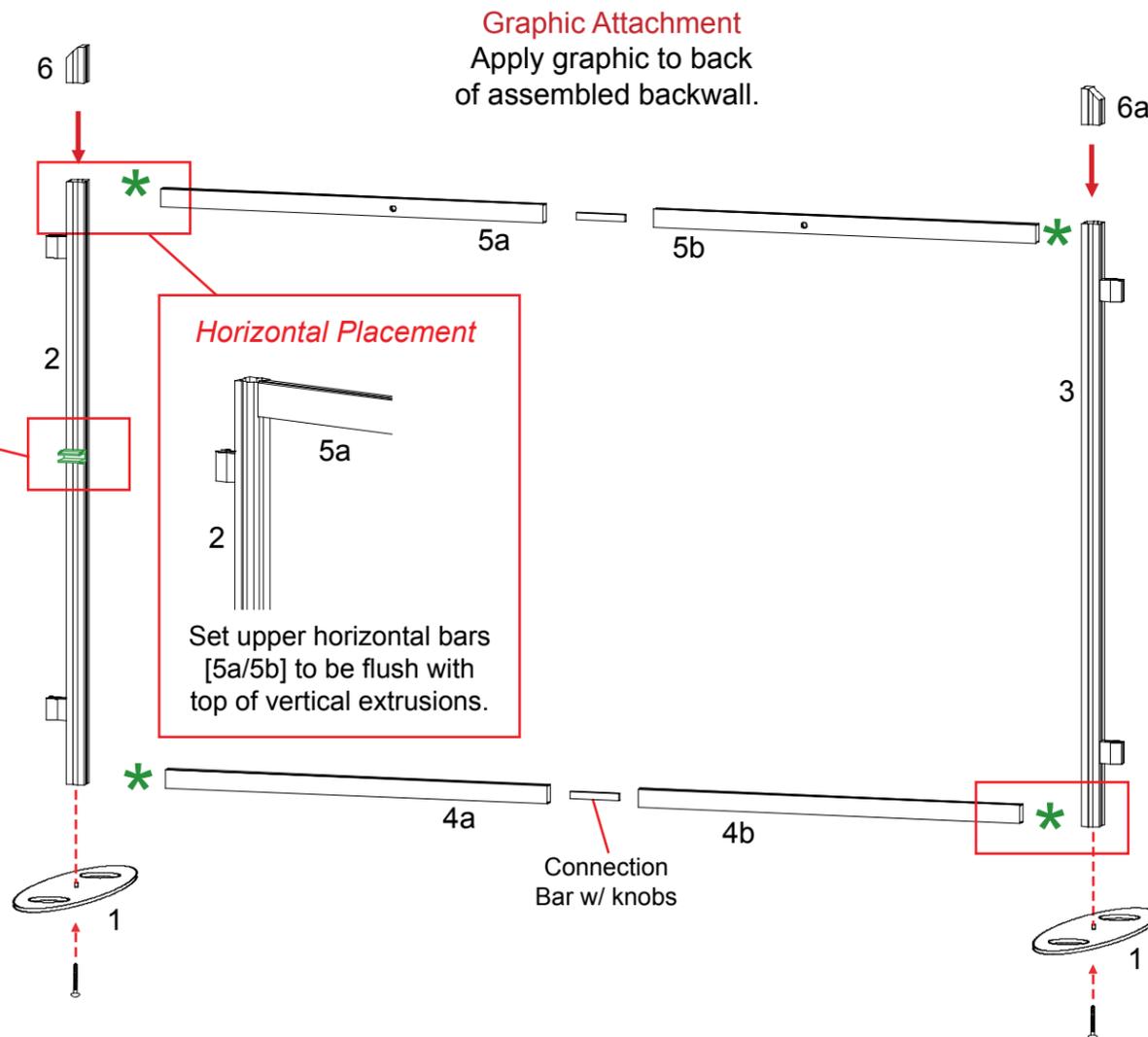
- 1) Attach vertical extrusions [2 and 3] to base plates [1].
- 2) Connect horizontal extrusions [4a to 4b and 5a to 5b] together using connection bars.
- 3) Attach horizontal assemblies [4a/4b and 5a/5b] between vertical extrusions as shown.
- 4) Attach A10 clamp to vertical extrusion [2] where indicated.
- 5) Attach angle-cut verticals to top of assembled backwall where indicated.
- 6) Apply graphic to back of assembled backwall.

**A10 Clamp Attachment**

Slide connector on back of A10 clamp into groove of extrusion.

When desired location is found, tighten set screw to secure.

Tighten knob to secure shelf in place.

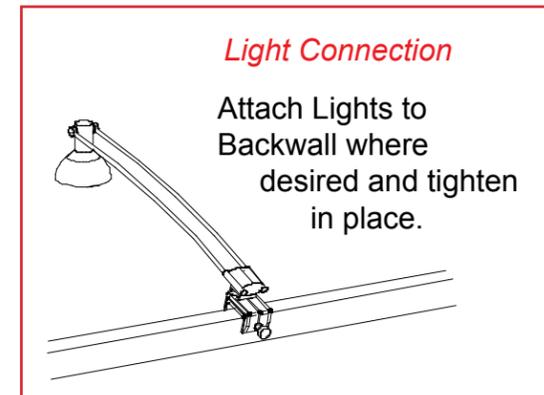
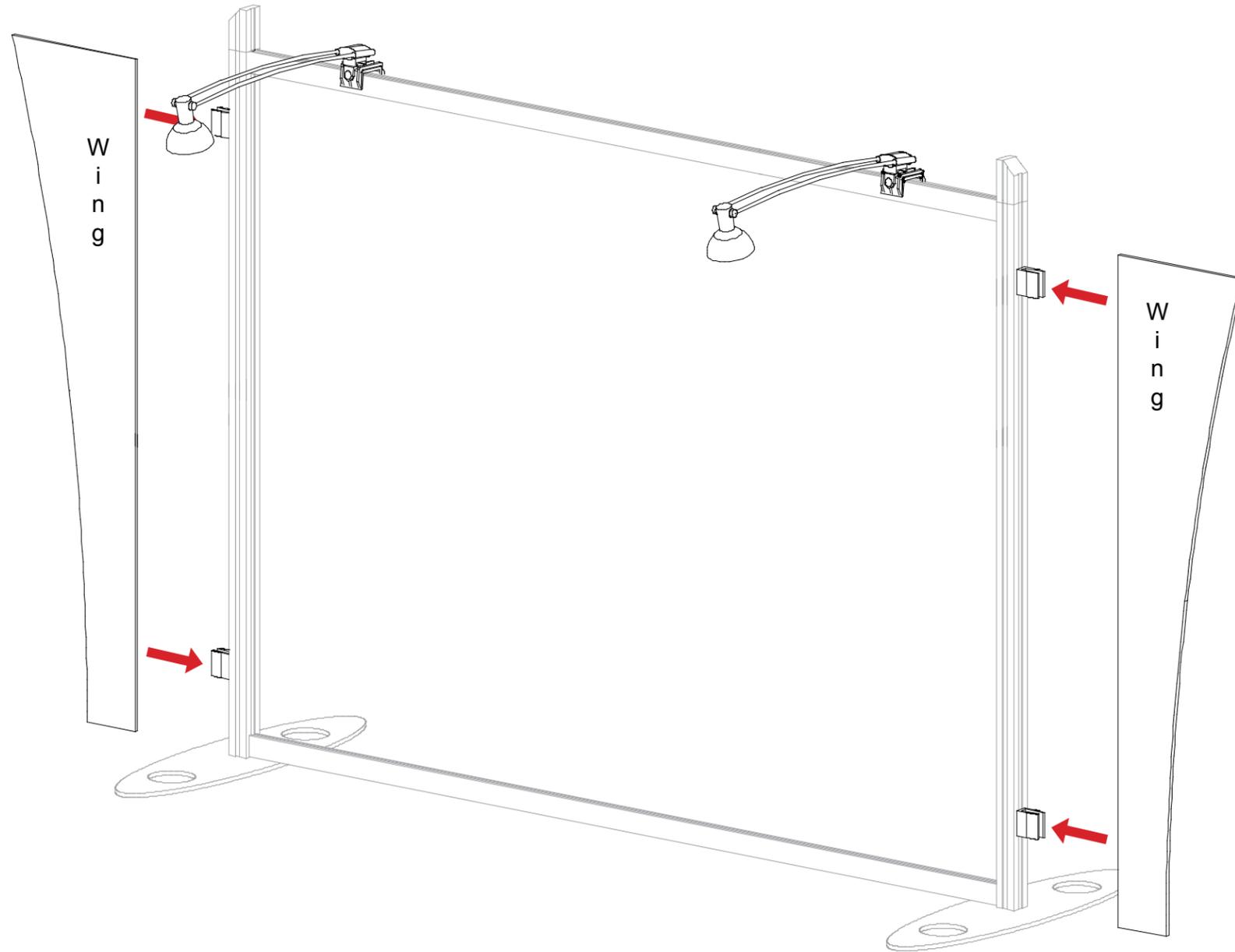


**GREEN STAR** indicates location of connection lock with knob.

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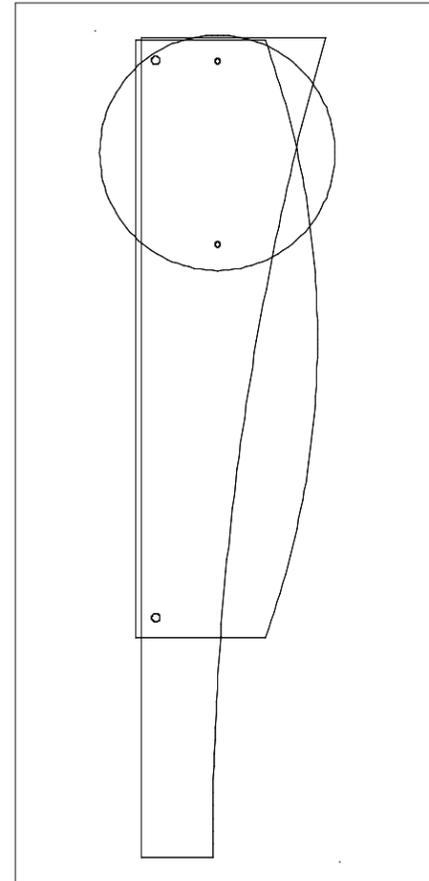
- Steps:  
1) Attach wing panels to A10 clamps.  
2) Attach lights.



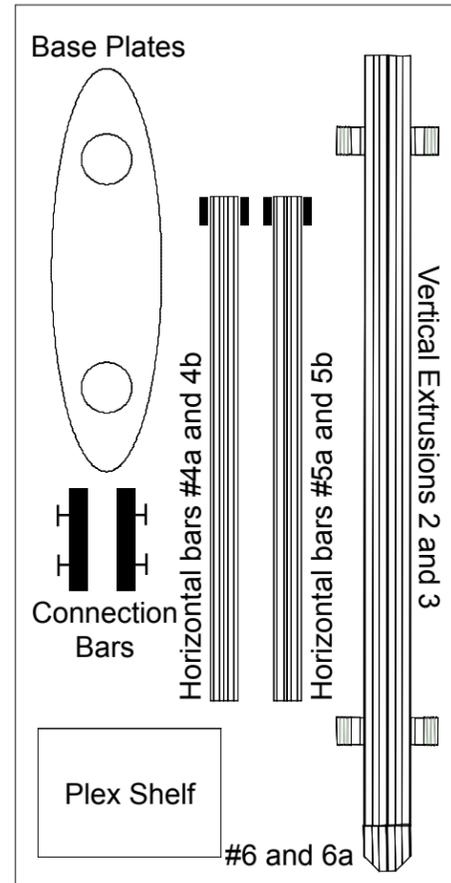
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Top View of each Level

Header, wing panels and round sign



Level 1 (Bottom)



Level 2

Lights and Setup Hardware

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