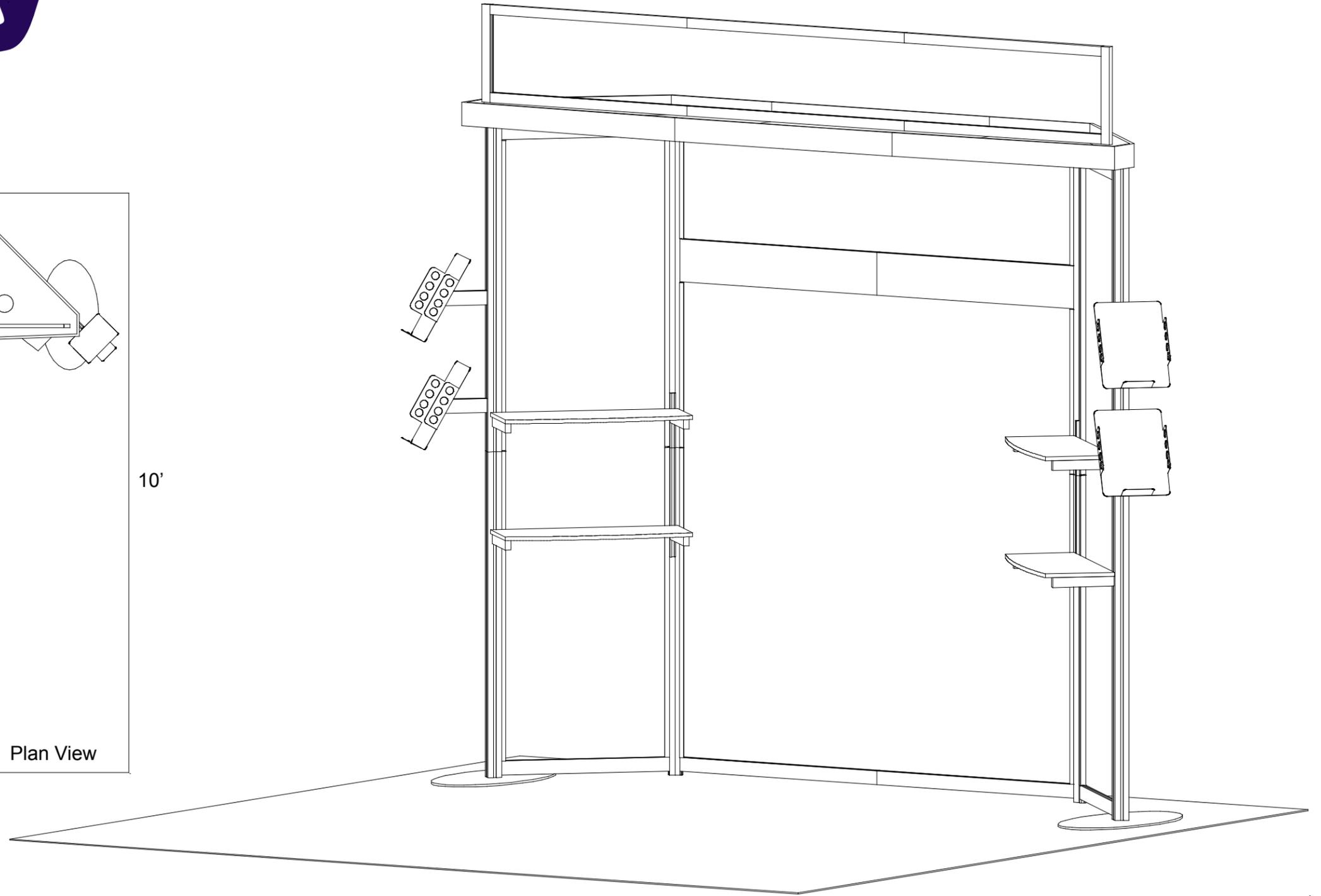


10'

Plan View



10'

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

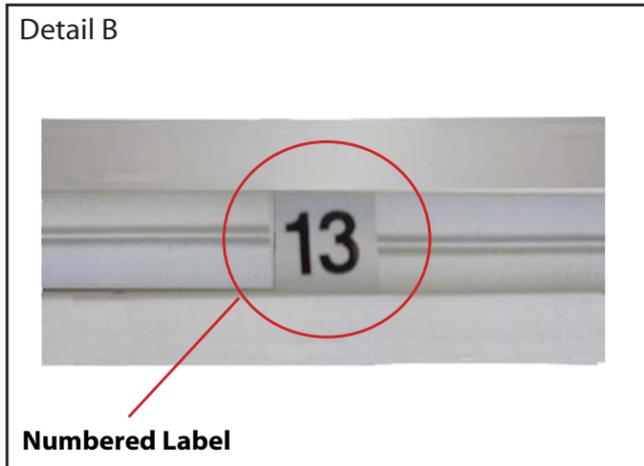


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



Detail B

Numbered Label

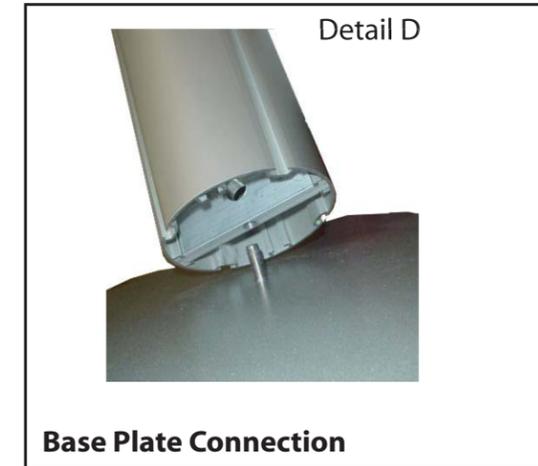
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

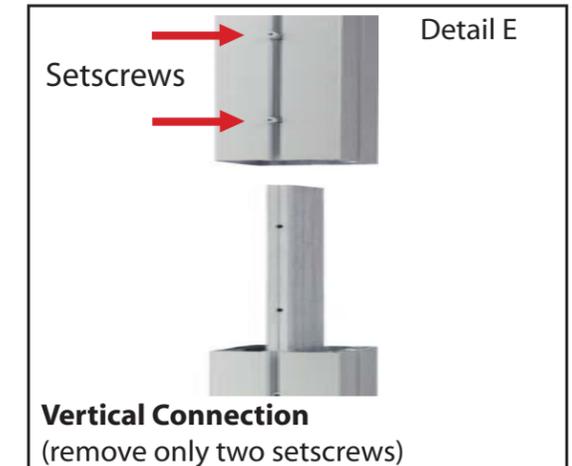
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

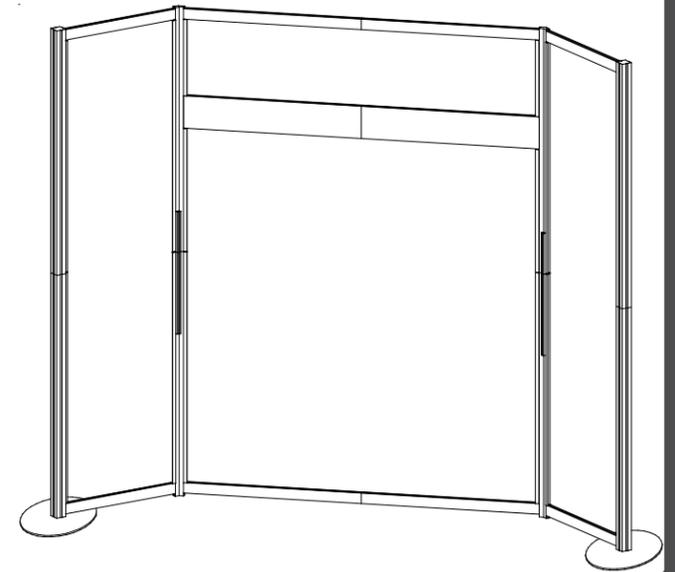
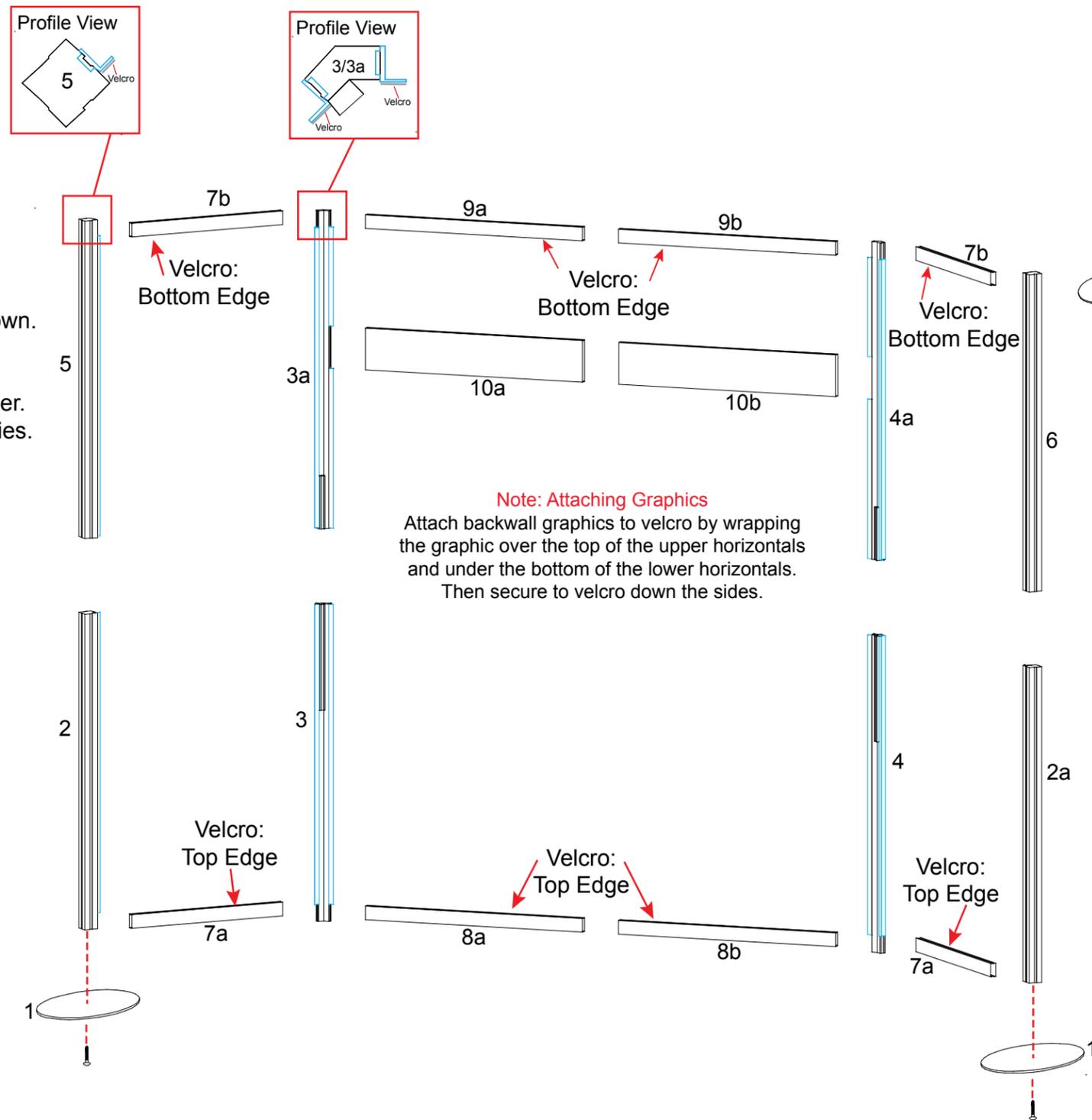
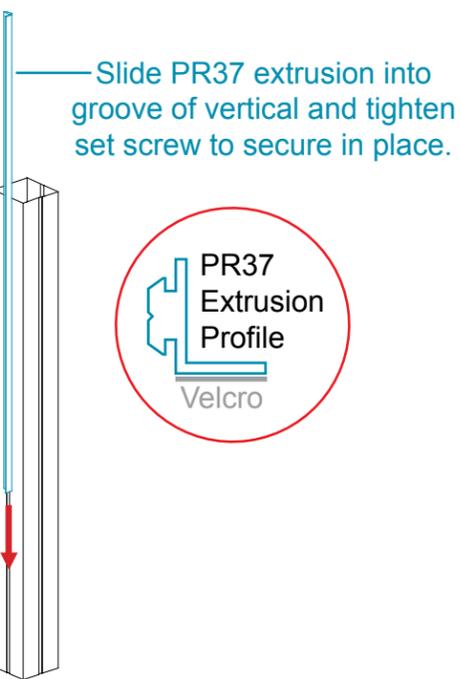
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty	Description
1	2	Oval Base Plate
2/2a	1/1	41.75" S44 Vertical Extrusion
3/3a	1/1	42" GS210 Vertical Extrusion
4/4a	1/1	42" GS210 Vertical Extrusion
5	1	42" S44 Vertical Extrusion
6	1	42" S44 Vertical Extrusion
7a/7b	2/2	22" Z45 Horizontal Extrusion
8a/8b	1/1	30" Z45 Horizontal Extrusion
9a/9b	1/1	30" Z45 Horizontal Extrusion
10a/10b	1/1	30" Z140 Horizontal Extrusion

Steps:

- 1) Connect verticals [2 & 2a] to baseplates with bolts as shown.
- 2) Connect upper verticals to lower verticals as shown.
- 3) Connect horizontals [7a,7b] between vertical assemblies.
- 4) Connect horizontals [8a,8b], [9a,9b] and [10a,10b] together.
- 5) Connect horizontal assemblies between vertical assemblies.



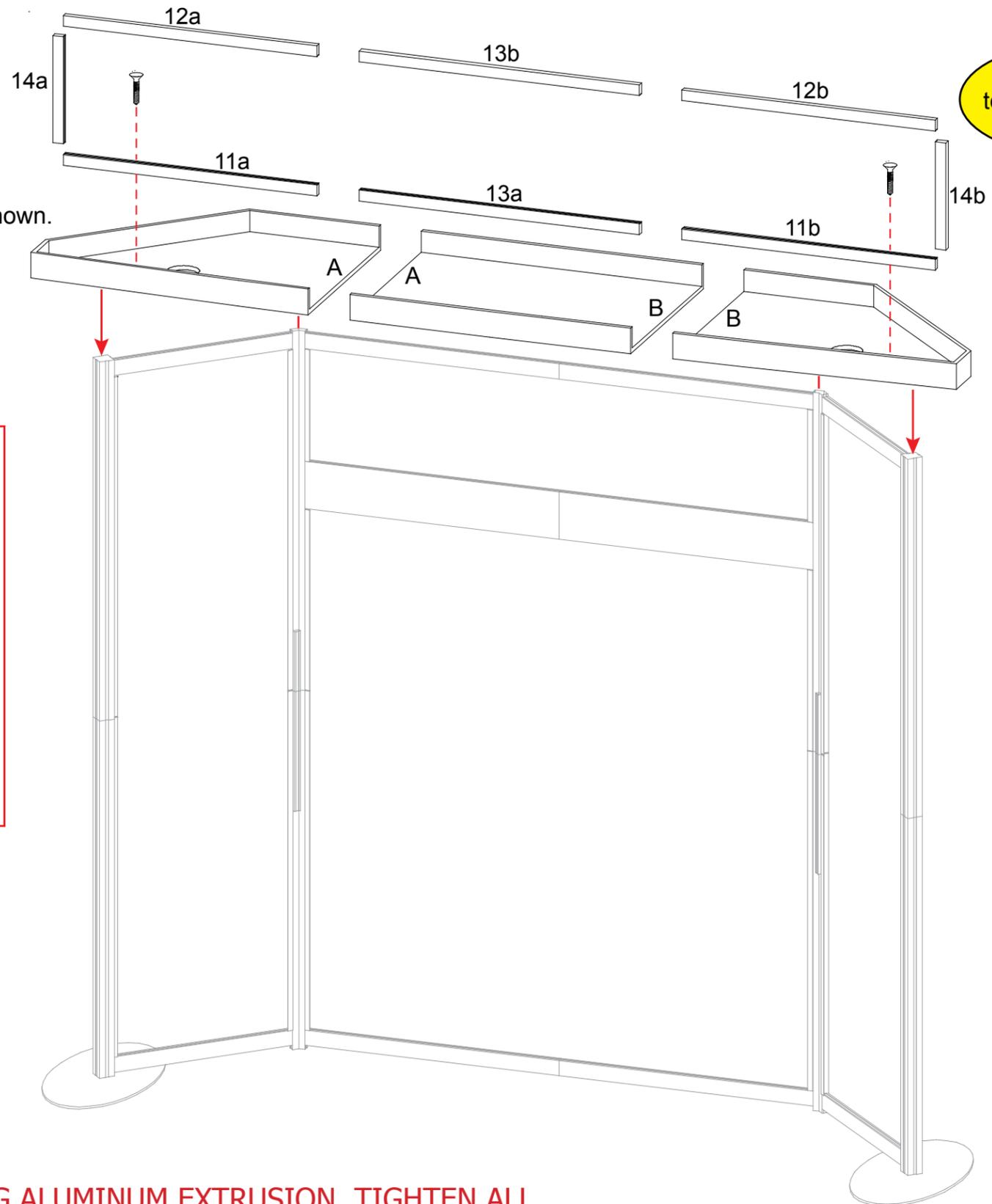
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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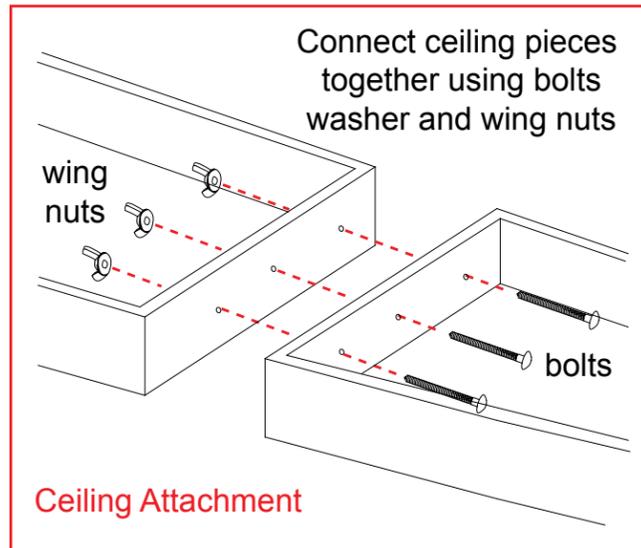
Item	Qty	Description
11a/11b	1/1	29.939" Z31 Horizontal Extrusion
12a/12b	1/1	29.939" Z31 Horizontal Extrusion
13a/13b	1/1	33.122" Z31 Horizontal Extrusion
14a/14b	1/1	12.52" Z31 Vertical Extrusion

Steps:

- 1) Connect header extrusions [11a,11b,12a,12b,13a,13b,14a,14b] together as shown.
- 2) Connect ceiling panels together as shown in detail.
- 3) Attach assembled header to assembled ceiling with bolts as shown.
- 4) Bolt ceiling panels to top of backwall verticals with bolts.



Attach graphic to **velcro** on back of frame



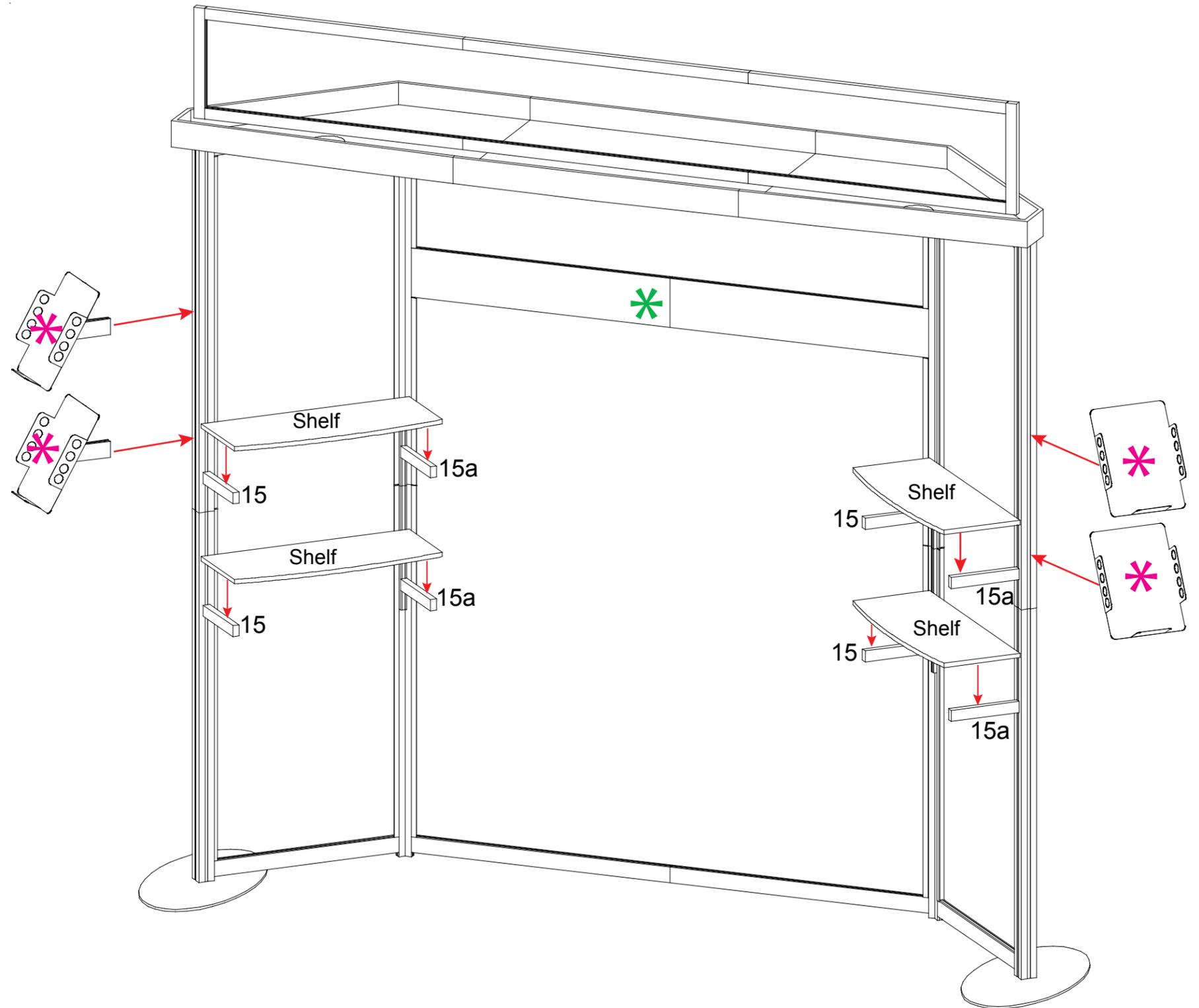
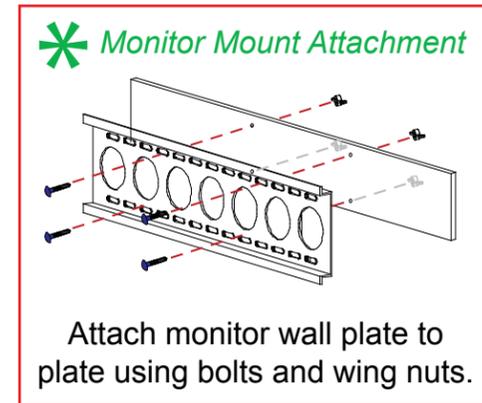
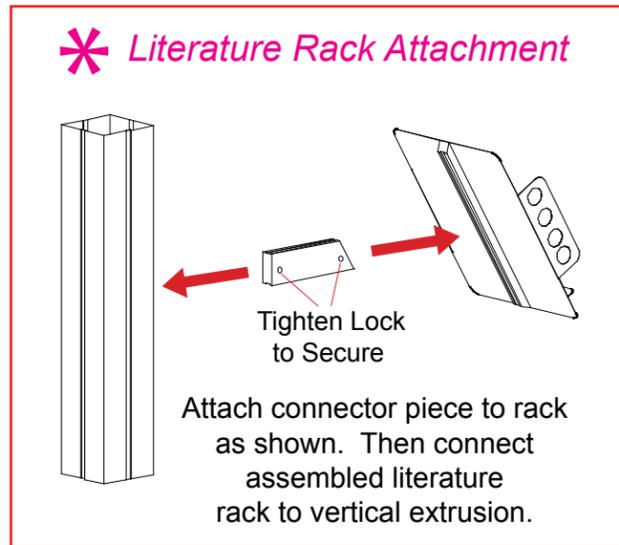
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Qty	Description
15/15a	4/4	8" Z44 Horizontal Extrusion

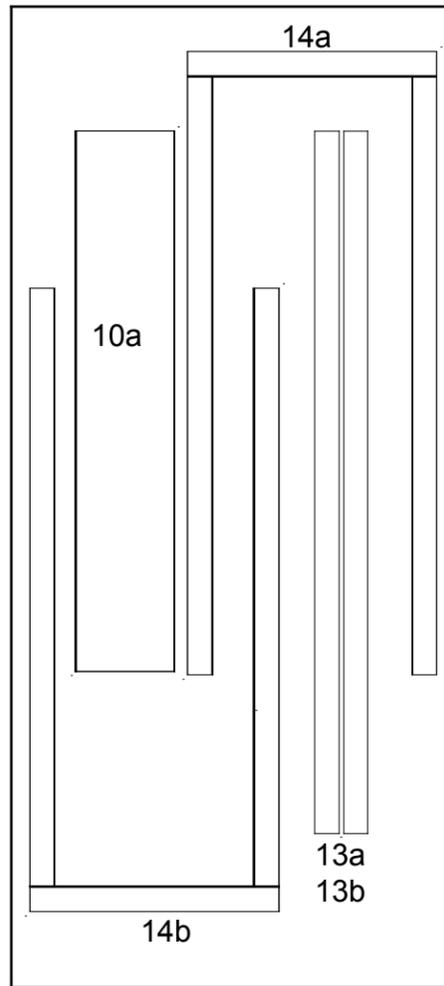
Steps:

- 1) Attach shelf supports [15, 15a] to backwall where indicated.
- 2) Place shelf on top of shelf supports.
- 3) Attach Literature Racks to verticals as shown in detail.
- 4) Attach monitor mount to horizontals as shown in detail.

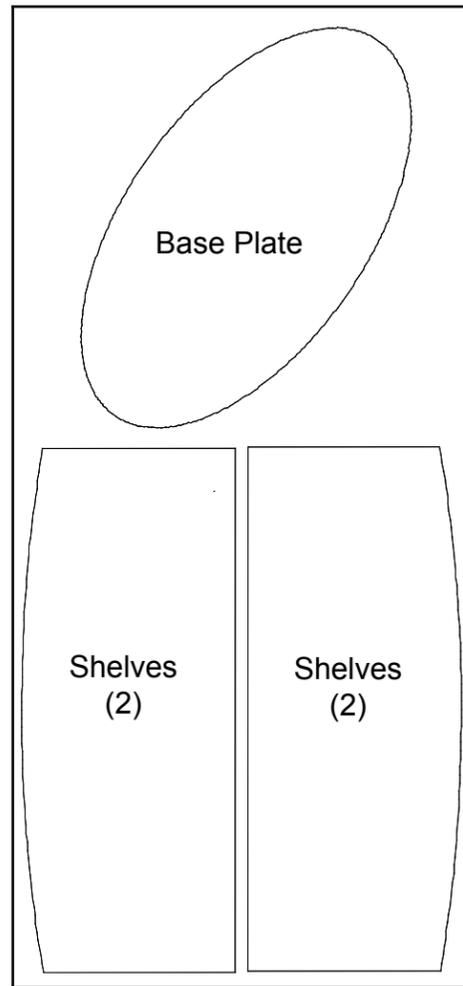


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

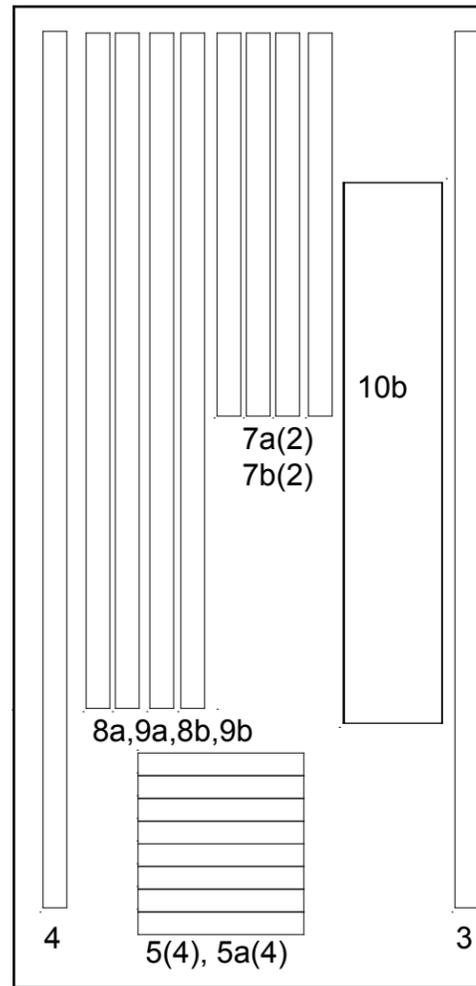
Top View of Each Level



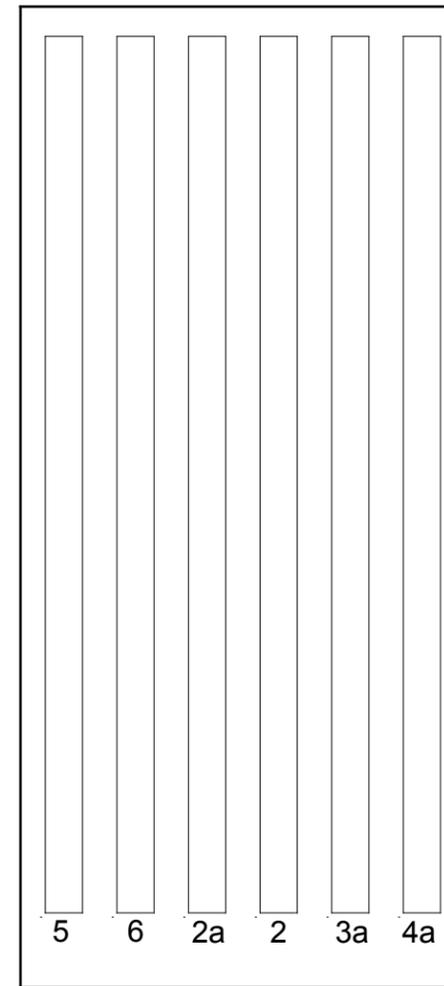
Level 1



Level 2



Level 3

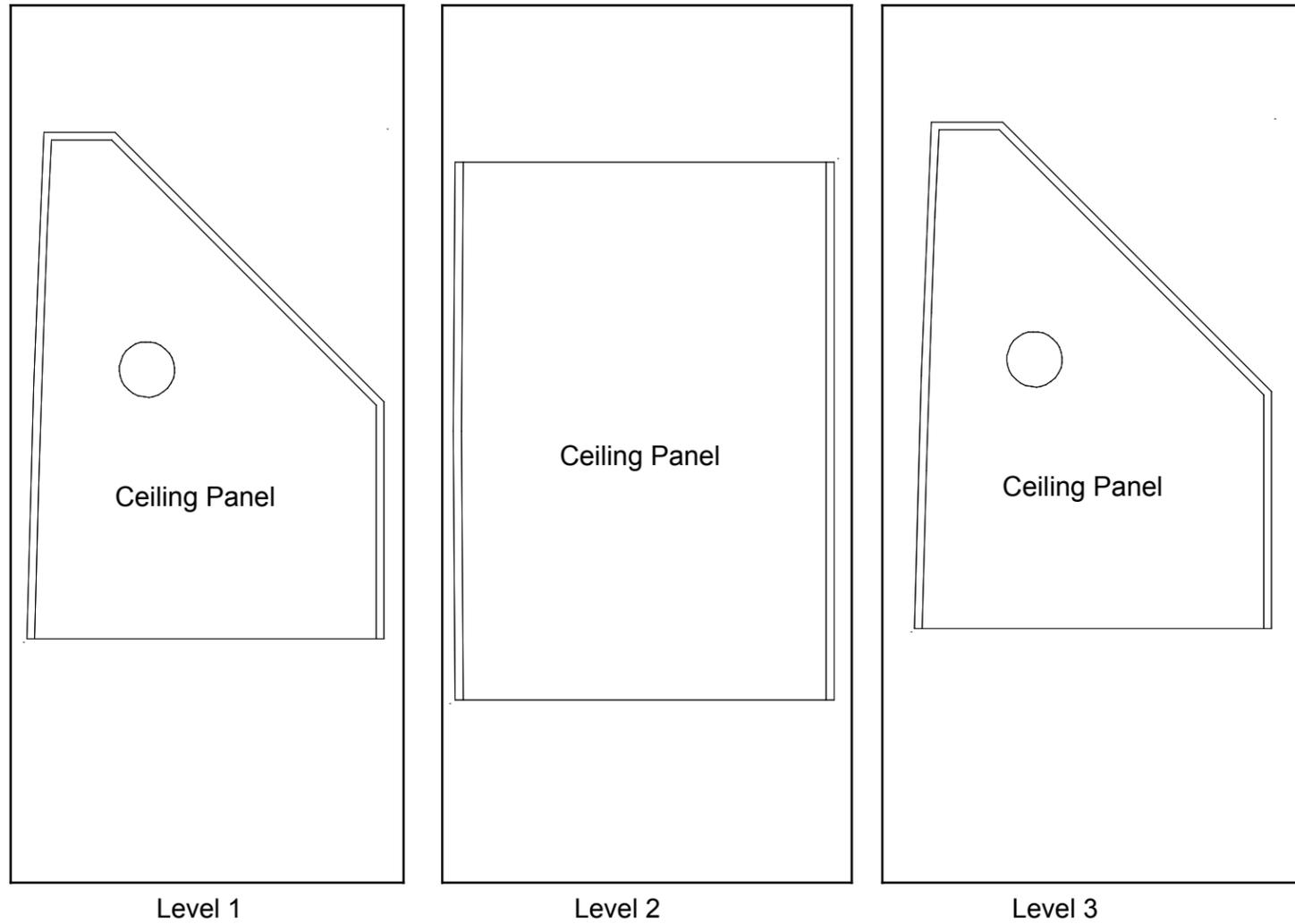


Level 4



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View of Each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING